



Performance of LGAD sensors for the ATLAS High-Granularity Timing Detector HGTD

Irena Nikolic, on behalf of the ATLAS High Granularity Timing Detector Group TIPP 2021 Conference

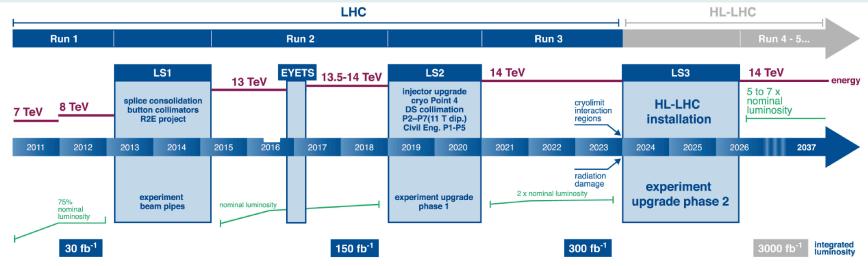






Towards the High-Luminosity LHC

- To extend the discovery potential, both the LHC accelerator and experiments are scheduled for an upgrade.
- "HL-LHC" is expected to start ~ 2027, reaching 5 to 7 times the nominal luminosity



ATLAS detector will need major upgrades due to:

- > Pile-up challenge : $<\mu> \sim 30$ in Run 2 up to $<\mu> \sim 200$
- More radiation damage
- Higher Trigger rates

Among upgrades: High-Granularity Timing Detector: HGTD

See also the HGTD talk by Abdellah Tnourji at TIPP-2021

Motivations for HGTD: Pileup challenge

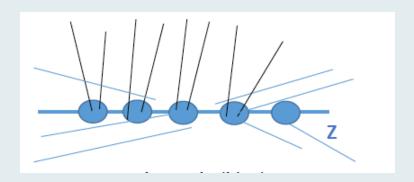
• Main challenge for HL-LHC is pile-up:

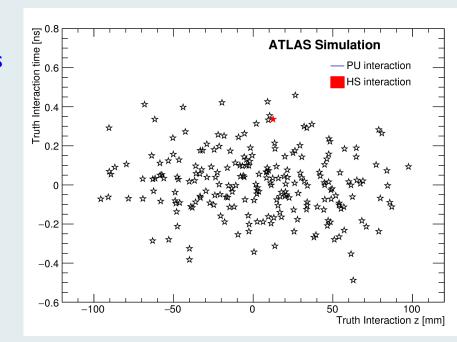
 $\mathcal{L}_{inst} = 7.5 \times 10^{34}$ cm⁻² s⁻¹ and $\langle \mu \rangle = 200$ Interaction region will spread out over 50 mm in z direction.

- ITk provides good resolution on track impact in the central region.
- To discriminate between pile up and hard scattering interaction, HGTD is added in the forward region with the goal is to have 30-50 ps per track time resolution (beginning-end).
 Impact on physics: track/jet reconstruction, electron ID, b-tagging.
- Requirements for the detector:

Compact and Radiation Hard

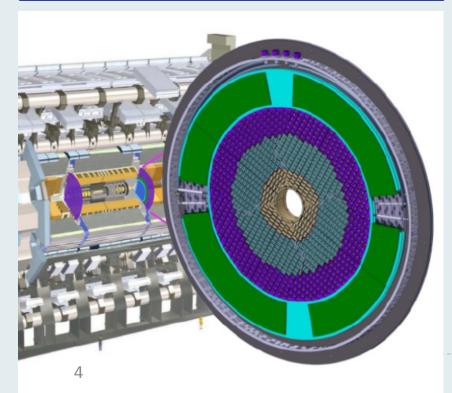
Choice of Silicon-based timing detector with LGAD sensors





HGTD System

- |z|=3.5 m, 7.5 cm width
- Coverage 2.4 < η < 4.0
 I2 cm < R < 64 cm
- 2 disks/side, 2 sensor layers/disk
- 2-3 hits/track
- Nu of channels : 3.6 M



Baseline:

- Time resolution :
 - σ_{t} = 35 70 ps per hit
 - σ_t = 30 50 ps per track

over the lifetime of HL-LHC

 Maximum fluence: 2.5×10¹⁵ n_{eq}/cm² TID of 2MGy by end of HL-LHC,4000 fb⁻¹

Sensors will be operated at -30°C using a common CO_2 cooling system with ITk

HGTD provides also a luminosity measurement : gives the number of hits per ASIC in two time windows per bunch crossing

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HGTD detection technology: LGAD sensors

Low Gain Avalanche Detectors

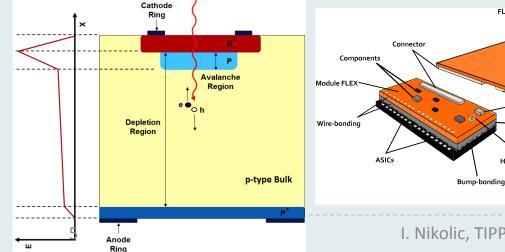
n-in-p Si detector with an additional p-type doped layer inducing charge multiplication.

- > Sensor internal gain >20 before irradiation and > 8 at the end of lifetime. V_{bias} <800 V
- Sensor gain controlled by doping level, depth and material
- Fast rise time: 0.5 to 0.8 ns
- Excellent timing resolution: 35 70 ps per hit
- For good timing: minimum collected charge 4 fC /MIP/hit after 2.5x10¹⁵ n_{eq} cm²
- Hit efficiency > 95 % at the end lifetime
- Pad size: I.3×I.3 mm² (occupancy <10%).</p>

8032 modules of 15x30 pads (each sensor bump-bonded to 2 ALTIROC ASICS)

FLEX tail

Threshold of the ALTIROC electronic discriminator: $Q_{coll} > 2$ fC.



