



Nov. 15-19, 2021
Fukuoka, Japan



WED-OR3-503-05

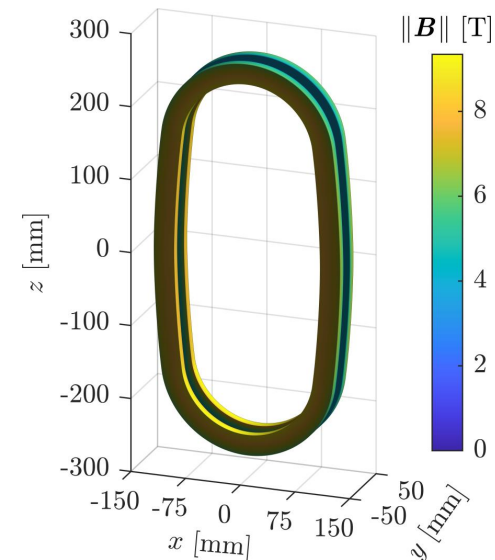
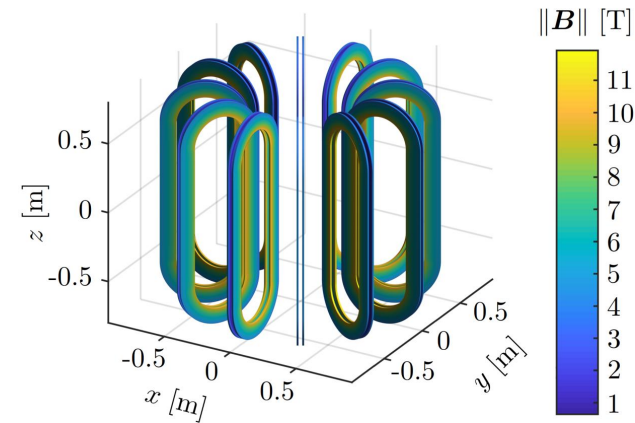
Design and manufacturing of AMaSED-2: A no-insulation HTS demonstrator coil for the space spectrometer ARCOS

Magnus Dam¹, William Jerome Burger^{2,3}, Rita Carpentiero⁴, Enrico Chesta⁵, Roberto Iuppa⁶, Gijs de Rijk⁵, and Lucio Rosso^{1,7}

¹INFN, ²TIFPA, ³CREF, ⁴ASI, ⁵CERN, ⁶University of Trento, ⁷University of Milan

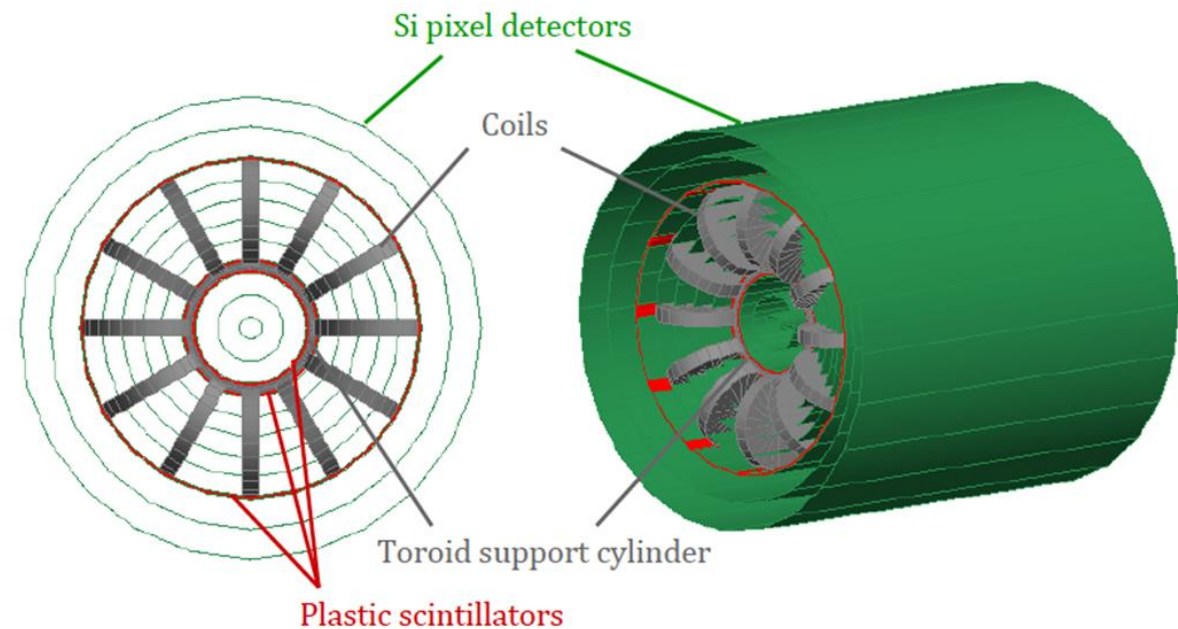
The HTS Demonstrator Magnet for Space (HDMS) project goals

- 1) Conceptual design of a HTS magnet for the magnetic spectrometer in space ARCOS
- 2) Design and manufacture a demonstrator coil AMaSED-2 for the ARCOS magnet



Astroparticle Research Compact Orbital Spectrometer (ARCOS)

- A toroidal high-field magnet
- A tracker, composed of silicon pixel detectors, which measures the charged particle trajectories in the magnetic field
- Plastic scintillators, which provide the trigger to select the desired event topologies.



Rigidity and bending strength

Rigidity:

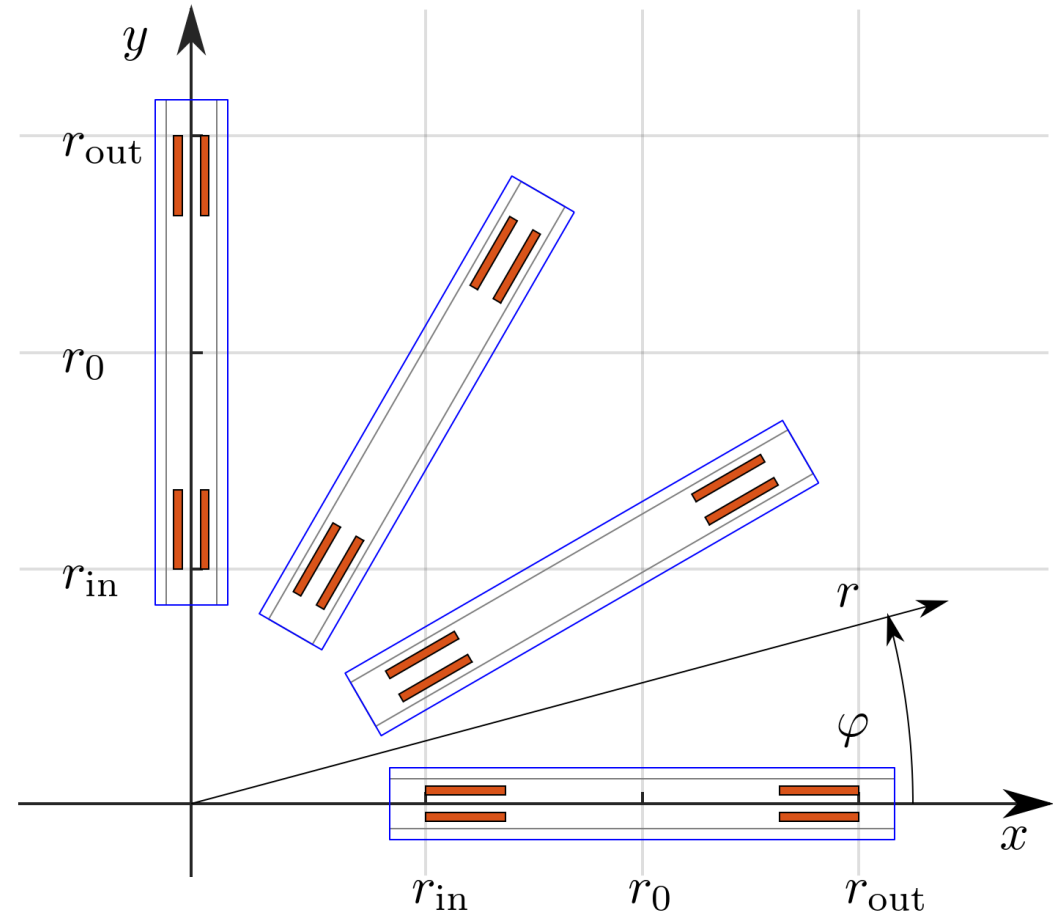
$$R = c \frac{p}{q} \quad [\text{V}]$$

Bending strength:

