



# THE MODULE STUDY PLANS

DISCUSSION FOR A WORKPLAN IN 2021 - 2026

CASC 22/07/2015 - 20

CLIC Project Meeting– December 2020

Contributions from S. Doebert, M. Aicheler, M. Capstick, A. Petry, H. Mainaud Durand, R. Corsini, W. Farabolini.

# OUTLINE

- Module activities in 2020
- Proposal for an experimental program in 2021 - 2026
- Concluding remarks.



# MODULE ACTIVITIES IN 2020

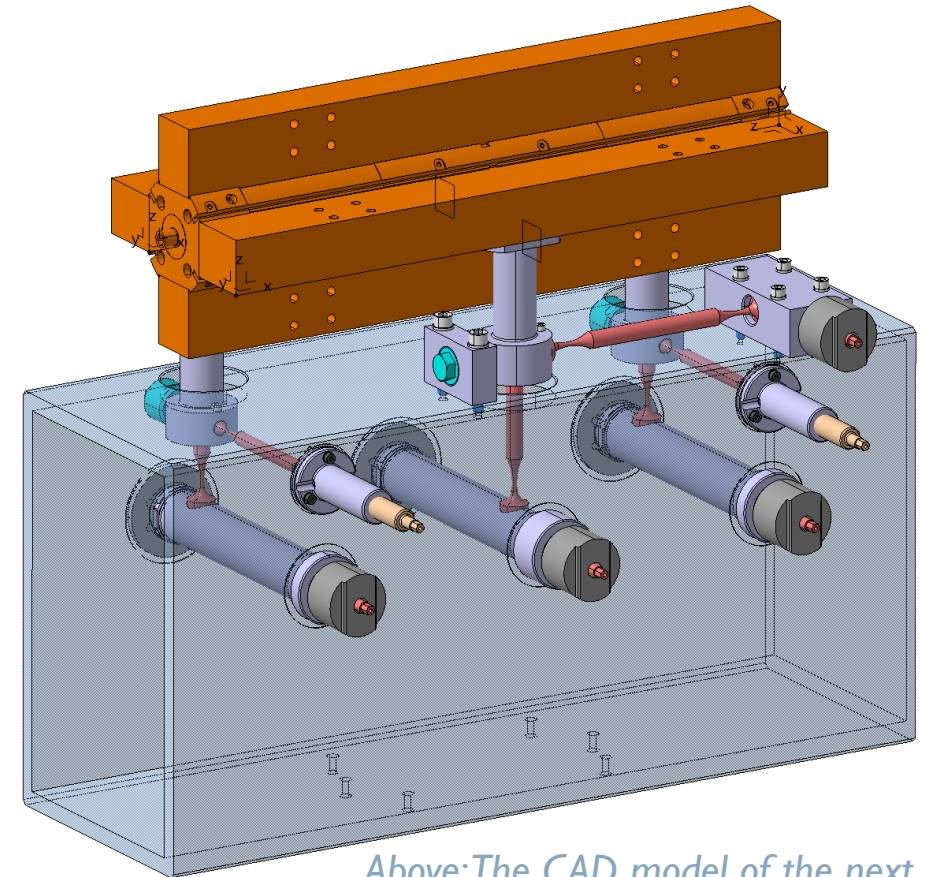
Activities related to the development of an alignment platform

See presentation by M. Capstick in last June's CLIC Project meeting:

<https://indico.cern.ch/event/921325/>



Above: Prototype 2 (Including Thermal Test AS) – Jukka Vainola



Above: The CAD model of the next generation (V3) SAS alignment system prototype



# MODULE ACTIVITIES IN 2020

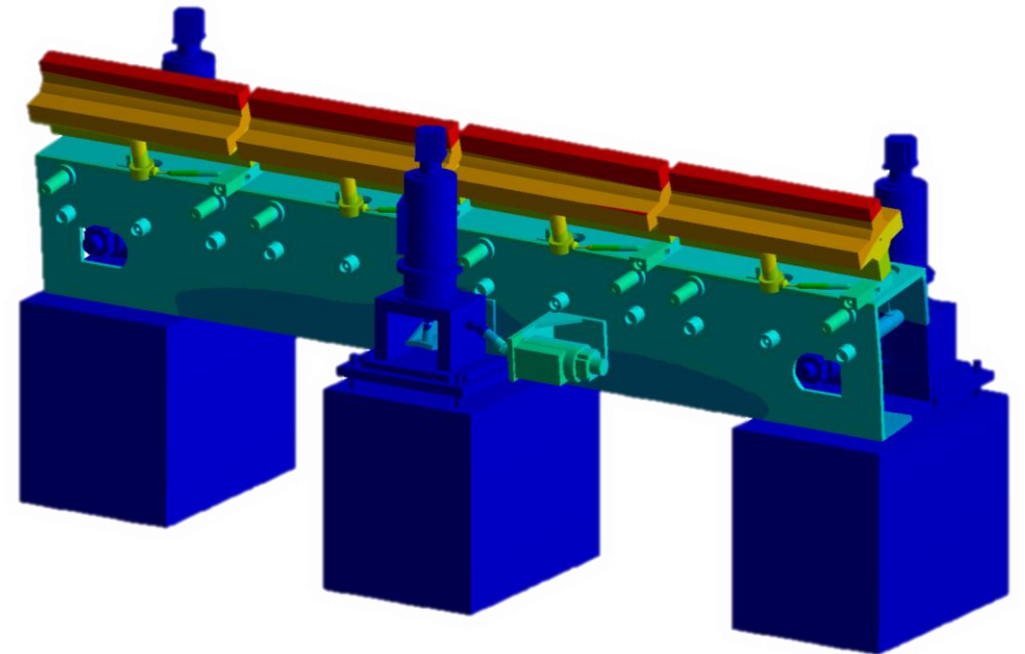
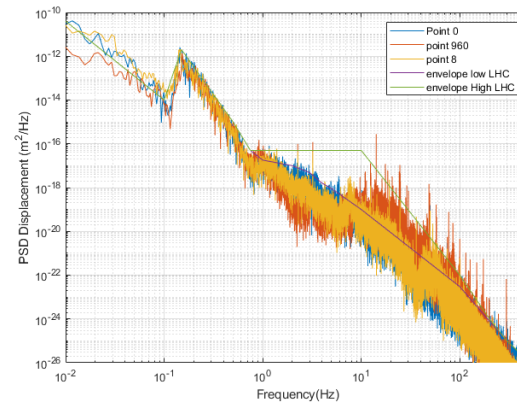
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## Known Sources of Vibration

- CLIC operational frequency:
  - 50Hz (or 100Hz)
  - The ground noise
- Other sources of vibrations:
  - Water cooling circuits
  - Tunnel air flow
  - Other, unquantified sources of mechanical vibration

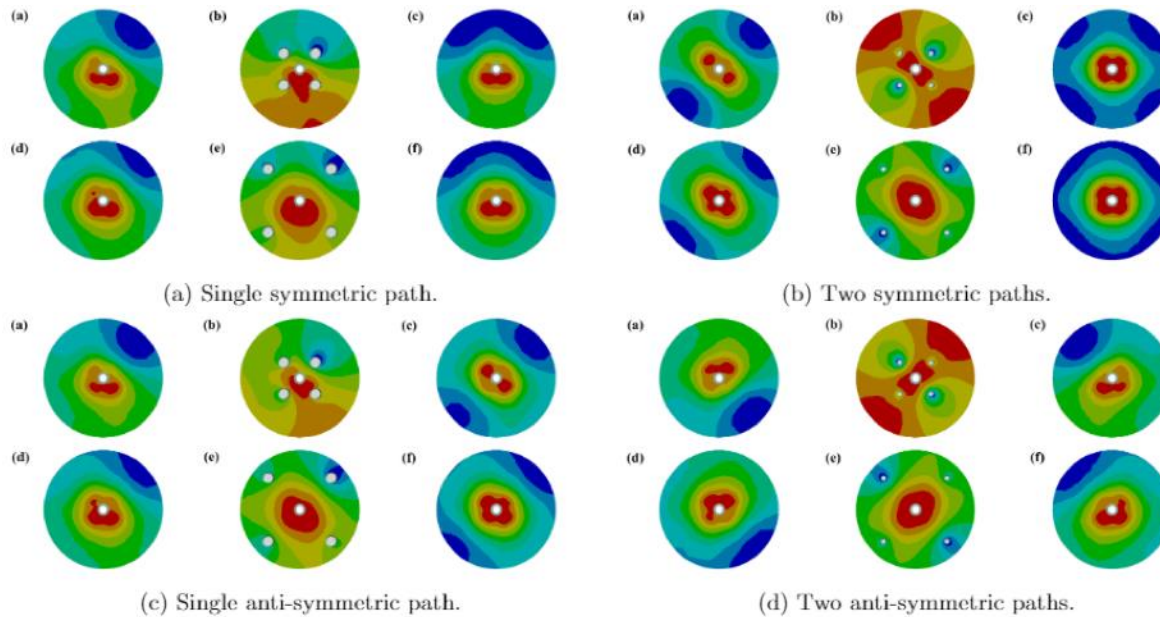


Studies for the development of a “Universal Adjustment Platform  
Collaboration with M. Sosin (EN-SMM-HPA)