- LGAD originally developed by CNM and RD50
 - HGTD tested prototypes from CNM (Spain), HPK (Japan) BNL (USA), FBK (Italy) IME, NDL (China)

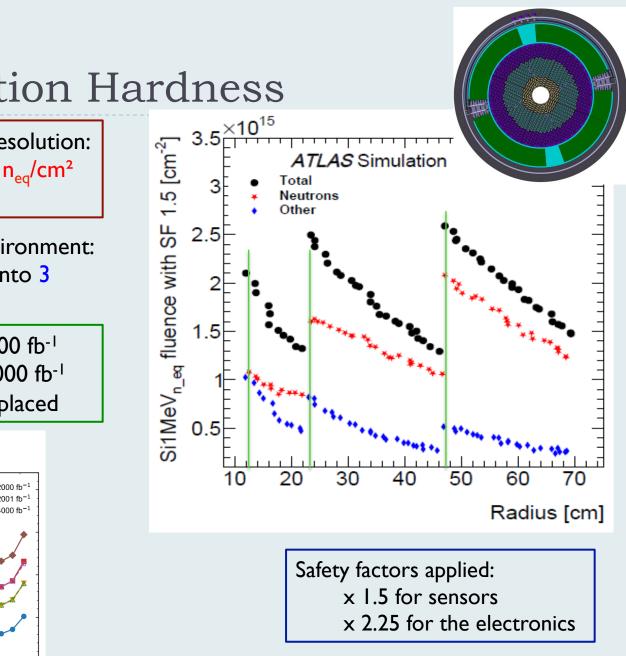
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HV wire-bonding

HV connector

*not to scale

LGAD (4 x 2 cm²)



HGTD Radiation Hardness

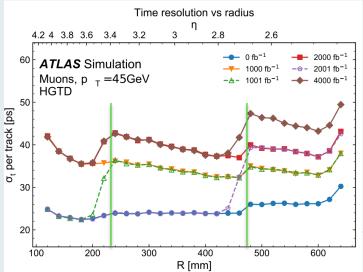
Requirements for good time resolution:

maximum fluence: 2.5x10¹⁵ n_{ed}/cm²

TID: 2 MGy

Coping with high radiation environment: segment the HGTD detector into 3 replaceable rings:

- Inner (12-23 cm) every 1000 fb⁻¹
- Middle (23-47 cm) every 2000 fb⁻¹
- Outer (47-64 cm) never replaced



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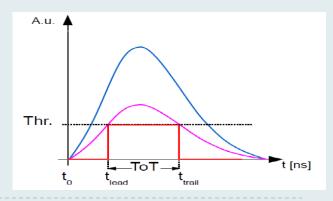
Strong timing constraints on sensor choice

Time resolution

Time resolution less than 70 ps/hit after irradiation level $2.5 \times 10^{15} n_{eq}$ /cm² is beyond standard HEP silicon devices

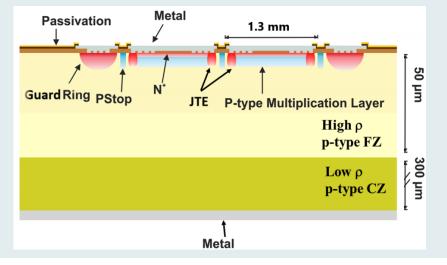
$$\sigma_{tot}^{2} = \sigma_{Landau}^{2} + \left(\frac{t_{rise}}{S/N}\right)^{2} + \left(\left[\frac{V_{thr}}{S/t_{rise}}\right]_{RMS}\right)^{2} + \left(\frac{\text{TDC}_{bin}}{\sqrt{12}}\right)^{2} + \sigma_{clock}^{2}$$
Jitter Time-walk (negligible)

- > σ_{Landau} < 25 ps. Intrinsic Landau contribution coming from charge deposition nonuniformities is reduced for thin sensors: choice of 50 μ m in HGTD
- > $\sigma^2_{\text{litter}} + \sigma^2_{\text{TimeWalk}} < 25 \text{ ps}$ (70 ps at 4000 fb⁻¹) -> fast signal and excellent S/N
- > $\sigma_{clock} < 15 \text{ ps}$
- Time-walk contribution can be corrected with the Time of Arrival (TOA) and the Time over Threshold (TOT)
- At low S/N, noise jitter is dominating and Landau term takes over at high S/N



HGTD detection technology : LGAD tests

Sensor with a 2x2 array of pads (1 pad : 1.3x1.3 mm²)



Manu-	Wafer	Thick-	С	Array	Array	Array
facturer	Size [inch]	ness [µm]	Implant	5×5	15 imes 15	30×15
CNM	4-6	30 - 300	х	х	(x)	(x)
FBK	6	(50) 60 - 300	х	х		
HPK	6	20 - 80		х	х	(x)
BNL	4	50				
Micron	4	100 - 300				
NDL	6	33 (50)		х	(x)	

Arrays tested:
5x5
15x15
Sensor tests

• In laboratory:



with β -source (⁹⁰Sr) or lasers in control environment and in climate chamber for irradiated sensors.

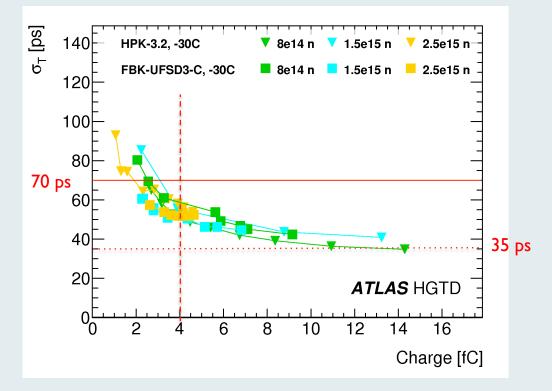
Custom made HGTD-specific readout boards. Electrical measurement: I-V, C-V, Gain, timeresolution, rise time and inter gap

- In test beams:
 - ✓ at CERN (120 GeV Pions)
 - ✓ at DESY (5 GeV e-).

Sensors integrated into a beam telescope providing track position with $3\mu m$ resolution

Sensors irradiated at various fluencies. Results for $3 \times 10^{15} n_{eq}$ cm² max are shown here. C-enriched sensors: promising idea to improve radiation hardness.

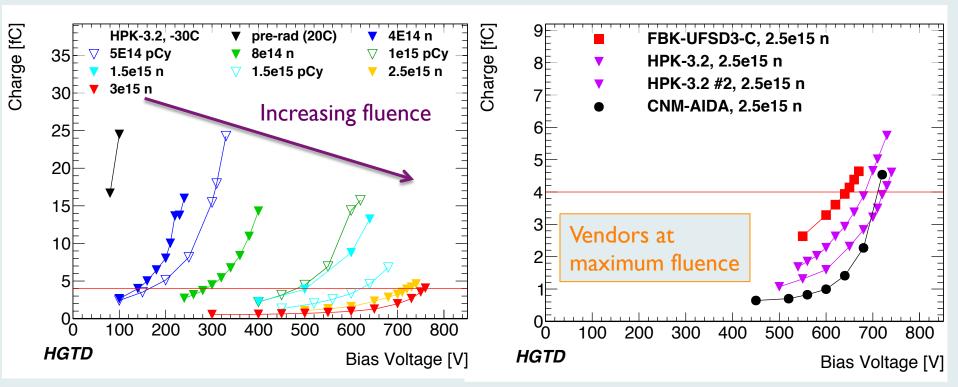
Sensor performance in lab: σ_t vs charge



- Time resolution vs collected charge, for HPK 3.2 and FBK sensors at various fluencies and up to 2x10¹⁵ n_{eq}/cm²
- 4fC corresponds to a gain = 8
- Results obtained with dedicated electronics[.] Time walk is corrected.
- Typical error bar ~ 3ps
- 50 μ m thickness

