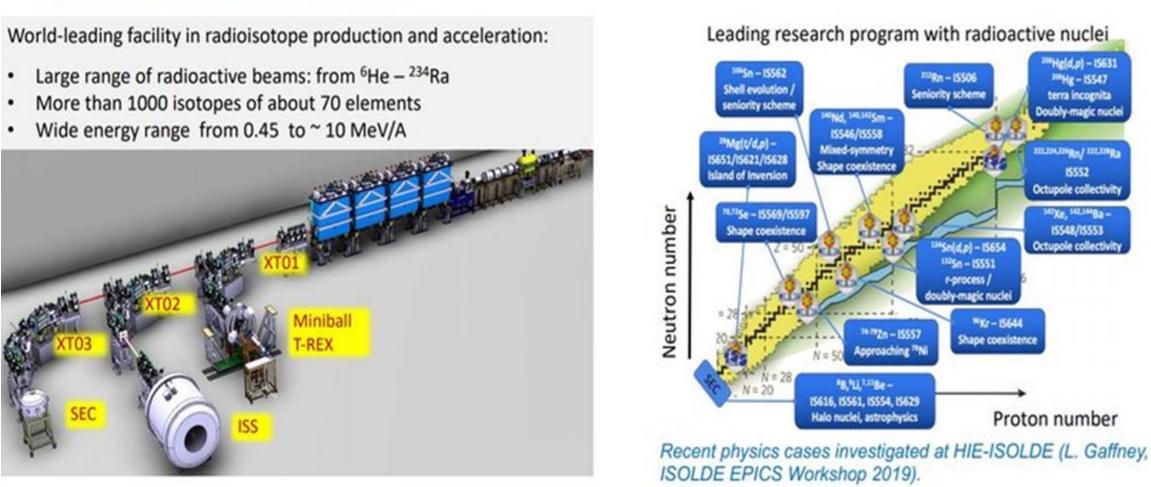
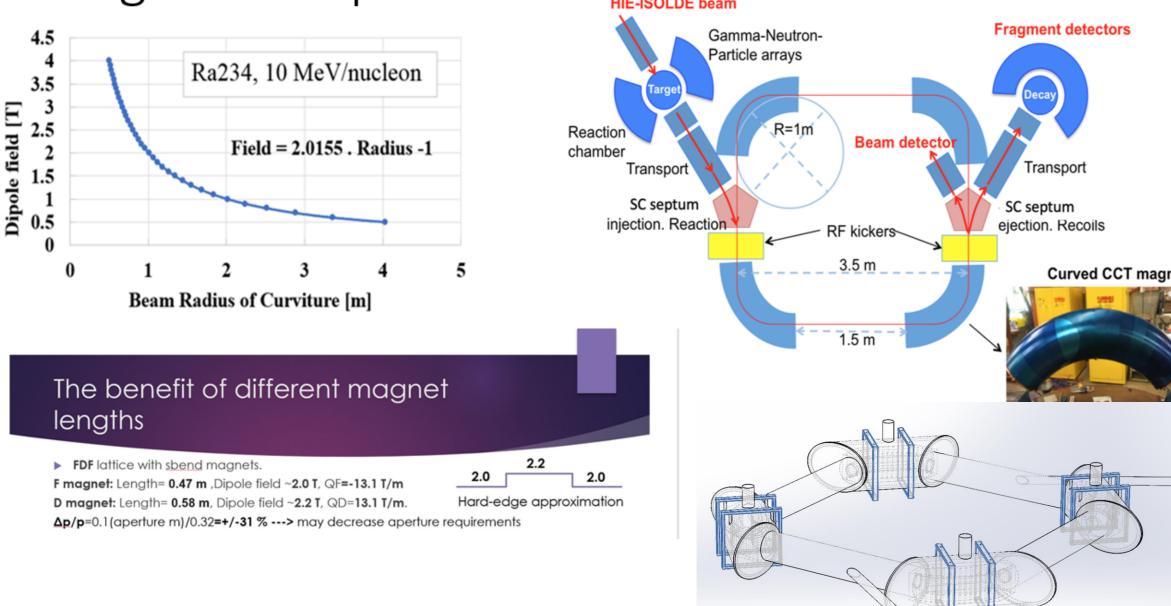


