

# Repetitive Irradiation Tests at Cryogenic Temperature by Neutrons and Protons on Stabilizer Materials of Superconductor

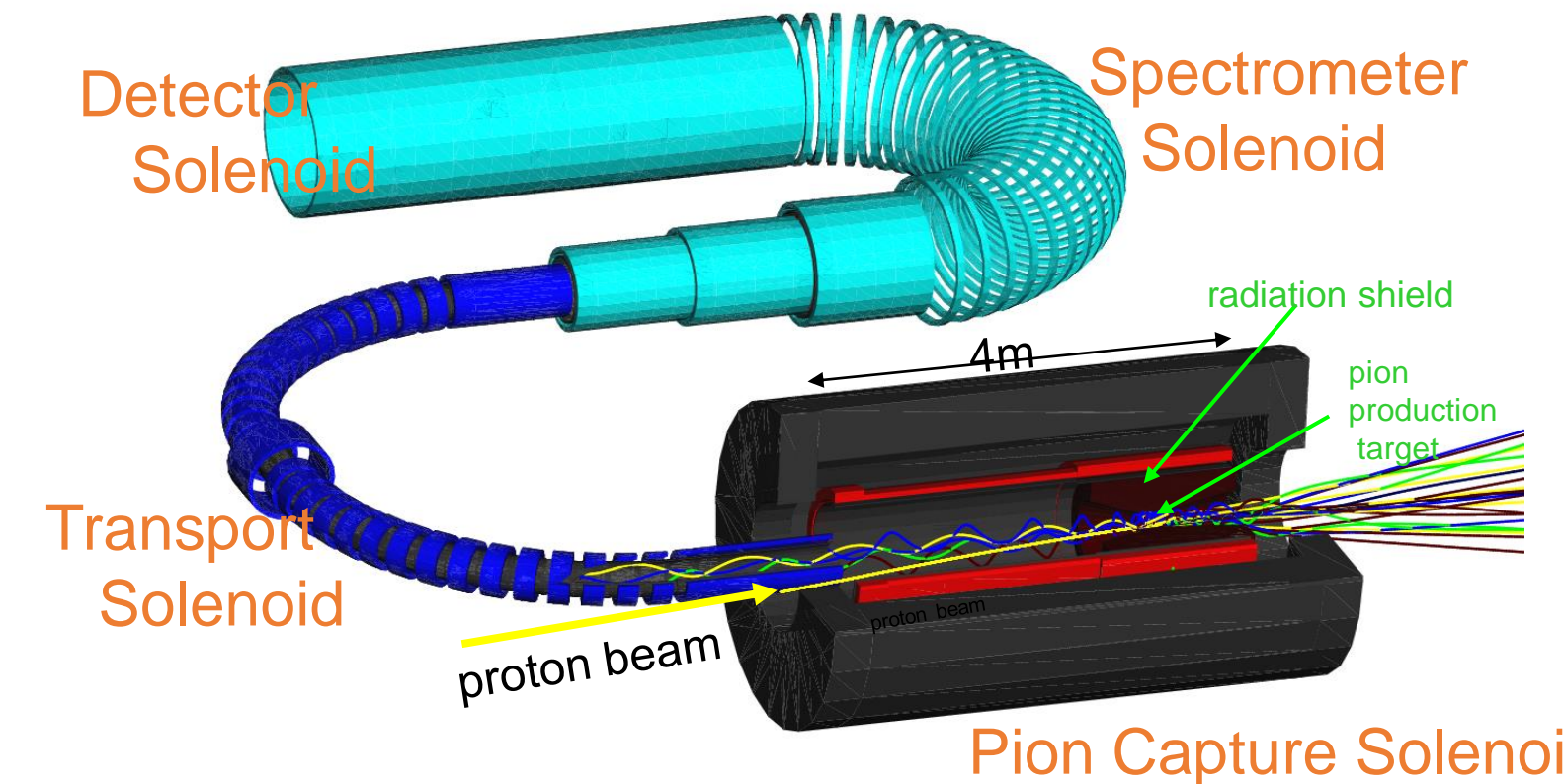