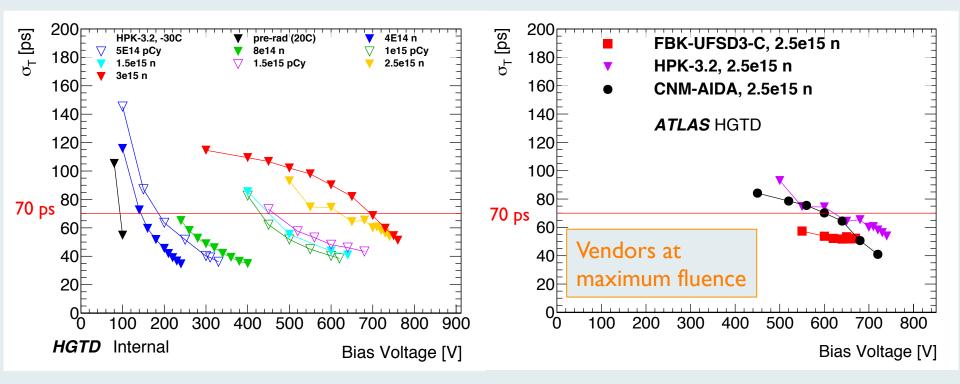
- Sensors from different vendors have different operation voltage.
- \succ Similar $\sigma_{\rm t}$ can be achieved with sensors while biased at different voltages.
- > Time resolution improves with increasing gain.

Sensor performance in lab: charge



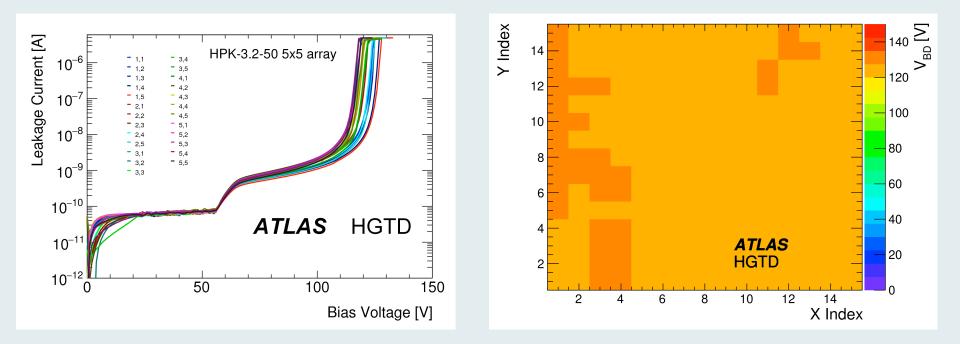
- Collected charge as a function of bias voltage from various vendors.
- Sensors from a variety of vendors satisfy collected charge requirement HPK 3.2 : Collected Charge > 4 fC after irradiation to 3×10¹⁵ n_{ed}/cm² with neutrons.
- Superior performance for FBK sensors with C enriched gain layer. Same charge for lower bias voltage. Testing continues.

Sensor performance in lab: time resolution



- Time resolution as a function of bias voltage for different fluencies and vendors
- Maximum allowed resolution of 70 ps is achieved for HPK 3.2 at $3 \times 10^{15} n_{eq}/cm^2$
- Superior performance for FBK sensors with C enriched gain layer

IV and $V_{\rm BD}$ map in HPK non irradiated arrays



- 25 pads from a 5x5 non irradiated HPK 3.2 array, measured in laboratory by a probe card and at room temperature.
- Uniform behavior of pads: V_{BD} variations ~ few Volts

HGTD Test Beam campaigns

Measure Q_{coll} , σ_t , efficiency, uniformity for sensors from different vendors, with different dopings, and irradiated with n or p, at different fluencies up to $3 \times 10^{15} n_{eq}$ /cm²

- 2016 2018: CERN, 120 GeV pions
 - > 2016+2017: Unirradiated CNM and HPK. Irradiated CNM
 - > 2018 : Unirradiated and irradiated CNM and HPK
 - CNM sensors:
 Boron implanted
 - Boron implanted with Carbon diffused
 - Gallium implanted
 - HPK sensors: doped with Boron, different doping profiles
 - FBK Boron+ Carbon infused
 - 2x2 array ALTIROC 0
- 2019 : DESY, 5 GeV electrons : mostly irradiated sensors
 - single pad HPK
 - CNM sensors doped with Boron; Boron + Carbon; Gallium
 - 5x5 ALTIROCI coupled to non irradiated HPK 3.2
- 2020 : only one campaign at DESY with HPK, NDL, FBK and CNM sensors others campaigns cancelled due to pandemic
- 2021: Hope for a DESY test beam in June and at CERN at end of 2021

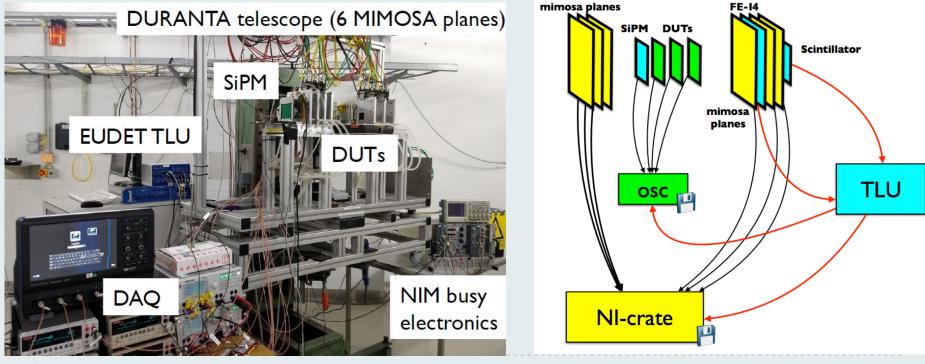
CNM HPK FBK IHEP/NDL

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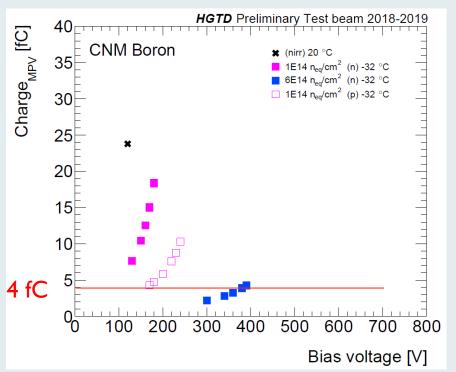
Test beam setup

Test beam with pion/electron beams (CERN/DESY)

- Telescope Mimosa planes to provide track reconstruction
- Inside a cooling device
- Oscilloscope records wave-forms to perform analysis
- Cerenkov Quartz bar and SiPM (σ = 10-40 ps) for independent time reference
- ASIC + sensor testing: ALTIROC chip is used for readout + oscilloscope for debug