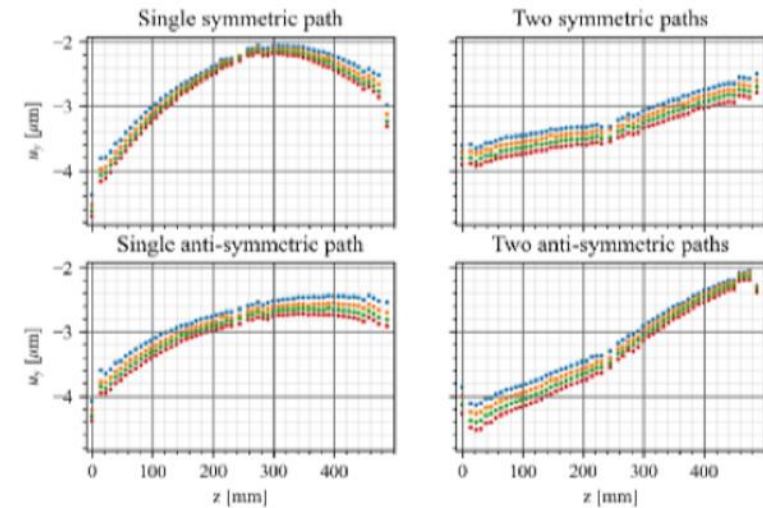
# MODULE ACTIVITIES IN 2020

## Characterization of cooling channels and cooling paths w.r.t. SAS deformation

Work performed by HIP summer trainee Alice Petry – CLIC Note in preparation



### Y-axis deformation



..... d = 15 mm    ..... d = 20 mm    ..... d = 25 mm    ..... d = 30 mm



# INITIATIVE FOR A CLIC K-MODULE PROGRAM

- Different scenarios were discussed by the CLIC Module fabrication WG and the finality of this initiative, the relevant points are:
  - Finalize the design of individual components in the perspective of assembling a full klystron-based module, define or refine interfaces (relevance for projects adopting x-band technology);
  - Finalize the general alignment strategy and build the relevant procedures;
  - Complete the study of the whole RF Unit (RF source + Module) and test it at an unprecedented RF power level;
  - Build operational experience with a K– RF Unit and perform beam tests, if possible.



# GUIDELINES FOR A CLIC K-MODULE EXPERIMENTAL PROGRAM

3 Areas of Activity:

Integration, mechanics and alignment;

Thermo-mechanics and RF conditioning;

Operation with beam (in CLEAR);

ACTIVITIES	AREA
1 <b>General mechanical integration, including vacuum and water cooling - assembly sequences</b>	LAB + CLEAR
2 <b>General alignment, girder and SAS; vibration and environmental studies</b>	LAB + CLEAR
3 <b>Dynamic alignment: mechanical constraints, including vacuum</b>	LAB + CLEAR
4 <b>Thermo-mechanical behaviour of the CLIC K-Module</b>	LAB + Xbox
5 <b>Validation of RF critical components and general RF power handling of the system</b>	Xbox
6 <b>RF conditioning and operational studies of the CLIC K-Unit (RF power source and Module)</b>	Xbox
7 <b>Experimental program with beam in the CLEAR tunnel</b>	CLEAR



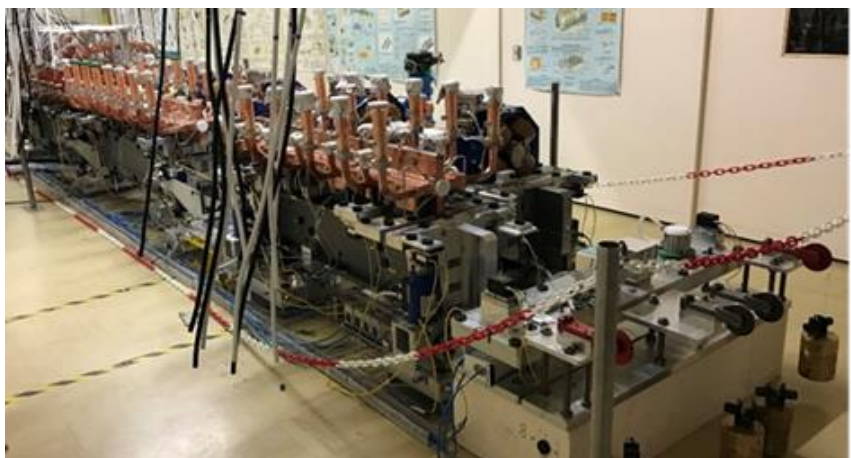
# EXPERIMENTAL PROGRAM : MECHANICS AND ALIGNMENT

<b>1</b>	<b>General mechanical integration, including vacuum and water cooling - assembly sequences</b>	LAB + CLEAR
	Development of a technical specification for production	LAB
	Fiducialisation "à la PACMAN"	LAB
	Procedures for assembly and installation	LAB
<b>2</b>	<b>General alignment, girder and SAS; vibration and environmental studies</b>	LAB + CLEAR
	Absolute alignment of components, including longitudinal	LAB
	Transport test	LAB
	Test alignment in a real accelerator environment	LAB + CLEAR
	Perform alignment at different ambient temperatures, from 20 °C	LAB
	Vibrational modes characterization (collaboration Oxford ?)	LAB
<b>3</b>	<b>Dynamic alignment: mechanical constraints, including vacuum</b>	LAB + CLEAR
	Experience dynamic alignment with waveguide constraints, vacuum forces and thermal stresses	LAB + CLEAR