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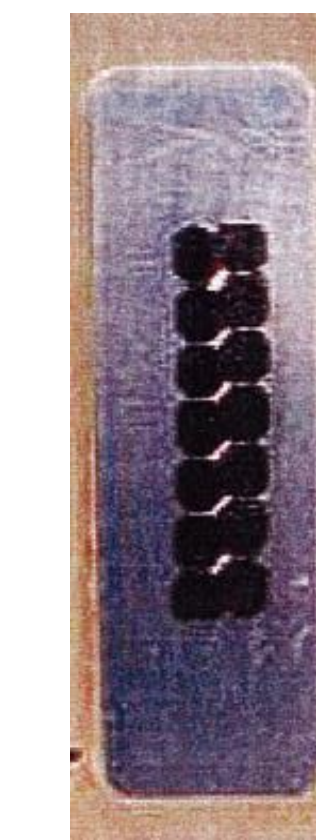
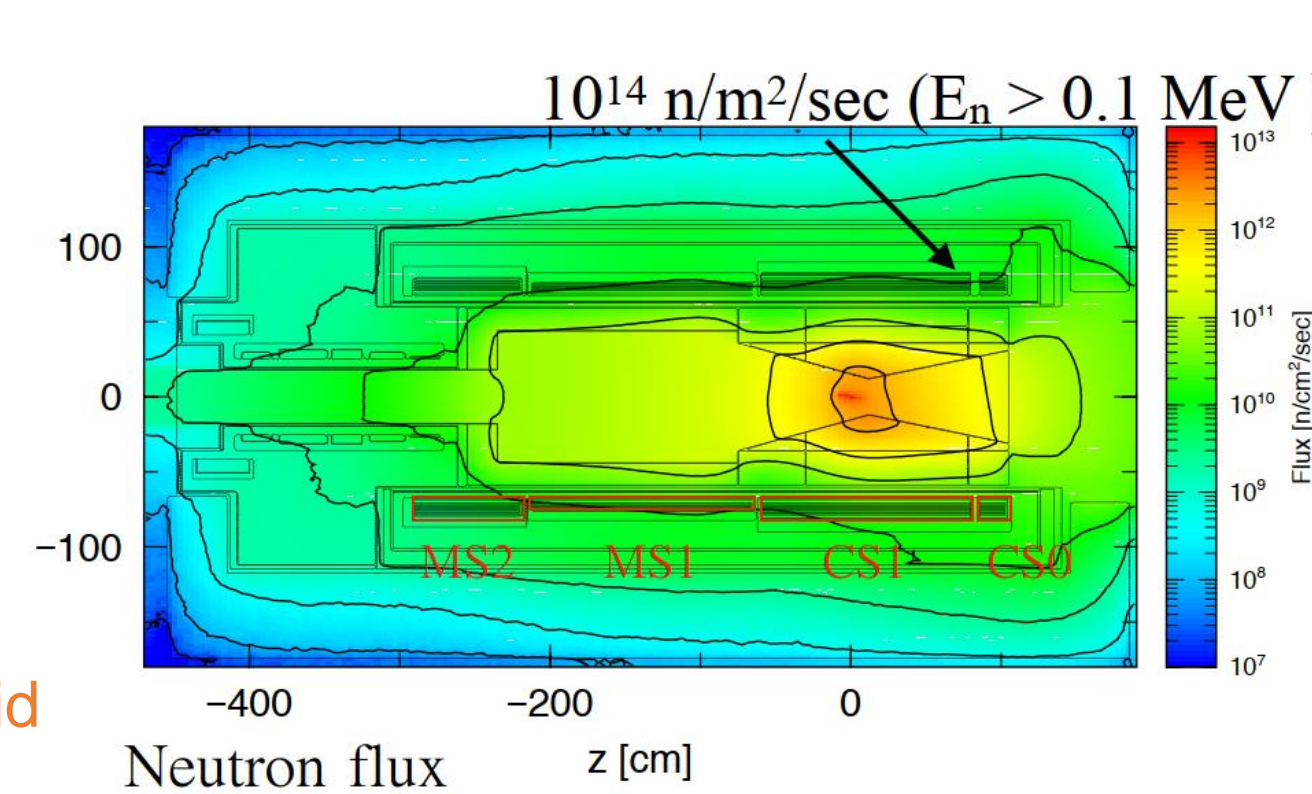
## ABSTRACT