$$\bar{B}_\varphi L(\varphi) = \int_0^L B_\varphi(r, \varphi) dr$$

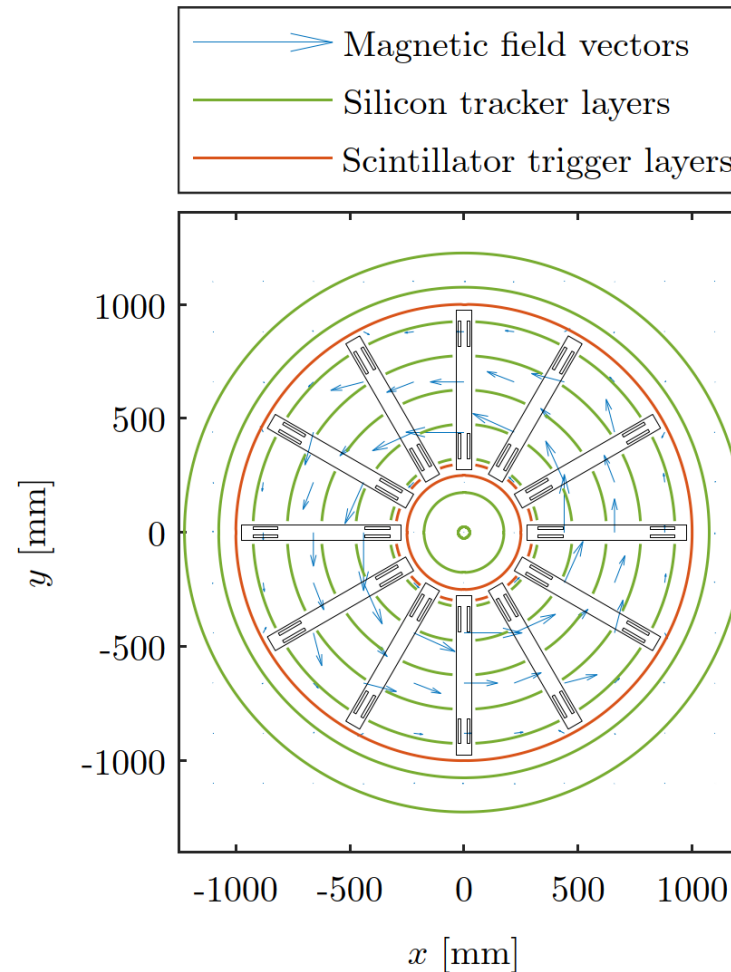
Average bending strength:

$$\langle \bar{B}_\varphi L \rangle = \frac{N}{\pi} \int_0^{\pi/N} \bar{B}_\varphi(\varphi) L d\varphi$$



Requirements for the ARCOS magnet

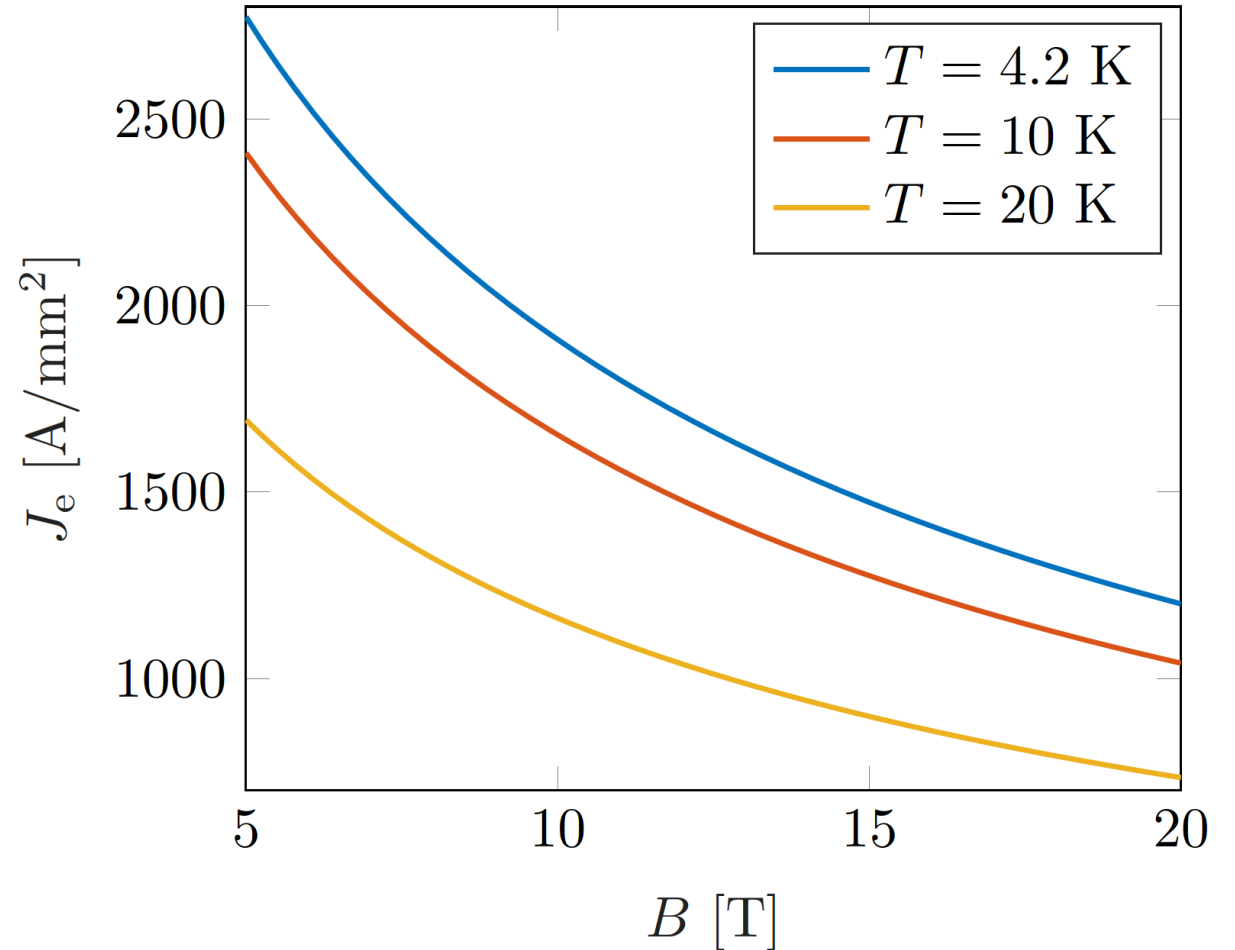
- Average bending strength: 3 T m
- Inner toroid diameter: 500 mm
- Outer toroid diameter: 2000 mm
- Straight coil segment height: 1000 m
- Operating temperature 20 K
- Conduction cooled by a cryostat
- Lightweight structure
- Sufficient space available for detectors



Conductor requirements for the ARCOS magnet

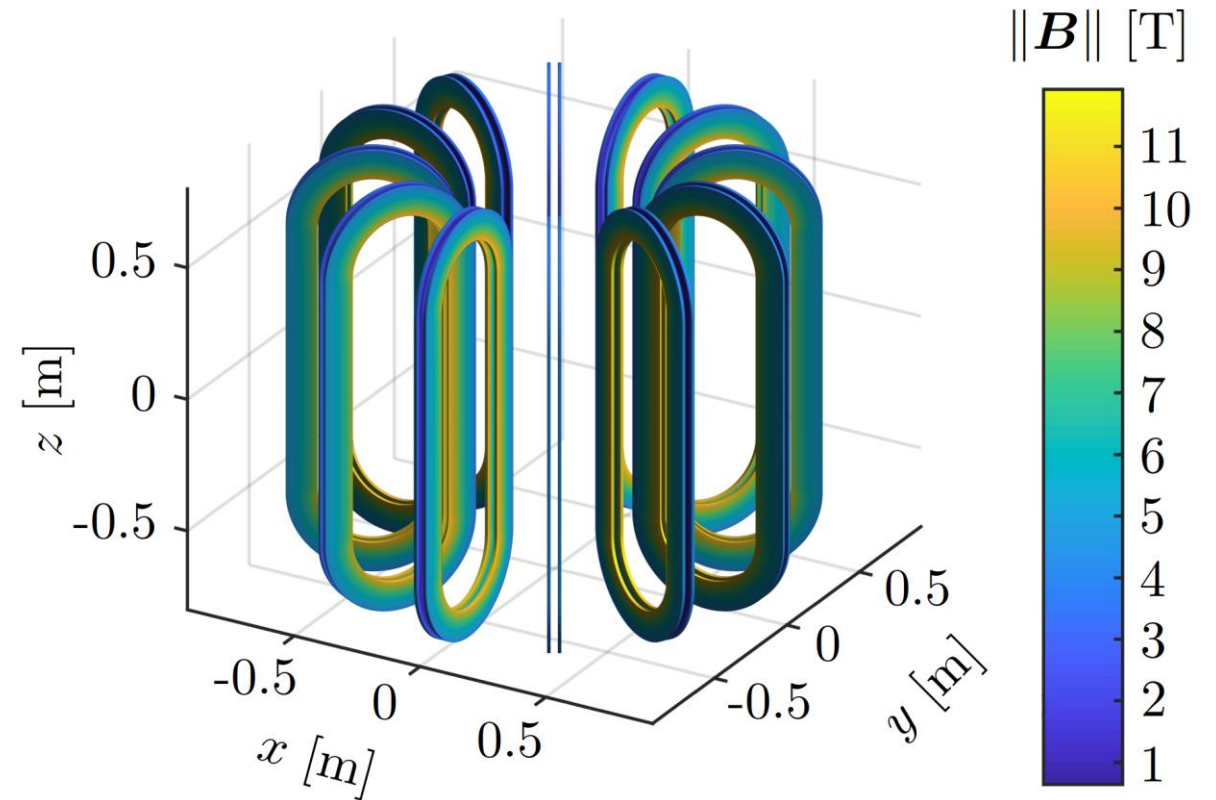
HTS ReBCO tape:

