

TREDI - 16TH WORKSHOP ON ADVANCED
SILICON RADIATION DETECTORS
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New multichannel modular detection system based on Silicon Drift Detectors

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New multichannel modular detection system based on Silicon Drift Detectors

We present a detection system with high sensitivity and efficiency specially designed to exploit the potentials of X-ray absorption spectroscopy in fluorescence mode. It consists of 8 monolithic multipixel arrays, each with 8 (SDD) cells with a total area of 570 mm². Optimized to work in an energy range of 3-30 keV, this 64 channels integrated detection system includes ultra-low noise front-end electronics, dedicated acquisition system, digital filtering, temperature control and stabilization.

Room temperature characterization tests at Elettra Sincrotrone Trieste demonstrated very interesting results; they include an energy resolution at the Ka line of Mn (5.9 keV) below 170 eV FWHM. The system is now installed and operating at the XRF-XAFS beam-line of the SESAME Synchrotron light source in Jordan.

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ReDSOX (REsearch Drift for SOft X-rays) Collaboration

- Development of high energy resolution SDD for soft X-rays
- Evolution of SDD technology in collaboration with FBK CMM Trento
- Evolution of FE electronics in collaboration with PoliMI
- Development of large surface SDD for X-ray astrophysics
- Development of detection systems for Advanced Light Sources

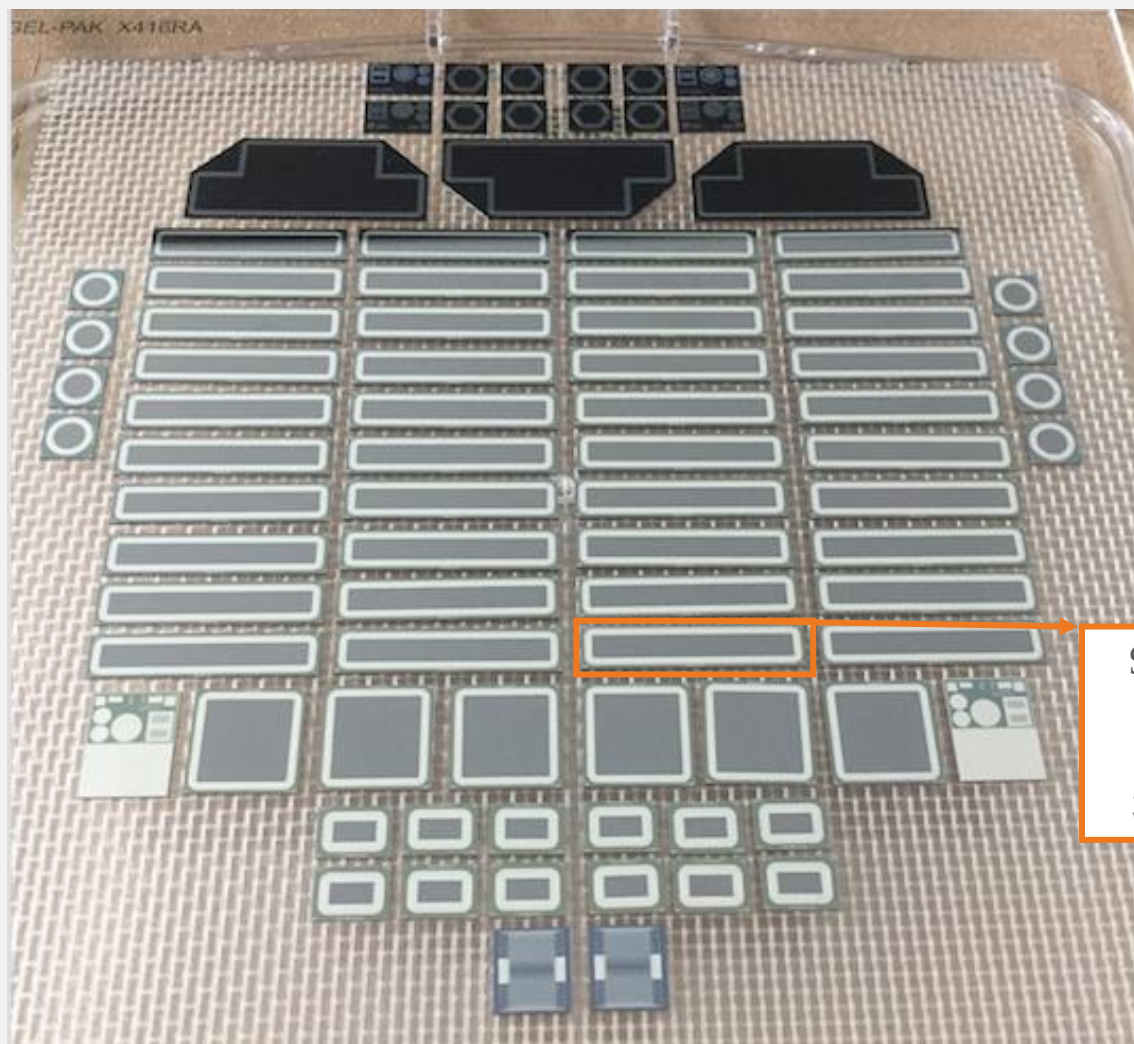
- External institutions involved: FBK-CMM (Trento), Elettra - Sincrotrone Trieste, IASF-BO, INAF-IAPS-ROMA, PoliMI, ICTP Trieste
- INFN groups: Trieste, TIFPA, Bologna, ROMA2, Milano, Pavia
- Principal Investigator: Andrea Vacchi



