

SM18 TEST FACILITY shaping for HL-LHC and beyond in the last 10 years

M. Bajko TE-M SC-TF

1st of December 2020 for TE-MSC Seminar



Abstarct

- In this presentation I will show the strategy that was set up in 2009 for the modifications of the SM18 hall to fulfil the HL-LHC needs.
- I will recall the main goals I proposed myself, in agreement with my line- and HL-LHC project-management, as a section leader of the magnet test stands.
- I will show than the summary of the past 11 years accomplishments and give the status of the test facility today.
- Before giving my own words on this great adventure that was the challenge of the SM18 test bench construction and the building of a great team of experts for its operation, I will tell you about the importance I payed for the communication in general, the exchange with experts at CERN and within the international community of people in the field.
- I will finish my talk showing you my next challenge : the HL-LHC IT STRING that I am proposing to bring to success with a small, but very motivated team in the next coming (only few) years ? ...once again in the SM18 ? shaping it even more!

2009

TE-MS-C-TF is created with one of the main task of moving Block 4 from Preveessin to SM18

Goals of the project

- Unify the Sc magnet test stations (A + B)
 - A. the station known as “*Block 4*” situated in Preveessin, equipped with 4 vertical cryostats (to test magnet alone in vertical position)
 - B. the test station known as “*SM18*” situated in between point 1 and 8, equipped with 12 horizontal test benches (to test magnets with their own cryostat in horizontal position)
- Optimizes the use of : services and man power
- Extend the vertical test station to allow testing magnets and Sc of future projects (NIT, HFM, FCM)
- Modify the horizontal test benches such to allow testing present and new inner triplet magnets
- Prepare a zone for the STRING 3 of new inner triplet magnets + Sc link

Project proposal August 2009

The TE-MS-C-TF mandate as I translated

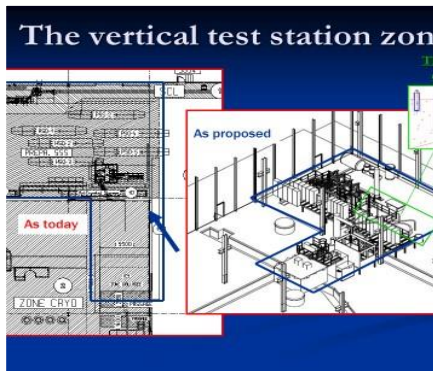
- Unify, Extend, Modify, Prepare = CONSTRUCTION
- Optimize = OPITIMIZATION
(where cost, time and performance considerations are of equal level)
- Service = to allow *TESTING* and *OPEN SM18 to USERS*
- Man Power = *TEAM BUILDING*

THE **TF SECTION** OBJECTIVES

- giving the best possible service
 - making test with good, performing and smart equipment and obviously also in time
- Assuring the **safety** of the personnel and the equipment
- giving **reliable feed back** (raw data, analyzed data , reports, planning ect) to the projects
- work within international collaboration and become a **reference** in our field.

FROM BLOCK4 to CLUSTER G

2009



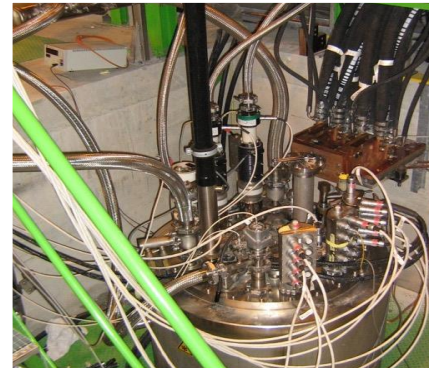
TE-MSC-TF is created with one of the main task of moving Block 4 from Prevezin to SM18

2010



Start of civil engineering in the SM18 – Cluster G

2011



•The new vertical test stand called Cluster G with the “LONG CRYOSTAT” is operational.

2012



2nd cryostat and the feed box are operational.

Start of optimisations: new insert for “Long Cryostat” and a new one for FReSCa2: HFM test stand idea is born.

SM18 Superconducting magnet Test Facility Infrastructure upgrade

From: Marta Bajko TE-MSC/TF
To the attention of: Luca Bottura, Laurent Tavlan, Frederick Bordry, Dorothe Duret, Davide Tommasini, Lucio Rossi

Introduction

The SM18 test hall is dedicated to the cold test of the superconducting magnets and radio frequency (RF) cavities. It is separated in 3 main test areas: one for the test of RF and two for the test of magnets and superconducting material based LHC components. The 3 areas are served by the common cryogenic infrastructure designed, operated and maintained by TE-CRG, allowing to test at 4.2 K, 1.9 K and at supercritical He temperature (varying between 4.5 K for a fast cycled magnets and up to around 50 K for the HTS LHC type current leads and the MgB₂ based SCLink in development for the HL-LHC project). The powering is de-centralised: each zone is equipped with its own power converter or power converters under the responsibility of TE-EPC, while the cooling of the powering cables is assured once again with a unique centralised system designed, operated and maintained by EN-CV. The RF area is under the responsibility of the group BE-RF while the area dedicated to the magnet and components test is under the responsibility of the group TE-MSC.

The common, centralised services as the cryogenic liquid (LHe) and the water for the cooling of powering cables and power converters needs a ranking of priorities. They cannot serve the 3 areas in parallel and not even the same area with several installations in parallel at the same time. The powering of one of the magnet test areas and the available infrastructure (cryostats and inserts) are further limitations of the test facility, in view of the requirements coming from our magnet program for the next 3-5 years. This memo summarise the requests as a first input, the limitations in the installations and finally gives a proposal to overcome the problems by an extension of the installations.

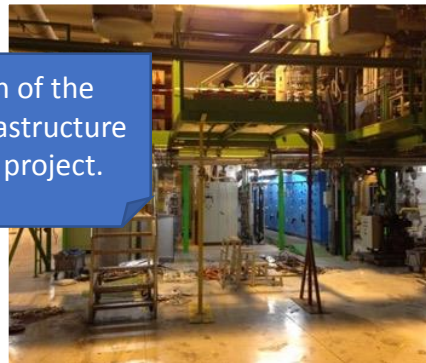
Cold powering test today and requests for the near future

The inputs of this chapter are coming from the group TE-MSC responsible to build, based on superconducting technology, magnets and LHC powering components. There are two main groups of request: one coming from the direct needs of the present configuration of the LHC (such as spare parts) and a second one from the upgrade programs of the LHC.

A *memorandum* is written to ask for extension of the test stand to fulfil HL-LHC magnet test requirements on the *cluster D and the SM18 Infrastructure Upgrade*

CLUSTER G extension with CLUSTER D

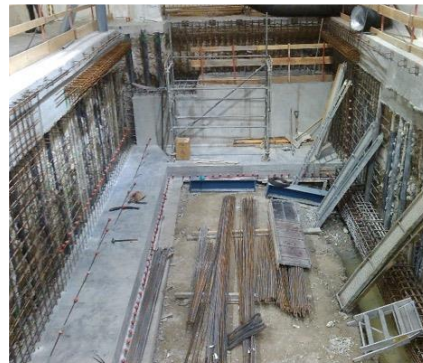
2014



Creation of the SM18 Infrastructure upgrade project.

In July Cluster D is dismantled, while the 3rd cryostat is operational in the cluster G.

2015



Start of civil engineering Cluster D, while we proved that Cluster A high current circuit can go up to 20 kA

2016



•HFM cryostat ready for HL-LHC model magnets ; New demineralised water station, the new overhead crane became operational; new control room installed in August

2017



Cluster D (but also G and A) is operational; ready for HL LHC magnet t



October 2014
Internal Note 2014-25
EDMS N°: 1439872

SUPERCONDUCTING MAGNET TEST FACILITY SM18 UPGRADE FOR HL-LHC

Author: Marta Bajko

Keywords: superconducting magnets, powering test, cryogenic test, test infrastructure, spare LHC magnets, HL-LHC, SM18, upgrade, superconducting link, HL-LHC STRING

INTRODUCTION

The SM18 is a test station located in the building 2173 in the main road between the CERN Meyrin and Preessin site. The building hosts two major test areas:

1. Superconducting RF cavities test area, under the responsibility of the department BE.
2. Superconducting Magnets test area, under the responsibility of the department TE.



Magnets, Superconductors and Cryostats
TE-MSC

July 2017
Internal Note 2017-xx
EDMS N°: xxxxxx

The CLUSTER F upgrade for the testing of the HL LHC IT cold masses and the SC link system

Authors: M. Bajko

Keywords: Superconducting Link, SM18, HL-LHC IT, Cluster F

1. INTRODUCTION

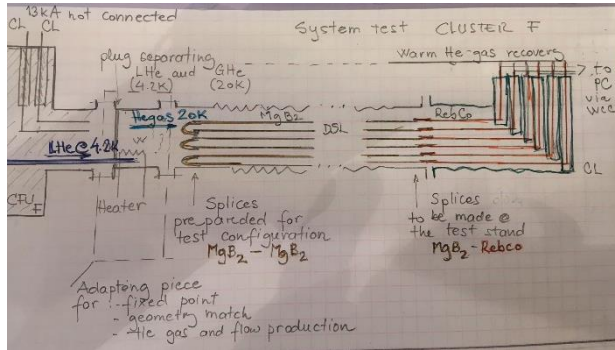
Since its commissioning in mid-2012, the Superconducting Link (SC Link) test station has been operated continuously to perform electrical and thermal characterization of Magnesium Diboride (MgB₂) cable prototypes in the framework of the 'Work Package 6a - Cold Powering of the High-Luminosity upgrade of the LHC (HL-LHC)' at SM18. This test station is constituted by a cryogenic feed-box housing a pair of resistive current leads and allowing to test with cryostats up to 60 m length in which the helium-gas-cooled cables are located for testing. This installation will be dismantled by 2020 leaving a space for the HL LHC IT STRING. A new test stand is therefore needed to be developed for the test of the series cold powering systems composed by a DFX, DSH and DFH. The tests stand needs high and low powering capacity and a LHe for cooling. This paper describes the proposal of such test stand by using and modifying an existing magnet test stand in the SM18 the so called Cluster F. The test stand is foreseen to be operational for 2020. To allow testing of the cold powering systems the cluster F has to be modified and the long length of 110 m should be routed inside the test hall such to be transparent for the operation and for the activities around.

2. CLUSTER F description

The cluster F is a test stand built for the series superconducting link for the HL-LHC in the

[Upgrade of the CERN Superconducting Magnet Test Facility #28 Marta Bajko\(CERN\)](#) et al. (Dec 2, 2016) Published in: *IEEE Trans.Appl.Supercond.* 27 (2017) 4, 9500307
Contribution to: [ASC 2016](#)

CLUSTER F: extension of magnet stand for Sc link



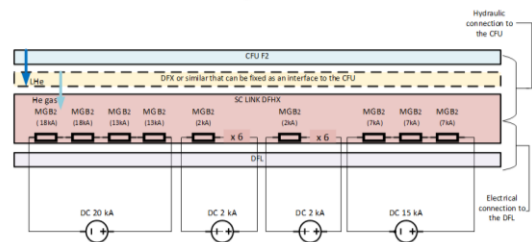
2.2 Cluster F for HL-LHC SC Link system testing

In the updated HL-LHC baseline, SC Links of lengths between 80 m and 120 m are foreseen to be installed in the machine to feed the electrical circuits of the Inner Triplets on each of the two sides of IP1 and IP5. The system is composed by the DFX allowing the connection to the magnet bus bars and their cooling in LHe as well as the production of the He gas necessary for the cooling of the link. Finally the system is completed with a set of current leads.

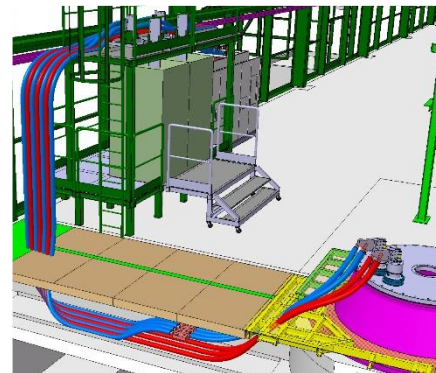
Table 3. Test requirements for the SC LINK. Critical parameters for test bench modification

Conductor type	Test requirements for SC LINK				
	Current rating [kA]	nr of CL (independent circuits)	di/dt [A/s]	Vmax	tau [s]
DFHX	18	2	250	2300	130
	13	2	250	2300	130
	7	8	250	2300	130
	2	12	20	1580	20
	0.2	2	0.25	1580	21
DFHX	0.12	16	0.22	580	5

The idea of the **SC link test stand** on Cluster F is born...and we started to do a number of iterations

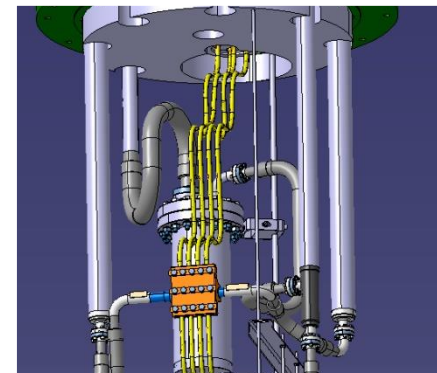


2018



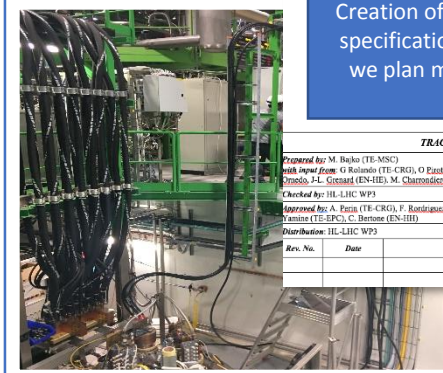
Secondary circuit of of HFM test stand with EE (IGBT) installation done

2019





Diode cryostat modification for TRIM lead testing, reviewed interlock of Cluster G with 2 circuits

2020



•Secondary circuit of Cluster D, participation to Demo2 installation

EDMS NO
241665

REV
 VALIDITY

FUNCTIONAL SPECIFICATION

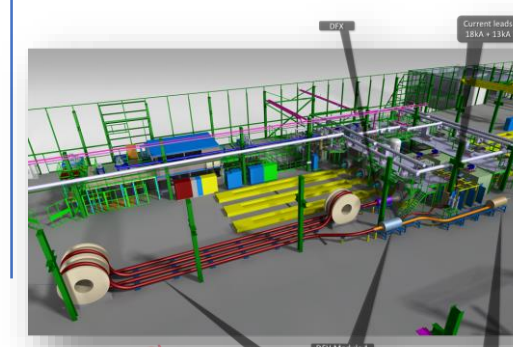
FUNCTIONALITIES OF THE TEST BENCH FOR THE HL-LHC Q2 COLD MASSES IN SM18

Abstract
The document describes the functional requirements of the cryogenic power-test facility for the qualification of the HL-LHC Q2 type cold masses at CERN in SM18. The document includes the relevant characteristics of the Q2 magnets to be handled in the SM18 hall and the electrical circuits needed for the test.

Creation of the functional specification for benches we plan major changes

TRACEABILITY

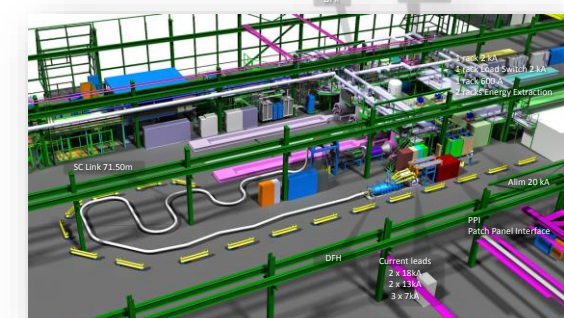
Prepared by: M. Bajko (TE-MSC)	Date: 28 th May 2020	
with input from: G. Boland (TE-CRG), O. Elzette (TE-CRG), M. Datta (TE-CRG), J.-L. Guesard (EN-HE), M. Charrois (TE-MSC)		
Checked by: HL-LHC WP3	Date:	
Approved by: A. Parrin (TE-CRG), F. Rostalski (TE-MPE), S. J. Tanaka (TE-EPSC), C. Barone (EN-IB)	Date:	
Distribution: HL-LHC WP3		
Rev. No.	Date	Description of Changes



(Mars 2018)



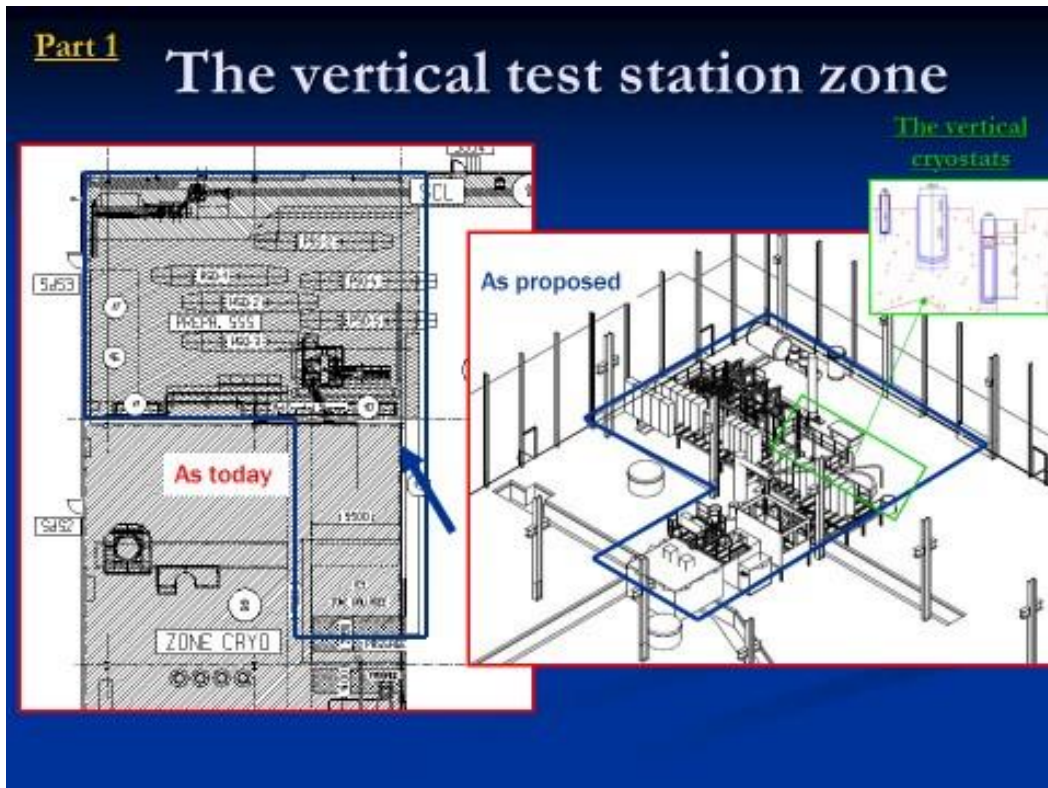
(Mars 2019)



(Juillet 2020)

2009

- TE-MSC-TF is created with one of the main task of moving Block 4 from Preveessin to SM18



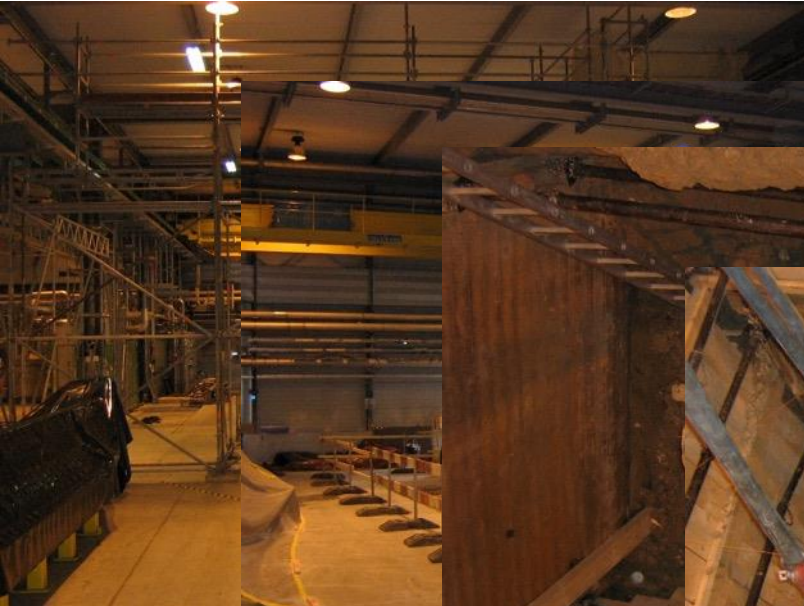
Goals of the project

- Unify the Sc magnet test stations (A + B)
 - A. the station known as "Block 4" situated in Preveessin, equipped with 4 vertical cryostats (to test magnet alone in vertical position)
 - B. the test station known as "SM18" situated in between point 1 and 8, equipped with 12 horizontal test benches (to test magnets with their own cryostat in horizontal position)
- Optimizes the use of : services and man power
- Extend the vertical test station to allow testing magnets and Sc of future projects (NIT, HFM, FCM)
- Modify the horizontal test benches such to allow testing present and new inner triplet magnets
- Prepare a zone for the STRING 3of new inner triplet magnets + Sc link