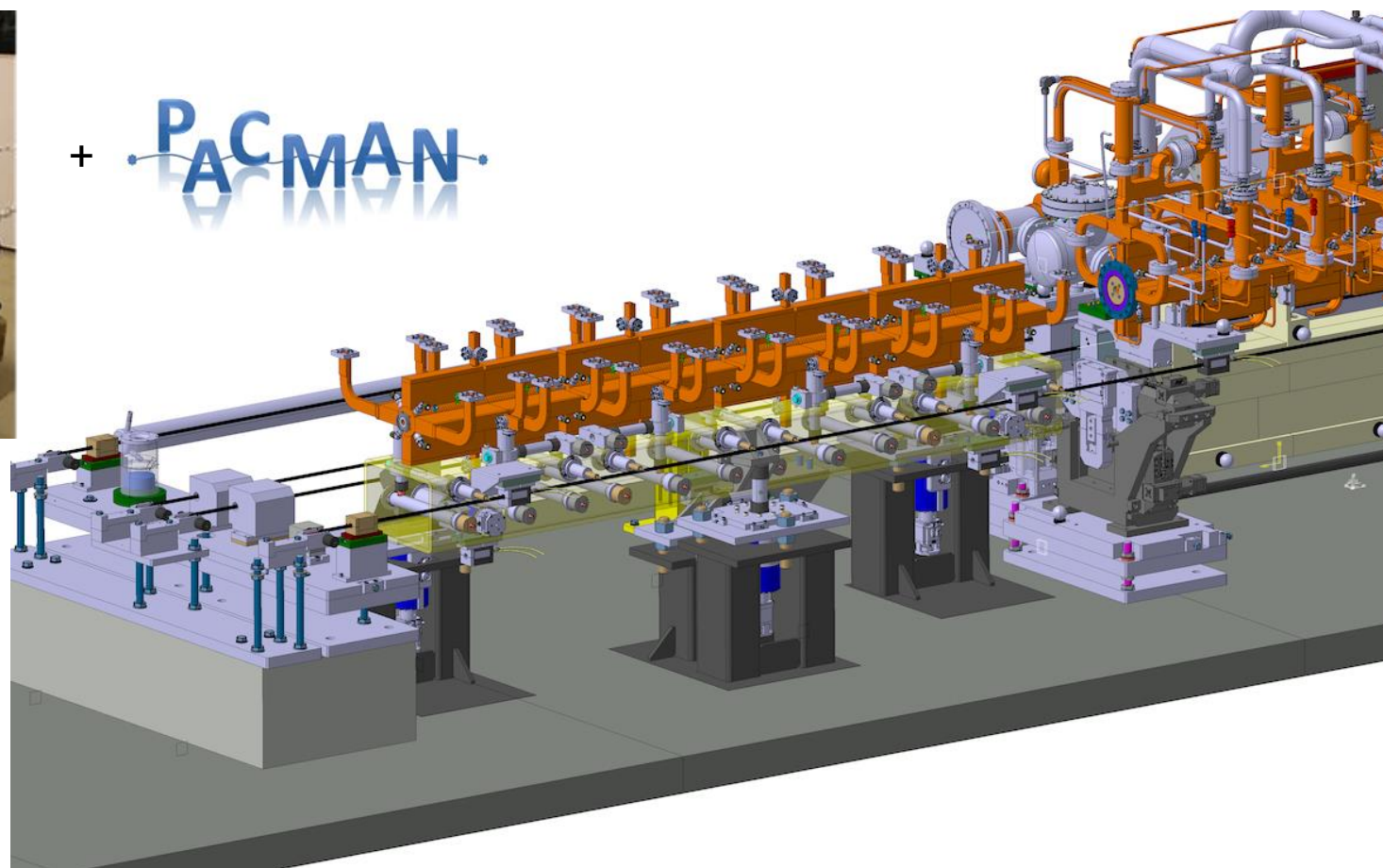




# EXPERIMENTAL PROGRAM : MECHANICS AND ALIGNMENT



+ PACMAN



Laboratory space for alignment studies and integration of the new girder layout.