- 12 mm wide, 100 μm thick
- $J_e = 1200 \text{ A/mm}^2$ at 4.2 K and 20 T
- Angle dependence: worst case conditions
- Field dependence: Fitting function



ARCOS magnet design

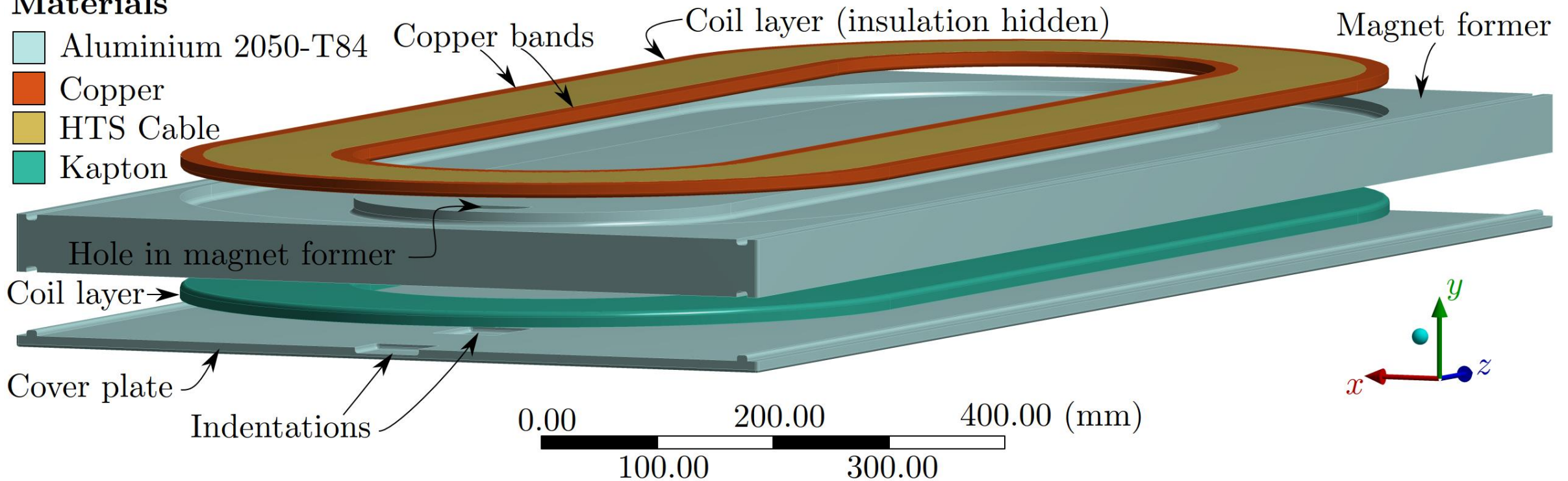
- 12 racetrack coil packs
- 2 winding layers per coil pack
- Engineering operating current density: 855 A/mm^2
- Peak field: 11.9 T
- Total HTS tape length: 62 km
- Stored magnetic energy: 39.6 MJ



ARCOS coil mechanical structure

Materials

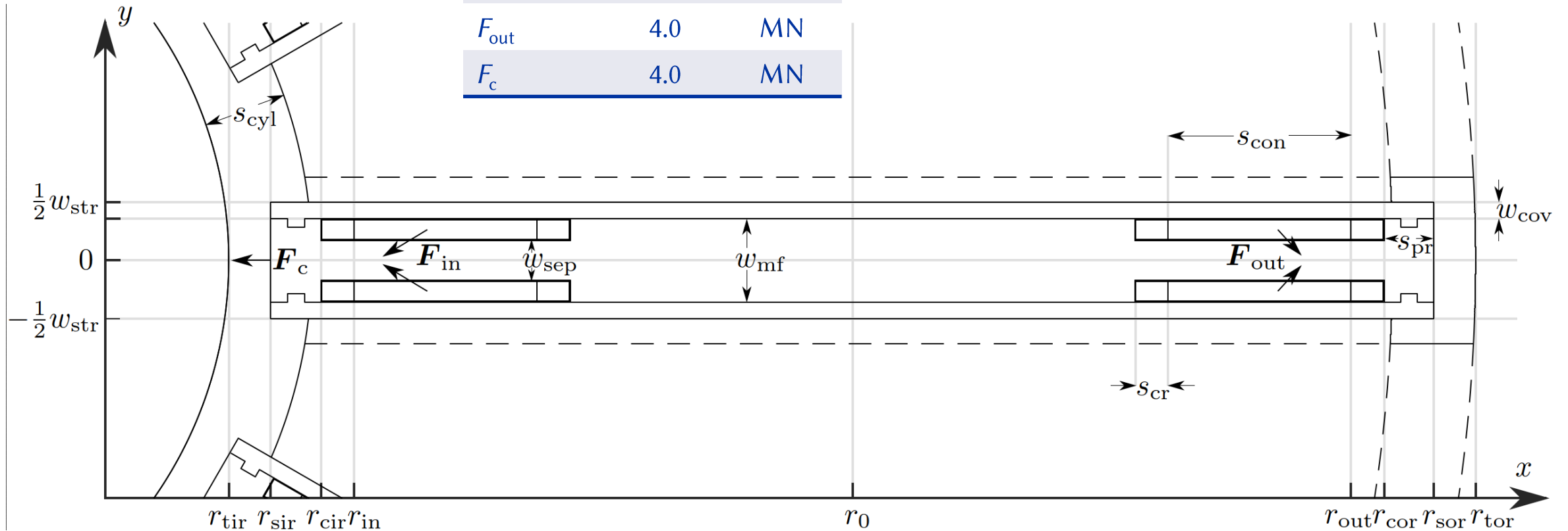
- Aluminium 2050-T84
- Copper
- HTS Cable
- Kapton



Note: Upper cover plate and insulation of upper winding layer are hidden in the figure

ARCOS force analysis

Symbol	Value	Unit
F_{in}	5.5	MN
F_{out}	4.0	MN
F_c	4.0	MN

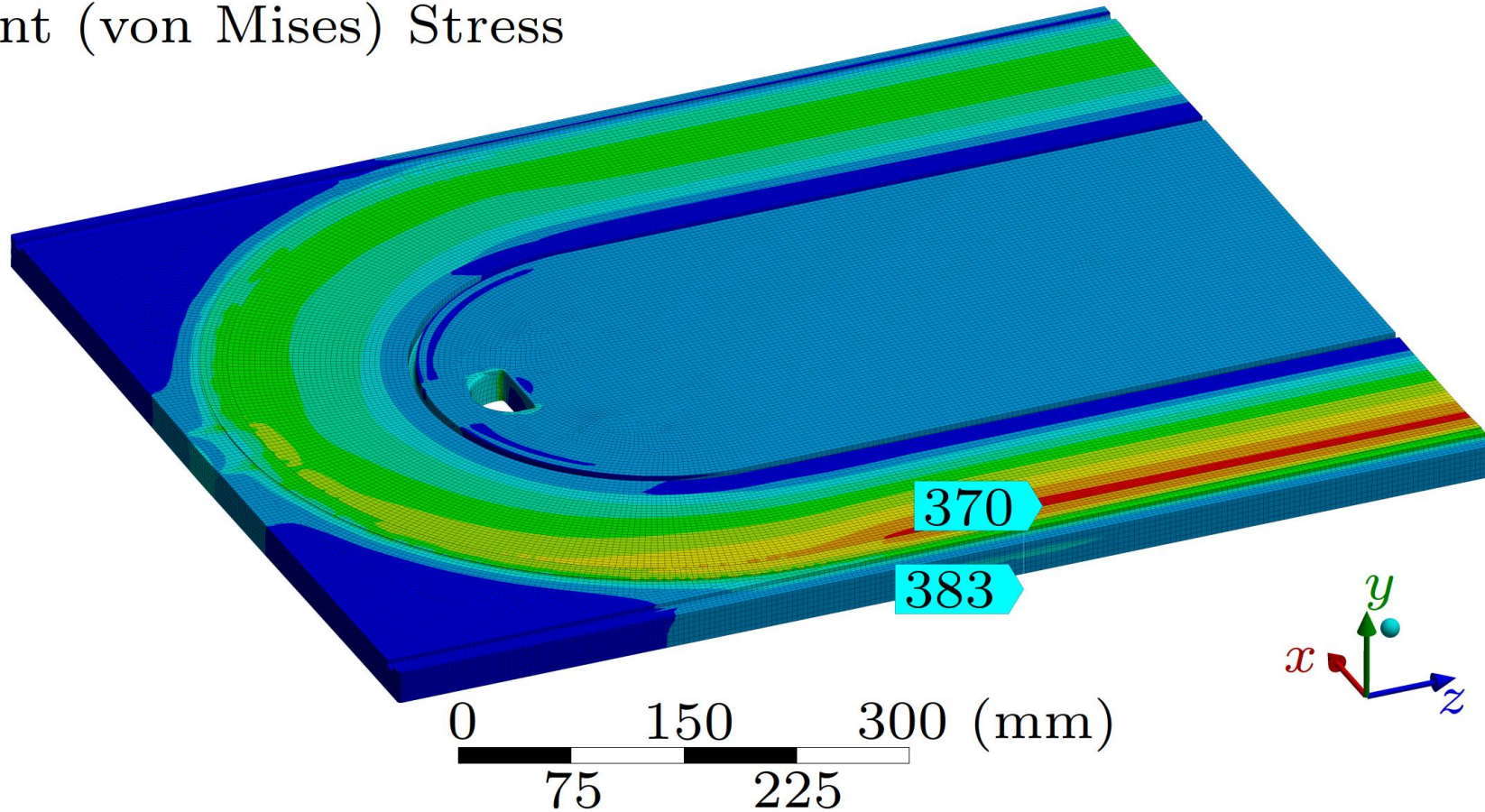
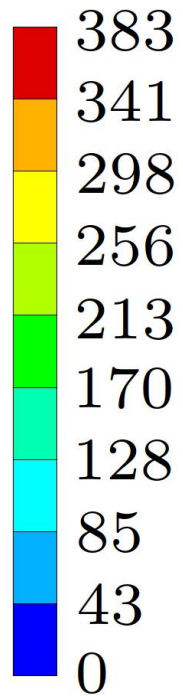