Project proposal August 2009

2010

Civil engineering started in the SM18 Cluster G



Mars 2010

Avril 2010

Marta Bajko TE-MSV, D. L. S. 01 Dec 2020 MSC Seminar

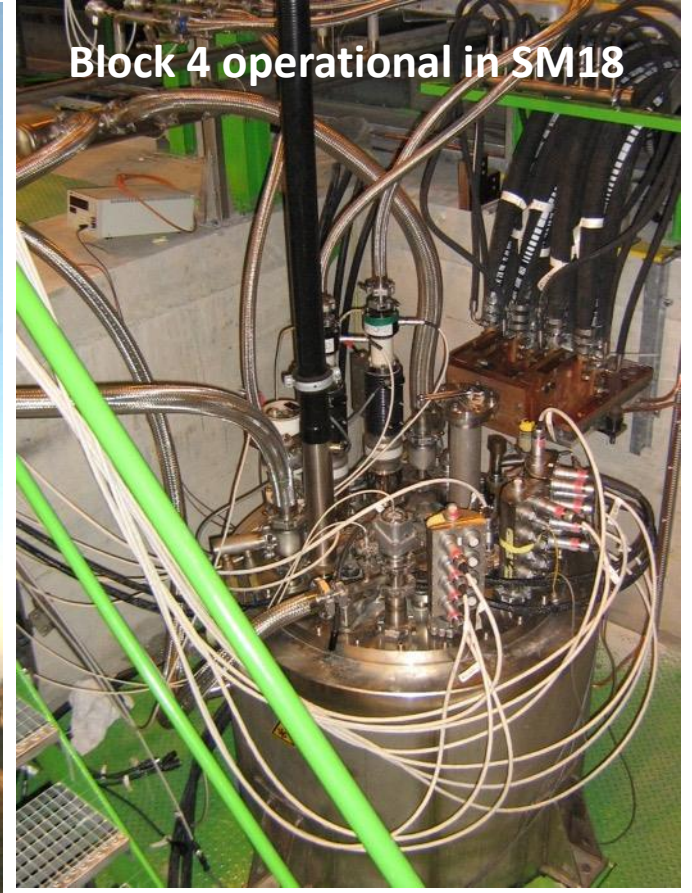
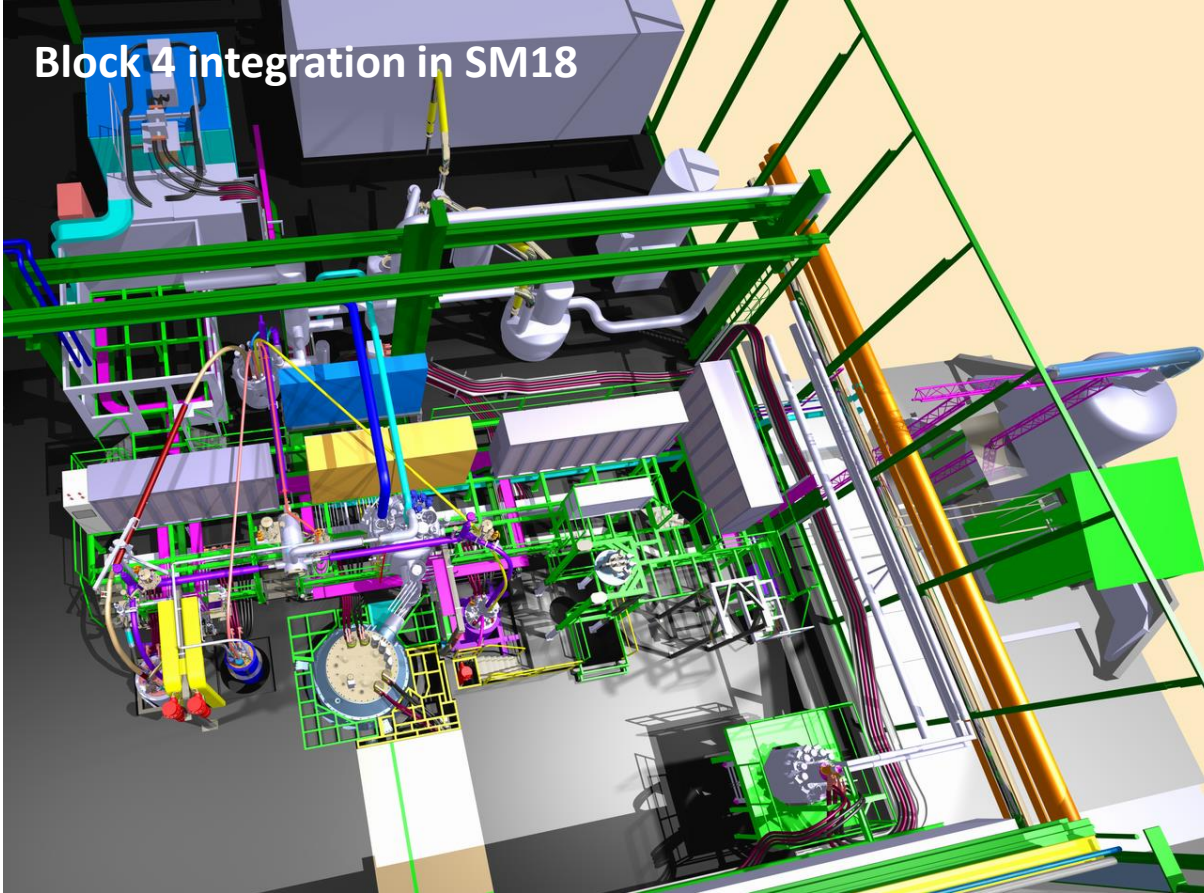
May 2010

June 2010

July 2010

2011

The Cluster G with 1 cryostat fully operational



2012

2nd cryostat and the feed box are operational

Start of optimisations: new insert for Long Cryostat and a new one for FReSCa2: HFM .

A memorandum is written to ask for extension of the test stand of HL-LHC magnet

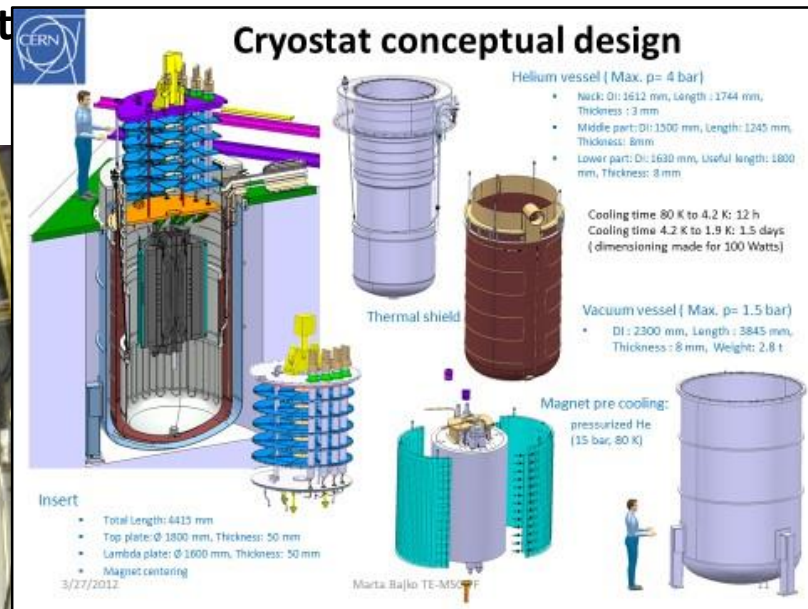


Diode cryostat ready for test



Feed Box ready for FCM testing

Marta Bajko TE-MSC-TF 1st of Dec 2020 MSC Seminar



Memorandum

Subject: HL-LHC Superconducting Magnet Test Facility (operational facilities, infrastructure and generalization)

For the attention of: Luis Ferreras, Laurent Favard, Frederic Bény

Introduction

The test stand will be dedicated to the cold test of the superconducting magnets and will provide (at least) 4 test areas in 3 main test areas: one for the full test for the magnets and superconducting material based (SFC components) tests. The 3 areas are served by the common cryogenic infrastructure designed, installed and maintained by the CERN, allowing to test at 4.2 K, 2.8 K and at supercritical He temperature (ranging between 4.5 K to a few cooled magnets and up to around 20 K for the SFC superconductor tests and the high field tests in development for the HL-LHC). The opening in the air ducts by above each of them is equipped by the same power converter or power converters, while the cooling of the water cooled cables is assured once again with a unique central system designed and maintained by the CERN. The test area is under the responsibility of the magnet test area and the distribution of the magnets and components tests under the responsibility of the group TE-MSC.

The common, centralized services are the cryogenic fluid (gas) and the water for the cooling of operating cables and power converters to make a comprehensive programme at the same time. The 4 areas are parallel and even not the same area with several installations is parallel at the same time. The covering of the test stand and the building of the structure (cryostat and/or test area) is further foreseen, together with the associated personnel, in case of the experiments involving heavier magnet burden envisaged for the next coming 5-8 years.

This memo summarizes the requests as a first input, the iterations in the consultation and finally, gives a proposal to overcome the problems by an extension of the installation and personnel.

Cold powering test today and as the near future

The inputs of this chapter are coming from the group TE-MSC, responsible to build, install an operational test facility, magnets and SFC components. There are two main general requests: one coming from the direct needs of the present configuration of the test, and the need of spare parts and a second one from the upgrade programme of the test.

Magnets and components to be tested

The magnets to be tested are provided in lengths of about 10 m and an accommodation in 3000 mm of the test position. There are requests of short length (1200) to be tested in a vertical position in the test area.

- Consider requests for SFC test areas with test stand reserved for the test areas test

How to increase the number of test/year and how to cope with future needs?

Increase the number of equipment to have flexibility and be able using the warming and cooling time for installations: new insert ...+ additional existing cryostat to be installed ...

Extend the vertical test facility to allow testing large magnets (QXF) and get rid of the present powering limitation: 1 power converter for 5 installations in a shearing mode

Increase the team

2013

Construction of the LN₂ cryostat.

LN₂ test station : goals and constrains

GOAL

Before summer 2013 the study, of the thermo mechanical behaviour of the structure at different pre-stress is, required.

The LHe test station IS NOT AVAILABLE yet, therefore it was decided to set up a dedicated test station at LN₂.



CONSTRAINS

Huge mass and large dimension of the magnet requires optimized cooling scenario.

Due to differential thermal shrinkage of Al and steel, the maximum temperature difference between two points of the structure was limited to max. **100 K**.

See presentation of Paolo, Jorge and Juan Carlos



Special thanks to Hugo, Juan, Jorge, Maryline

OPEN DAYS... we have external help: I can count on my daughter.. she is now 4, and with **Tonio** even under the rain is transporting magnets



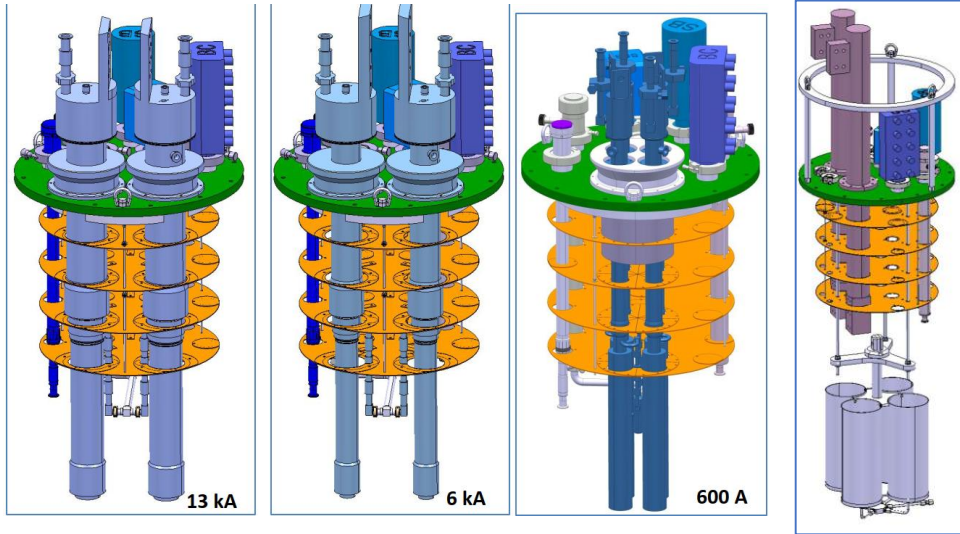
Marta Bajko TE-MSC-TF 1st of Dec 2020 MSC Seminar

We got our new offices



2013-2014

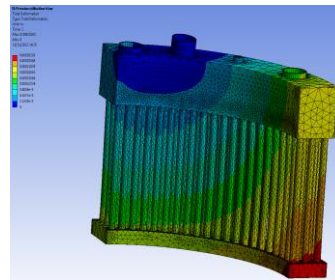
Construction of the new Inserts for the old cryostats



Work of G. Villiger + V. Benda

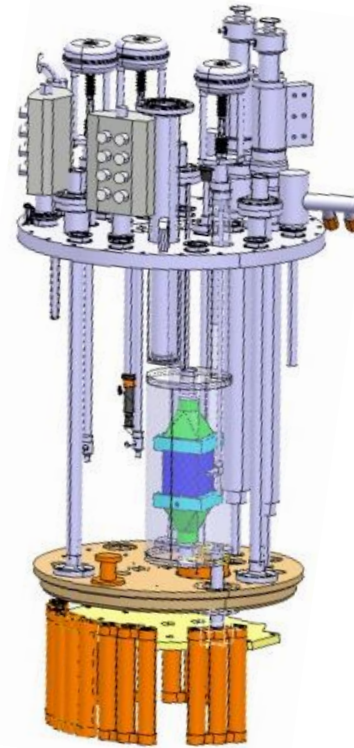
While we kept the old Block 4 cryostats, we re-built the inserts.

Ex. Diodes and LHC lead cryostats with an external satellite allowing us today to use a mixed gas to cool HTs coils at variable He gas temperature



With an original idea of P. Viret

Design and produced by EN-MME design office and Main workshop
Integrated with CRG in the SM18 cooling system



New additional insert for the existing LONG cryostat with IMPROVED performance.

SAFETY a continues work on a constantly growing installations



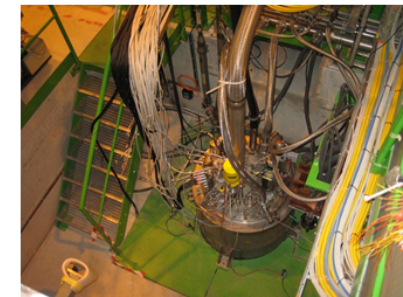
ORGANISATION EUROPÉENNE POUR LA RECHERCHE NUCLÉAIRE EUROPEAN ORGANIZATION FOR NUCLEAR RESEARCH

Laboratoire Européen pour la Physique des Particules
European Laboratory for Particle Physics

Rapport d'évaluation de la sécurité des bancs de test verticaux SM18

Référence EDMS	VERS. DRAFT
Département/Groupe	TE/MSC
Localisation	Bâtiment SM18
DSO (Divisional Safety Officer)	Thomas Otto
TSO (Territorial Safety Officer)	Patrick Viret

Nom de l'équipement	Bancs de tests verticaux
Fabricant	CERN
Catégorie de la machine	Standard
Description de la machine	L'examen concerne les stations de tests verticaux qui permettent de tester n'importe quel aimant nu (c'est-à-dire sans dispositif de refroidissement et sans cryostat individuel).
Date de mise en service	2001 à 2013



Work with E. Bigot + T. Otto + P. Viret

2014

- In July Cluster D is dismantled. Creation of the SM18 Infrastructure UPG project. 3rd Cryostat is operational in the vertical test facility.

SM18 Superconducting Magnet Test Facility as in 2014

3 Vertical cryostats: LONG and DIODE, SIEGAL/AUX
 Supercritical test station x 20 kA
 Power Converters: 20 kA, 2 kA, 600 A

operation limited by the independent electrical circuits and the available cryogenics: 2 horizontal and 1 vertical magnet in the same time @1.9W

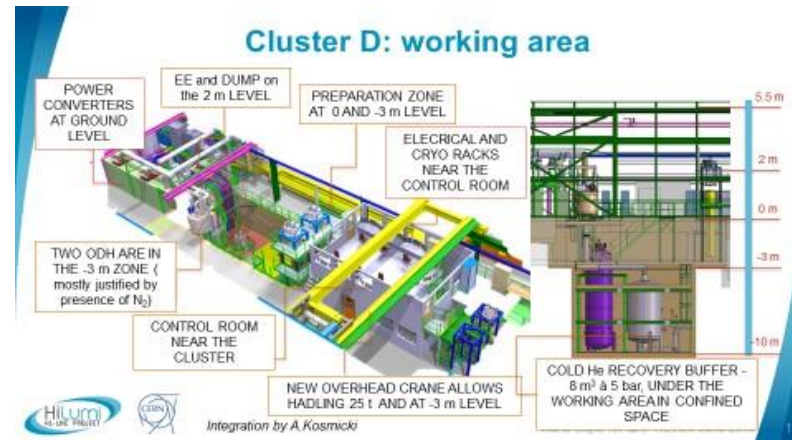
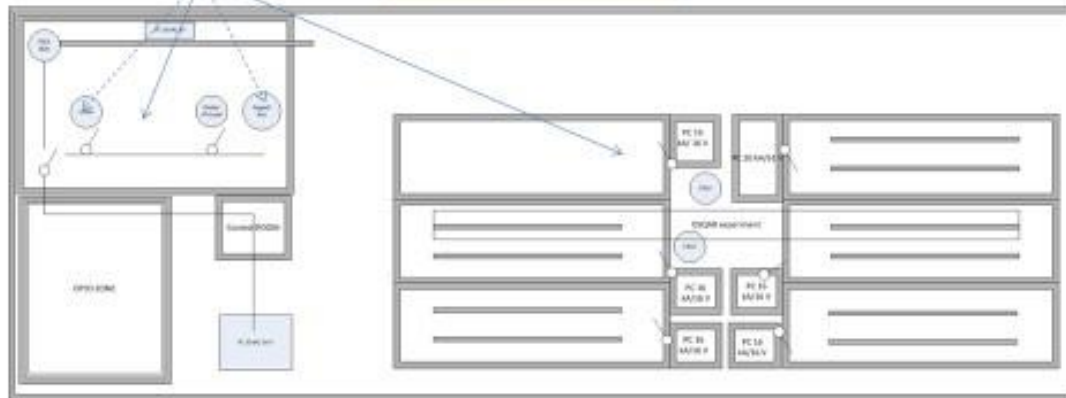
10 horizontal benches : clusters A,B,C,E,F
 Power Converters:
 1 x 20 kA/ 61 V PC
 5 x 16 kA/ 24 V PC
 600 A

What to test?
 MQ, MQX2, AMC1, SMC_11T2, HQ, 2 x 11T dipole, 1 x twin 11T dipole, TMA
 Diodes:
 SC link
 LHC Oscillator, new D1

in construction: LONGS, Siegal, HFM, Cluster D

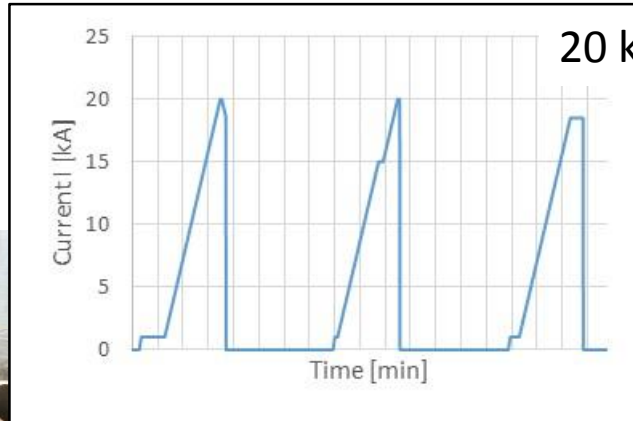
CRITICAL SERVICE request:
 32 m³/h demineralised water

Cold Test Rate: 1 magnet/ mounts



2015

while work is ongoing for the civil engineering of Cluster D, we start testing Cluster A at high current

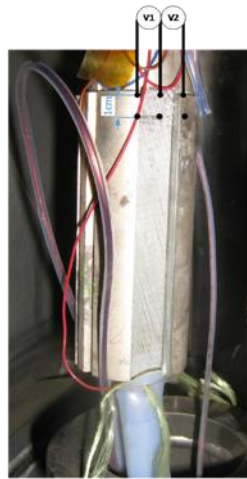


2016

HFM cryostat ready. Infrastructure improved



New demineralised water station, Operational in April



Cluster A CL consolidation

2017

Cluster G , D and A operational



And we enjoy EUCAS 2017 in SM18



Horizontal test benches CLUSTER A

Test done at 1.9 K on A2 via the CL:
16.5 kA → 8 hour
18 kA → 1 hour
20 kA → 5mn

I=18 kA
Duration: 1 hour

Test performed on A1 aswell with nominal standard colling parameter!!!