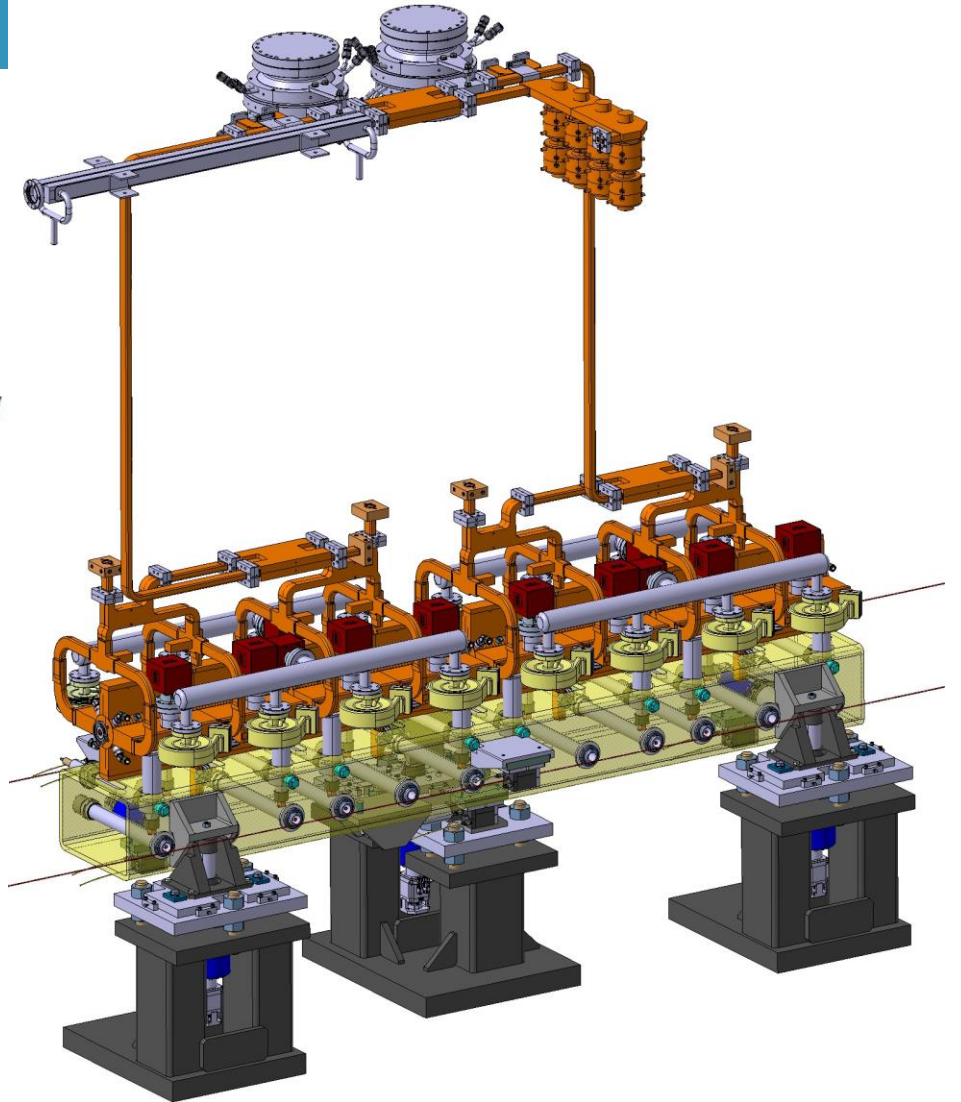
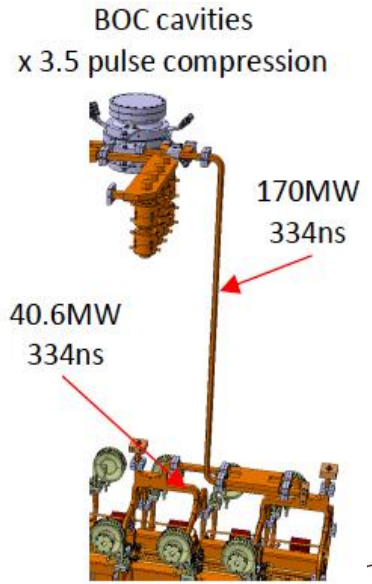
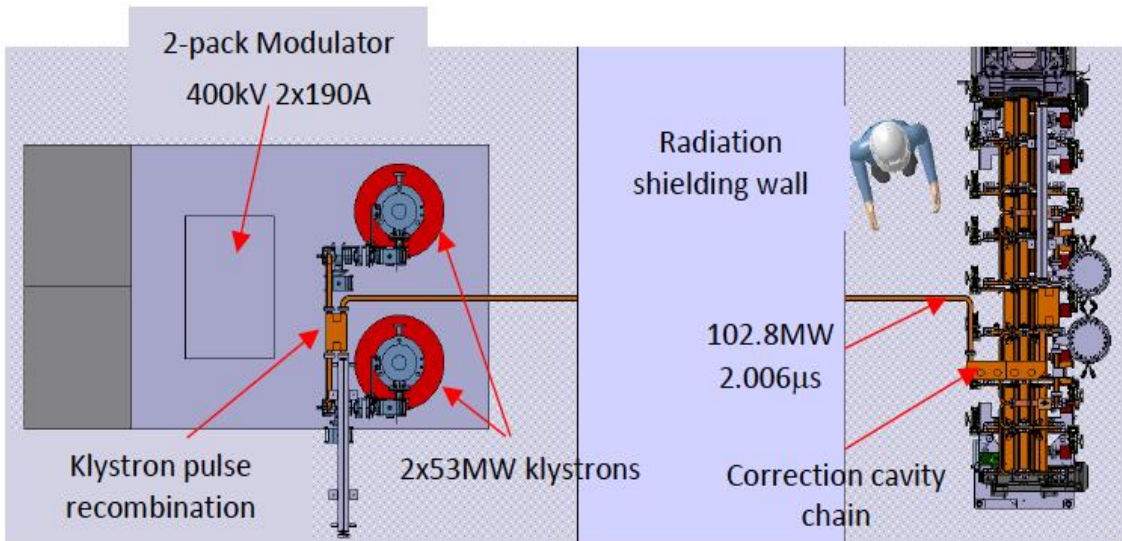