Collected charge measurement in test beam

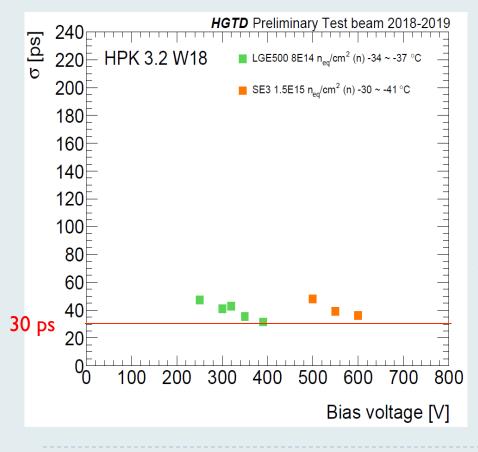


Boron doped CNM sensors, irradiated with neutrons

- Charge computed as the integral of signal waveform divided by the transimpedence of the readout circuit
- For each bias voltage, the collected charge is given by the MPV of the Landau-Gaussian fit of the charge distribution
- For Boron doped CNM sensor irradiated with neutrons at $6 \times 10^{14} n_{eq}/cm^2$ and V=390V Q = 4.2 fC
- For Gallium doped CNM sensor irradiated with neutrons at $3 \times 10^{15} n_{eq}/cm^2$ at HV=740V Q = 5.3 fC
- Achieved HGTD requirement of 4fC

Time resolution measured in test beam

Boron doped HPK 3.2 sensors, irradiated with neutrons

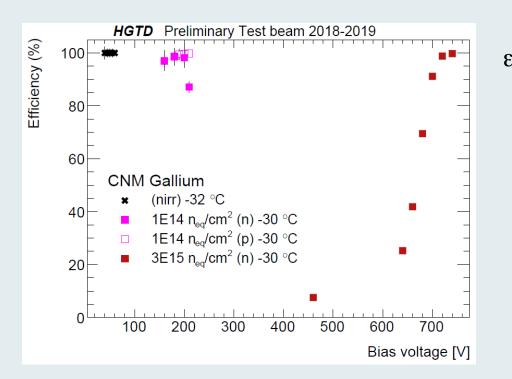


• Time resolution is computed from time difference between the sensor and SiPM time (or with another sensor):

 $\sigma^2 (t_i - t_j) = \sigma^2 (t_{sensor i}) + \sigma^2 (t_{sensor j})$ 4 sensors/SIPM give a constrained system

- HPK n-irradiated at $1.5 \times 10^{15} n_{eq}/cm^2$ $\sigma = 36 \text{ ps}$ at 600 V and for Q coll = 22.8 fC .
- Tested sensors that have a collected charge greater than 4 fC have a time resolution better than 40 ps at higher bias voltage

Efficiency measurement in test beam



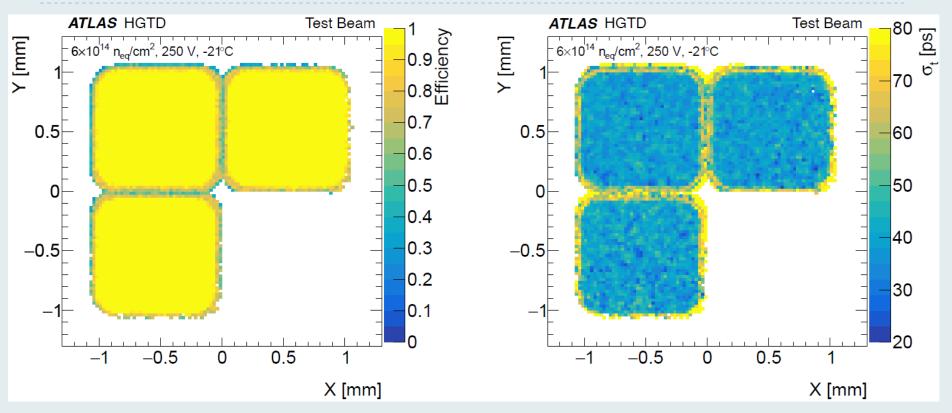
Gallium doped CNM sensors

- unirradiated
- irradiated with neutrons or protons

Tracks with Q>2fC in central part Total Tracks in the central part

- The threshold at 2 fC for the collected charge corresponds to the threshold of the ALTIROC.
- For CNM n-irradiated, Ga doped sensors, at $3 \times 10^{15} n_{eq}/cm^2$ $\epsilon = 99.7\%$ for V = 740V and Q_{coll}=5.3 fC

2D efficiency maps at test beam



CNM with 2x2 arrays, irradiated with neutrons at $6 \times 10^{14} n_{eq}^{2}/cm^{2}$.

- A mean efficiency in the pad center is maintained up to the threshold of 5 times the noise level.
- Time resolution has 3ps variations across the pad center

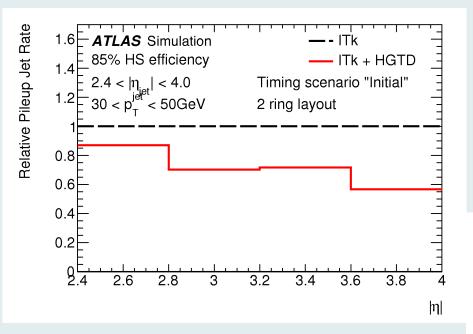
Conclusions

- Timing information from ATLAS-HGTD is expected to play a key role in mitigating the impact of pile-up in the forward region and for very challenging HL-LHC conditions
- HGTD will use the LGAD technology to improve ATLAS performance in forward region
- LGAD technology and layout for HGTD are optimized to reach a per-track resolution of 30 - 50 ps up to the end of the detector lifetime.
- Irradiated LGAD sensors with different doping profiles and irradiation levels were tested in test beams and in laboratories. Required performances are reached for several vendors.
- The overall design and construction works are progressing. Intense R&D ongoing to improve radiation hardness. Installation is foreseen in 2026-27
- The HGTD Technical Design Report has been approved in Sept 2020 ATLAS-TDR-031 <u>https://cds.cerncern.ch/record/2719855</u>

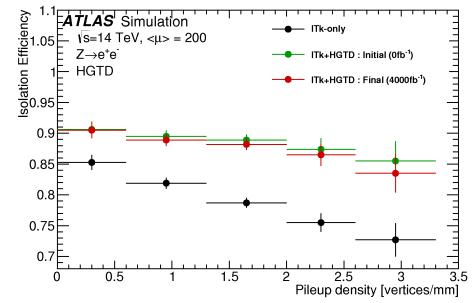
Backup

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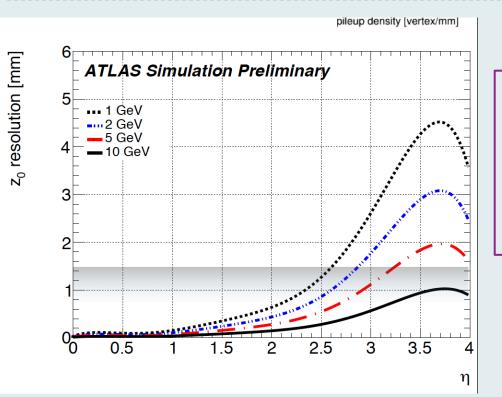
Impact of HGTD