Hilumi
Ref. C. Giloux, L. Sburino, S. Yamine, O. C. Dietsch, G. Wilkening
Marta Bajko for TETM 24th of August 2017

7

SM18 INFRASTRUCTURE UPGRADE

The upgrade was driven by the recommendation to be able to carry out the full test programme without constraints

❑ DEMINERALISED WATER PRODUCTION: + 150 m³/h

NEEDED FOR DEMINERALISED WATER ENTIRELY COMING FROM MAGNET OPERATION

Operational from April 2016

❑ HANDLING: 25 T and longer rope

NEEDED FOR OVERHEAD CRANE CHANGE ENTIRELY COMING FROM MAGNET OPERATION

Operational from February 2016

❑ nCONTROL ROOM

NEEDED TO EXTEND THE TOO SMALL CONTROL ROOM OF THE VERTICAL TEST FACILITY TO BE USED ALSO FOR HORIZONTAL BENCHES AND SC LINK

Operational from 2017

❑ PRIMARY WATER COOLING CAPACITY: +736 m³/h

NEEDED FOR MAGNETS, CRYO AND RF

Operational from 2019

❑ POWERING FROM THE NETWORK: 3 MVA

NEEDED FOR NEW OR MODIFIED PCs FOR MAGNETS AND IR STRING

❑ CRYOGENIC COOLING PRODUCTION: + 35 g/s LHe

NEEDED ESSENTIALLY FOR THE RUNNING OF THE HL LHC IR STRING IN PARALLEL WITH MAGNET TESTING

Is under final commissioning 2020

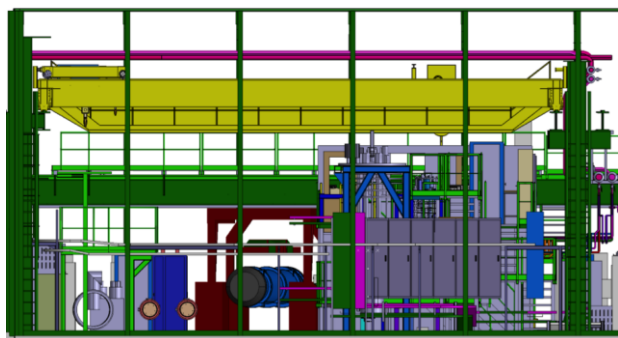
SM18 handling infrastructure upgrade

□ HANDLING: 25 t and longer rope

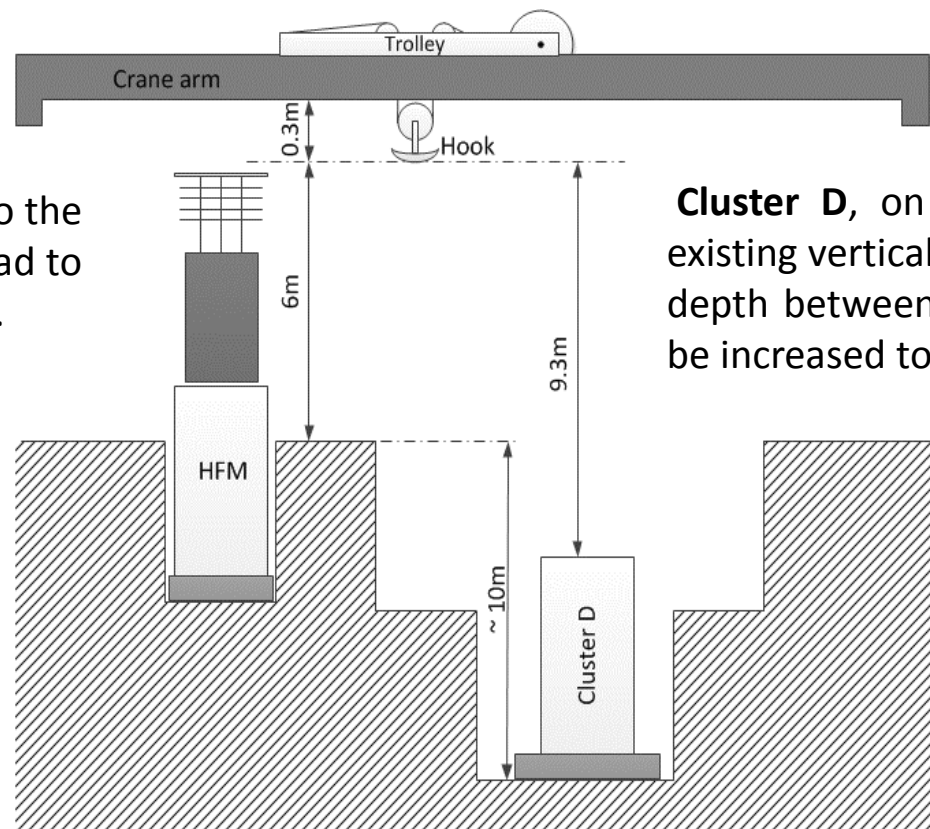
NEEDS FOR OVERHEAD CRANE CHANGE ENTIRELY COMING FROM MAGNET OPERATION

Special thanks to Roberto R.

To enable insertion of test objects into the **HFM cryostat** the operating height, had to be increased to **6 m** (presently 5.3 m).



Operational from February 2016

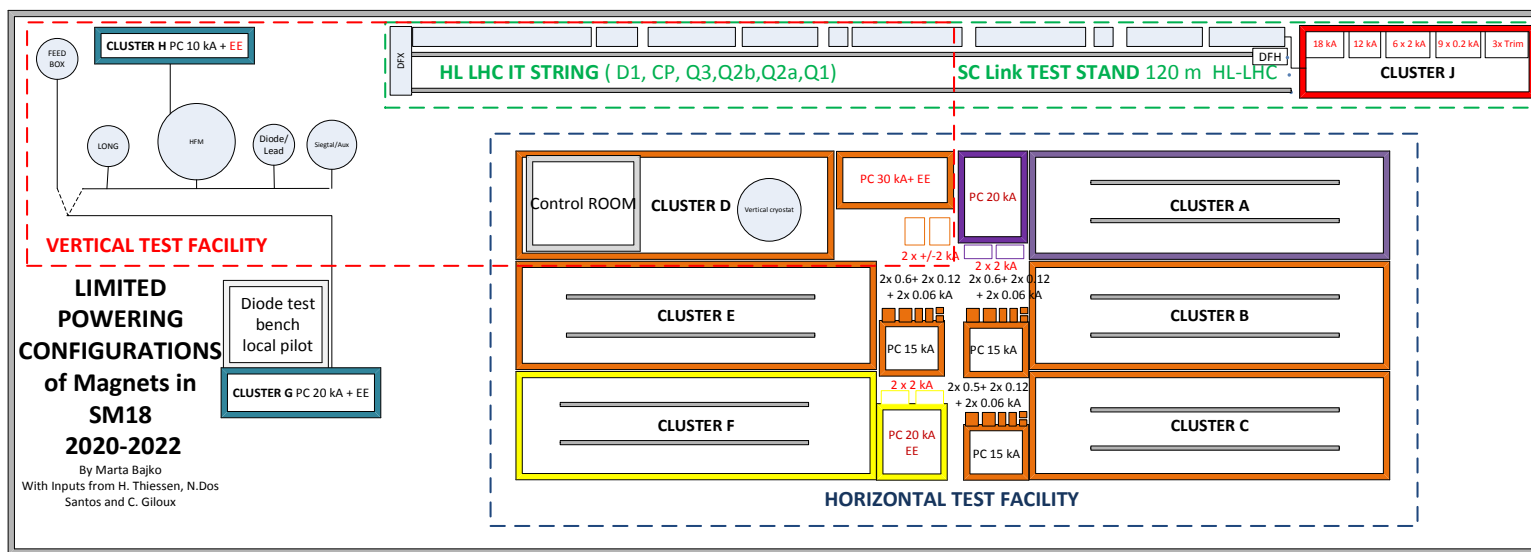


Cluster D, on the other hand, will be deeper than the existing vertical facilities. To handle the inserts the operation depth between the hook and the top of the cryostat must be increased to **9.3 m**.

25 T HANDLING CAPACITY



SM18 electrical distribution infrastructure upgrade



To allow some flexibility and margin with new requests that are not formulated yet, the proposal is to **INSTALL a TRANSFORMER OF 3 MVA CAPACITY**

Special thanks to Nuno D. S.



TEST STAND	CLUSTER	Connected to	Individual consumption [MVA]	Consumption by connection [MVA]	Capacity by connection [MVA]
Horizontal IT STRING	A	EMT103	1.6	1.6	2
	B		0.48		
	C		0.48		
	D		0.82		
	E	ERD4	0.48	2.26	2
	F	Tobe defined	0.7	1.7	3
J	1				
Vertical	G	ERD2	0.8	0.9	2
	H		0.1		

The new transformer will feed HL LHC IT STRING (Cluster J) and the new Cluster F with the 20 kA power converter.

See document: <https://edms.cern.ch/document/1604702>.

New Control Room

□ nCONTROL ROOM

NEEDED TO EXTEND THE TOO SMALL CONTROL ROOM OF THE VERTICAL TEST FACILITY TO BE USED ALSO FOR HORIZONTAL BENCHES AND Sc link



OLD CONTROL ROOM WITH REDUCED SPACE



NEW CONTROL ROOM: THE GROUND FLOOR
Last adjustments before testing MQXF55

Special thanks to Maryline Ch.

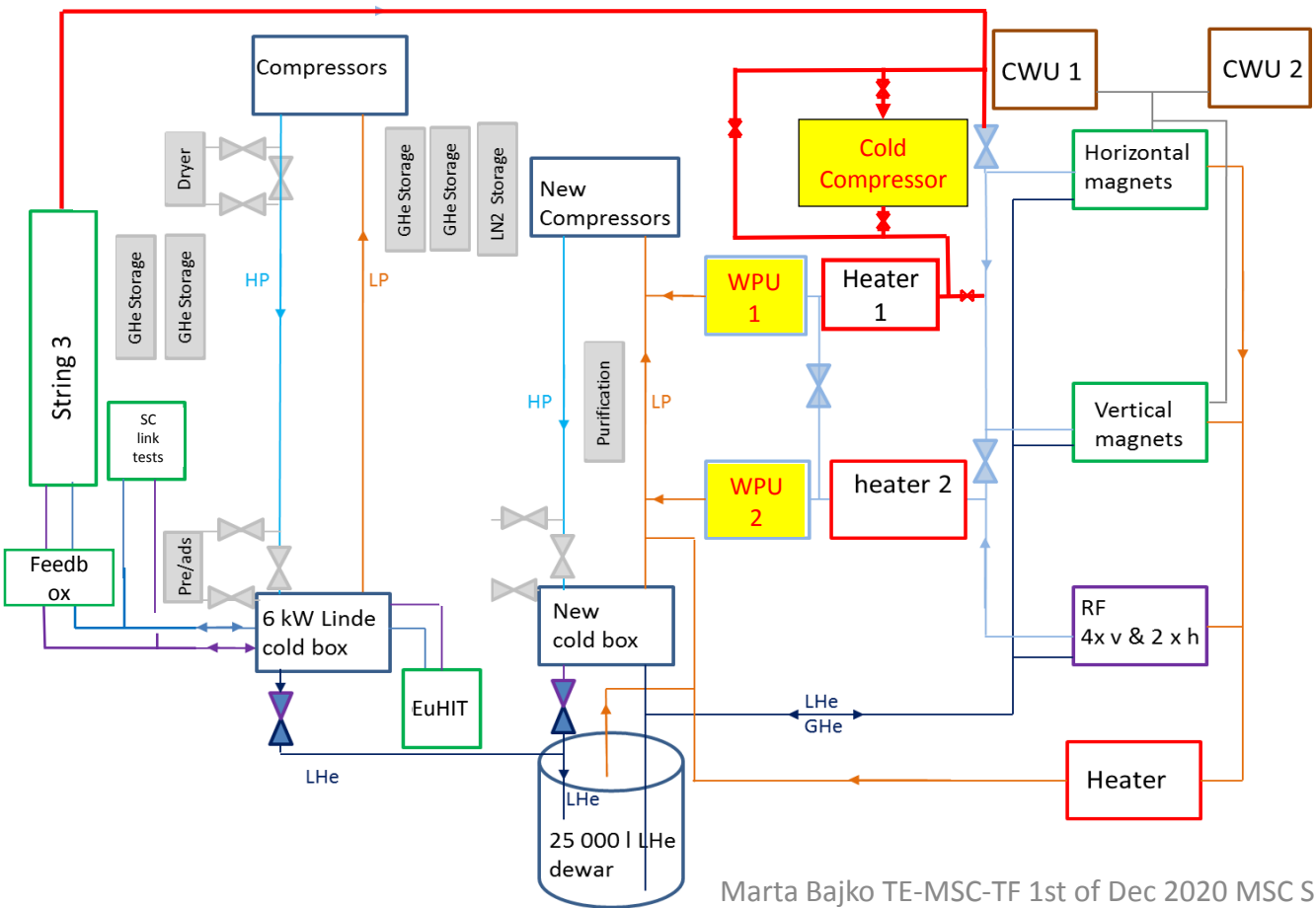
SM18 CRYOGENIC infrastructure upgrade

“SM18 Cryogenics Infrastructure Upgrade Proposal”: [EDMS 1571317](#)

☐ CRYOGENIC COOLING PRODUCTION: + 35 g/s LHe

NEEDED FOR RUNNING IN PARALLEL MAGNET AND RF CAVITY WITH THE HL LHC IR STRING TESTING

Special thanks to Antonio P.



Marta Bajko TE-MSC-TF 1st of Dec 2020 MSC Seminar

An additional **35 g/s liquefing capacity**
Should be operational from January 2021

The existing total pumping capacity in SM18 at **1.8 K is 12 g/s** today that was obtained by **combining** the capacity of **WPU1 and 2**. **This 12 g/s** is to be shared between magnet and cavity testing

Operational from April 2016

SM18 water cooling infrastructure upgrade

❑ DEMINERALISED WATER PRODUCTION: + 150 m³/h

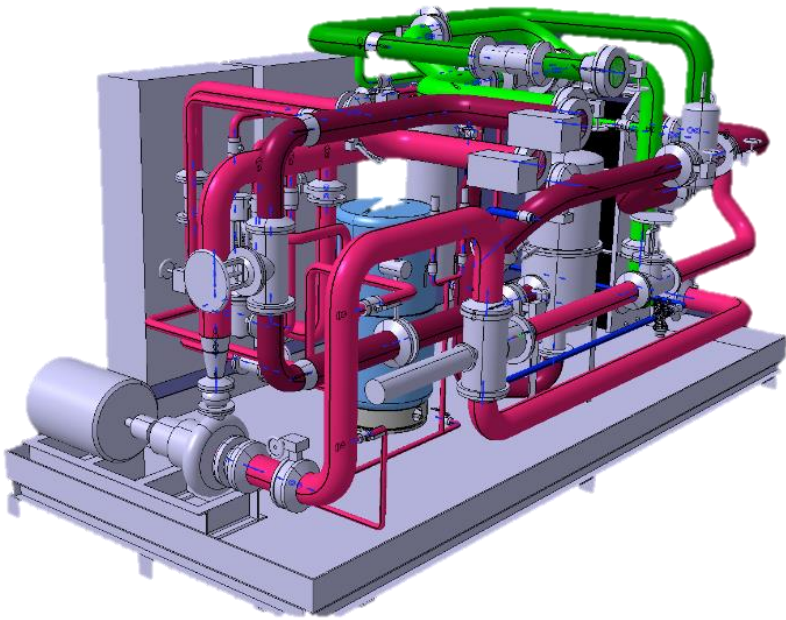
NEEDED FOR DEMINERALISED WATER ENTIRELY COMING FROM MAGNET operation

❑ PRIMARY WATER COOLING CAPACITY: +736 m³/h

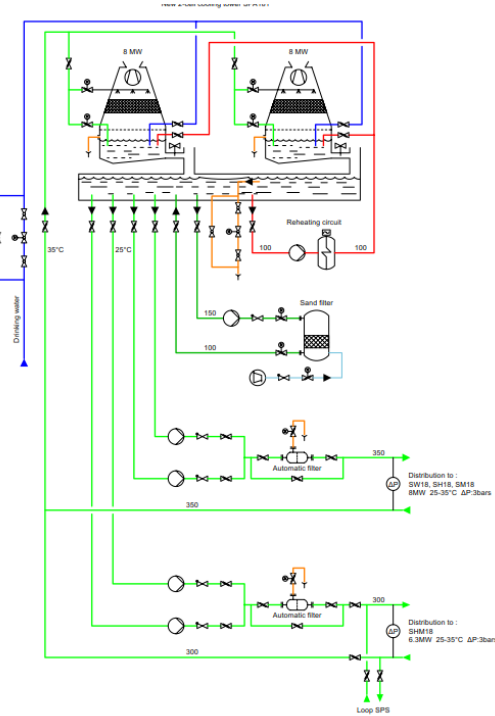
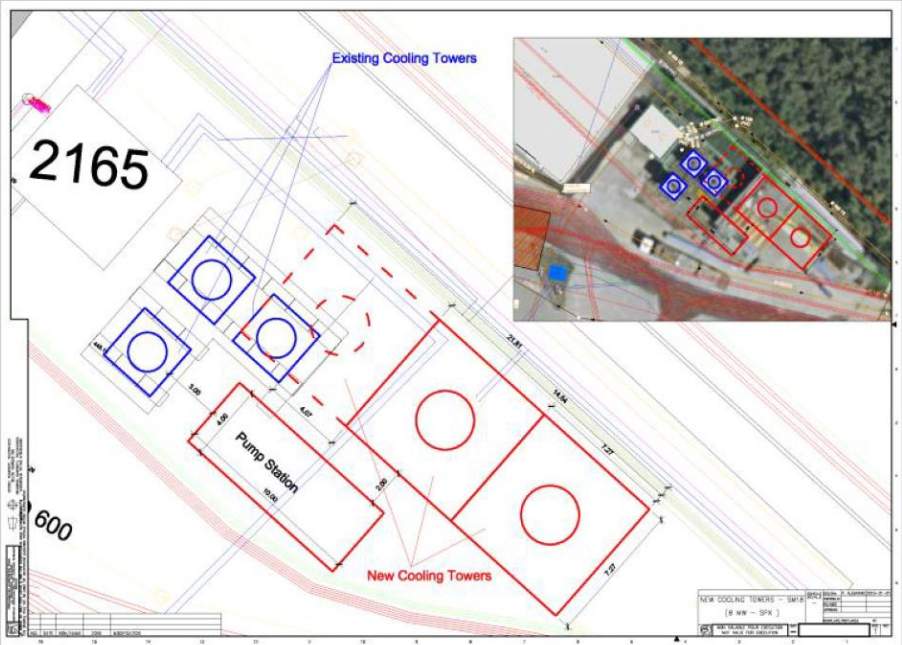
NEEDED FOR MAGNETS, CRYO AND RF

Special thanks to Alexander J. B and Gerard C.

- Upgrade of primary water from 3-cells tower (6 MW) to 2-cells tower (16 MW)
- Construction of new 2-cells tower in 2018.
- Installation of the equipment in the plant room and buried distribution pipes end 2018 and 2019



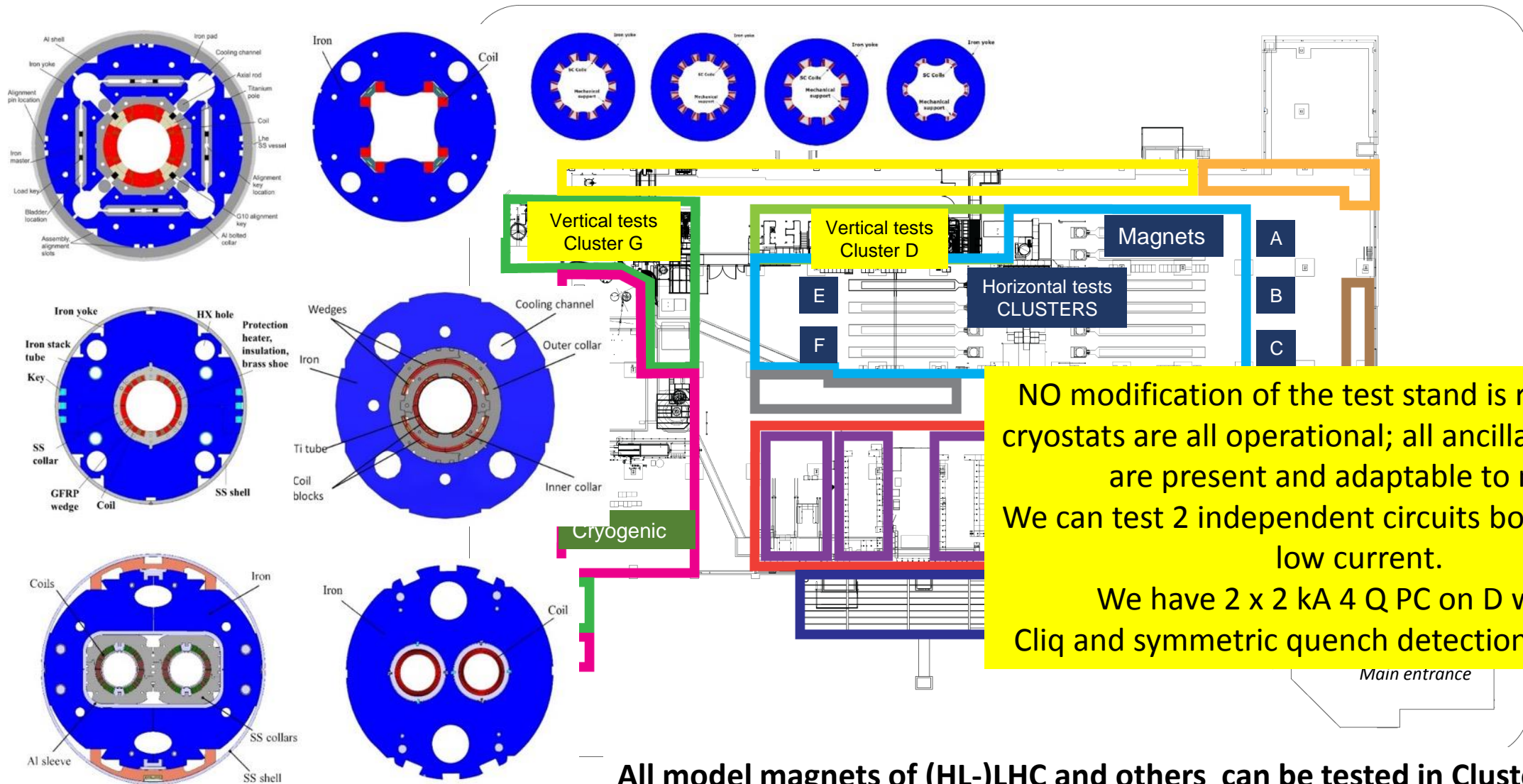
SFA18



Operational from 2019

See presentations of G. Cumer , A. J. Broche :<https://indico.cern.ch/category/7651/>

Test stand for magnets (in vertical cryostats)



NO modification of the test stand is required. The cryostats are all operational; all ancillary equipment are present and adaptable to needs. We can test 2 independent circuits both at high and low current. We have 2 x 2 kA 4 Q PC on D with EE. Cliq and symmetric quench detection operational.

