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# Development of superconducting joints between bronze－route Nb3Sn multifilamentary wires for persistent－mode operation 

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#### Abstract

Superconducting joints are essential for persistent－mode operation in a superconducting magnet system，the resistance has to be around $10-14-10-12 \Omega$ thus to produce an ultra－stable magnetic field．Based on the national collaboration program of the MRI for small animals，the development of superconducting joints between bronze－route Nb3Sn multifilamentary wires manufactured by Furukawa is launched．In this paper，we report the rational design of the Nb 3 Sn superconducting joints in detail．To qualify the properties of the Nb 3 Sn superconducting joints，their critical current and resistance are examined through four－lead and current decay methods，respectively，at 4.2 K in a background magnetic field．The investigation aim to provide a feasible approach of Nb 3 Sn superconducting joints for the small animal MRI magnet systems．


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