Efficiency for electrons to pass trackisolation criteria, denoted as ε (p_T^{iso}), as function of the local vertex density with or without HGTD. Relative pileup jet rate as a function of jet pseudorapidity, for jets with $30\text{GeV} < p_T < 50\text{GeV}$, with and without HGTD

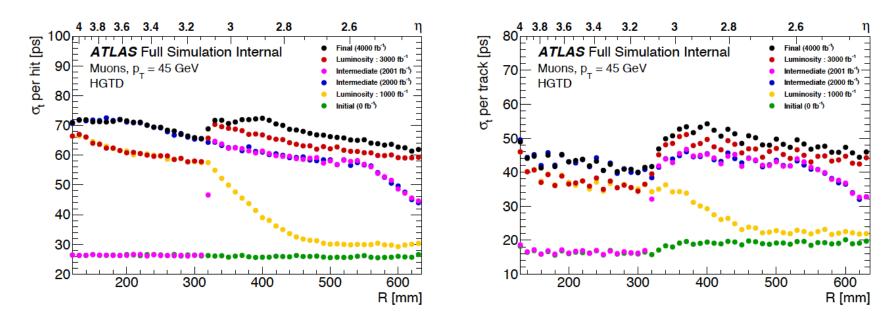


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At IGeV and η =3, σ_{Z0} =2.5 mm: selection window of 5 mm around vertex position. The forward track is compatible with I3 vertices : Significant pile-up contamination.

Resolution per track 50 ps with several hits and 70 ps per hit



(a) Resolution per hit.

(b) Resolution per track.

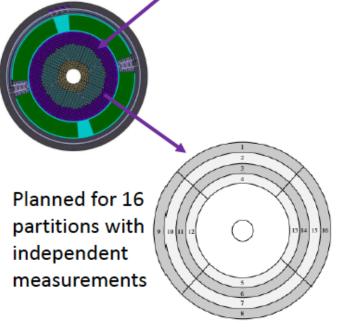
Figure 3.6: The HGTD timing resolution is shown as function of the radius for four timing scenarios. The sensor resolution and the contribution from the electronics are considered, added in quadrature.

TDR plots

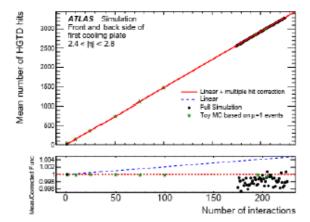
Luminosity measurement

Precise knowledge of luminosity is a key to many physics studies

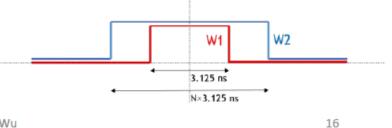
HGTD provides precise bunch-bybunch luminosity measurement in its outmost ring



High granularity \rightarrow great linearity between measurements and luminosity

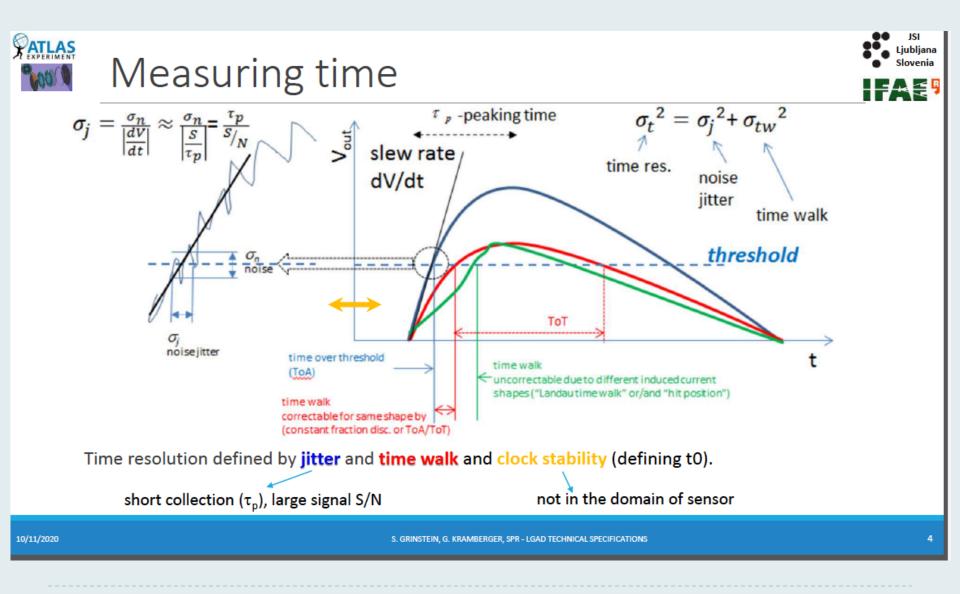


Unique two timing window scheme at ASIC level give in-situ measurement of noise/afterglow



11/02/2020

Y. Wu



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Sensor parameters and requirements

Technology Time resolution Time resolution uniformity Min. gain Min. charge Min. hit efficiency Granularity Max. inter-pad gap Max. physical thickness Active thickness Active size Max. inactive edge Radiation tolerance Max. operation temperature on-sensor Max. leakage current per pad Max. bias voltage Max. power density

Silicon Low Gain Avalanche Detector (LGAD) \approx 35 ps (start); \approx 70 ps (end of lifetime) No requirement 20 (start); 8 (end of lifetime) $4 \, \mathrm{fC}$ 95% $1.3 \,\mathrm{mm} \times 1.3 \,\mathrm{mm}$ $100\,\mu m$ 300 µm 50 µm $39 \text{ mm} \times 19.5 \text{ mm} (30 \times 15 \text{ pads})$ 500 µm $2.5 \times 10^{15} \,\mathrm{n_{eq}} \,\mathrm{cm}^{-2}$, 1.5 MGy -30°C 5μA 800 V $100 \,\mathrm{mW/cm^2}$