All model magnets of (HL-)LHC and others can be tested in Cluster G or D

Test stand for HL-LHC : ongoing constructions

<https://indico.cern.ch/event/647714/timetable/#20171114.detailed>

Magnets, Superconductors and Cryostats
TE-MSC

July 2017
Internal Note 2017-xx
EDMS Nr. xxxxxx

EDMS NO. 2416565 REV. VALIDITY

The CLUSTER F upgrade for the testing of the HL LHC IT cold masses and the SC link system

Authors: M. Bajko

Keywords: Superconducting Link, SM18, HL-LHC IT, Cluster F

1. INTRODUCTION
Since its commissioning in mid-2012, the Superconducting Link (SC Link) test station has been operated continuously to perform electrical and thermal characterization of Magnesium Diboride (MgB₂) cable prototypes in the framework of the Work Package 6a - Cold Powering of the High-Luminosity upgrade of the LHC (HL-LHC) in SM18. This test station is constituted by a cryogenic feed-box hosting a pair of resistive current leads and allowing to test with cryostats up to 60 m length in which the helium-gas-cooled cables are located for testing. This installation will be dismantled by 2020 leaving it space for the HL LHC IT STRING. A new test stand is therefore needed for the test of the series cold powering systems composed by a DFX, DSH and DFH. The test stand needs high and low powering capacity and a LHe for cooling. This paper describes the proposal of such test stand by using and modifying an existing magnet test stand in the SM18 the so called Cluster F. The test stand is foreseen to be operational for 2020. To allow testing the cold powering systems the cluster F has to be modified and

EDMS NO. 2416565 REV. VALIDITY

FUNCTIONAL SPECIFICATION

FUNCTIONALITIES OF THE TEST BENCH FOR THE HL-LHC Q2 COLD MASSES IN SM18

Abstract
This document describes the functional requirements of the cryogenic powering-test facility for the qualification of the HL-LHC Q2 type cold masses at CERN in SM18. The document includes the relevant characteristics of the cryo magnets to be handled in the SM18 hall and the electrical circuits needed for the test.

Temporary splices for cold tests
28A busbars
18A busbars
Permanent splices between the CFB and the extension

TRACEABILITY

Prepared by: M. Bajko (TE-MSC)	Date: 28 th May 2020
with input from: G. Rolando (TE-CRG), O. Pirrotte (TE-CRG), M. Perez Ornedo, J.-L. Grenard (EN-HE), M. Charrondiere (TE-MSC)	
Checked by: HL-LHC WP3	Date:
Approved by: A. Perrin (TE-CRG), F. Rodriguez Mateos (TE-MPE), S. Yamane (TE-EPC), C. Bertone (EN-III)	Date:
Distribution: HL-LHC WP3	

Rev. No.	Date	Description of Changes

Interface the CFU with a new phase separator to allow 4.2 K testing conditions of the triplets and also D2.



EDMS NO. 2418464 REV. 0.2 VALIDITY For approval

FUNCTIONAL SPECIFICATION

FUNCTIONALITIES OF THE TEST BENCH FOR THE HL-LHC SC LINK ASSEMBLY IN SM18

Abstract
This document aims to describe the functional requirements in terms of cryogenics, powering and transport of the test facility for the qualification of the HL-LHC Super conducting link assembly at CERN in SM18.

TRACEABILITY

Prepared by: S. Ferradas, M. Bajko, J. Fleiter (TE-MSC), G. Rollando (TE-CRG)	Date:
Checked by:	Date:
Approved by:	Date:
Distribution: HL-LHC WP3	

Rev. No.	Date	Description of Changes
0.1	03-July-2020	First draft
0.2	20-Oct-2020	Minor update: incl schedule and comments from "Construction coordination meeting" held on October 8 2020

Interface the the warm powering cables with the CL (replace the DCB with an adequate PP). Place order for WCC in time.

EDMS NO. 2425482 REV. 0.4 VALIDITY For approval

FUNCTIONAL SPECIFICATION

FUNCTIONALITIES OF THE TEST BENCH FOR THE HL-LHC SUPERCONDUCTING CURRENT LEADS IN SM18

Abstract
This document describes the functional requirements of the cryogenic powering test facility for the qualification of the HL-LHC superconducting current leads (DFLH) at CERN in SM18. It includes the relevant characteristics of the current lead assemblies to be handled in the SM18 hall and the electrical circuits needed for the test.

TRACEABILITY

Prepared by: F. Mangiarotti, with inputs from J. Fleiter, R. Betschamps, G. Rolando, S. Yammine	Date: 26.10.2020
Checked by: M. Bajko, J. Fleiter	Date:
Approved by: L. Botura for TE-MSC, A. Ballarino for WP6a	Date:
Distribution: HL-LHC WP6a, TE-MSC SL + authors	

Rev. No.	Date	Description of Changes
0.1	01.07.2020	First draft
0.4	26.10.2020	Incorporated comments from R. Betschamps, G. Rolando, S. Yammine and M. Bajko

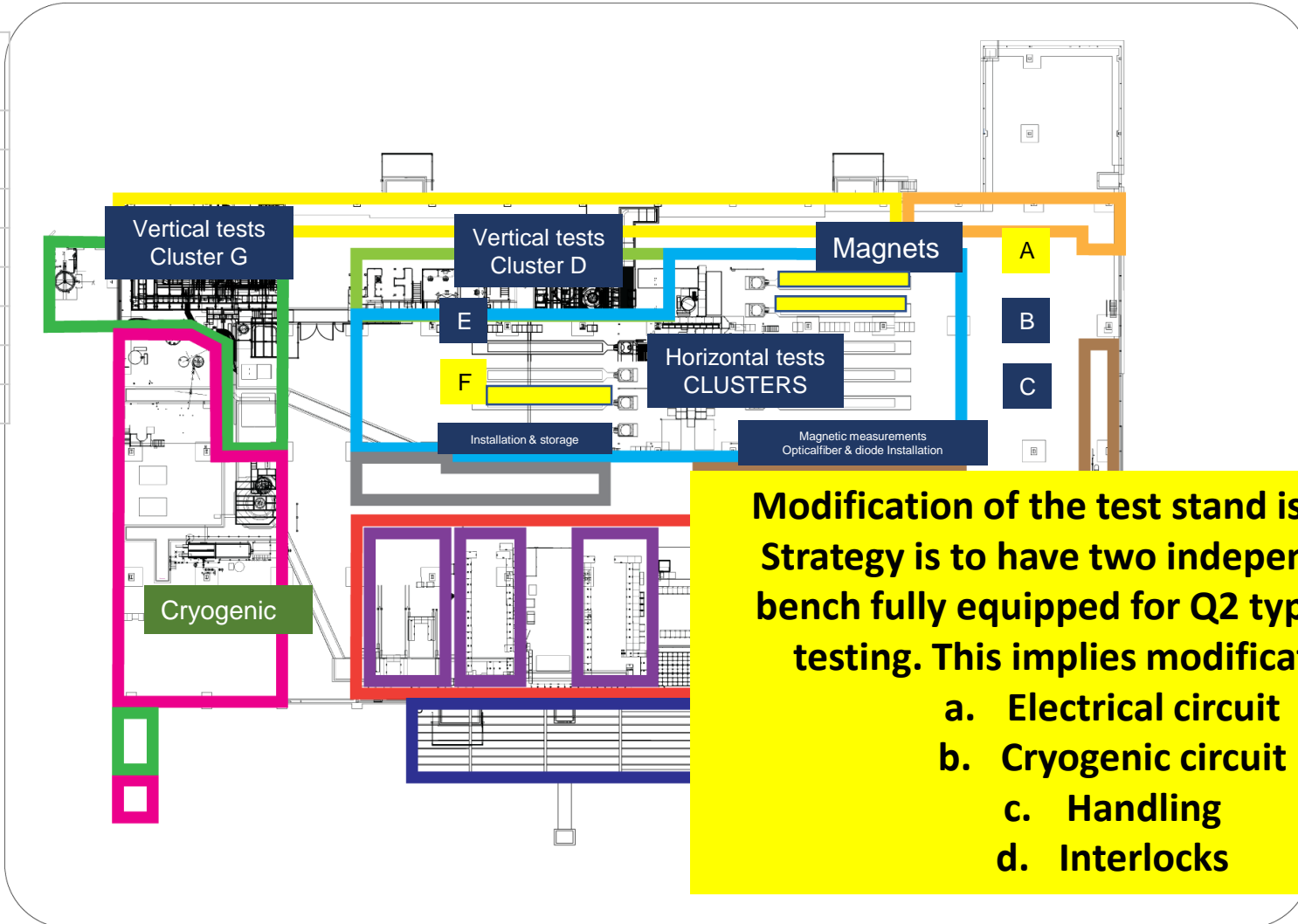
Interface the cryo infrastructure

Installations for WP3 cryo magnets: Q2a/b, (Q1,Q3)

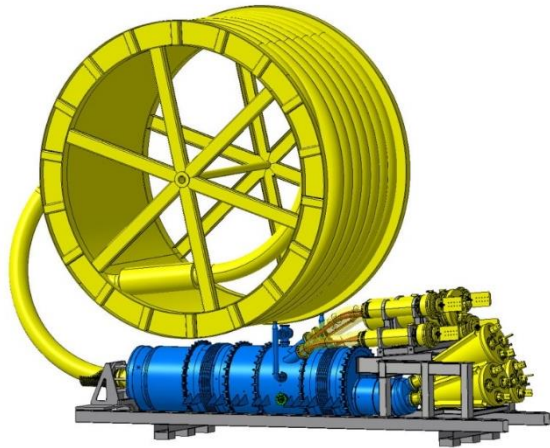
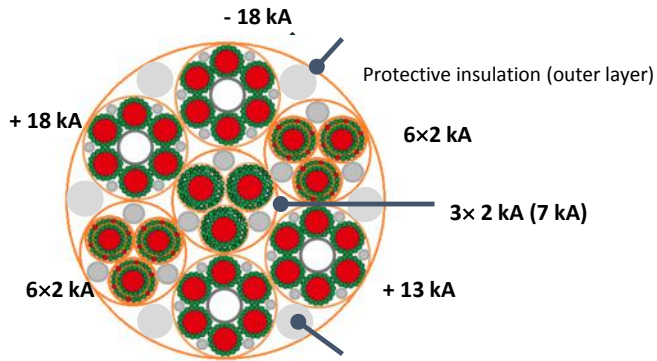
HORINZONTAL test	
apertures	single
conductor technology	Nb3Sn
nominal/max current	16 /20 kA
energy extraction	not possible
QH and CLIQ	possible
Energy	10 MJ
handling	Modified Rocla
compatible CFU (LHC)	NO

Target : June 2021

The 2nd prototype will be tested on the cluster A with a modification on the cold mass instrumentation to insure the magnet testing at 4.2 K (difficult for the 1st prototype). This will be done using the test cryostat.



Testing WP6A: Sc Link system



3D CAD model of the test stand showing various components and labels:

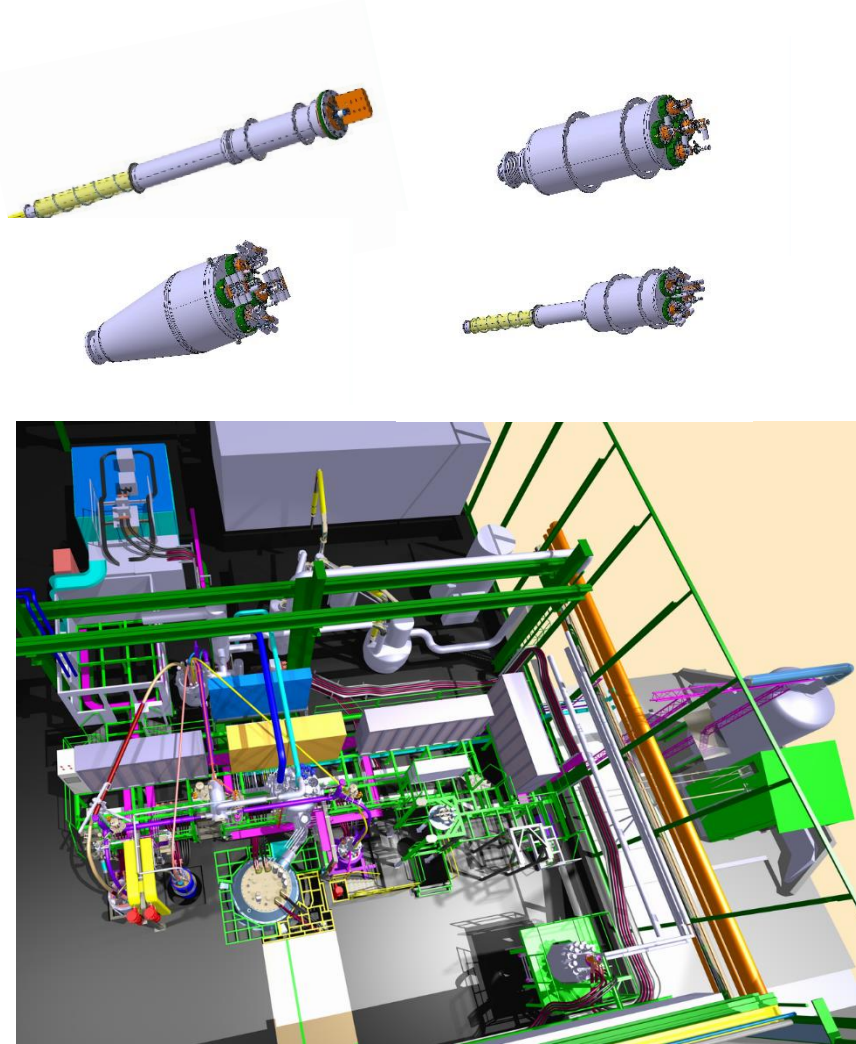
- Vertical tests Cluster G
- Vertical tests Cluster D
- Installation & storage
- SC Link 71.50m
- DFX
- DFH
- Current leads: 2 x 18kA, 2 x 13kA, 3 x 7kA
- Draft structure for busbars
- PPI Patch Panel Interface
- Alim 13 kA
- Alim 20 kA
- 1 rack 2 kA
- 1 rack Load Switch 2 kA
- 1 rack 600 A
- 2 racks Energy Extraction
- Draft structure for SC link
- Jumper
- SC Link 71.50m

Modification of the test stand is required.
This implies modification of :

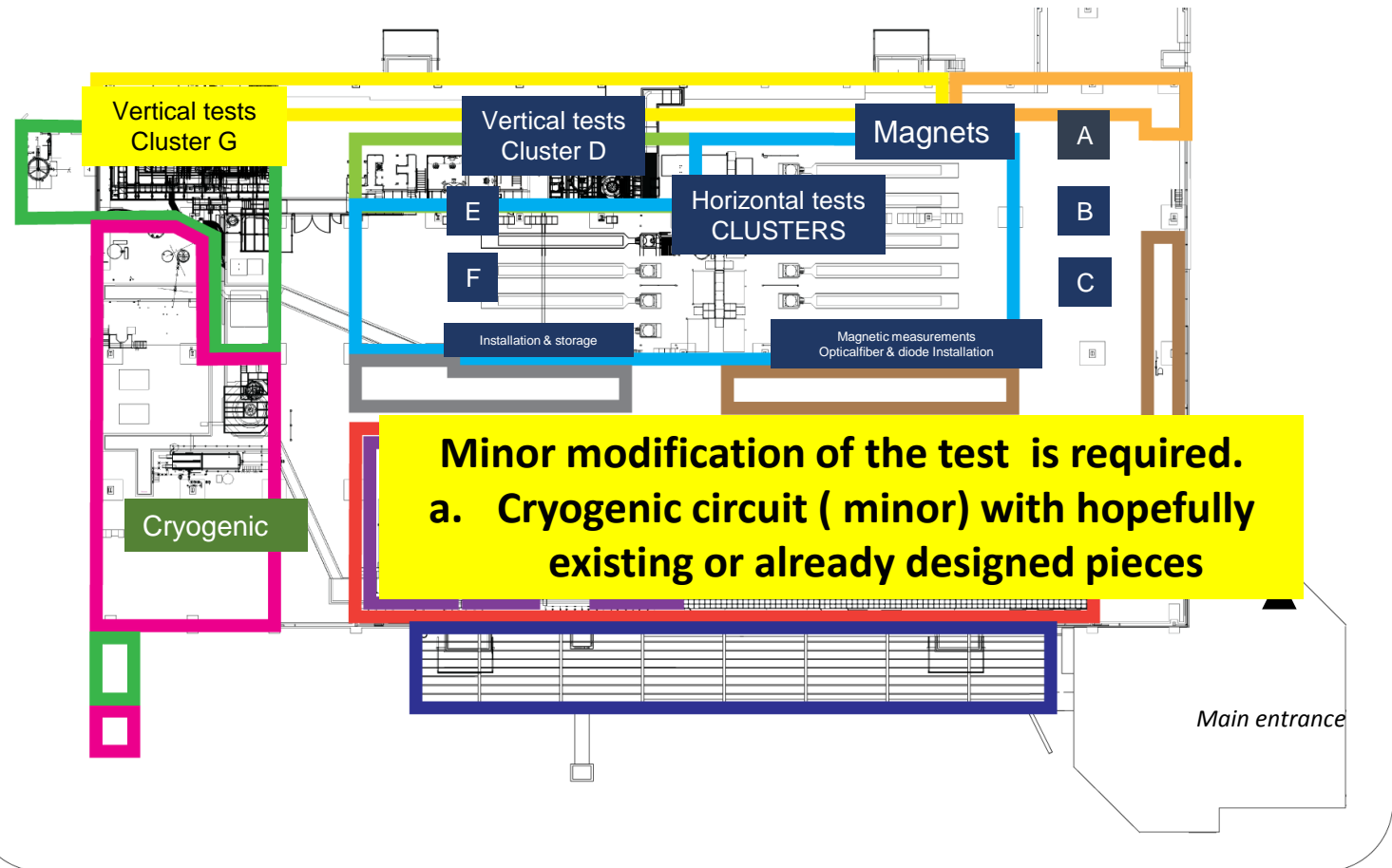
- Powering circuit (major)**
- Cryogenic circuit (minor)**
- Handling (major)**

Can be tested on cluster F

Testing WP6a: Type test for CL

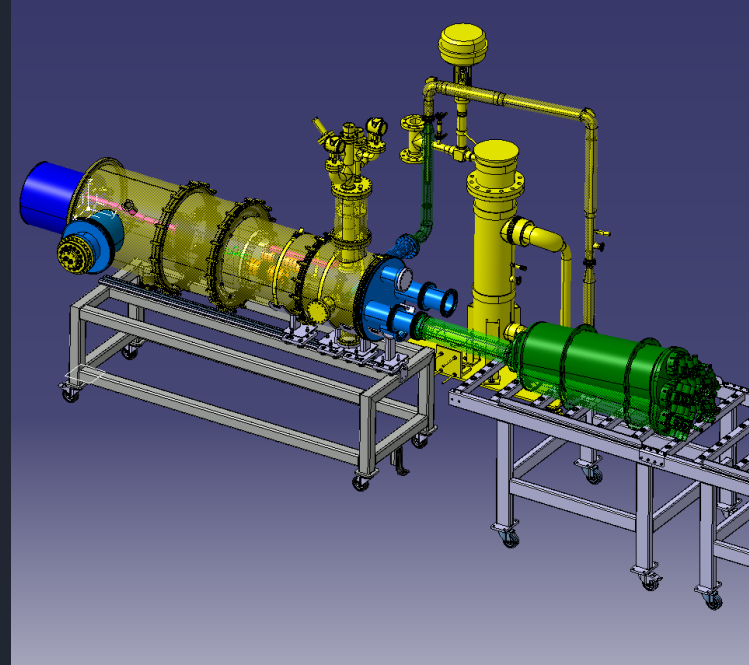
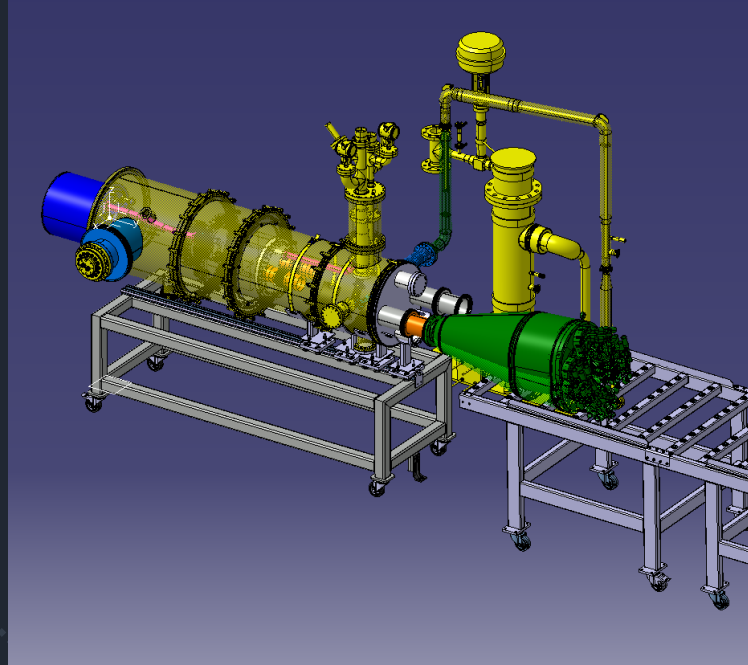
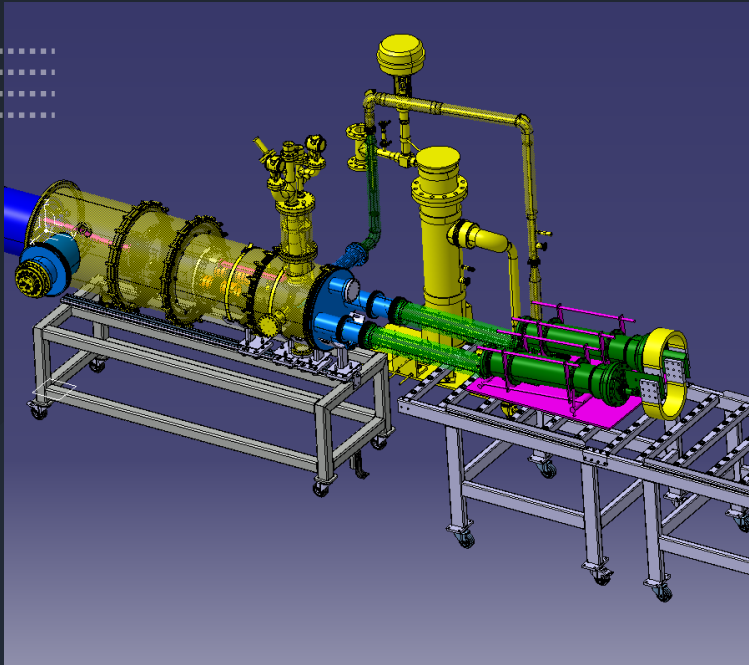


It is a test stand for type test , not implying extra charge for operation. Prototypes will be not tested here so it is not on the critical path.