Main coil Forme Has two The ISOLDE facility at CERN delivers the largest range of low-energy formers radioactive beams, exploited by several detector systems to Outer investigate nuclear properties from the stable isotopes to the very 24 insulated exotic systems close to the neutron or proton drip lines. These 2100.674 µm wires in studies can largely benefit from the use of a high-resolution channels r fragment separator. To achieve this goal, an innovative spectrometer based on a compact superconducting (SC) ring, the Isolde Superconducting Recoil Separator (ISRS), is being studied. The ring will operate as an isochronous non-scaling fixed-field alternating-gradient (FFAG) system based on Canted-Cosine-Theta (CCT) magnets. These multifunction magnets have two alternatinggradient quadrupoles nested inside an outer dipole. According to preliminary beam dynamics studies, the dipole will need to generate a maximum field of 2.2 T. A maximum quadrupole gradient of approximately 14 T/m will guarantee orbit stability for heavy ions with a maximum kinetic energy of 10 MeV/u. Fine tuning of the CCT magnets and the FFAG optics will provide very large solid angles > 100 msr and momentum acceptances $\Delta p/p > 20\%$. In this paper we present, the magnet designs and their optimisation. A cost-effective active stray field superconducting coil shield design has been introduced to be able to remove aperture. approximate 4000 kg of iron yoke and the complexity of building a tightly curved yoke. The HIE-ISOLDE facility at CERN Leading research program with radioactive nucle More than 1000 isotopes of about 70 elements "Mg(t/d,p) -551/15621/15628 and of Inversion ⁵⁴³Xe, ^{542,546}Ba – ISS48/ISSS3 Xtupole collectivit Beam dynamics working group have initially concluded that tracking will not use harmonics but field derivatives from field maps. 6, 15561, 15554, 1562 cusing Quadrupole Proton number ± 2.27 T/m Recent physics cases investigated at HIE-ISOLDE (L. Gaffney,



- is to carry out R&D program to study the possibility to develop a compact fragment separator using innovative concepts and technologies: (1) Mini-Storage ring, (2) CCT-Multifunction Superconducting solenoids, (3) FFAG, (4) Iron free magnets, (5) cryocooling
- Unprecedent mass resolution, angular and momentum acceptance. Low cost.
- Technological breakthrough for future fragment separators and mass spectrometers.