ARCOS mechanical analysis

Static structural

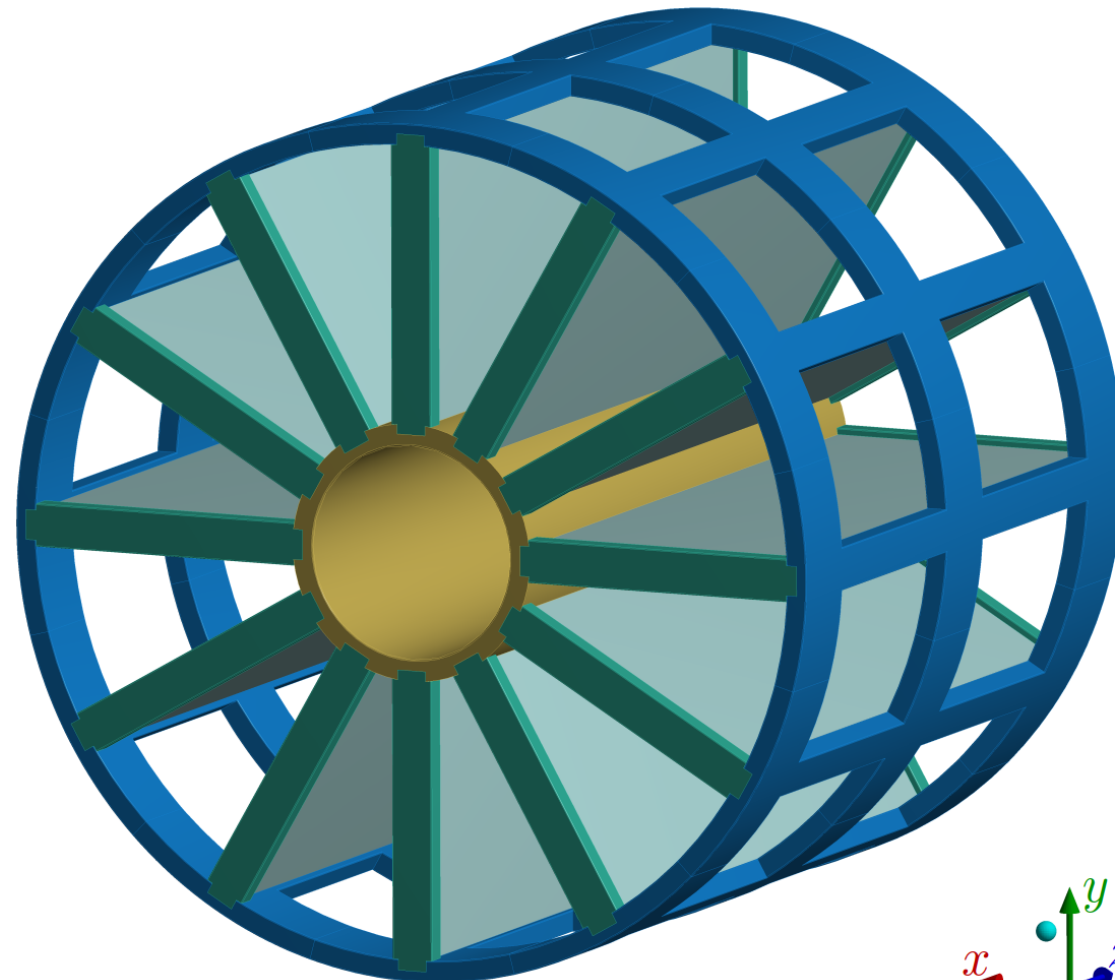
Equivalent (von Mises) Stress

[MPa]



Note: Due to symmetry only one quarter of a coil pack is shown. The cover plate and insulation are hidden in the figure.

ARCOS intercoil structure



- Coil pack structure
- Inner intercoil structure
- Upper and lower intercoil structure
- Outer intercoil structure

0 250 500 750 1000 (mm)

Design and manufacture of AMaSED-2

AMaSED: **A**dvanced **M**agnetic **S**pectrometer **E**xperimental **D**emonstrator

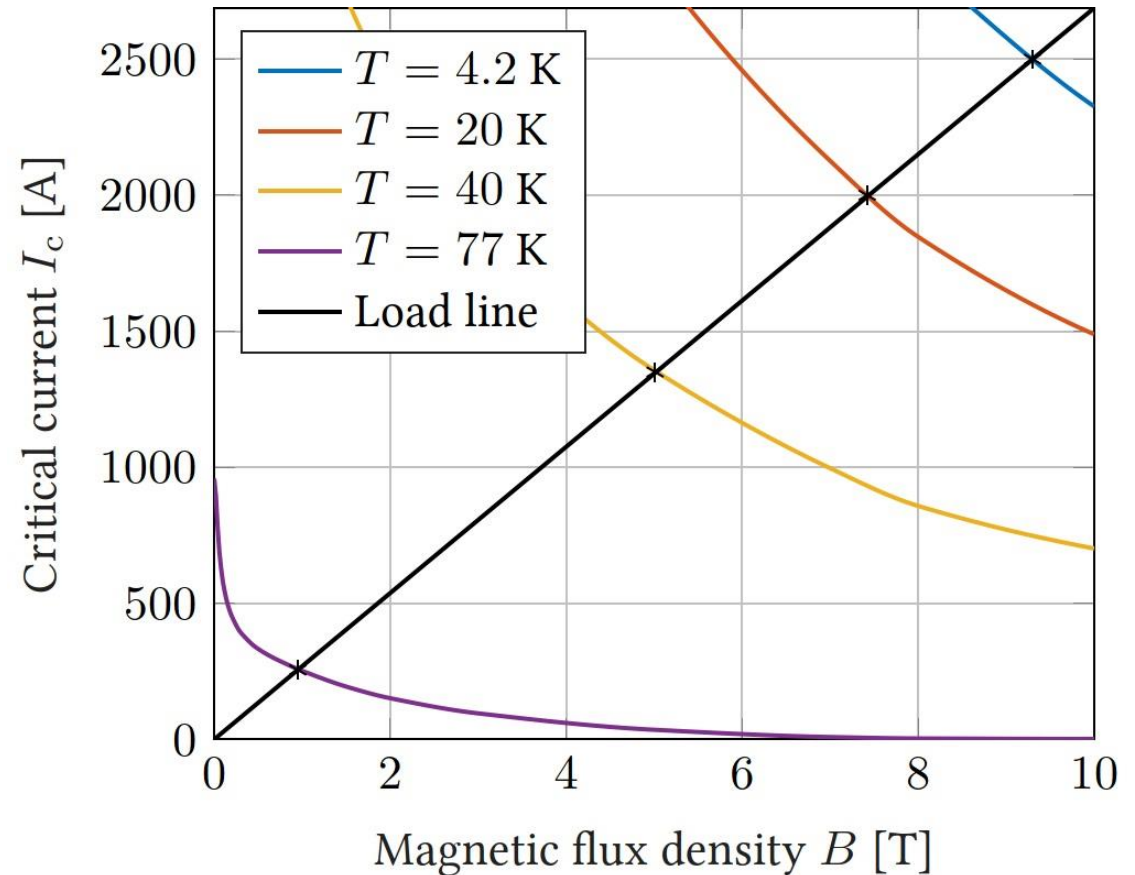
Main goals for the demonstrator:

- Copper bands as current leads and layer jumps
- Test medium sized no-insulation coil
- Test design of aluminum structure