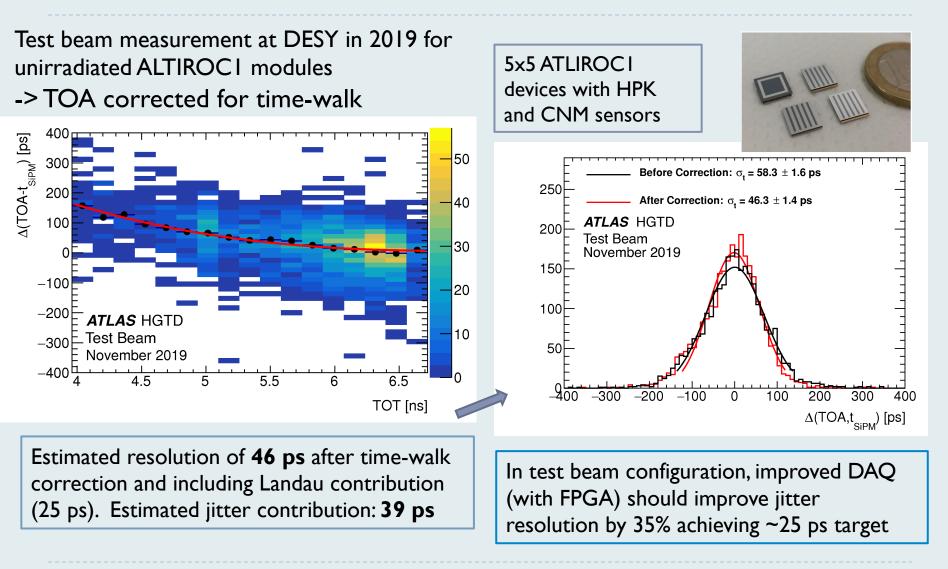
Irradiation Facilities/sensor properties

Manu-	Name	Thickness	Gain layer	С	Gain layer	Gain layer
facturer		[µm]	dopant	implant	depth [µm]	depletion [V]
HPK	HPK-3.1	50	Boron	No	1.6	40
HPK	HPK-3.2	50	Boron	No	2.2	55
FBK	FBK-UFSD3-C	60	Boron	Yes	0.6	20
CNM	CNM-AIDA1/2	50	Boron	No	1.0	45
NDL	NDL-33µm	33	Boron	No	1.0	20
Manu-	Name	Full	V _{BD}	Nominal	Nominal	Max. Array
facturer		depletion [V]	–30 °C [V]	IP [µm]	SE [µm]	Size
HPK	HPK-3.1	50	200	30-95	200-500	15×15
HPK	HPK-3.2	65	70	30-95	200-500	15 imes 15
FBK	FBK-UFSD3-C	25	170	37	200-500	5×5
CNM	CNM-AIDA1/2	50	220/50	37-57	200-500	5×5
NDL	NDL-33µm	35	70	55	450	15 imes 15

Facility &	Particle	Hardness	TID [MGy] /	Max. Fluence	Max. TID	LGAD Types
Abbreviation	Туре	Factor	$10^{15} n_{eq} cm^{-2}$	$[10^{15} n_{eq} cm^{-2}]$	[MGy]	Irradiated
JSI Ljubljana (n)	$\approx 1 MeV n$	0.9	0.01	6	0.06	all
CYRIC (pCY)	70 MeV p	1.5	0.81	2.5	4.0	HPK-3.1/3.2, NDL
						FBK-UFSD3-C
Los Alamos (pLA)	800 MeV p	0.7	0.43	6	0.4	early prototypes
CERN PS (pPS)	23 GeV p	0.6	0.44	6	2.7	early prototypes

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ALTIROC front end chip in test beam





Road to specifications – many prototypes

		Manu-	Name	Thickness		Gain layer	С	Gai	n layer	Gain layer	
		facturer		[µm]		dopant	implant	dep	th [µm]	depletion [V]	
TDR samples		HPK	HPK-3.1	50		Boron	No		1.6	40	
		HPK	HPK-3.2	50		Boron	No		2.2	55	
		FBK	FBK-UFSD3-C	60		Boron	Yes		0.6	20	
		CNM	CNM-AIDA1/2	50		Boron	No		1.0	45	
		NDL	NDL-33µm	33		Boron	No		1.0	20	
		Manu-	Name	Full		V_{BD}	Nominal	No	minal	Max. Array	
		facturer		depletion []	V]	–30 °C [V]	IP [µm]	SE	[µm]	Size	
		HPK	HPK-3.1	50		200	30-95	20	0-500	15×15	
		HPK	HPK-3.2	65		70	30-95		0-500	15×15	
		FBK	FBK-UFSD3-C	25		170	37	20	0-500	5×5	
		CNM	CNM-AIDA1/2			220/50	37-57		0-500	5×5	
NEW SAMPLES		NDL	NDL-33µm	35		70	55		450	15×15	
Manufacturer	Nan	ne	W [μm]	GL [µm]	Vg	_i [V]	Dopant	t/C	SE [µm	l] IP [μm]	Max. Array Size
НРК (НРК-Р2)	P2 (4	4 splits)	50	2.2	50).5-54.5	B/NO		300-50	0 30-70	Single,2x2,3x3,5x5, 15x15,15x30
FBK	UFSD 3.2		50	2	35	5-50	B/YES			28	Single, 2x2
NDL	V3		50	~1	29	9	B/NO				2x2

FBK prototype run – very ambitious – 19 wafers processed exploring wide range of parameters (C,B, depth, width)

10/11/2020

S. GRINSTEIN, G. KRAMBERGER, SPR - LGAD TECHNICAL SPECIFICATIONS

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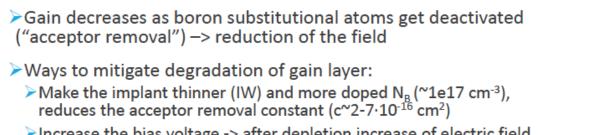
JSI





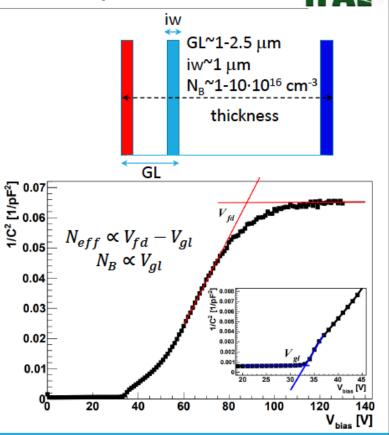
Gain layer – crucial for LGAD operation

JSI Ljubljana Slovenia



- > Increase the bias voltage -> after depletion increase of electric field in the GL is $\Delta E \sim \Delta V_{\text{bias}}$ /thickness
- Make the implant deeper (increase of GL)
 - Larger multiplication region
 - \succ Easier to recuperate the electric field $\Delta V_{gl}/GL$ compensated by $\Delta V_{bias}/thickness$
- Replacement of gain layer implantation material or co-implantation of material that decreases the acceptor removal rate (carbon)

We do not specify these parameters, but work closely with producers for them to establish the most effective way of reaching our requirements.