# EXPERIMENTAL PROGRAM : THERMO-MECHANICS AND RF CONDITIONING

<b>4 Thermo-mechanical behaviour of the CLIC K-Module</b>	LAB + Xbox
FEA thermal model benchmarking	LAB + Xbox
K-Module cooling circuit optimization	LAB + Xbox
Influence of temperature on sensors, targets, movers (in progress, HL-LHC)	LAB + Xbox
<b>5 Validation of RF critical components and general RF power handling of the system</b>	Xbox
Waveguide circuit stabilization	Xbox
<b>6 RF conditioning and operational studies of the CLIC K-Unit (RF power source and Module)</b>	Xbox
Develop and optimize commissioning strategies for the complete RF K-unit	Xbox
Experience different operational conditions (start-up, breakdown, stable operation)	Xbox



# EXPERIMENTAL PROGRAM : THERMO-MECHANICS AND RF CONDITIONING



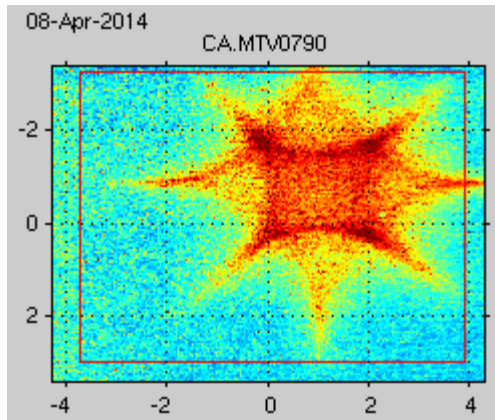
# EXPERIMENTAL PROGRAM : OPERATION WITH BEAM

<b>7 Experimental program with beam in the CLEAR tunnel</b>	CLEAR
Alignment and beam performance	CLEAR
- Study beam sensitivity to alignment quality	CLEAR
- Study the operation of active alignment driven by signals from BPMs and WFMs	CLEAR
- Study the vibrational aspects and their impact on beam quality	CLEAR
- Assess installation and maintainability easiness with the constraints of a beam line	CLEAR
RF Operation	CLEAR
- Develop strategies to handle breakdowns in the presence of beam	CLEAR
- Apply transient beam loading compensation strategies to preserve beam quality	CLEAR
- Study how to maintain correct AS phasing during operation	CLEAR
- Study beam emittance preservation and its sensitivity to the residual RF harmonic content	CLEAR
Facility operation	CLEAR
- Study the sensitivity of electronics to the radiation environment of the accelerator	CLEAR
- Assess the effectiveness of the temperature stabilization control	CLEAR
- Demonstrate a reliable 200 MeV beam energy gain in a single module	CLEAR