AMaSED-2 conductor requirements

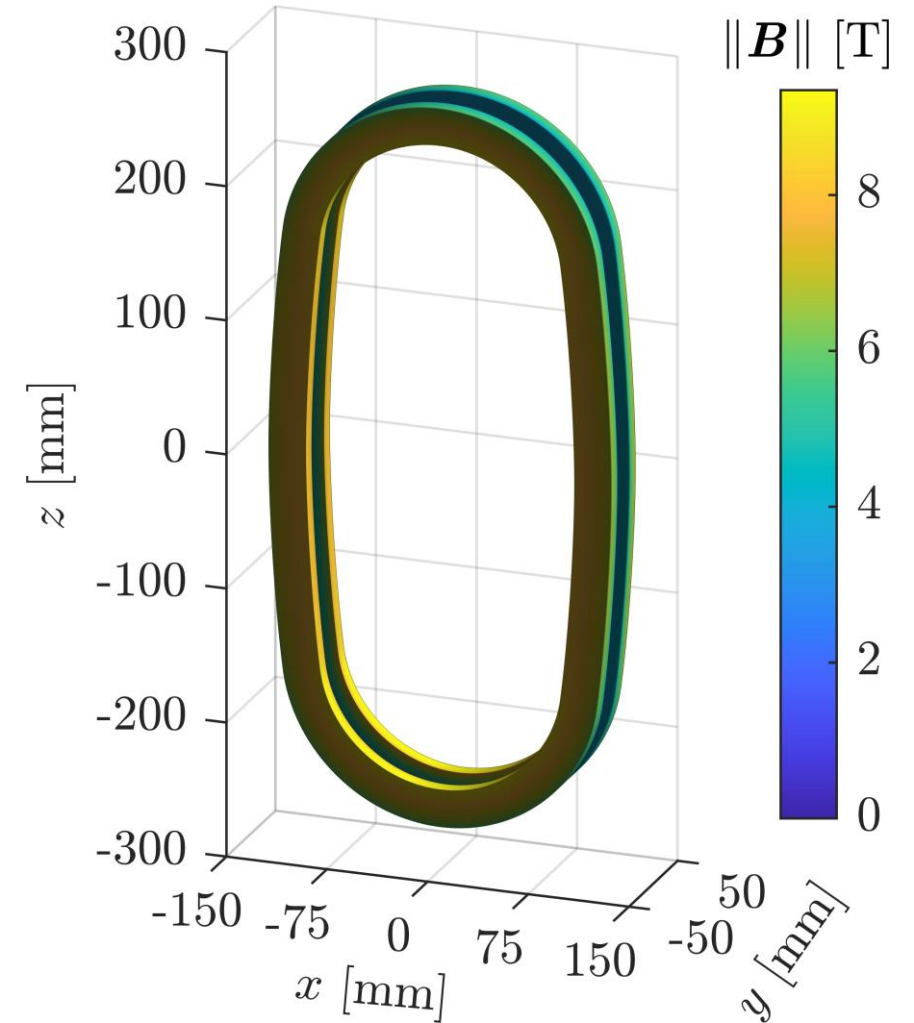
HTS ReBCO tape:

- 12 mm wide, 100 μm thick
- $J_e = 600 \text{ A/mm}^2$ at 4.2 K and 20 T
- Angle dependence: worst case conditions
- Field dependence: Robinson Research Institute HTS Wire database, extrapolated to lower temperatures and higher flux densities

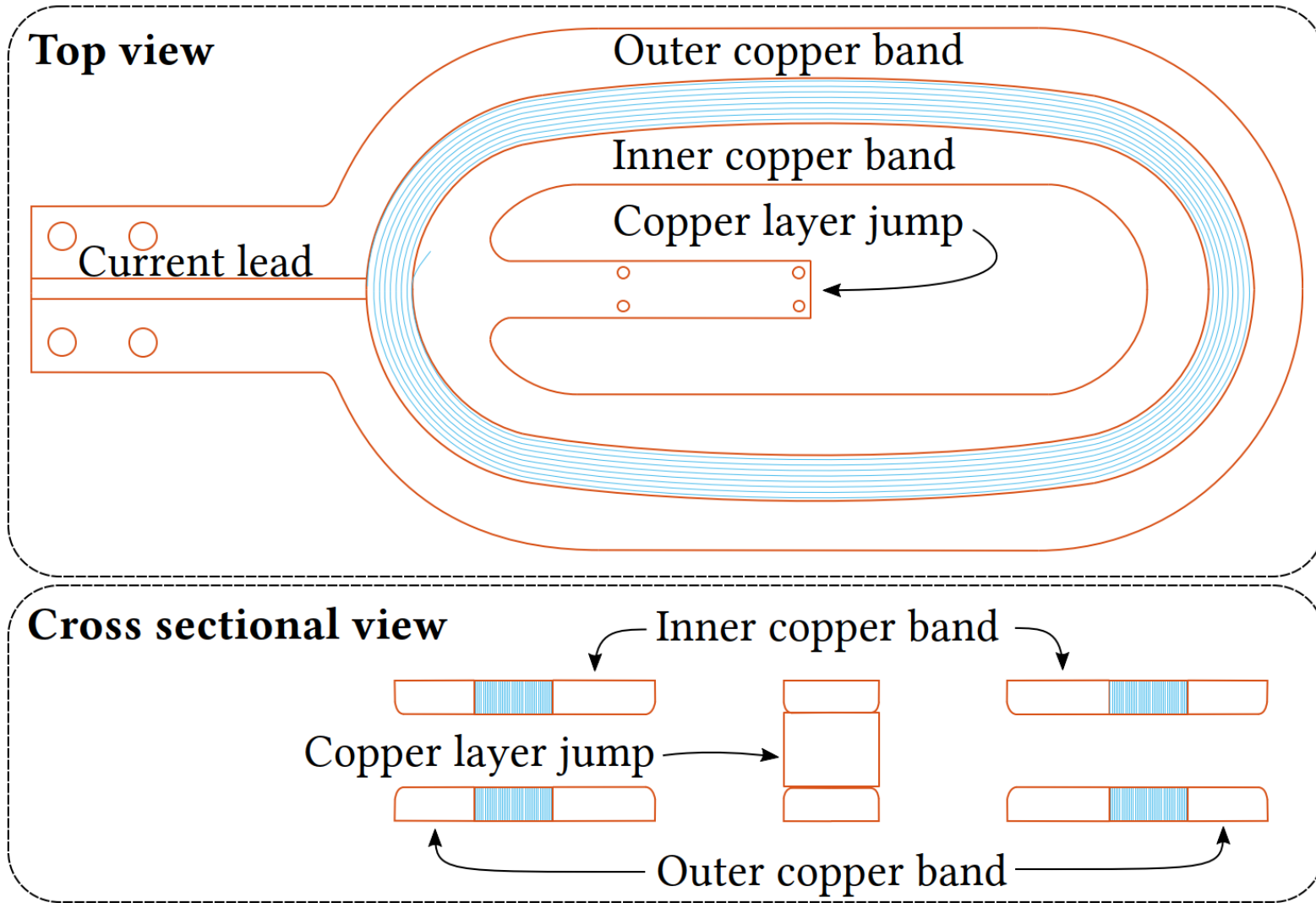


AMaSED-2 coil design

- Racetrack-like shape, size: 480 mm x 256 mm
- No-insulation coil, two HTS tapes (face-to-face)
- 724 m of 12 mm wide SuperPower HTS tape
- Theoretical maximum operating current: 2480 A at 4.2 K, and peak magnetic flux density of 9.3 T
- Stored energy: 143 kJ
- Inductance: 47 mH
- Central magnetic flux density: 2.8 T