10/11/2020

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S. GRINSTEIN, G. KRAMBERGER, SPR - LGAD TECHNICAL SPECIFICATIONS

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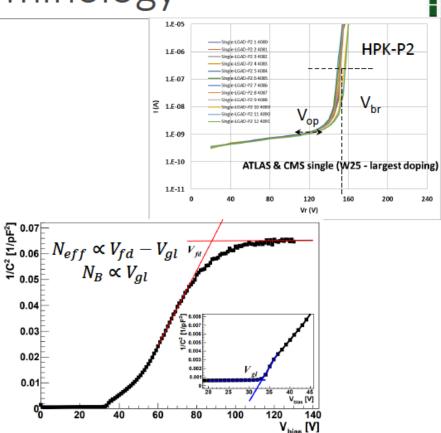


Specifications - terminology

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TERMINOLOGY:

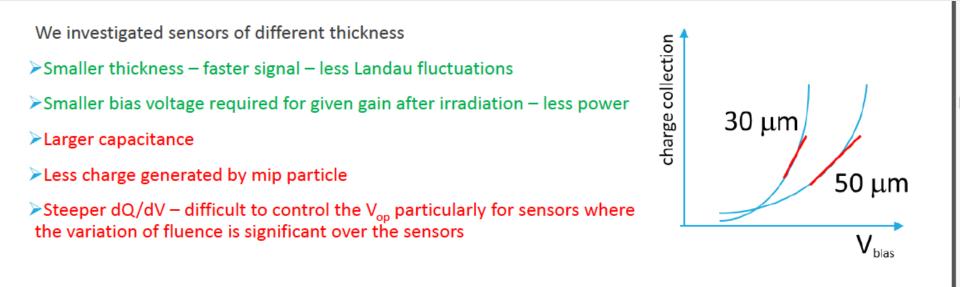
- V_{gl} gain layer depletion voltage
- ➢V_{fd} full depletion voltage
- ≻V_{bd} break down voltage
- ►I_{gen} generation current
- ➤I_{leak} leakage current -> Ileak=Igen Gain
- V_{op} operation voltage : >S/N>7
 - Increase of noise <20% low Vbias</p>
 - ≥Q>4 fC
 - Iong term operation assured
 - >no/low rate ghost/spurious hits



10/11/2020

S. GRINSTEIN, G. KRAMBERGER, SPR - LGAD TECHNICAL SPECIFICATIONS

Optimization of sensor thickness



10/11/2020

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Main tools used to evaluate detectors



CV/IV – probe station (V_{gl} , V_{fd} , I_{gen})

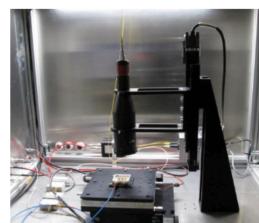
>most of the capacitance measurements done at 20°C and 2-10 kHz

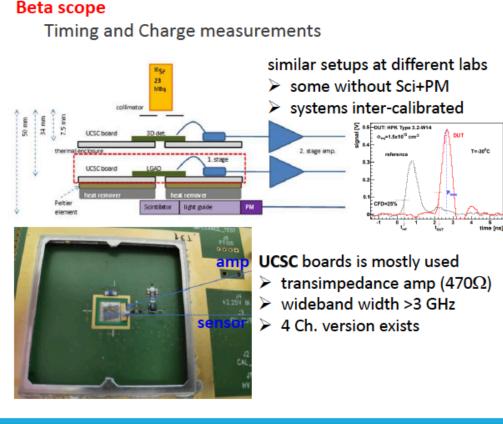
current measurements done also at lower temperatures

probe card measurements for large arrays

Laser/TCT measurement

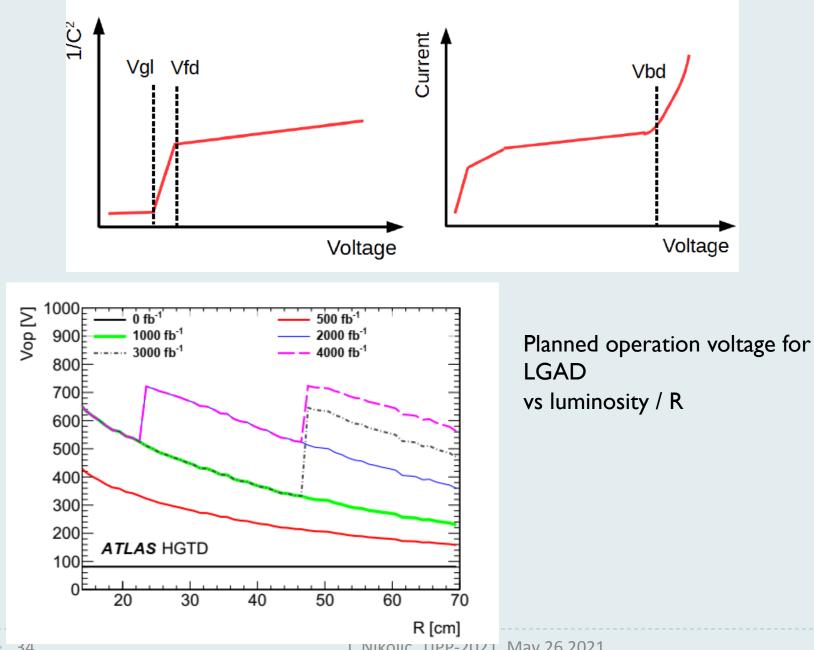
convenient to study multi electrode arrays in absence of readout ASIC