# CLEAR EXPERIMENTAL PROGRAM : FEW EXAMPLES

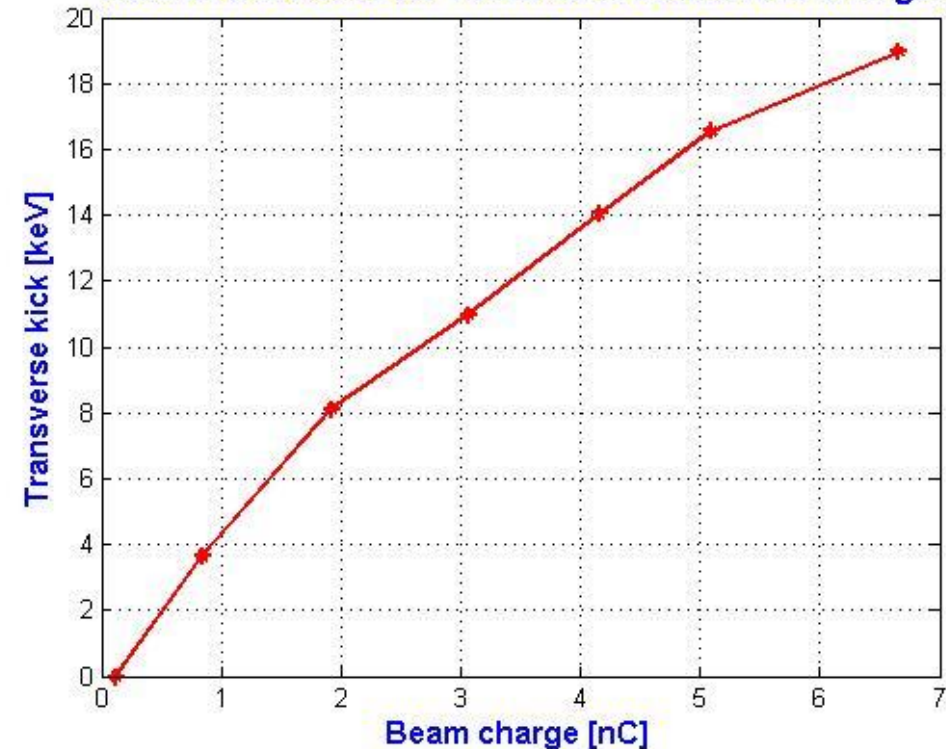
SLIDES BY W. FARABOLINI – CLIC WORKSHOP 2015



A mix depending  
on bunch length

Octupole component in CLIC accelerating  
structure, **Jim Alexander**, Mon 26/01 14:40

Kick in the ACSs for 1 mm offset vs. beam charge

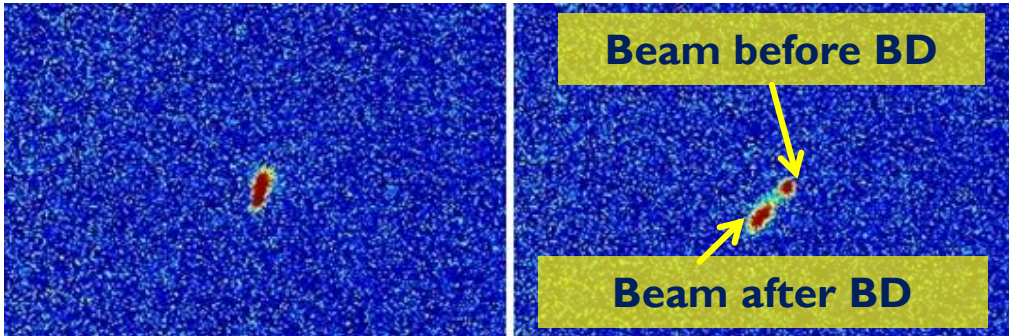


Kick up to 19 kV for 1 mm offset and 0.22 nC per bunch,  
30 bunches: **85.5 kV /nC /mm /m**