AMaSED-2 coil configuration

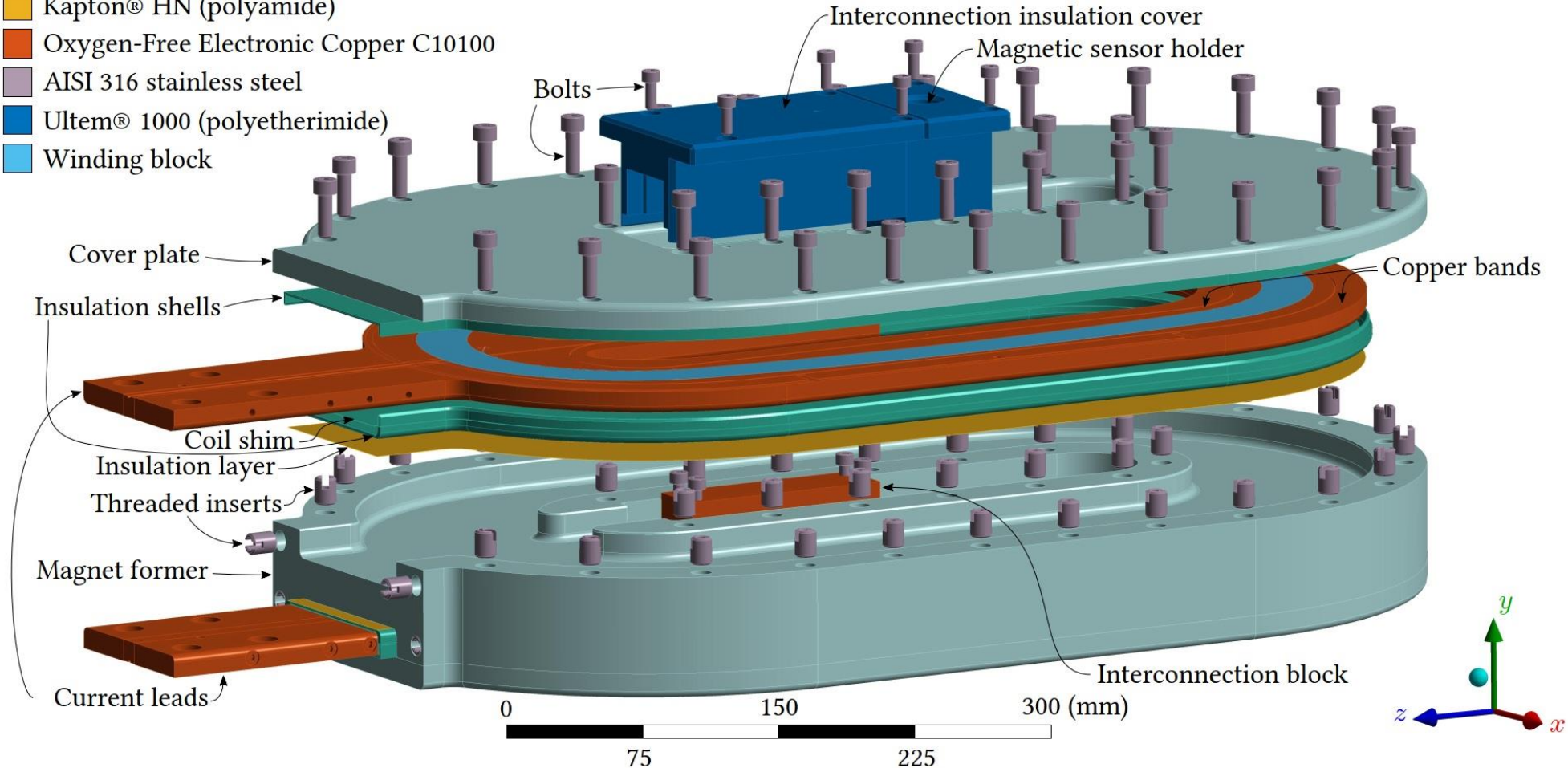


AMaSED-2 mechanical structure

Materials

- Aluminum 2050-T84
- G-11 (fiberglass)
- Kapton® HN (polyamide)
- Oxygen-Free Electronic Copper C10100
- AISI 316 stainless steel
- Ultem® 1000 (polyetherimide)
- Winding block

AMaSED-2



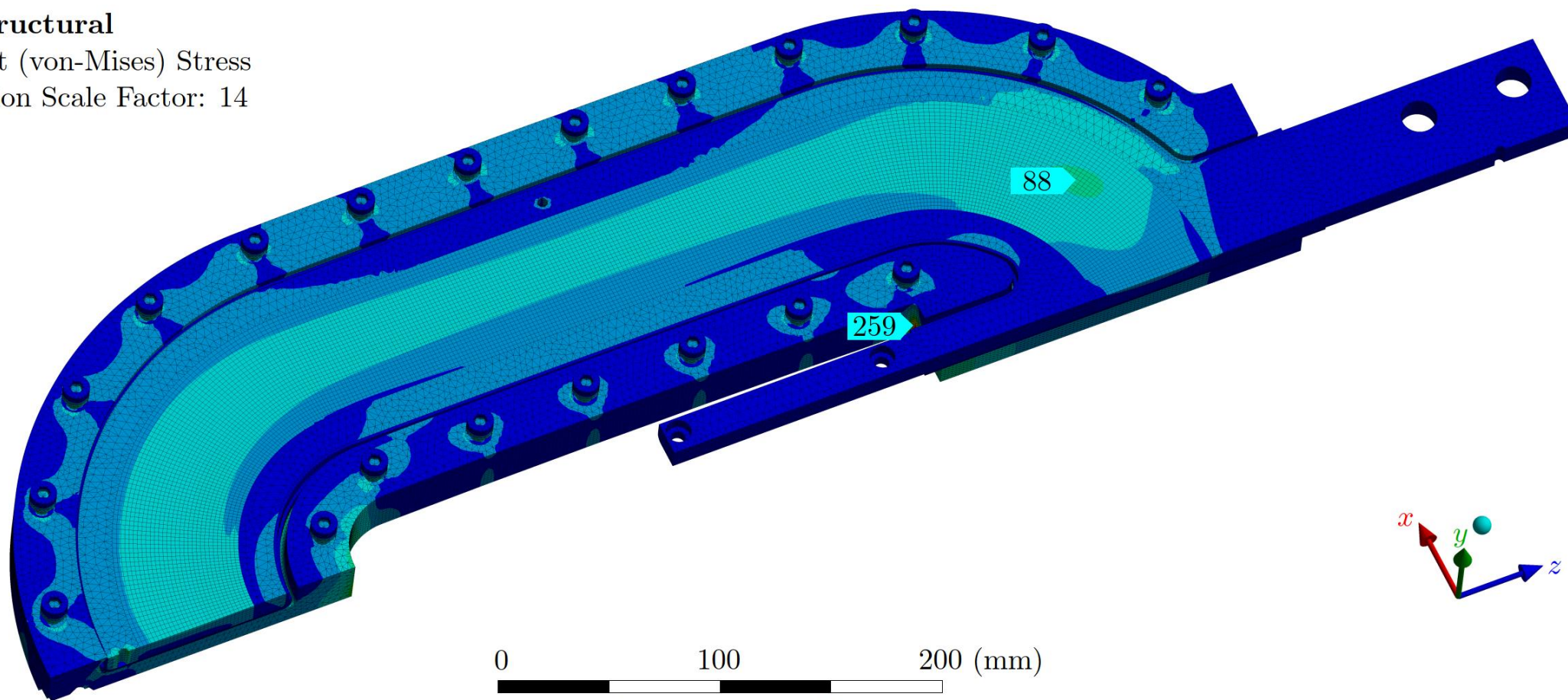
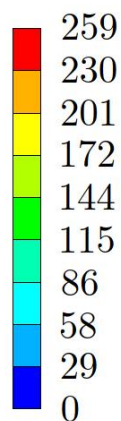
AMaSED-2 mechanical analysis

Static structural

Equivalent (von-Mises) Stress

Deformation Scale Factor: 14

[MPa]

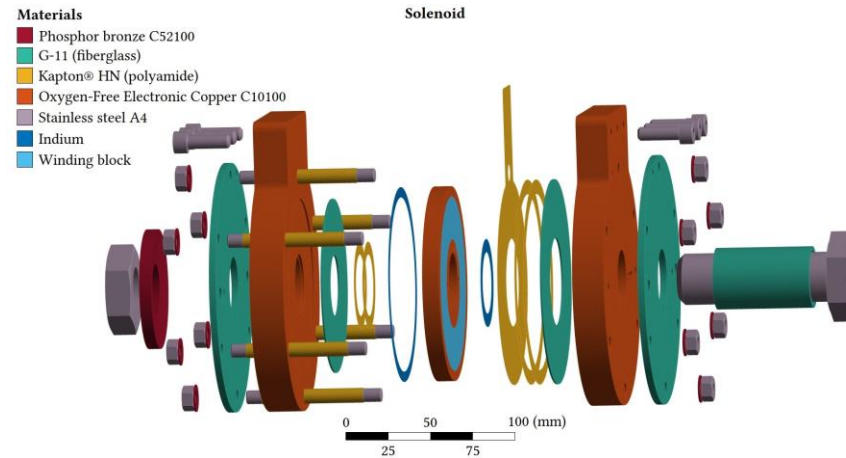


Magnet manufacturing overview

The following coils have been built:

- 1) Small solenoids: Three configurations to test cable and solder configurations and charging/discharging behavior. Each coil uses 50-60 m of HTS tape
- 2) AMaSED-0: Mechanical model coil using copper coated stainless steel tape instead of HTS tape. Cable consists of two identical tapes.
- 3) AMaSED-1: Single pancake practice coil using 380 m of THEVA HTS tape. Cable consists of a two-tape stack.
- 4) AMaSED-2: Final demonstrator coil using 724 m SuperPower HTS tape. Cable consists of a two-tape stack.