Minor modification of the test is required.
a. Cryogenic circuit (minor) with hopefully existing or already designed pieces

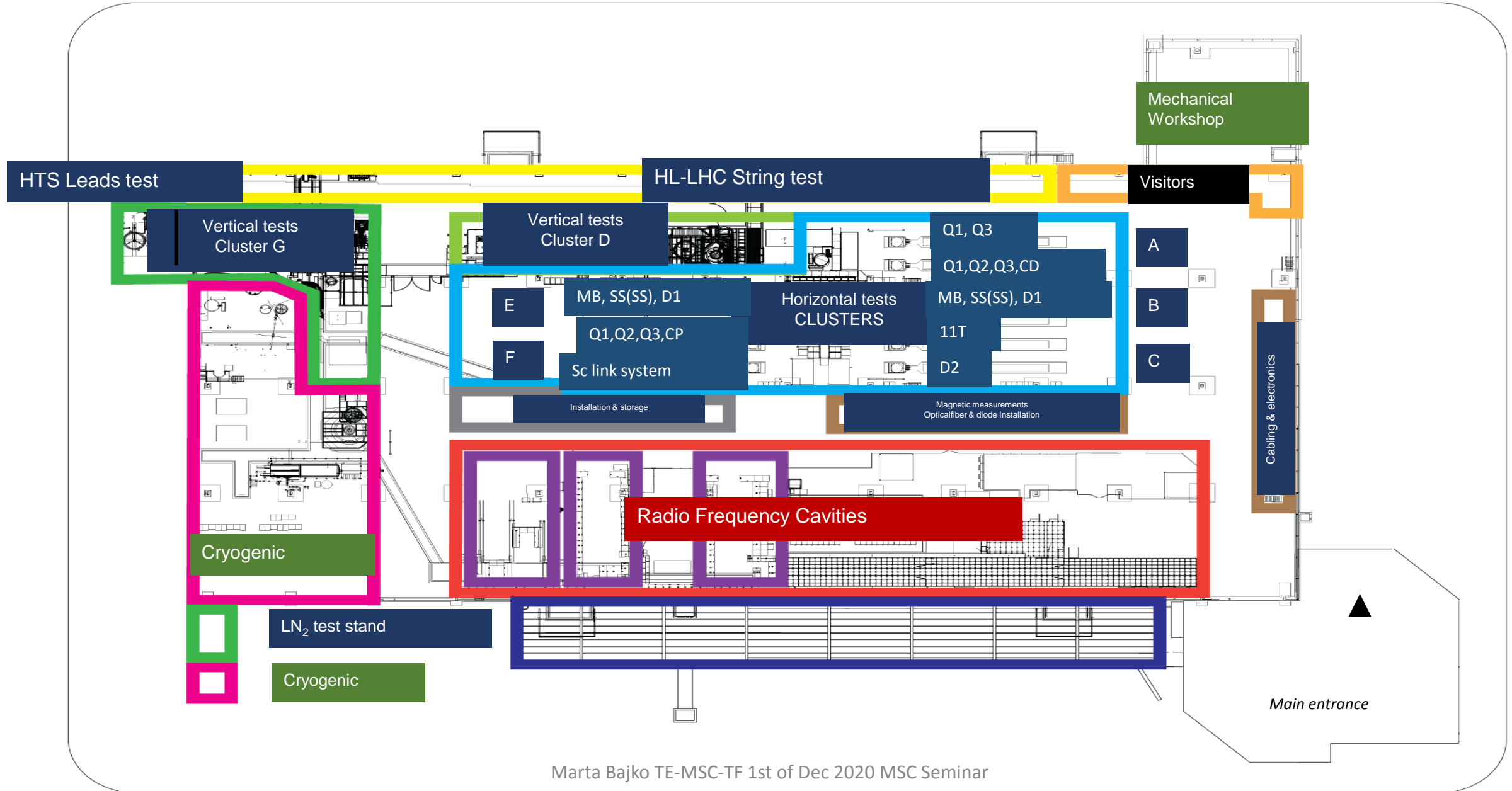
“The Feed Box” would be used for the high current lead test



Testing WP6a: Type test for CL

- Hopefully existing or already designed pieces:
 - a. in yellow all existing
 - b. in green CL
 - c. other to be designed

The new distribution of test benches of SM18

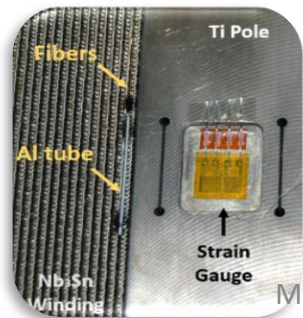
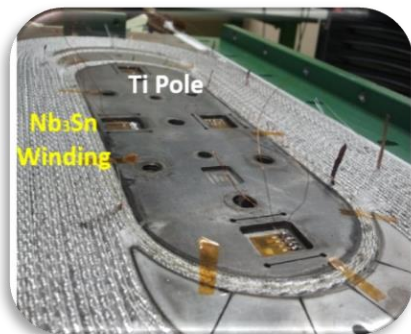
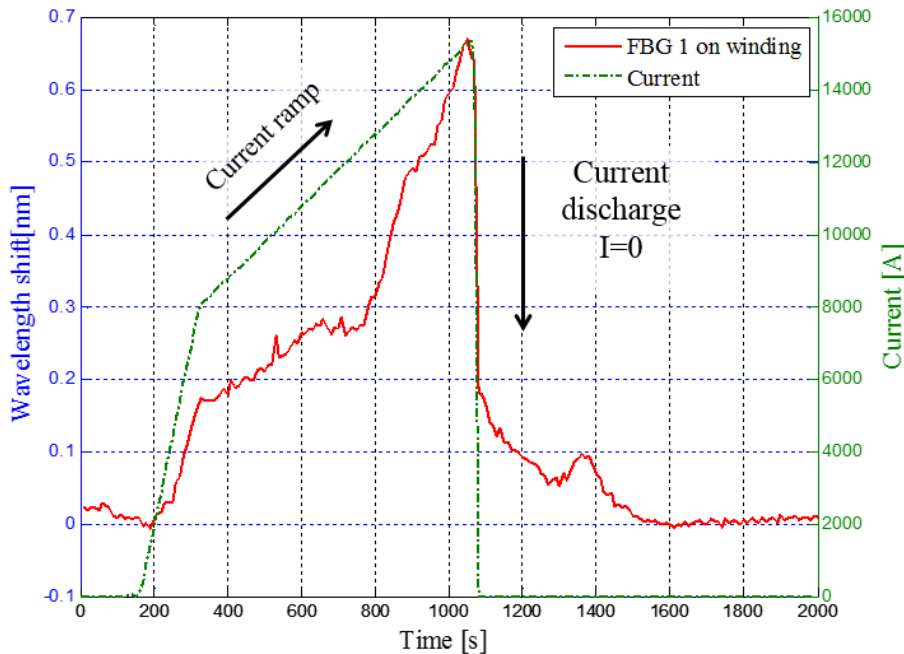


The **TF** R&D. Optical fiber based sensing at Low Temperature

Strain monitoring inside the coil

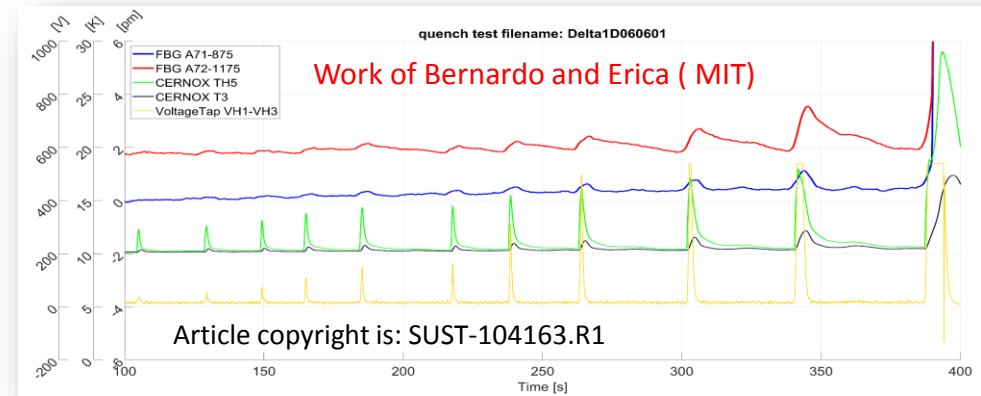
Magnet powering to 15 kA @ 1.9 K

Work of Antonella and Juan Carlos



Quench detection in HTs sample in SULTAN

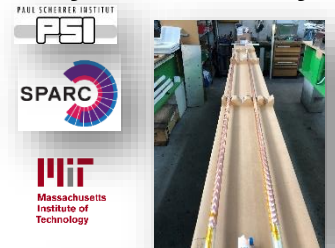
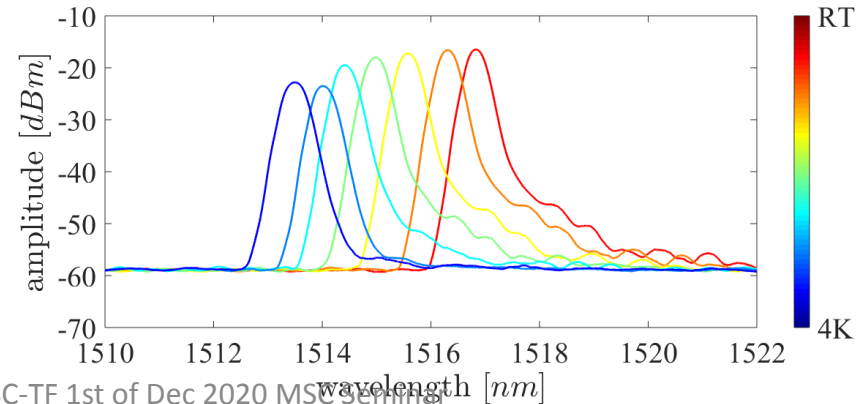
Work of Bernardo and Erica (MIT)



Article copyright is: SUST-104163.R1

Minimum Quench Energy test on an HTS sample carried out in SULTAN test facility in Paul Scherrer Institut in the framework of CERN-MIT collaboration

Cool-down - FBG-B73



Collaborations. Eucard² and ARIES Trans National Access

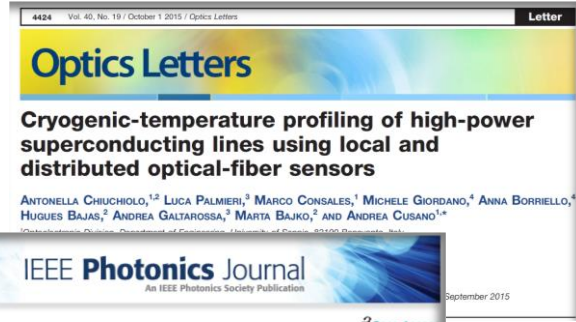
EUCARD²

The objectives foreseen for MagNet WP9 were to deliver at least **1,920** access units (hours) to an estimated number of **64** users from **8** projects.



1st access granted 20th of November 2013

- University of Sannio (IT)
- University of Napoli, Federico II (IT)
- University of Padova (IT)
- University of Debrecen (HU)
- Institute of Polymers, Composites and Biomedical materials (IT)



IEEE Photonics Journal
An IEEE Photonics Society Publication
September 2015
Open Access
Fiber Bragg Grating Cryosensors for Superconducting Accelerator Magnets
Volume 6, Number 6, December 2014

...to develop a **non intrusive technology** based on FOS for strain and temperature monitoring in the new generation of superconducting magnet and cryogenic devices...

Advances in Fiber Optic Sensors Technology Development for Temperature and Strain Measurements in Superconducting Magnets and Devices
A. Chiuchiolò, H. Bajas, M. Bajko, L. Bottura, M. Consales, A. Cusano, M. Giordano, and J. C. Perez

The MagNet TNA at CERN provided access to 34 users from 15 different institutes, for a total of **2,660** access units of 9 projects, **exceeding** the initial requirement of 1,920 units.

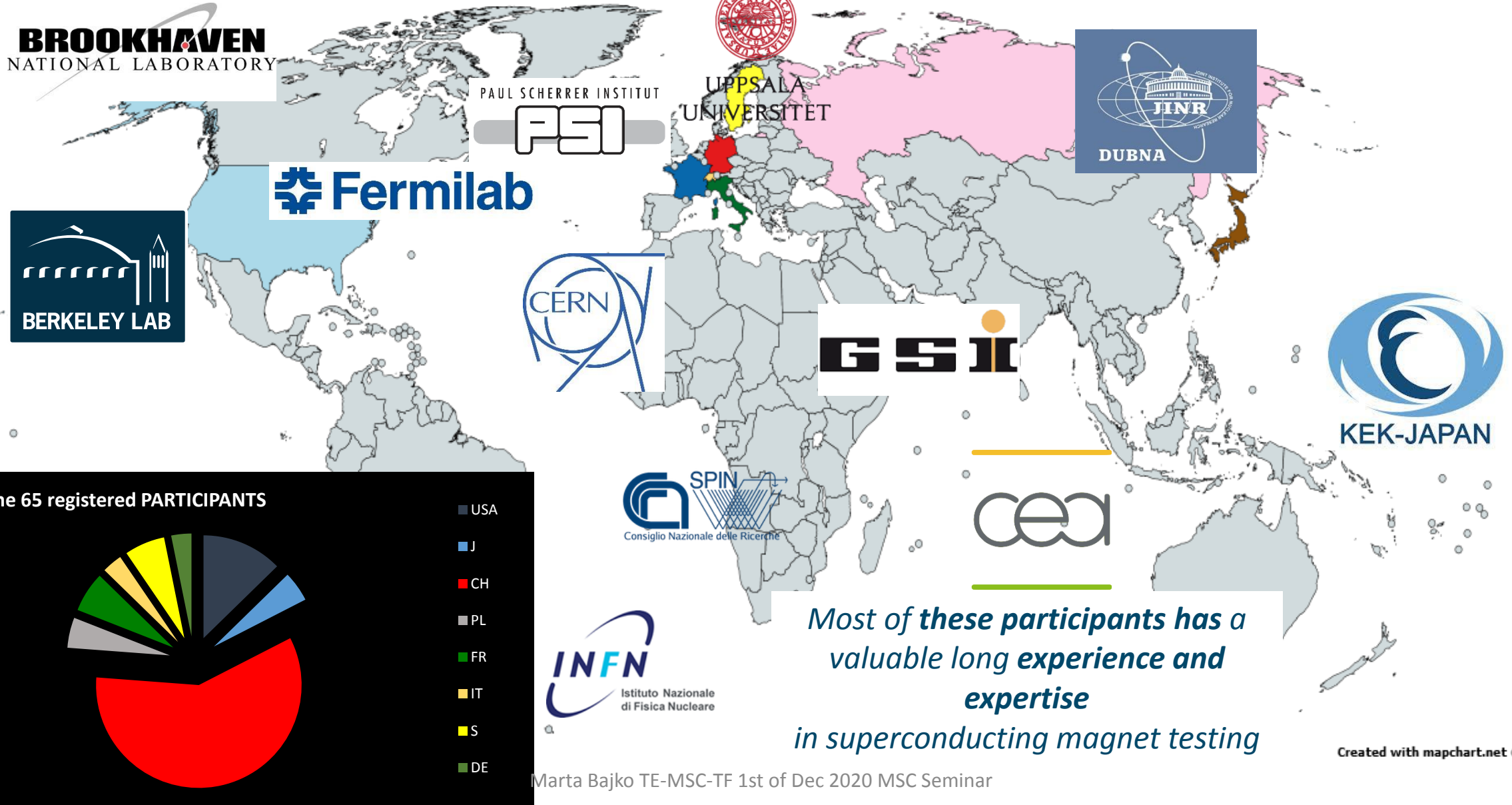
Enhanced European Coordination for Accelerator Research & Development
Final Report Summary - EUCARD-2 (Enhanced European Coordination for Accelerator Research & Development)
Project Information: EUCARD-2 Grant agreement ID: 312453
Status: Closed project
Start date: 1 May 2013, End date: 30 Apr 2017
Funded under: FP7-INFRASTRUCTURES
Overall budget: € 23 400 022,32
EU contribution: € 6 000 000
Coordinated by: EUROPEAN ORGANIZATION FOR NUCLEAR RESEARCH
Marta Bajko TE-MSC-TF 1st of Dec 2020 MSC Seminar

ELSEVIER
Sensors and Actuators A: Physical
journal homepage: www.elsevier.com/locate/sna

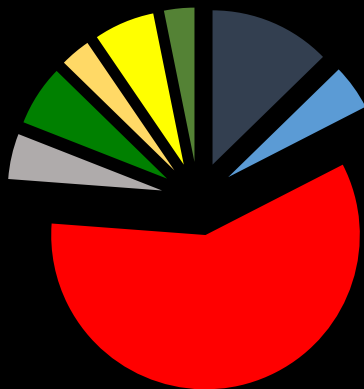
Fiber Optic Cryogenic Sensors for Superconducting Magnets and Superconducting Power Transmission lines at CERN
A. Chiuchiolò^{a,b}, M. Bajko^b, J. C. Perez^b, H. Bajas^b, M. Consales^a, M. Giordano^c, G. Breglio^d, L. Palmieri^e, A. Cusano^{a*}
^aOptoelectronic Division, Department of Engineering, University of Sannio, Corso Garibaldi, 82100 Benevento
^bEuropean Organization for Nuclear Research, CERN, CH-1211 Geneva 23
^cInstitute for Composite and Biomedical Materials, CNR, 80055 Portici
^dElectrical Engineering and Information Technologies Department, University of Naples Federico II, Corso Umberto I, 80138 Napoli
^eDepartment of Information Engineering, University of Padova, Via Gradenigo, 35131 Padova

Collaborations

International Workshops on Superconducting Magnet Test Facilities



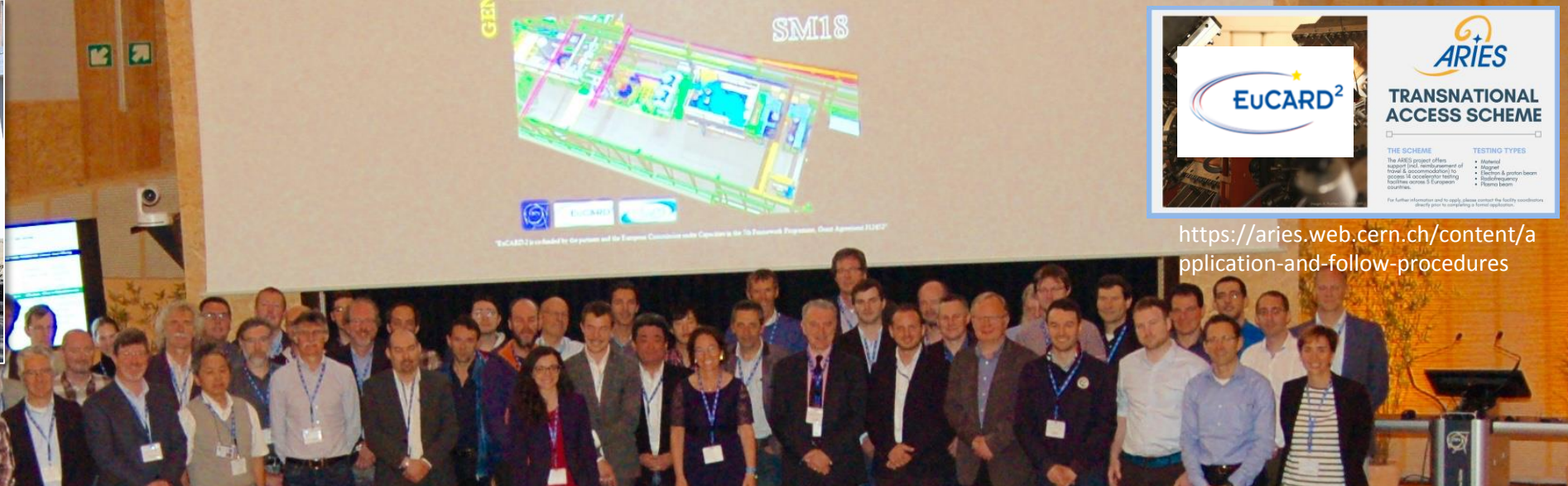
The 65 registered PARTICIPANTS



- USA
- J
- CH
- PL
- FR
- IT
- S
- DE

Most of these participants has a valuable long experience and expertise in superconducting magnet testing

Created with mapchart.net ©



EUCARD²

ARIES
 TRANSNATIONAL ACCESS SCHEME

THE SCHEME
 The ARIES project offers support (incl. reimbursement of travel & accommodation) to people in accelerator testing facilities across 8 European countries.