HIE-ISOLDE Ring curved CCT conceptual design development. HE-ISOLDE beam

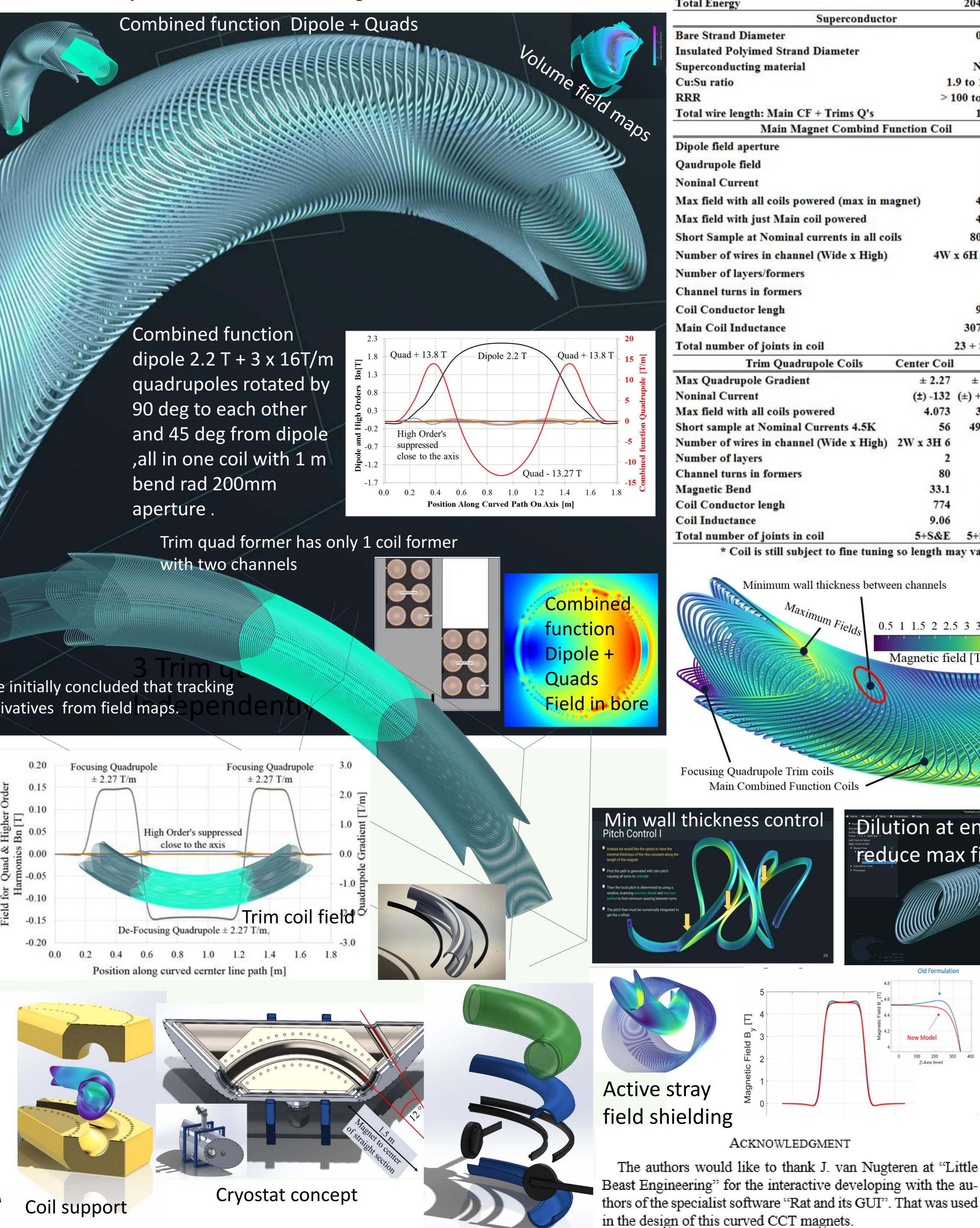


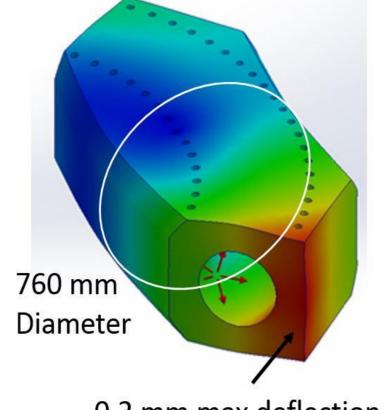
Superconducting Curved Canted-Cosine-Theta (CCT) for the HIE-ISOLDE Recoil Separator Ring at CERN

<u>G. Kirby</u>, V. Rodin, O. Kirby, A. Foussat J. Resta-Lopez, I. Martel, C. Welsch.

Trim coils Single former 2 channels one deeper than the other.