Superconducting magnets for high-intensity accelerators and secondary particle sources are being required to operate in the high radiation environment by beam collisions and beam losses. Neutron fluence in the high-luminosity LHC and the COMET experiment is expected to exceed  $10^{21}$  n/m<sup>2</sup>. The stabilizer of superconductor is made of pure copper and aluminum and should degrade by such high radiation. Series of irradiation tests were accomplished to evaluate the degradation at cryogenic temperature. The effect of repetitive cycles of irradiation at cryogenic temperature and anneal at room temperature on stabilizer materials of copper and aluminum were measured using reactor neutrons at KUR. Also, pure metals are irradiated at cryogenic temperature by high-energy protons at J-PARC. This paper will review the results of repetitive irradiation tests on copper and aluminum with reactor neutrons and accelerator protons.

## COMET Superconducting Magnet



## Neutron flux on PCS



## Aluminum Stabilized Superconductive Cable

- Higher strength by additives and cold work
- Less interaction by radiation particles
- Capable to recover from irradiation damage by a thermal cycle

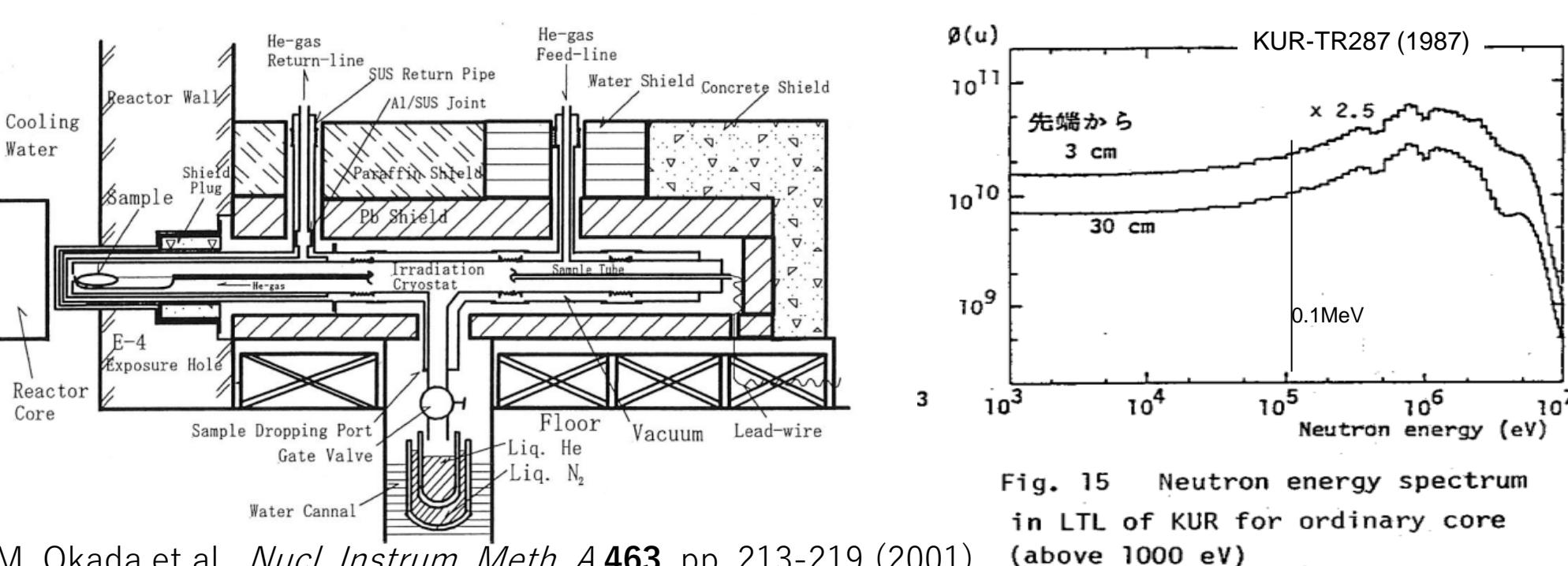
### Design parameters for COMET

- Rutherford type NbTi cable with Al stabilizer
- Al/Cu/SC: 7.3/0.9/1
- Offset yield point of Al@4K: >85MPa
- RRR@0T: >500