TESTING TYPES

- Magnet
- Dipole
- Quadrupole & sextupole
- Beam frequency testing
- Beamline optics & European countries

For further information and to apply please contact the facility coordinators directly prior to completing a formal application.

<https://aries.web.cern.ch/content/application-and-follow-procedures>

There is a large international community that I “bridged” through (till now) these workshops



3rd International Workshop of the Superconducting Magnets Test Stands

11-12 June 2019
 Ångström laboratory
 European Organization for Nuclear Research

- Overview
- Industrial Exhibition
- Timetable
- Contribution List
- Registration
- Participant List
- General Information
- Venue
- Travel to Uppsala
- Accommodation
- Network Connection for Your Laptop
- Contacts
- Link to 1st International Workshop
- Link to 2nd International Workshop

Overview

UPPSALA UNIVERSITET

HiLumi
 HL-LHC PROJECT

ARIES

FREIA

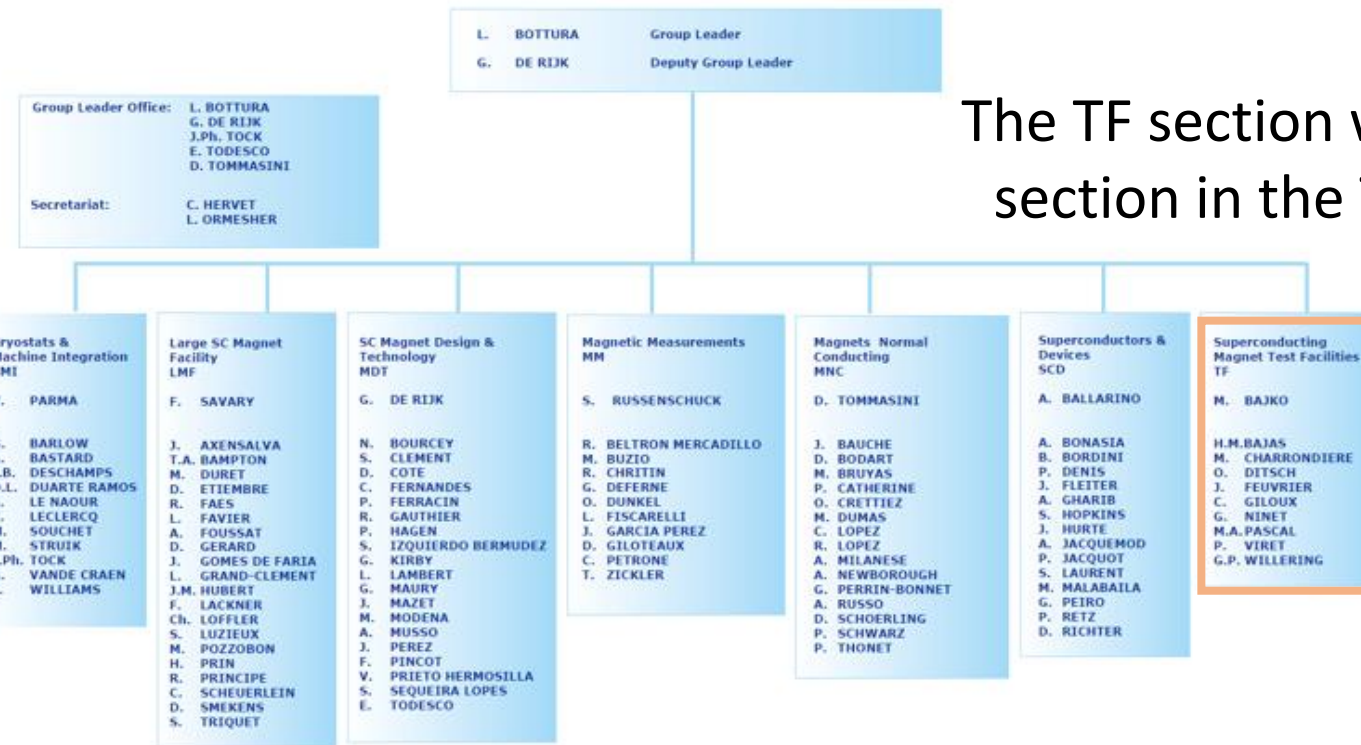


Thanks Virginia, Joe and Kevin for the help in organization

Man Power = TEAM BUILDING

TE-MSC

Magnets, Superconductors & Cryostats Staff Members



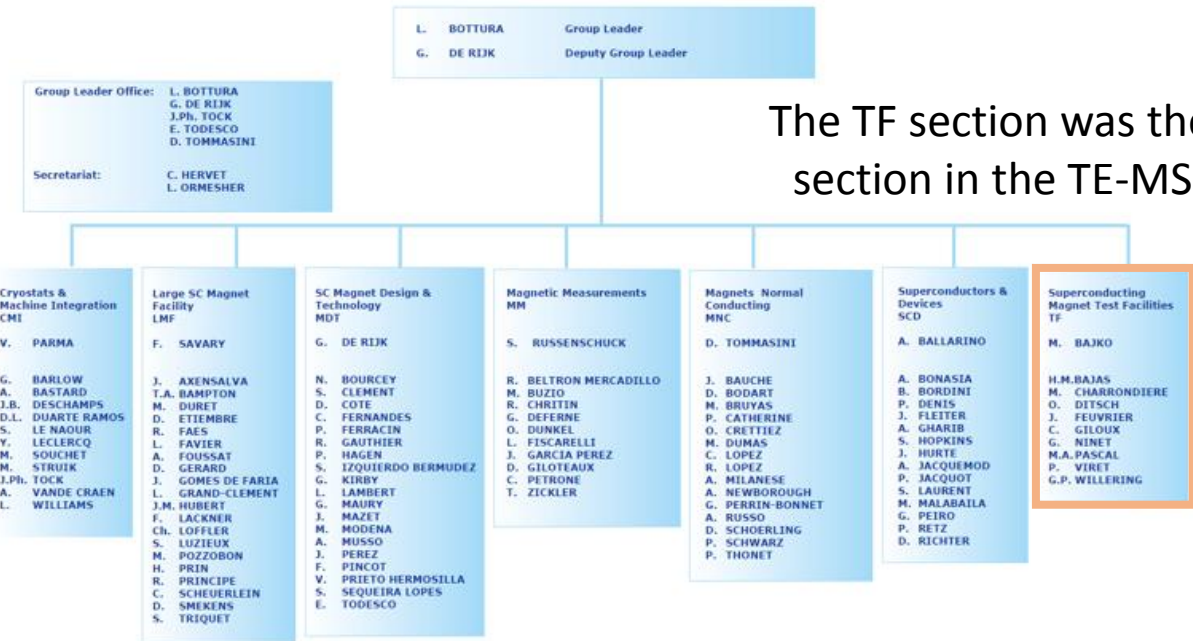
The TF section was the smallest section in the TE-MSC group!

AUGUST 2017

Man Power = TEAM BUILDING



TE-MSC Magnets, Superconductors & Cryostats Staff Members



The TF section was the smallest section in the TE-MSC group!

But we had a “**non mandated extension**” of the section!!!

They played a key role in the construction and/or the operation of the test stands.

Many thanks to them for their valuable help, flexibility and availability!

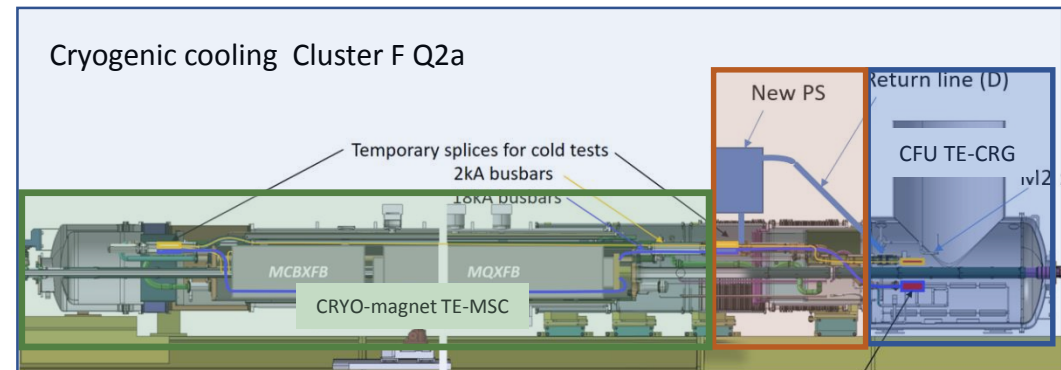
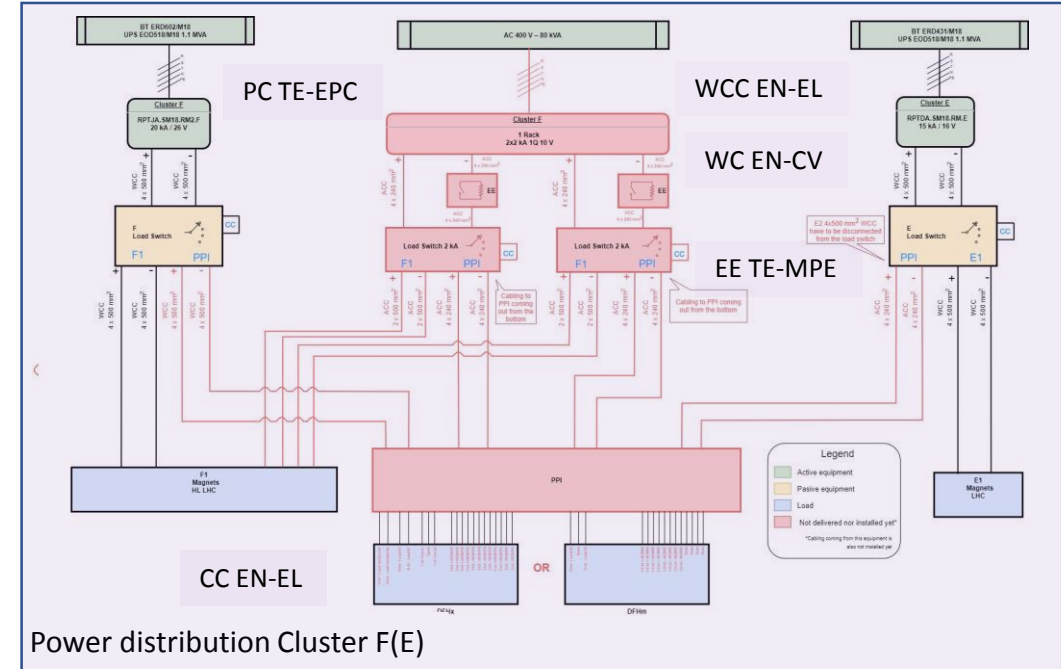
Marta Bajko TE-MSC-TF 1st of Dec 2020 MSC Seminar

The ACTORS of the bench construction



- Integration/Planning
 - EN-ACE
- Safety and Interlock
 - TE-MSc
 - BE-ICS
- Powering circuits
 - TE-EPC
 - TE-MPE
 - EN-EL
 - EN-CV
- Cryo Cooling
 - TE-MSc
 - TE-CRG
 - EN-MME
- Handling
 - TE-MSc
 - EN-HH
- Daq and Software
 - EN-SMM
 - TE-MSc
- Measuring systems
 - TE-MSc
 - EN-MME

The main actors



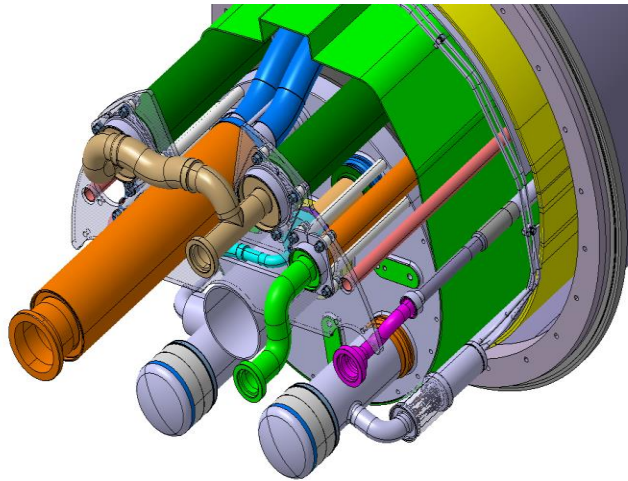
EN-MME with TE-MSC and TE-CRG

Robin, Philippe

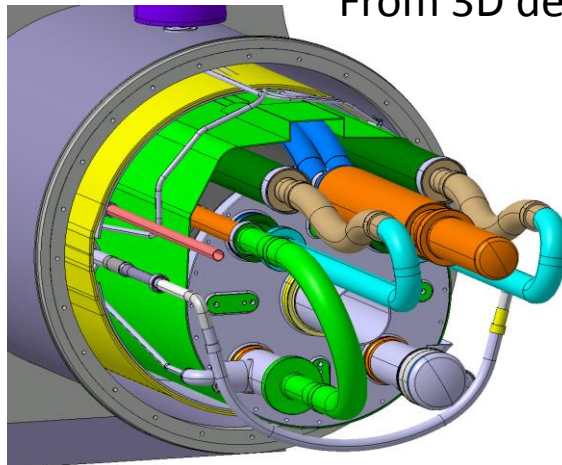
Herve, Gaele

Gabriella, Olivier

Design Office and Main Workshop EN-MME



From 3D design



Plans archivés CDD Plans non archivés CDD Pièces en stock SM27 Plans non faits

Pièces restant sur bancs **Pièces montées sur bancs avant présentation cryo-Assemblages**

Pièces montées sur cryo-assemblages au SMA18

Pièces écrans thermiques mises en place avec zone connexion ouverte

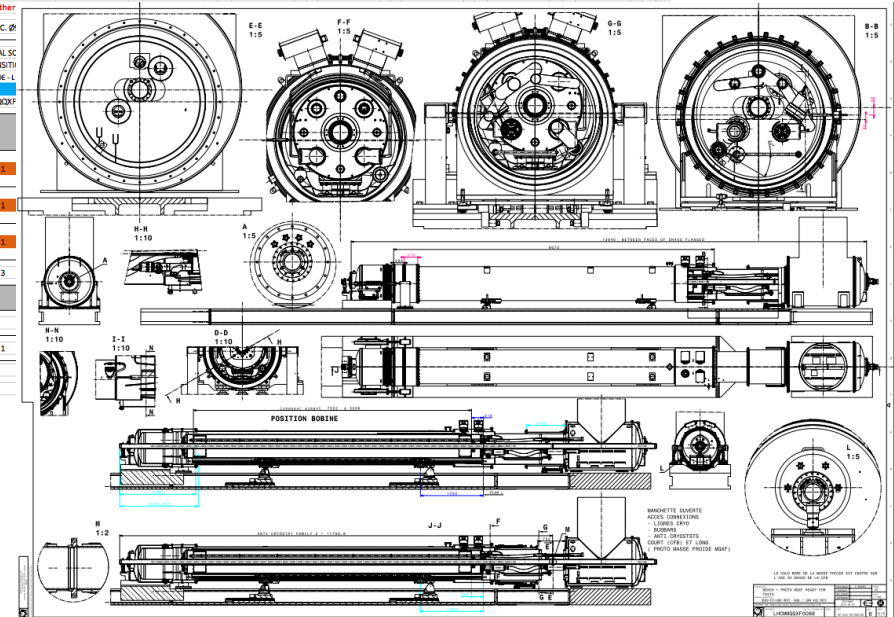
	REDUCTION SCREEN CFB	HALF SCREEN	CARRIAGE ENHANCE	STABILIZER SPACER	GARRAGE SOCKET EXTENSION ASS.	SOCKET EXTENTION ASSY L=1060	BELLOWS ASSEMBLY LG 840 MM	ECCENTRIC FLANGE H=26	RAISE 160	EQUIPPED COLUMN EXTENSION	GARRAGE SOCKET EXTENSION ASS. Ø1025	CRYOSTAT EXTENSION L=143 MM	THERMAL SCREEN Q HL LHC -L=535	THERMAL SCREEN D2	ECCENTRIC THERMAL SCREEN TRANSITION CFB SIDE
	LHCMQD_D225	LHCMQD_D233	LHCMQDQ0022	LHCMQDQ0021	LHCMQD_D241	LHCMQDQ0017	LHCQD_A0D11	LHCMQBR50005	LHCMQDQ0155	LHCMQDQ0001	LHCMQDQF50024	LHCMQBR0020	LHCMQDQF50012	LHCMQBR50006	LHCMQDQF50010
A1	1	2	2	2	1	1	1	1	2	2	1		1		1
F1	1	2	2	2	1	1	1	1	2	2	1		1		1
C2	1	2	2	2	1	1	1	1	2	2		1		1	
Besoin	3	6	6	6	3	3	3	3	6	6	2	1	2	1	2
Stock	4	8	2	2	4	1	1		2	2		1			
A commander			4	4		2	2	3	4	4	2		2	1	2

A Ecran bombé CFB et écran MRB. Modification pour A.C. Ø136.7
 B Ecran plat CFB tourné de 180° avec ligne E. voir plan CRG. Lancement fabrication de 2 ensembles. As discussed, we can provide the drawings but the procurement of the new flange and any other
 C Percages pour colonnes et contre-poids, plan à modifier
 D Ecran bombé CFB et écran MRB. Modification pour A.C. Ø

	ECCENTRIC THERMAL SCREEN TRANSITION D2	HALF SCREEN D2	THERMAL SCREEN TRANSITION - MRB SIDE D2	SCREEN TRANSITION QD3	THERMAL SCREEN TRANSITION QD/3	CRYOSTAT EXTENSION L=970	CRYOSTAT EXTENSION L=946	SCREEN FOR MRB SIDE L=800	THERMAL SC TRANSITION MRB SIDE L=
	LHCMQBR50007	LHCMQBR50009	LHCMQBR50009	LHCMQDQF50023	LHCMQDQF50018	LHCMQDQF50011	LHCMQDQF50015	LHCMQDQF50016	LHCMQDQF50016
D2	1	2	1						
Q1/3					1	1	1	1	1
Q2a						1	1	1	1
Q2b				1		1	1	1	1
Besoin mini*	1	2	1	1	1	3	2	3	3
Stock									
Spare									
A commander	1	1	1	1	3	2	3	3	1

* Besoin si un cryo-assemblage de chaque type est préparé ou testé en même temps

Checking the existing, the needed



Making fabrication drawings for ordering at main workshop

TE-CRG and EN-ACE

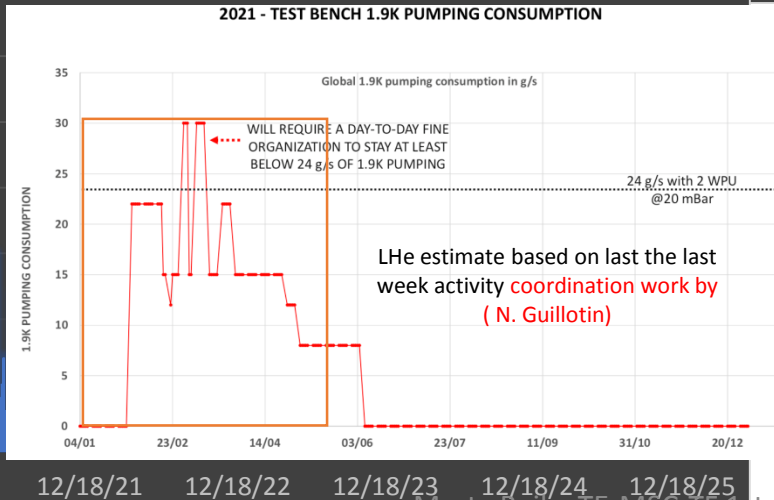
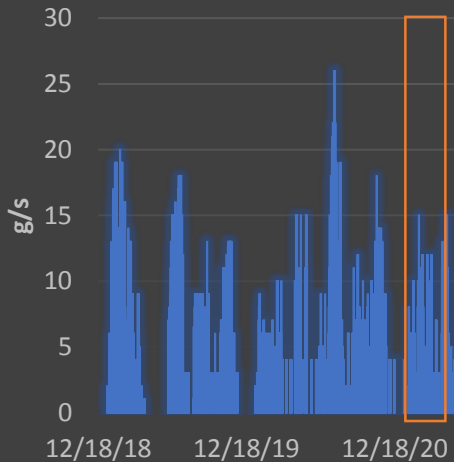
Nicolas G. + Estrella V.