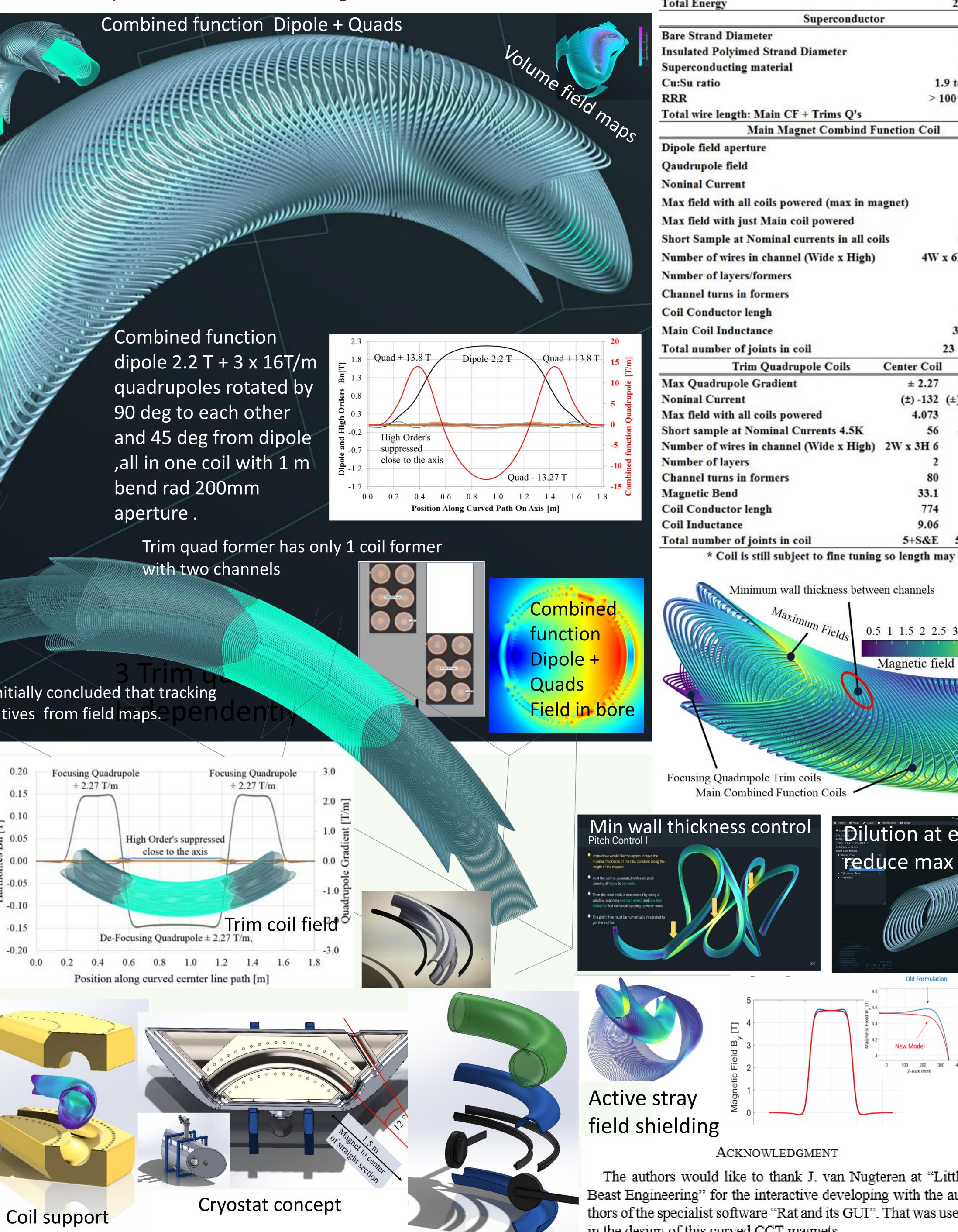




0.2 mm max deflection



698 mr



Magnet Apertuer Radius of Curvitier Magnetic Bend **Total Matix Induct Total Energy**