10/11/2020

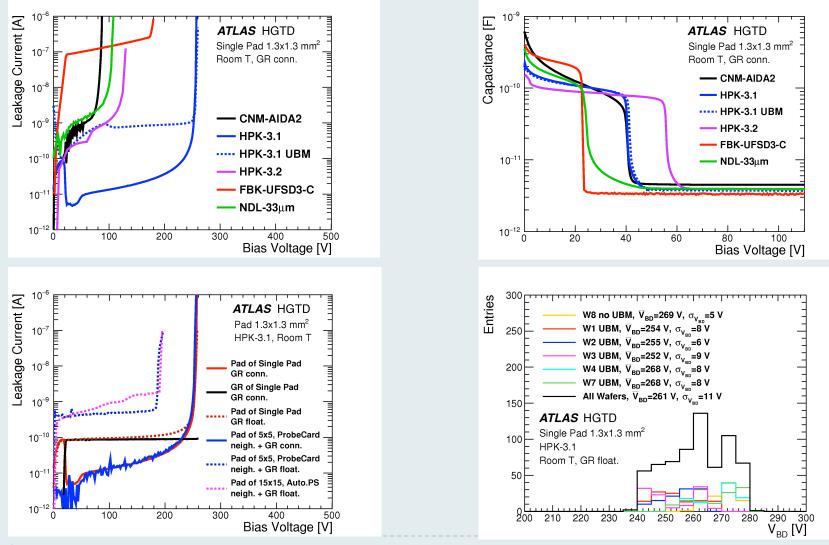
S. GRINSTEIN, G. KRAMBERGER, SPR - LGAD TECHNICAL SPECIFICATIONS



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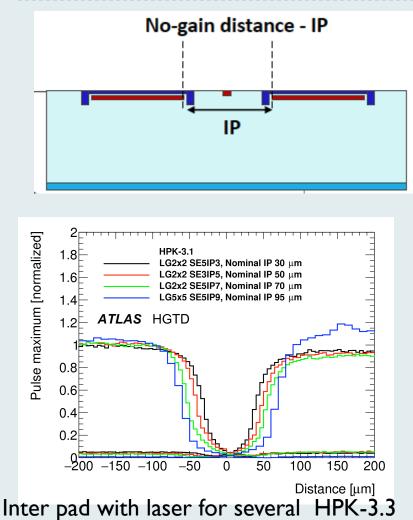
I. NIKOIIC, HPP-2021, May 26 2021

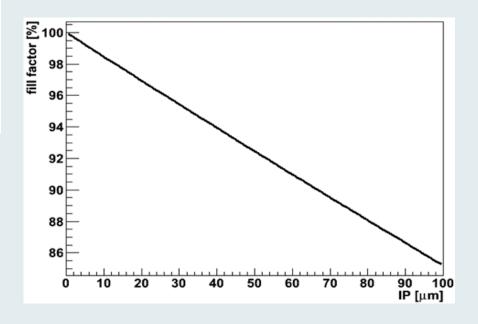
IV,CV and $V_{\rm BD}$ curves



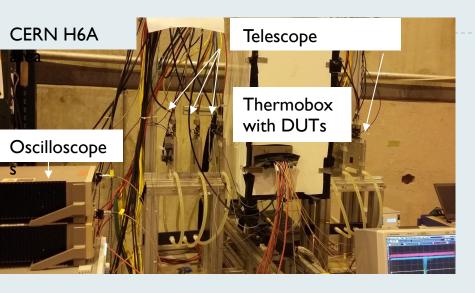
I. Nikolic, TIPP-2021, May 26 2021

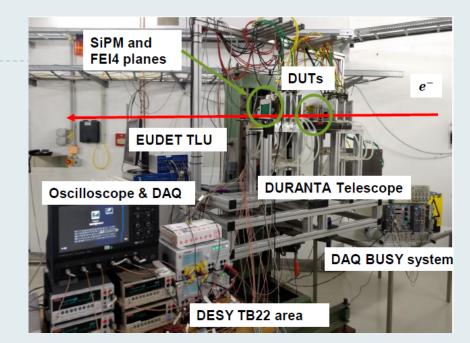
Sensor Inter pad





Test beam setup

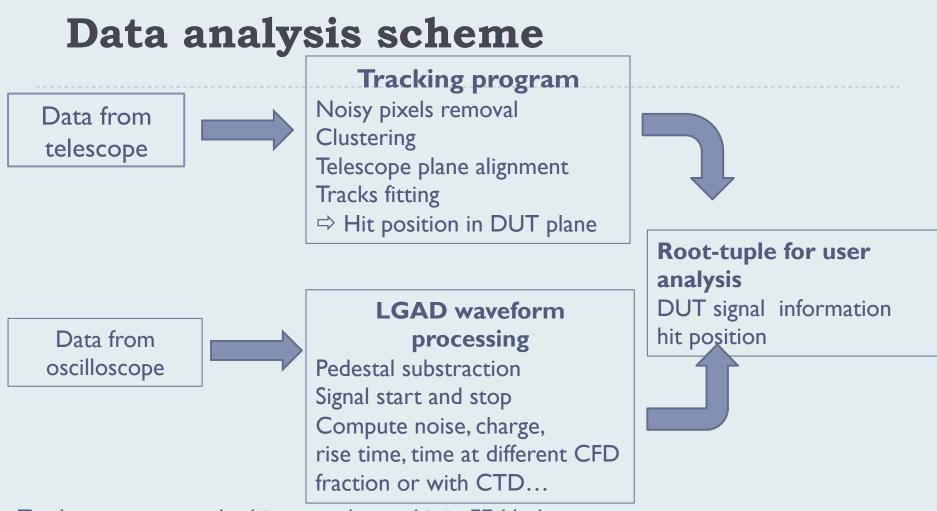




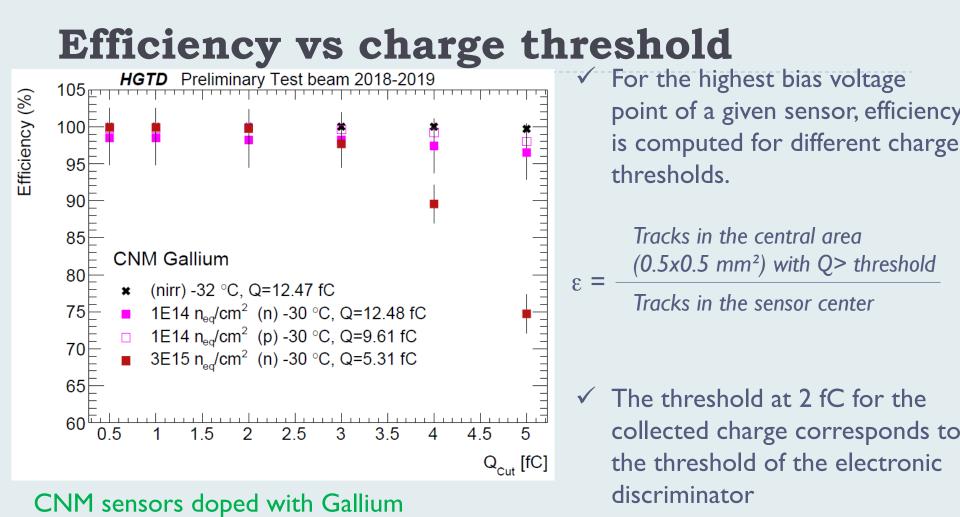
Sensors - between 2 arms of a TELESCOPE EUDET-type (3 MIMOSA planes per arm) inside a cooling

readout by **oscilloscopes** (2 oscilloscopes at CERN, I at DESY)

- On same oscilloscope, a Cerenkov light Quartz bar + Si PM provide independent time reference
- Trigger by FE-I4 plane with a ROI geometrically optimized around sensors position
- ✓ Two plastic **scintillators** at each extremity of the telescope is also part of the TLU



Tracks reconstructed asking exactly one hit in FE-I4 plane. Tracks fitting : - straight lines for CERN data (120 GeV Pions) - multiple scattering for DESY data (5 GeV electrons) with EUTelescope



- unirradiated
- irradiated with neutrons or protons