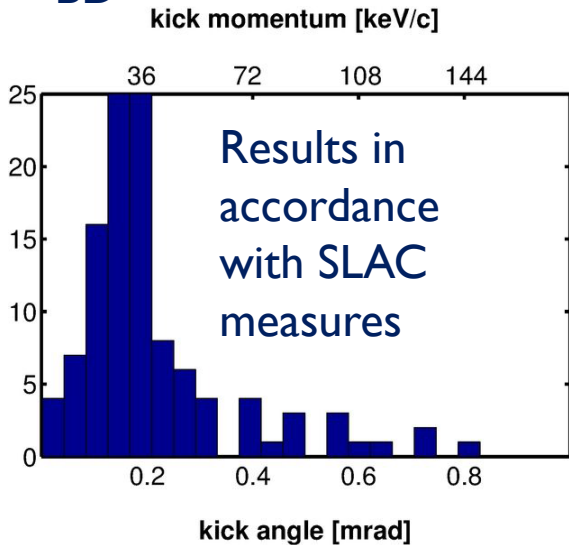
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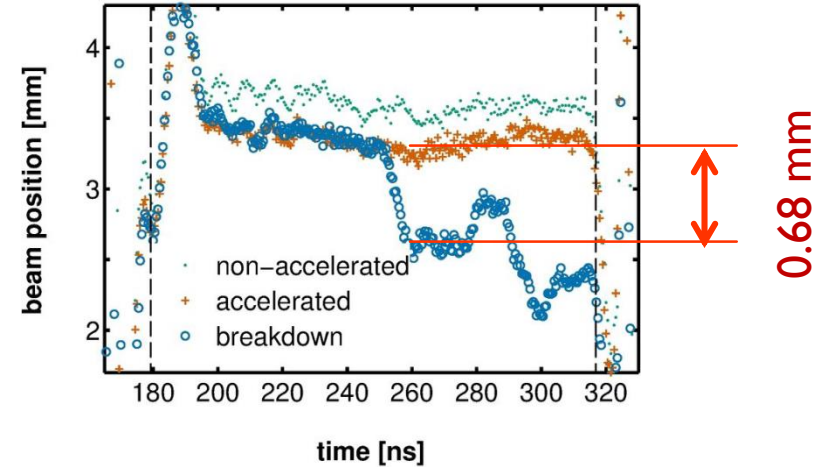
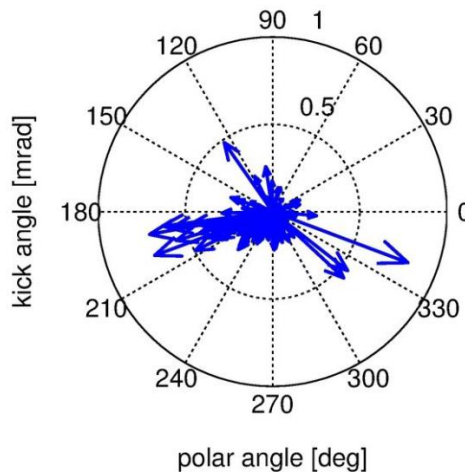
On YAG screen without

BD



With BD

Kicks to the beam measured on screen CA.MTV0790

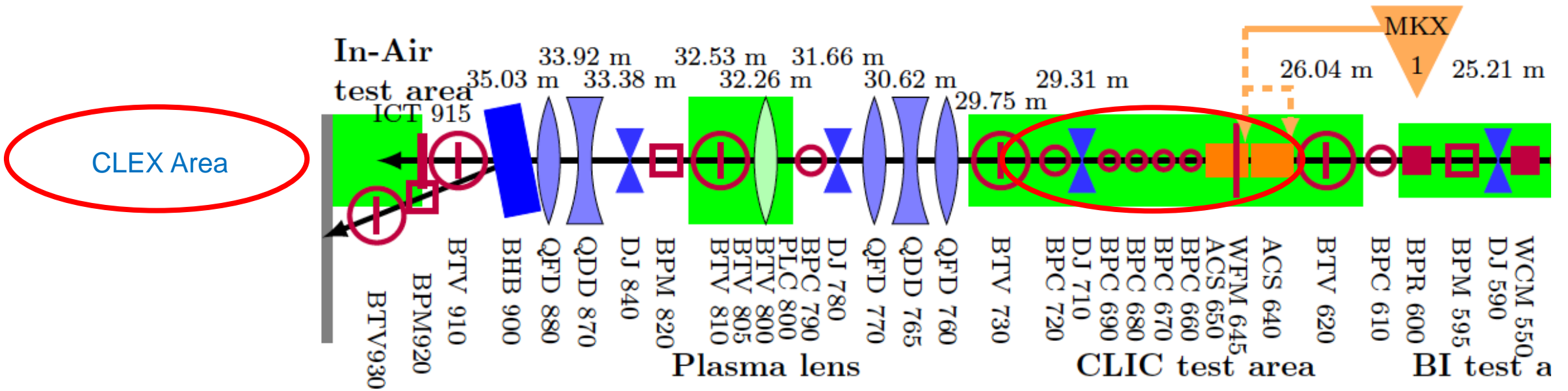


Time resolved position on cavity BPM

A. Palaia PhD Thesis

**EXPERIMENTS WORTH to be CONTINUED with much more statistics**

# CLEAR EXPERIMENTAL PROGRAM : AREAS FOR INSTALLATION



Possible installation in the CLIC Test Area or in the CLEX Area (to be checked by the Beam Dynamics team)



## CONCLUDING REMARKS

- The proposed Module program is articulated in 3 areas of activity, at this moment only the first area (integration, mechanics and alignment) is financed;
- The full program would provide valuable data and experience to all those projects that intend to adopt the x-band technology as their baseline;
- The coordination of the program by CERN would assure the overall coherence of the different developments;
- We hope that such program meets the interest of the collaborating partners who intend to engage resources into the x-band technology.