Small solenoids



1) Single HTS tape,
non-insulated, non-soldered



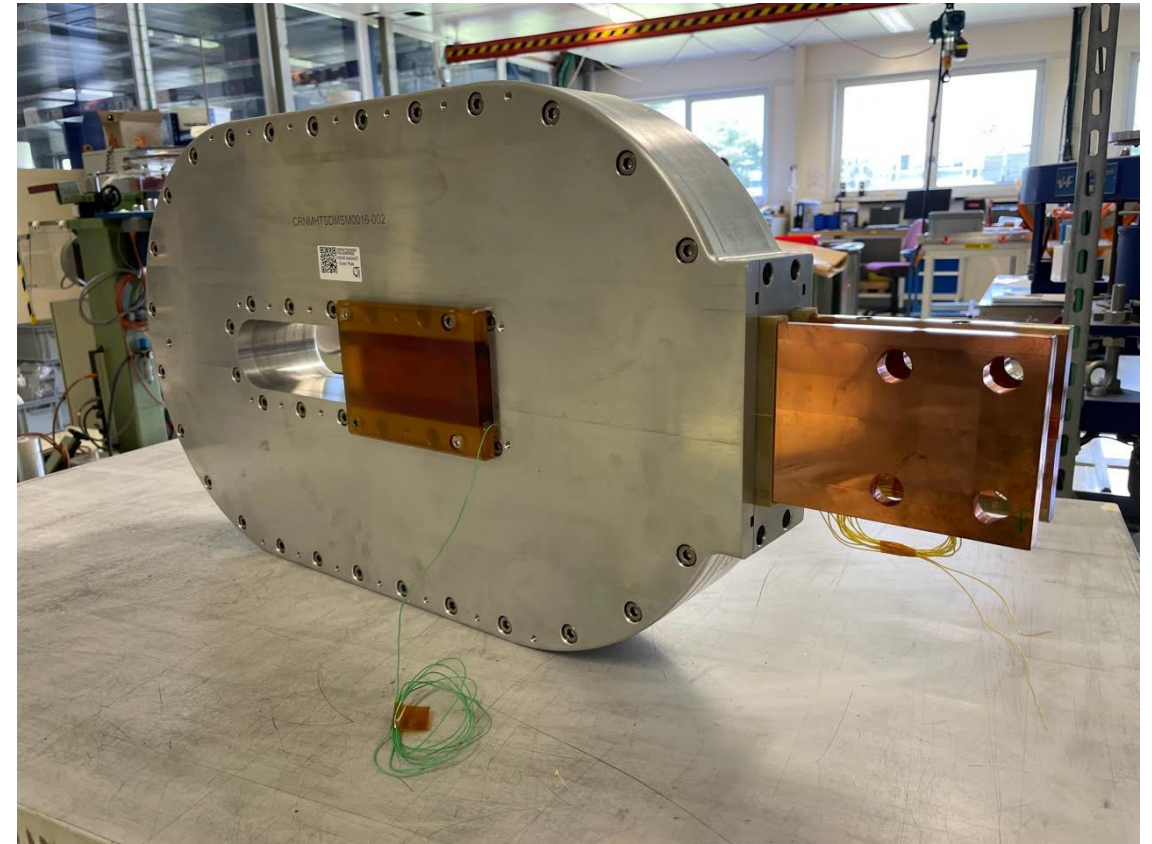
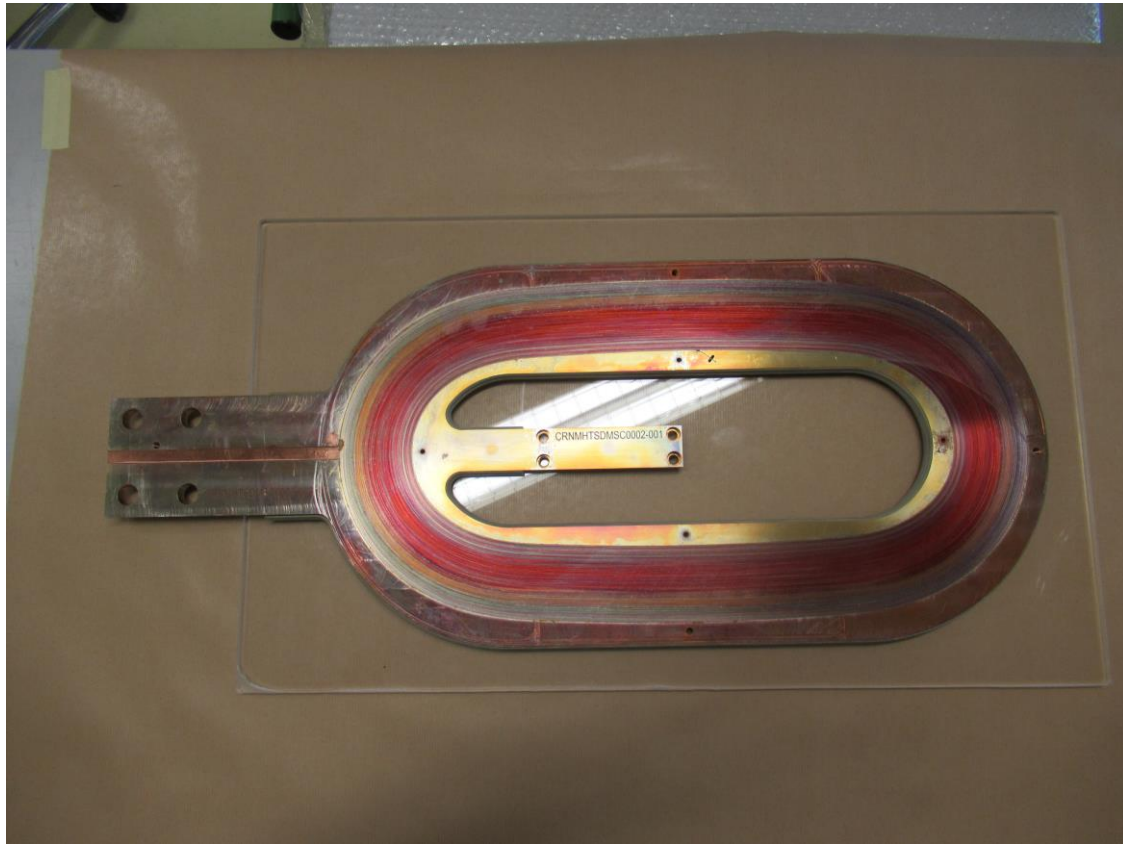
2) Single HTS tape,
non-insulated, soldered



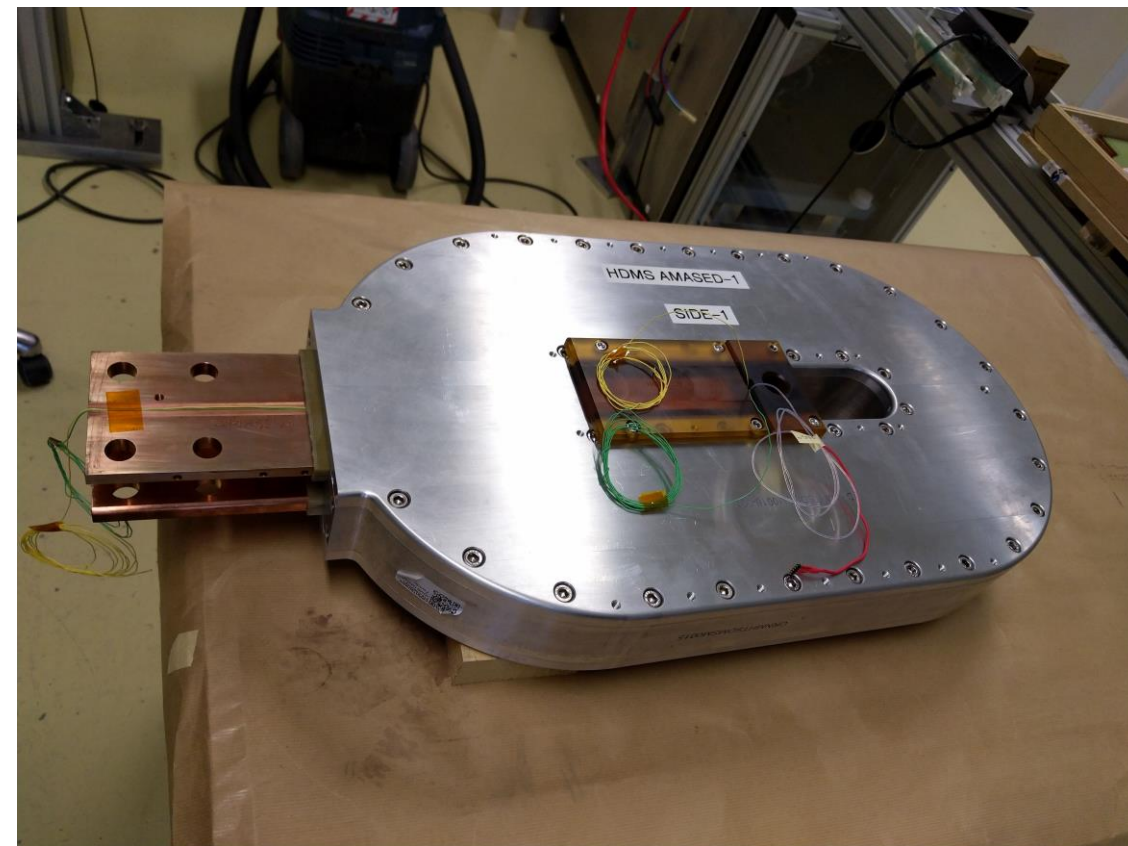
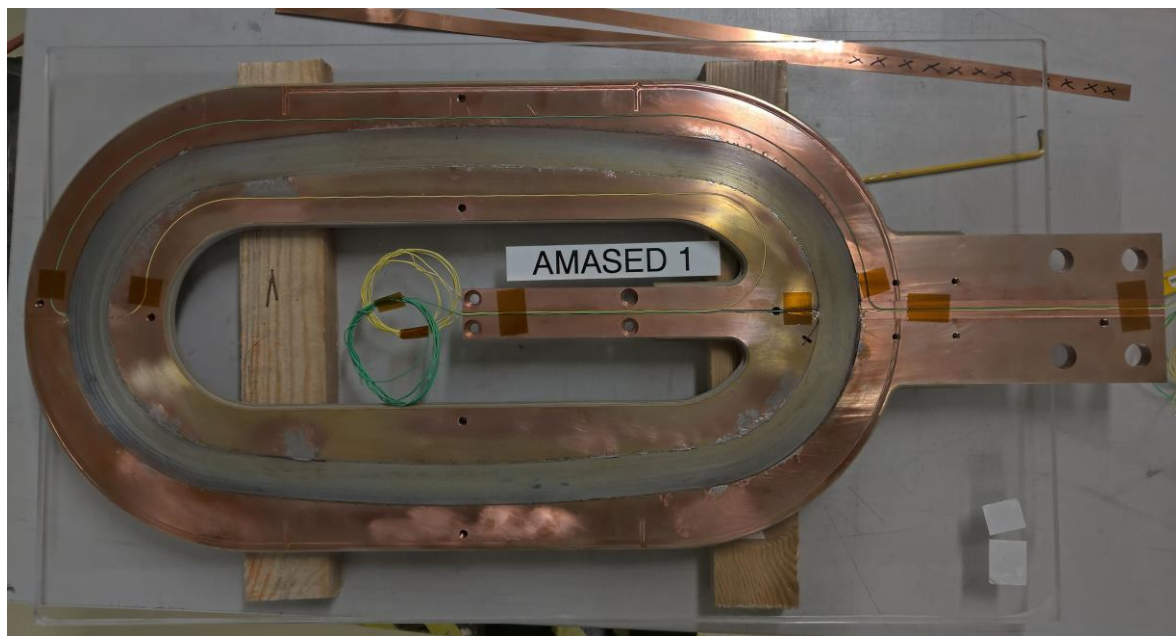
3) Two HTS tapes,
non-insulated, non-soldered