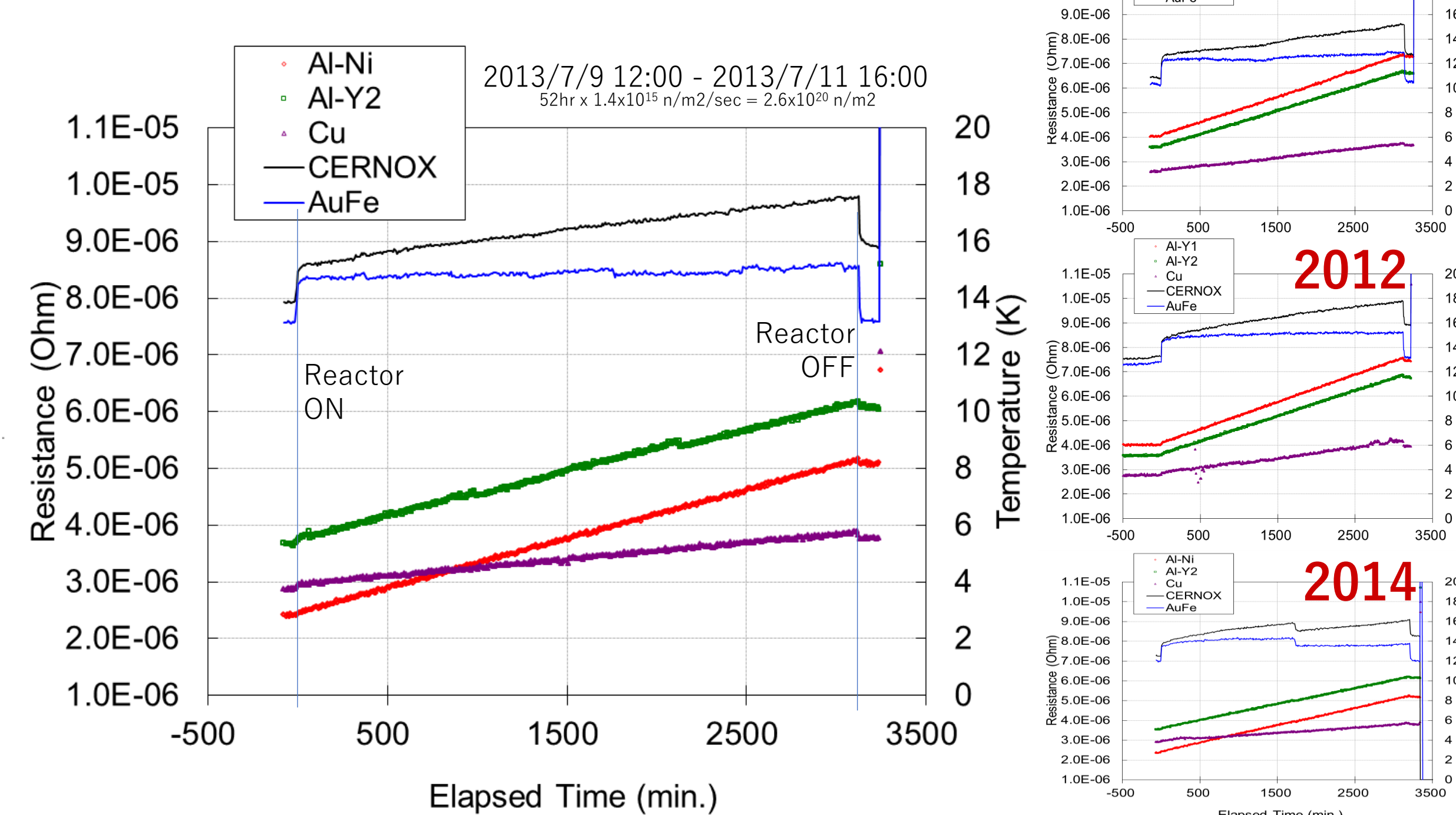
## Neutron Irradiation Tests at KUR

### Low Temperature Lab. (LTL) at Kyoto Univ. Research Reactor (KUR)

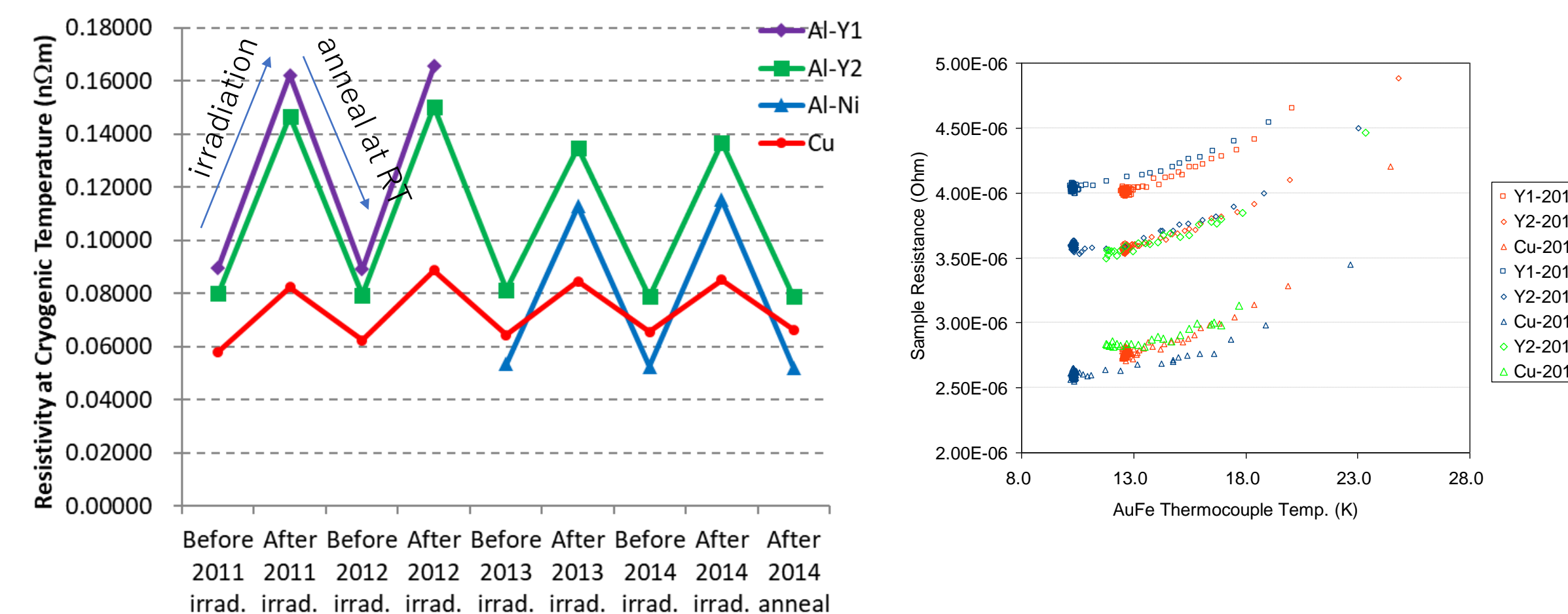
- Thermal Power 1 MW~5MW
- Cryostat installed near reactor core
- Cool by He gas loop down to 10K
- Neutron flux :  $1.4 \times 10^{15}$  n/m<sup>2</sup>/sec (>0.1MeV)