I think is no doubt that this group is the major partner of the SM18 magnet test bench construction and operation.

I will therefor give one example relevant for the UPG and operation together but there are examples of the bench modifications in the annex slides aswel.

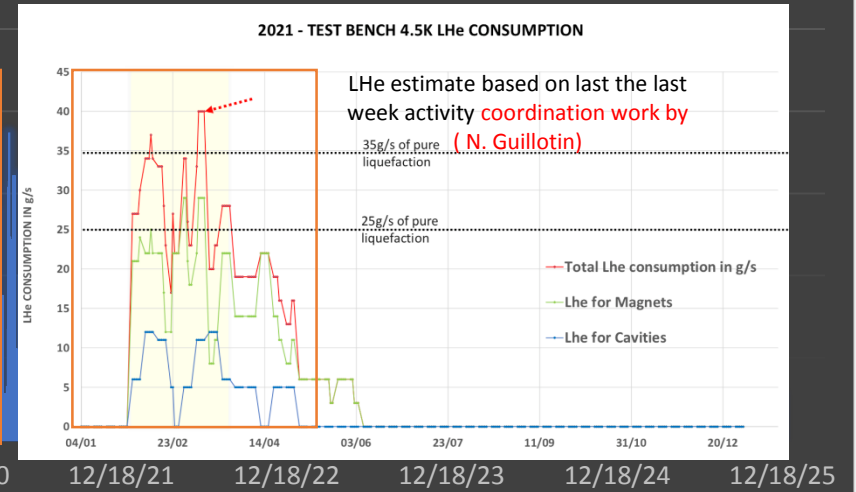
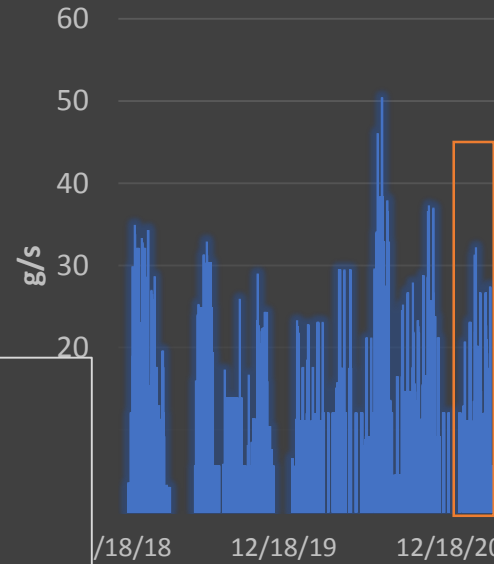
VLP Consumption: estimates based on planning made 5 years ago for the UPG

□ VLP Consumption



LHe Consumption: estimates based on planning made 5 years ago for the UPG

□ LHe Consumption



These estimates are based on a full Ms Project based on HL-LHC Master Plan, but not only: including RF and Magnets and R&D + LHC needs. Test are pre-distributed on benches and benches are characterized by its consumptions estimated together with CRG.

Ex. Cluster D planning

Cluster D for HL-LHC	16106 MQXFS_5	12.06.17	15.09.17
Cluster D for HL-LHC	17044 MQXFS_3c	26.09.17	09.03.18
Cluster D for HL-LHC	16105 MQXFS_4	12.03.18	09.05.18
Cluster D for HL-LHC	23644 MQXFS_3d	11.05.18	19.06.18
Cluster D for HL-LHC	23990 MQXFS_4b	20.06.18	26.07.18
Cluster D for HL-LHC	23650 MQXFS_6	08.01.19	27.02.19
Cluster D for HL-LHC	21880 MCBXFA1	06.07.20	24.08.20
Cluster D for HL-LHC	21886 MCBXFA51	25.08.20	20.10.20
Cluster D for HL-LHC	23716 MCBXFA52	21.10.20	01.12.20
Cluster D for HL-LHC	23740 MCBXFA53	01.02.21	26.03.21
Cluster D for HL-LHC	21906 MCBXFA54	29.03.21	11.05.21
Cluster D for HL-LHC	23758 MCBXFA Spare 1	07.07.21	17.08.21
Cluster D for HL-LHC	23770 MCBXFA Spare 2	18.08.21	28.09.21
Cluster D for HL-LHC	17074 D2 Short Model vertical test	28.01.19	22.03.19
Cluster D for HL-LHC	23808 D2 correctors - MCBRD Short	03.04.17	09.06.17
Cluster D for HL-LHC	23817 D2 correctors - MCBRD Short	01.10.18	16.11.18
Cluster D for HL-LHC	26125 D2 correctors - MCBRD Short	10.12.18	15.02.19
Cluster D for HL-LHC	26034 D2 correctors - MCBRD Prot.	18.02.19	12.04.19
Cluster D for HL-LHC	23560 D2 correctors - MCBRD Series	01.04.20	02.06.20
Cluster D for HL-LHC	23576 D2 correctors - MCBRD Series	02.06.20	27.07.20
HFM for HL-LHC	23584 D2 correctors - MCBRD Series	02.11.20	07.12.20
HFM for HL-LHC	26119 D2 correctors - MCBRD Series	01.06.21	06.07.21
Cluster D for HL-LHC	12257 SQXF	01.04.15	28.04.15
Cluster D for HL-LHC	12262 SQXF	01.10.15	28.10.15
Cluster D for HL-LHC	17680 Slot for R&D_1	03.01.22	15.04.22
Cluster D for HL-LHC	17688 Slot for R&D_2	10.07.23	20.10.23
Cluster D for HL-LHC	17696 Slot for R&D_3	08.01.24	19.04.24
Cluster D for HL-LHC	17704 Slot for R&D_4	22.04.24	02.08.24
Cluster D for HL-LHC	17712 Slot for R&D_5	05.08.24	15.11.24
Cluster D for HL-LHC	17720 Slot for R&D_6	18.11.24	11.04.25

TE-EPC

Samer Y



EDMS NO.
1758151

REV.
8.2

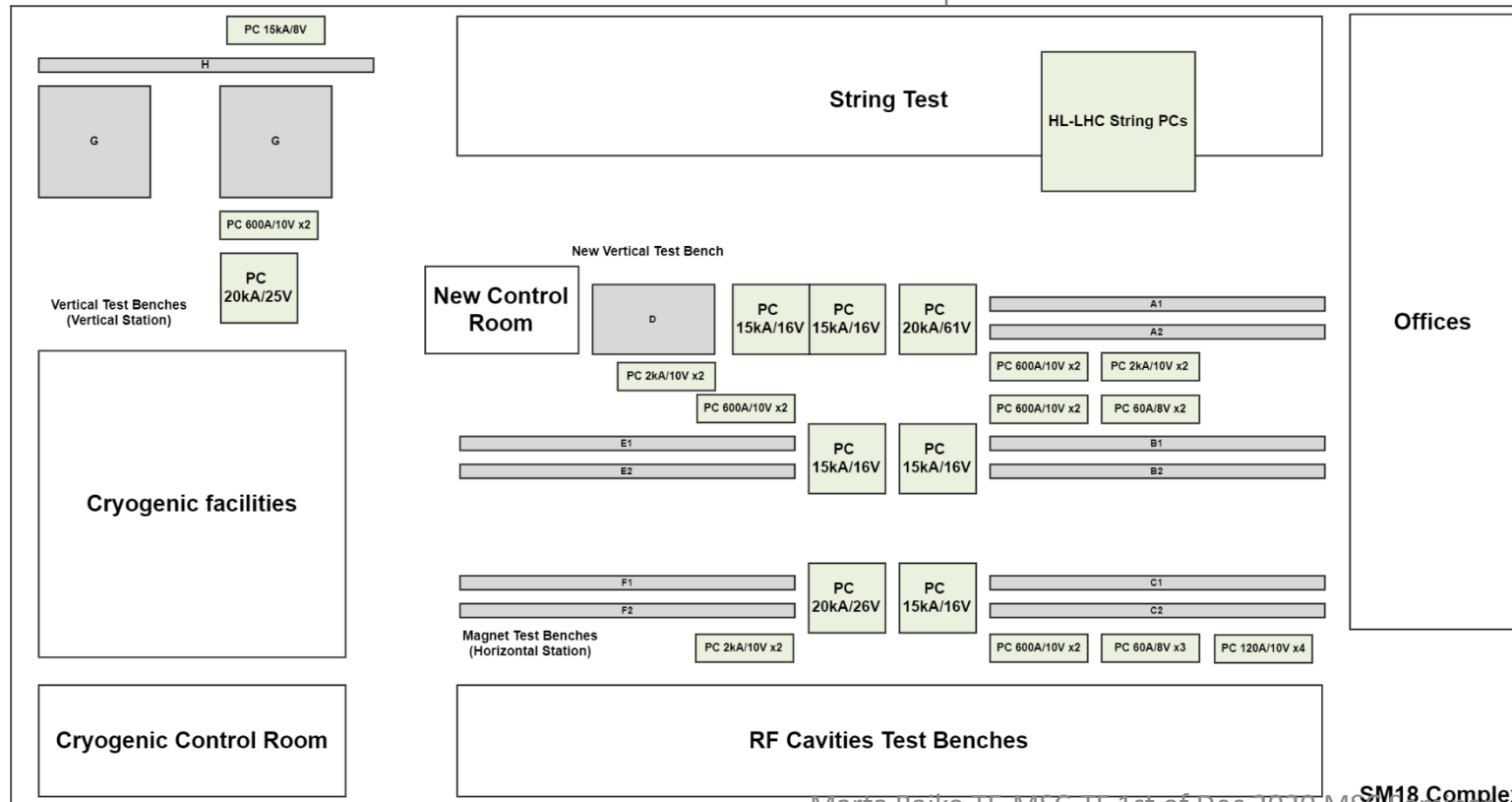
VALIDITY
APPROVED

REFERENCE : LHC-EQCOD-ES-XXXXX

An other key partner:

PROJECT OVERVIEW

Upgrade of the Electrical Powering Circuits of SM18 Test Facilities for HL-LHC



SM18 test facility upgrade for the HL-LHC project from the

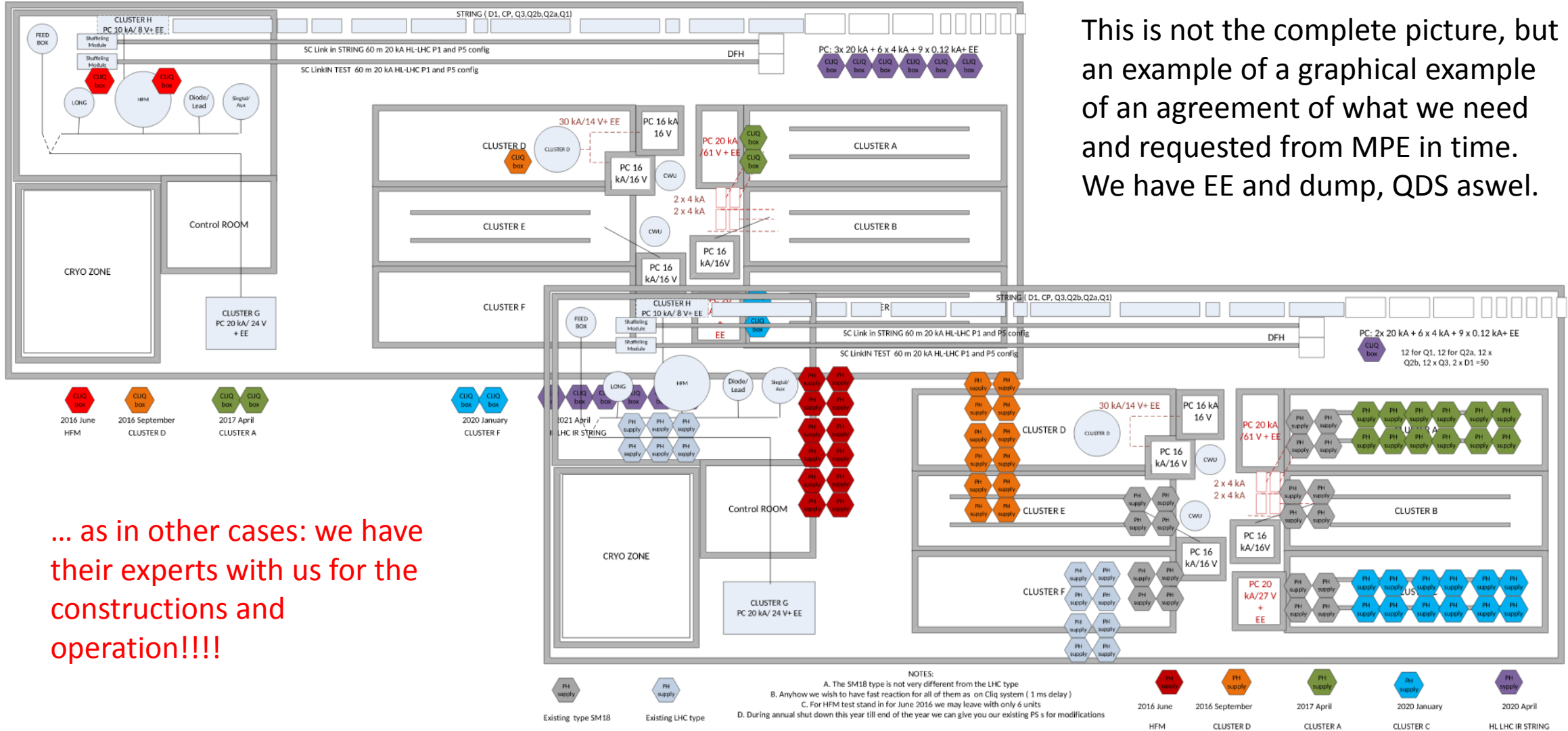
Cluster A PC UPG to 20kA!!! *Saving !!!*

Cluster F 20kA PC already operational!
And all PC in SM18.... And even more important: **we had an excellent and online (onsite) support of expert!!!!**

TE-MPE

Felix + Gert

Magnet Protection and Energy Extraction: plans for needs in SM18




This is not the complete picture, but an example of a graphical example of an agreement of what we need and requested from MPE in time. We have EE and dump, QDS aswel.

... as in other cases: we have their experts with us for the constructions and operation!!!!

TE-MSC and EN-SMM

Hubert and Maryline

LHC Project
CERN Div./Group or Support
TE/IT
EDMS Document
153



Functional Specification

**HL-LHC MAGNET TEST FACILITY
DAQ & PROTECTION FEATURES**

NI PXIe-6358

Simultaneous X Series Data Acquisition

Example of HF system



[Zoom/Alternate Images](#)

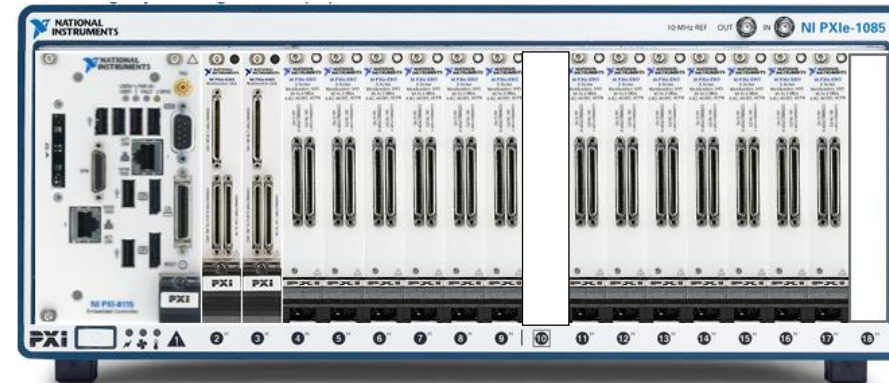
Starting at ~~\$ 6,086~~ **\$ 5,355.68** ([view pricing options](#))

[View Data Sheet](#)

- 16 simultaneous analog inputs at 1.25 MS/s/ch with 16-bit resolution; 20 MS/s total AI throughput
- Four analog outputs, 3.33 MS/s, 16-bit resolution, ± 10 V
- 48 digital I/O lines (32 hardware-timed up to 10 MHz)
- Four 32-bit counter/timers for PWM, encoder, frequency, event counting, and more
- Analog and digital triggering and advanced timing with NI-STC3 technology
- Support for Windows 7/Vista/XP/2000

DAQ SPECIFIED PARAMETERS

Input channels:		+/- 10 V analog
Nr of HF channels:	200 differential	
HF frequency:	200 kHz	
HF,MF,LF resolution:	16 bit resolution	
HF,MF,LF accuracy:	1mV	
MF frequency:	50 kHz	
Nr of LF channels:	144	
LF frequency:	1kHz	
Timing:		GMT synchronization



Specification in 2016 for Cluster D

Data Analysis with DIADEM

Man Power = TEAM BUILDING

Many thanks to all our **collaborators** in the different sections, groups, departments; together we did and we will continue shaping the SM18 hall



Group Leader Office: L. BOTTURA
G. DE RIJK
J.Ph. TOCK
E. TODESCO
D. TOMMASINI

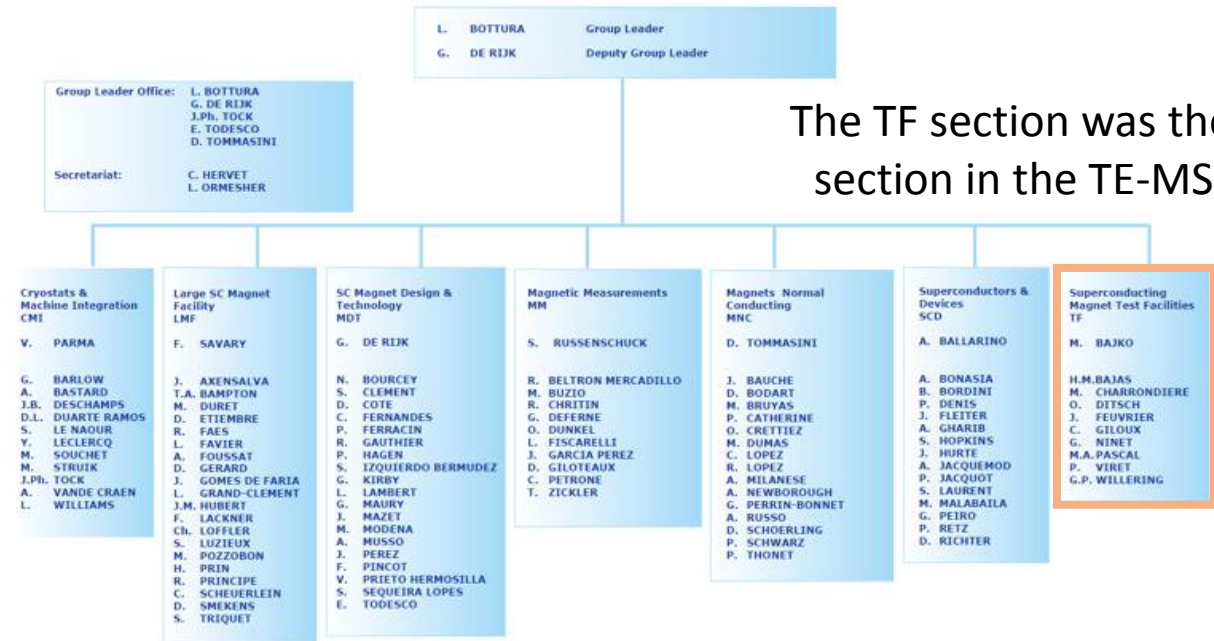
Secretariat: C. HERVET
L. ORMESHER

V. Parma, A.v.Craen , S. Yammine, H. Thiessen, A. Perin, V. Benda, O. Pirotte, G. Rolando, N. Guillotin, A. Kosmicki, R. Betemps, R. Ferrier, G. J. Coeling, F. R. Mateos, T. Otto , N. Dos Santos, R. Rinaldesi , E. Paulat, E. Bigot, E. Vergara, V. Mertens, F. Formenti, G. Cumer, L. Serio, V. Benda, A. Lee, M. Struik, S. Gianelli, P. Moyret, M. Strychalski, C. Gonzalves Perez, G.J. Coelingh, K. Dahlerup-Petersen, A. Dinus, V. Maire, A. J. Broche, R. Rinaldesi, R. F. Ortega, H. Reymond, M. I. Tapani, F. Gomez de la Cruz, C. Arregui, H. Botella, R. Morton, E. Perez Duenas, L. van den Boogaard

H. Prin
J.C. Perez
F. Pincot
N. Bourcey
L. Fiscarelli
C. Petrone
J. Fleiter
P. Perret

<https://www.weka.ch/themes/competences-personnelles/gestion-de-soi/gestion-de-soi/article/modele-de-liceberg-comment-communiquons-nous-en-tant-quindividus/>

TE-MSC Magnets, Superconductors & Cryostats Staff Members



The TF section was the smallest section in the TE-MSC group!