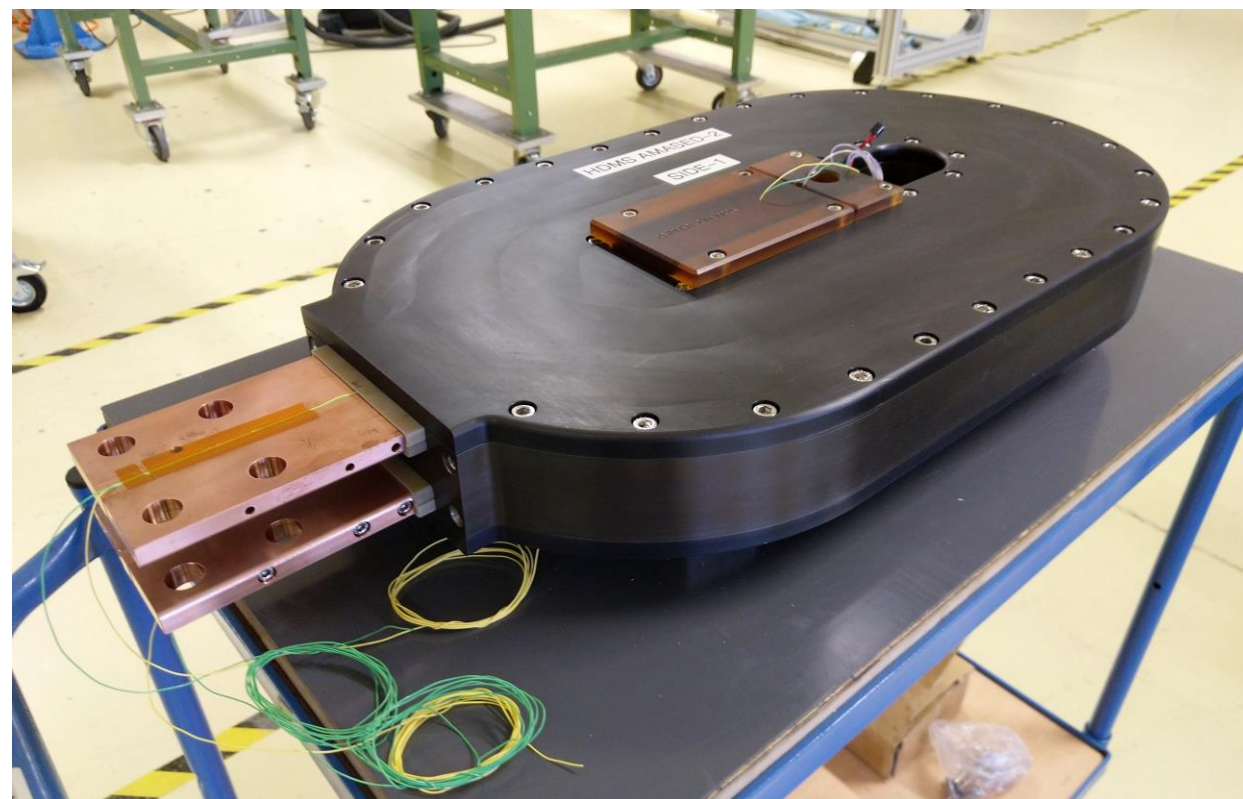
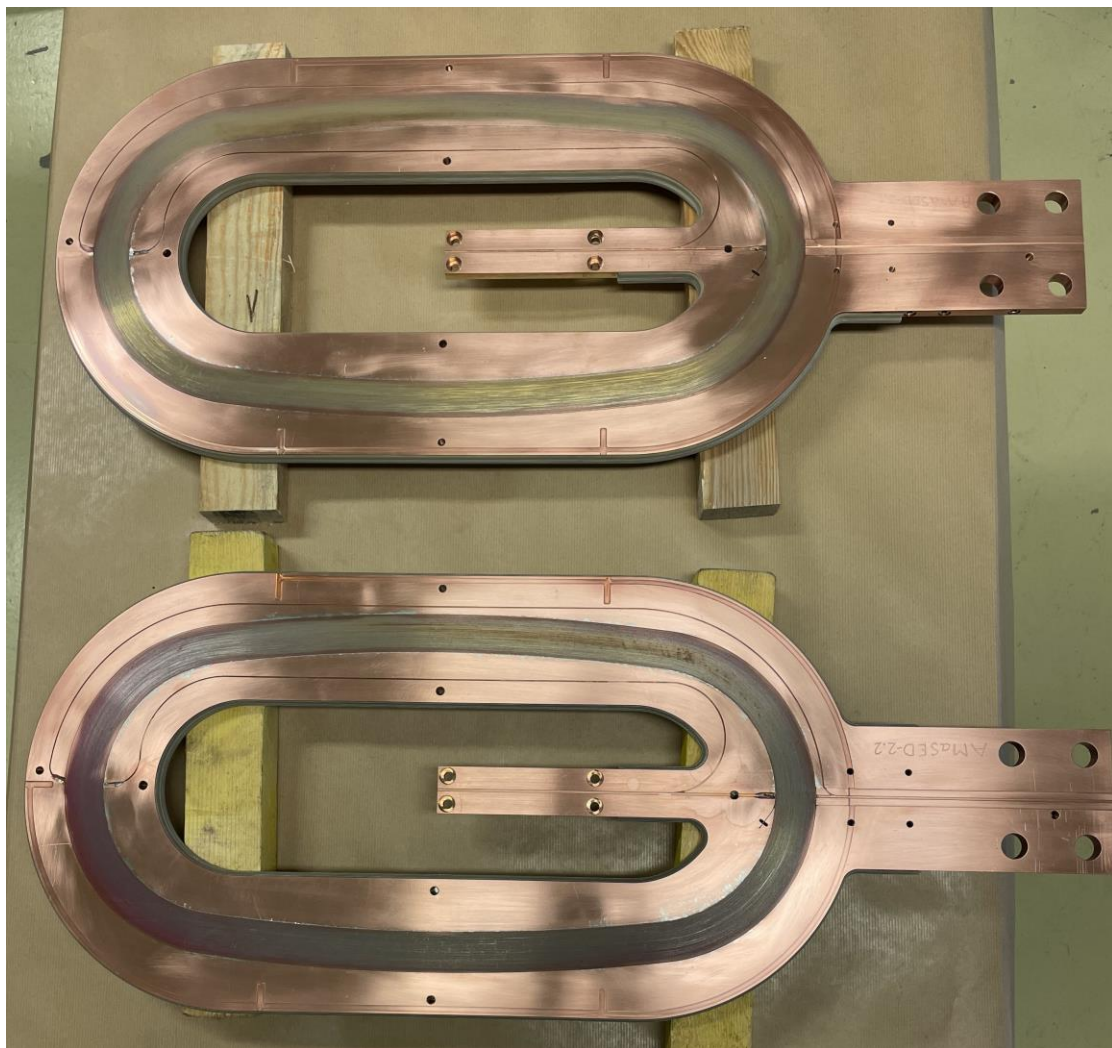
AMaSED-0



AMaSED-1



AMaSED-2



Summary of the HDMS project

Part 1: Conceptual design of the ARCOS magnet

- 12 racetrack-shaped coil packs
- Bending strength: 3 Tm, peak field: 11.9 T
- Lightweight aluminum structure

Part 2: Design and manufacture of AMaSED-2

- Small-scale version of a single coil pack of the ARCOS magnet
- No-insulation coil
- Status: AMaSED-2 has been manufactured, awaiting cold test