### Irradiation results



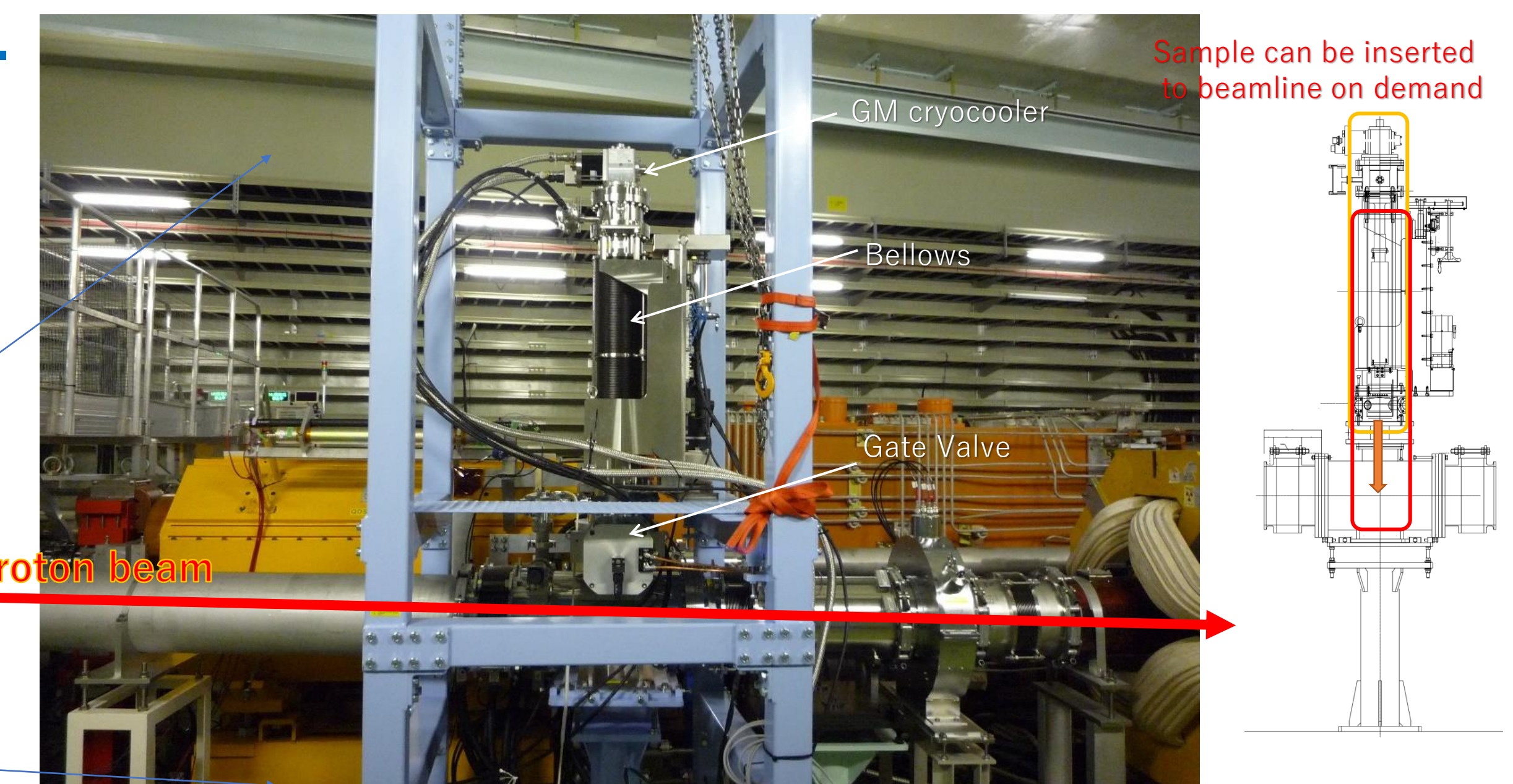
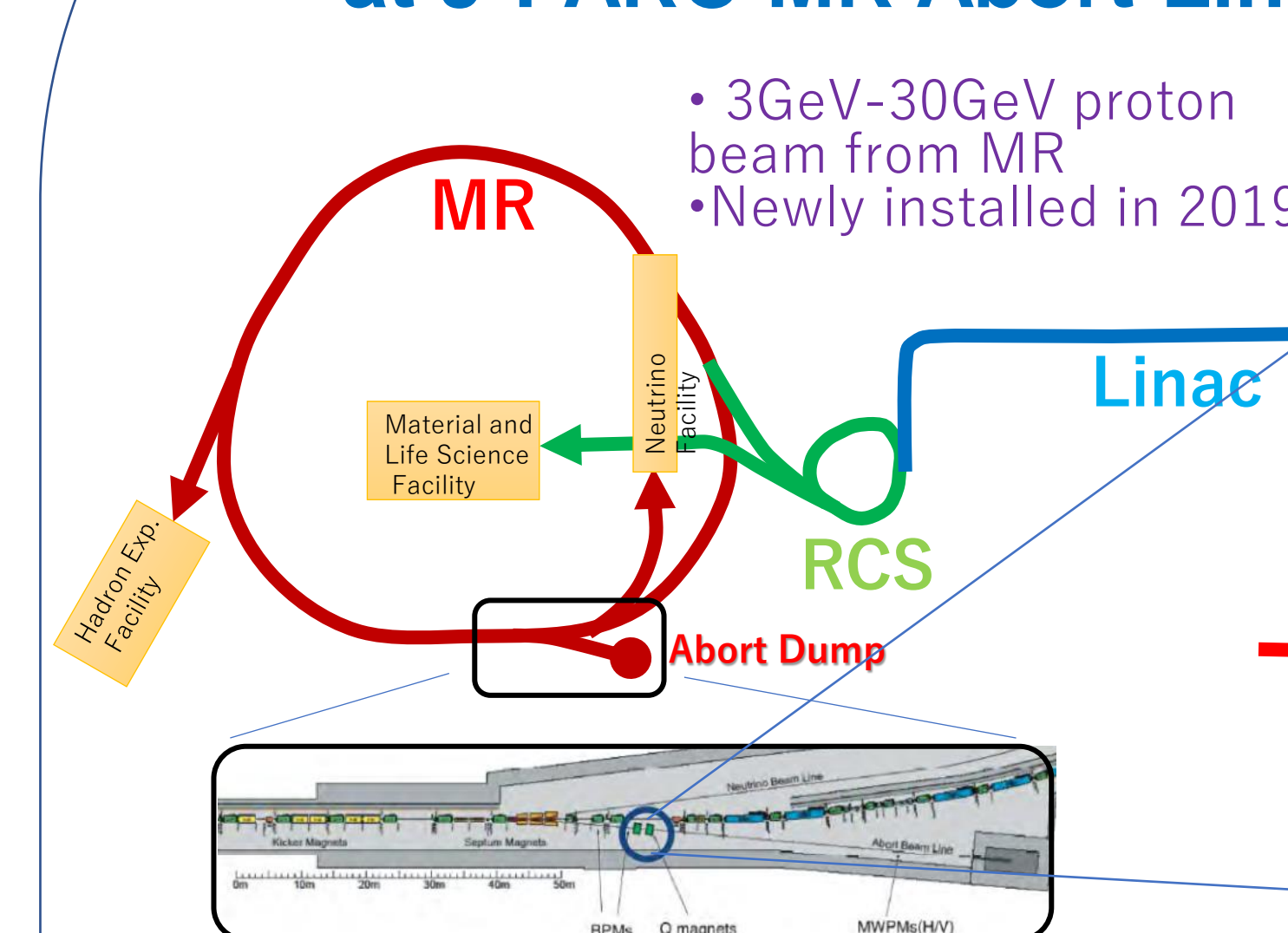
Irrad. Period	2010Nov	2011Sep	2011Nov	2012Nov	2013July	2014Apr
Neutron Fluence	2.3E+20	2.6E+20	2.6E+20	2.6E+20	2.6E+20	2.7E+20
Irrad. Temp.	12K	15K	12K	15K	15K	14K
Damage Rate (Ωm <sup>3</sup> /n)						
	Al-CuMg	2.4E-31				
	Al-5N		2.5E-31			
	Al-Y1			2.8E-31	2.9E-31	
	Al-Y2			2.6E-31	2.7E-31	2.3E-31
	Al-Ni				2.3E-31	2.3E-31
	Cu			9.4E-32	1.0E-31	7.7E-32