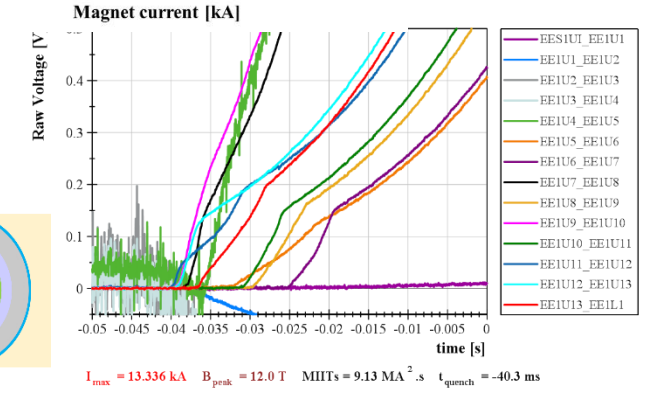
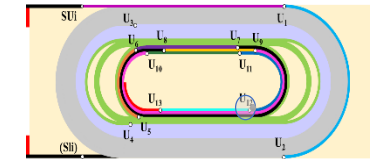
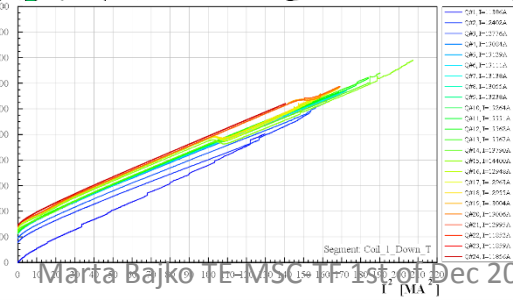
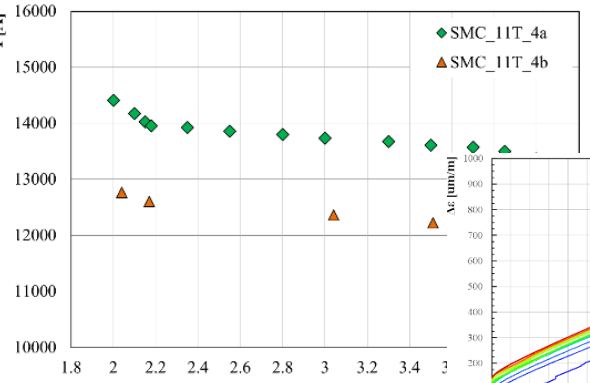
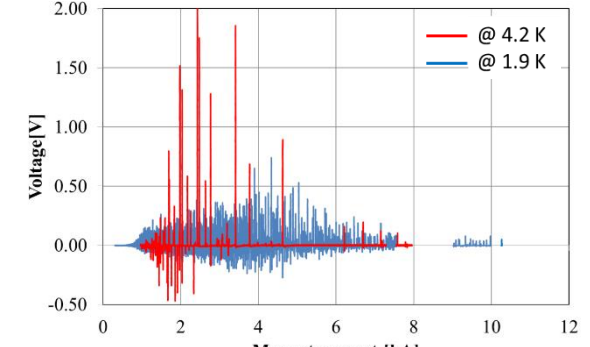
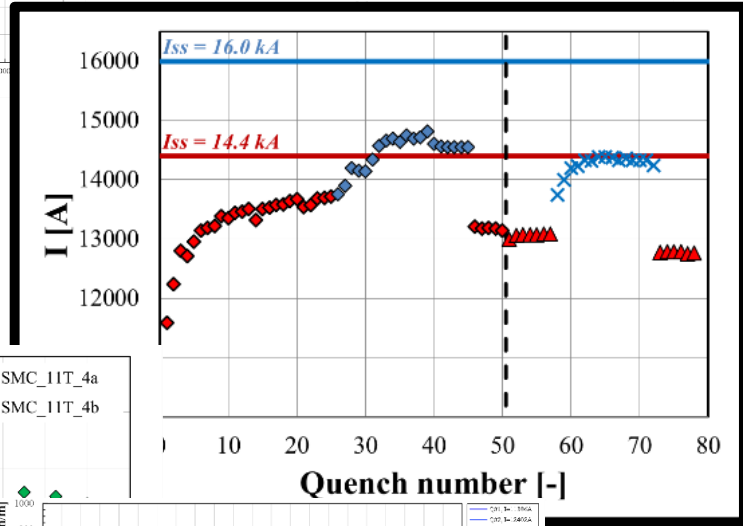
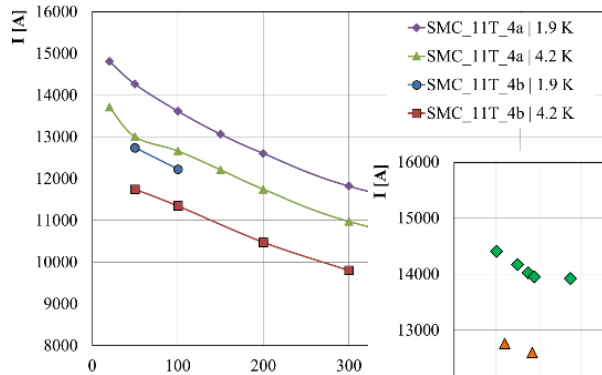
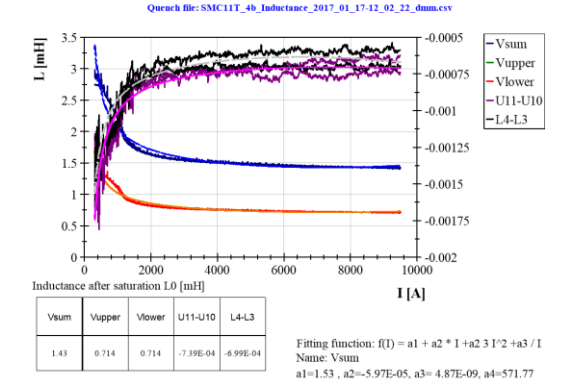
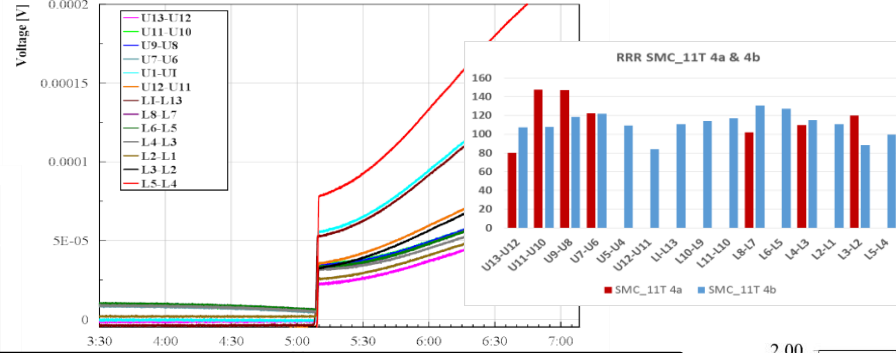
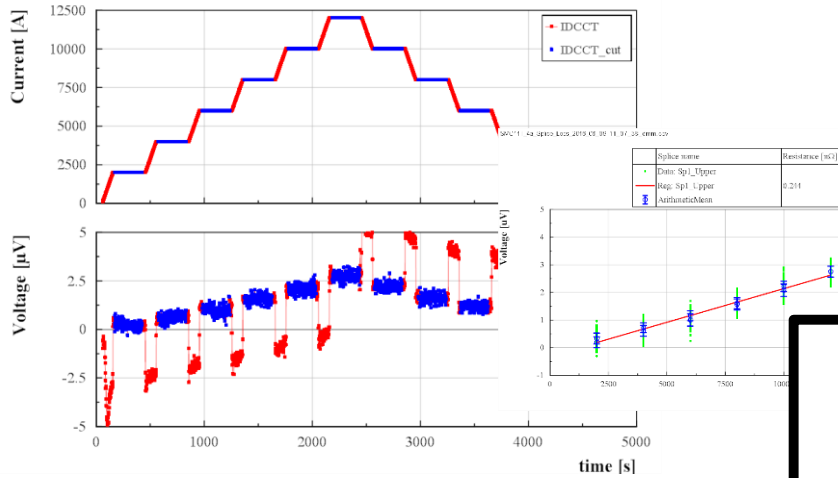
But we had a “**non mandated extension**” of the section!!!
They played a key role in the construction and/or the operation of the test stands.

Many thanks to them for their valuable help, flexibility and availability!

Marta Bajko TE-MSC-TF 1st of Dec 2020 MSC Seminar

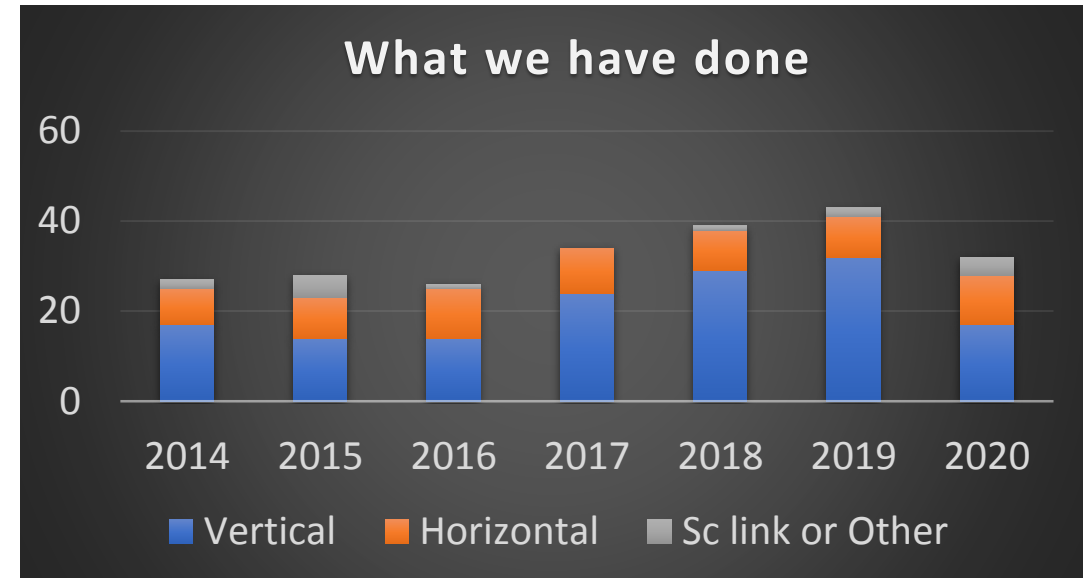
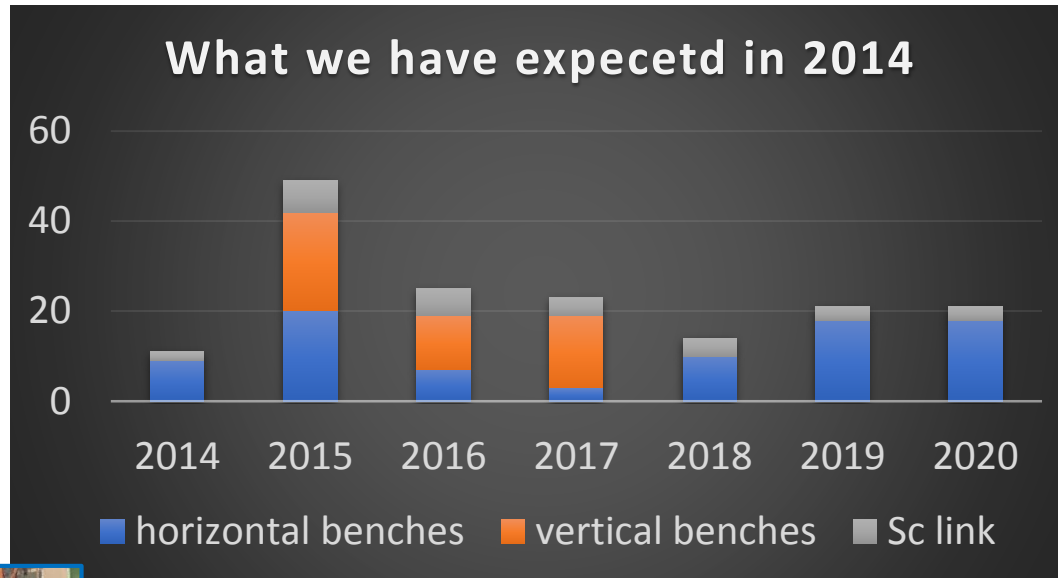
Measurements in the SM18: training?

SMC11T_4a_Splice_Loss_2016_06_09-11_07_38_dmm.csv



$I_{max} = 13.336 \text{ kA}$ $B_{peak} = 12.0 \text{ T}$ $MIITs = 9.13 \text{ MA}^2 \cdot \text{s}$ $t_{quench} = -40.3 \text{ ms}$

Service = to allow TESTING and OPEN SM18 to USERS



A part of the message that the test stand capacity is larger than expected, here I wish to say that **We** are also producing a lot of **data, measurements, test results, reports and publications!!!**



Marta Bajko TE-MSC-IF 1st of Dec 2020 MSC Seminar

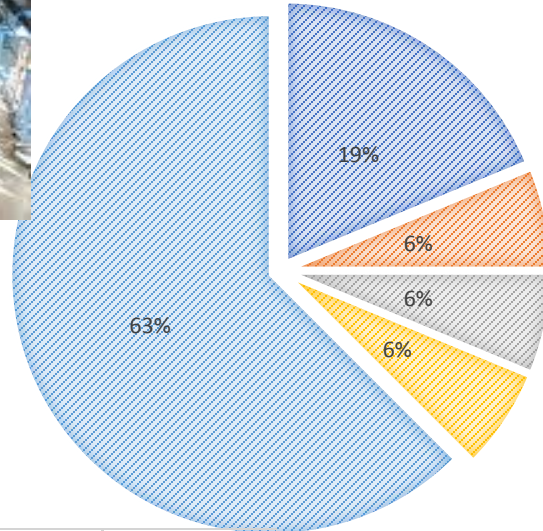
The **core** of the TE-MS-C-TF section

We are today about 25 max 28 including M4P and MPA from which 10 STAFF members.



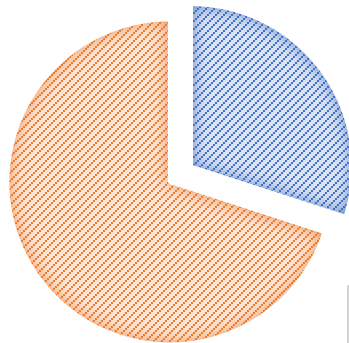
TE-MS-C-TF SECTION

■ FELL ■ DOCT ■ TRNE ■ COAS ■ STAFF



STAFF

■ cat 2 ■ cat3



FELL	3
DOCT	1
TRNE	1
COAS	1
STAFF	10

cat 2	3
cat3	7

A big thank for the members of the TF section : **Christian, Hugo, Gerard, Franco, Antonella, Michal S., Vincent R., Patrick, Jerome, Gaele, Olivier, Mary, Guillaum, Vincent J.D., Bernardo, Jose, Sara, Ioannis, Daniel T., Salvador, Yacine, Fred R, Fred F, Raphael, Abdelhay, Bertrand, Yannick, Ruben, Gyopar, Jean-Luc, Clinton;**



as in 2016

Apart 2 staff members I have participated to hire all Staff, MPA and M4P of the section. We have trained people for FNAL, GSI, PSI (2) and of course for CERN. I thank you for all of YOU being so good COLLEAGUES AND COLLABORATORS.

What is the **role of TF** ?

Who is the owner of the data? Who should analyse, report , publish ect.

THERE IS NO UNIQUE ANSWER FOR THIS, but a continues willing to look for a correct attitude and balance between teams.

The data can be used only if is validated.

The data is only produced because we get the magnets done by the others!

The data can only be understood if we can correctly corelate with the magnet design.

**You can only make
as well as you can
measure**

The data is produced because the others needs them to understand the magnets they designed!

The data we produced to help the understanding the magnets behaviour.

The data is produced thanks to our work!

By Joseph Withworth,

The data produced is valuable only if is analysed and published!

The analysed data can only be understood if we understand how it was produced.

When finally the data is analyzed, reported, published by the magnet designer, builder and not by you, think that your role was to make it possible to measure their magnet and this was

crucial!!!

After one year of measuring the 1st Nb₃Sn magnet (the TQ) at CERN, in the old Block 4, and doing the LHC HWC, Lucio and Fredy to give me the challenge to merge Block 4 and SM18. If I have to summarise, it was:

- an honour to participate to this adventure and **BE ONE OF THE MAJOR ACTORS** of the shaping of the SM18 in these last 10 years.
- a pleasure to work with a great team (remember the iceberg slide)
- a satisfaction to see how the SM18 hall get transformed for HL-LHC need during theses last years

I thank my line management: Lucio, Luca, Miguel and Volker for giving me this chance to participate to this work and to guide me during these years . Thank Ezio (WP3), Frederic (WP11) and Amalia(WP6a) for their collaboration.

I wish to those stepping behind me success and satisfaction in completing the remaining work for HL-LHC test benches and operation. I hope they will have also the chance to shape further the test benches for new projects and leave their own footprint in SM18!

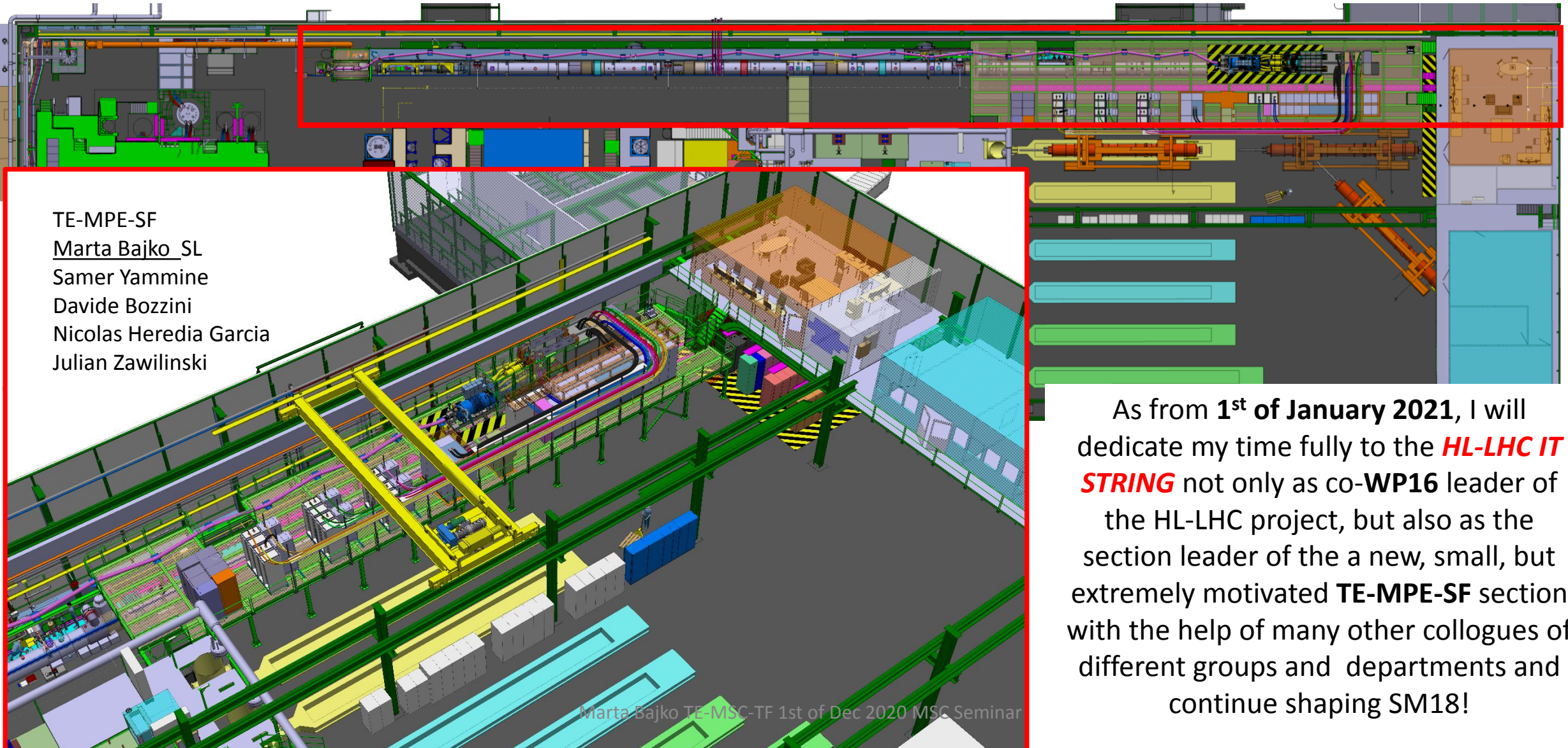
The HL-LHC IT STRING SCOPE

The *scope* of the WP16 IT STRING is to represent, as far as reasonably achievable in a surface, the various operation modes to STUDY and VALIDATE the COLLECTIVE BEHAVIOURE of the different systems of the IT zone of the HL-LHC (magnets, magnet protection, cryogenics for magnets and superconducting link, magnet powering, vacuum, alignment, interconnections between magnets and superconducting link). Ref. HL-LHC IT STRING Scope <https://edms.cern.ch/document/1693312/1>

A.Kosmicki_20201001_edms 1582348



The next steps for me : HL LHC IT STRING



Thank you for your attention