MT27, 27th International Conference on Magnet Technology (November 15-19, 2021, Fukuoka, Japan)

ernational Conference on Magn	et Technology	(November 15-19, 2021, Fukuoka, Japan)
TABLE I Magnet Perameters		
	200 mm	
r	1000 mm	
tanaa	90 deg 3122.223 mH	
tance	204.154 kJ	
Superconductor		
eter	0.825 mm	- Magnet Design using Rat GUI beta-v5
d Strand Diameter	1 mm	
naterial	Nb-Ti .9 to 1.2:1	
	100 to 250	
Main CF + Trims Q's	10.71 km *	
Iain Magnet Combind Function Coil		
ire	2.2 Tesla	
	13.8 T/m	Thanks for access to the GUI -> JvN at https://www.littlebeastengineering.com/
	355 A	
coils powered (max in magnet)	4.252 T	80% short sample
t Main coil powered	4.157 T	Map over coil surfaces
ominal currents in all coils	80.835 %	- 60
n channel (Wide x High) 4W	x 6H = 24	- 50 5
formers	2	- 40 J
ormers	80	d ci
ngh	9.199 km	- 30 Peol
ince	3074.74 mH	- 20
oints in coil	23 + S&E	- 10
a Quadrupole Coils Center Coil		harmonics given at a reference radius of: 66.000 [mm]
Gradient ± 2.27	$\pm 2.27 \text{ T/m}$	Order An [T.mm] an Normalized Shape Order Bn [T.mm] bn Normalized Shape A1 4.28e-04 0.00 B1 2.42e+03 10000.00
coils powered 4.073	(±) + 132 A 3.365 T	A2 -1.90e-03 -0.01 B2 5.47e+01 226.38
ominal Currents 4.5K 56	49&39 %	A3 4.54e-04 0.00 B3 -3.15e+00 -13.01
n channel (Wide x High) 2W x 3H 6	6	A4 -1.90e-03 -0.01 B4 -8.40e-02 -0.35
2	2	A5 4.49e-04 0.00 B5 2.50e-01 1.03
ormers 80	38	A6 -1.90e-03 -0.01 B6 1.63e-01 0.67
33.1	28.2 Deg	A7 4.48e-04 0.00 B7 3.97e-02 0.16
ngh 774 9.06	368 m 7.68 mH	A8 -1.90e-03 -0.01 B8 -1.19e-02 -0.05
oints in coil 5+S&E	5+S&E	A9 4.35e-04 0.00 B9 -1.87e-02 -0.08 A10 -1.90e-03 Harmonics & integrals
still subject to fine tuning so length m	ay vary	
mum wall thickness between channels		Focusing Quadrupole Trim coils
$M_{aximum Fields} = 0.5 \ 1 \ 1.5 \ 2 \ 2.3$	М	aximum Fields
1.5 2 2.5	533.54 j	in Trim at the
	No. of contractions	ested interface
Magnetic fie		
ole Trim coils	Accessioned	
ined Function Coils		De-Focusing Quadrupole Trim coils
	*custom_cct - RAT User Interface	
control	ends to	Pitch Control II
A Model Tree Construction of the Construction	v fiold	
Calculation Tree	X Helo	Note: that the length of the magnet
		is in this case free and adjustment of number of turns is needed to get the required length
		• When using multiple layers, the pitch of the second layer is taken
		identical as the first layer to ensure the same coil length
34 34 34		35
Old Formulatio	n	U. Contrations

V. CONCLUSION

A conceptual design of a curved multifunction coil with a nested set of trim coils mounted inside of the main curved magnet has been developed. The geometry of the magnet support former has been incorporated into a conceptual cryostat design. The coil technology follows closely the CERN orbit corrector MCBRD developed for CERN's High Luminosity upgrade. Further FEA work on the coil is needed. The Rat® program simulation package is a fundamental tool used in this magnets design. In conclusion This magnet will need further development to finalize the beam dynamics of the full ring, with injection and extraction elements incorporated in the ring design and their interaction with this magnet. This in turn will result in small changes to the field strengths. We are now waiting to start model building to finalize construction details.