- Irradiation/annealing were repeated in max. 4 times for aluminum and copper samples
- Damage in aluminum samples is 3 times larger than copper.
- Perfect recovery after annealing at RT was observed on aluminum.
- Residual damage in Cu after RT anneal seems to pile up.

## Proton Irradiation Tests at J-PARC

### Cryogenic Irradiation Equip. at J-PARC MR Abort Line

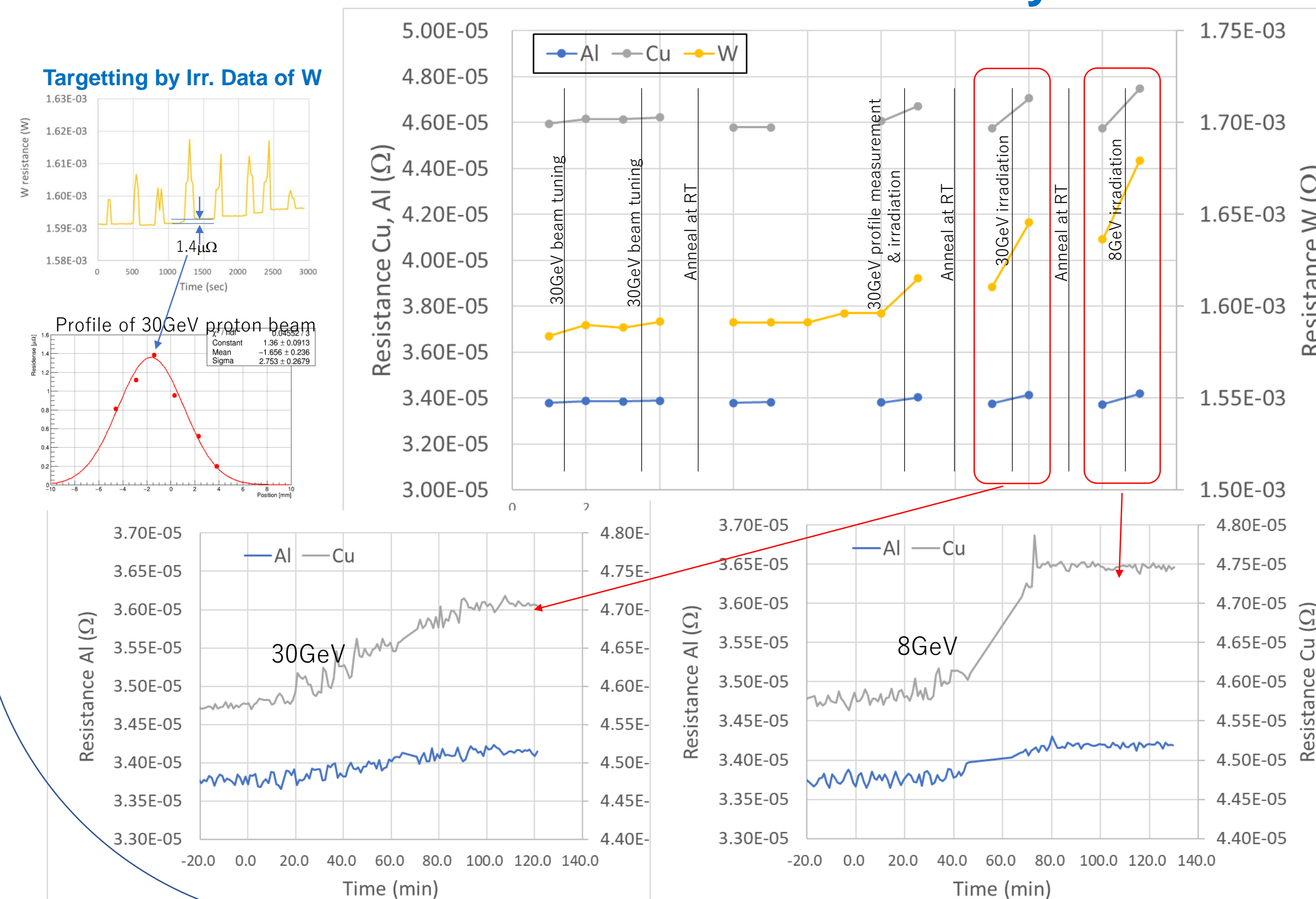


### Irradiated samples

- Irradiation sample is cooled by GM cryocooler.
- Sample is fixed at the top of 60cm aluminum rod, connected to 2<sup>nd</sup> stage of cryocooler coldhead, to avoid irradiation on the coldhead.
- Temperature on the sample base is measured by CERNOX.
- Stable temperature at 3.8K-4.5K during operation.
- Beam intensity was reduced as low as possible to avoid sample heating up
  - $\sim 2 \times 10^{12}$  protons/pulse x 0.16Hz

	purity	RRR	shape
Al	>99.99%	580	wire $\phi$ 0.25mm
Cu	99.995%	306	wire $\phi$ 0.25mm
W	99.95%	28	wire $\phi$ 0.25mm

### Irradiation History



### Damage rate (resistivity increase per unit proton flux)

	8GeV	30GeV
Al [ $\times 10^{-31} \Omega m^3/p$ ]	$1.05 \pm 0.15$	$1.03 \pm 0.12$
Cu [ $\times 10^{-31} \Omega m^3/p$ ]	$3.88 \pm 0.27$	$3.55 \pm 0.23$
W [ $\times 10^{-31} \Omega m^3/p$ ]	$95.3 \pm 5.6$	$95.8 \pm 5.6$

\*error value indicates data fluctuation only

- Perfect recovery after annealing at RT was observed on aluminum.
- Damage in aluminum is 30% of copper.
- Damage rate does not depend on proton energy in this high energy region

### Irradiated samples

Sample Name	Composition	RRR	Shape	Irradiation Period
Al-CuMg	Al(5N)+Cu(20ppm)+Mg(40ppm)	455	1x1x45	2010
Al-5N	Al(5N)	~3000	$\phi$ 1x32	2011-1
Al-Y1	Al(5N)+Y(0.2%)	341	1x1x45	2011-2,2012
Al-Y2	Al(5N)+Y(0.2%)	366	1x1x45	2011-2,2012,2013,2014
Al-Ni	Al(5N)+Ni(0.1%)	541	1x1x45	2013,2014
Cu	OFHC	308	$\phi$ 1x32	2011,2012,2013,2014