Scientific and technological applications of SDD

- X-ray Astrophysics
- Gamma-ray Astrophysics
- Advanced Light Sources
- Biophysics
- Medicine
- Nanotechnology
- Materials science
- Industry
- Cultural heritage

SESAME Wafer - SDD



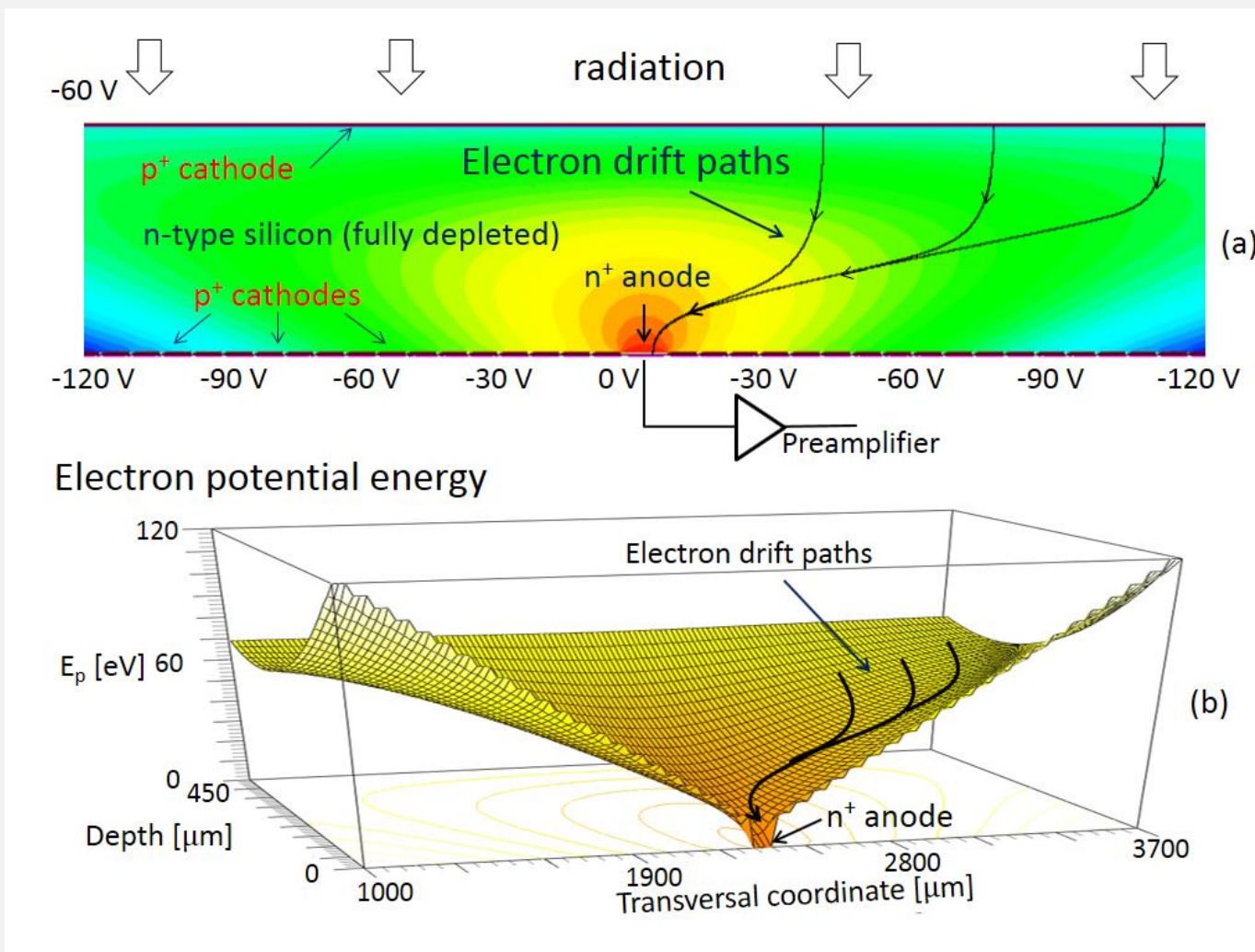
SESAME
Strip:
8 cells
3x3 mm²

Ongoing developments: from prototypes to detectors

Improvement and detailed study to have:

- **Detector optimization**
- Excellent energy resolution performances at room temperatures
- Dedicated design of sensors and electronics for each application
- Reliability
- Repeatability

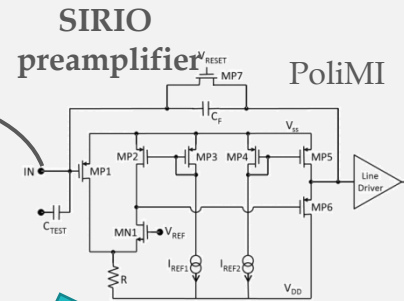
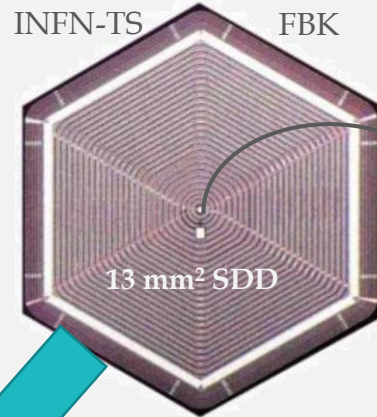
Section of SDD sensor and potential energy of the electrons



SIRIO: Ultra Low Noise CMOS Charge Sensitive Preamplifier

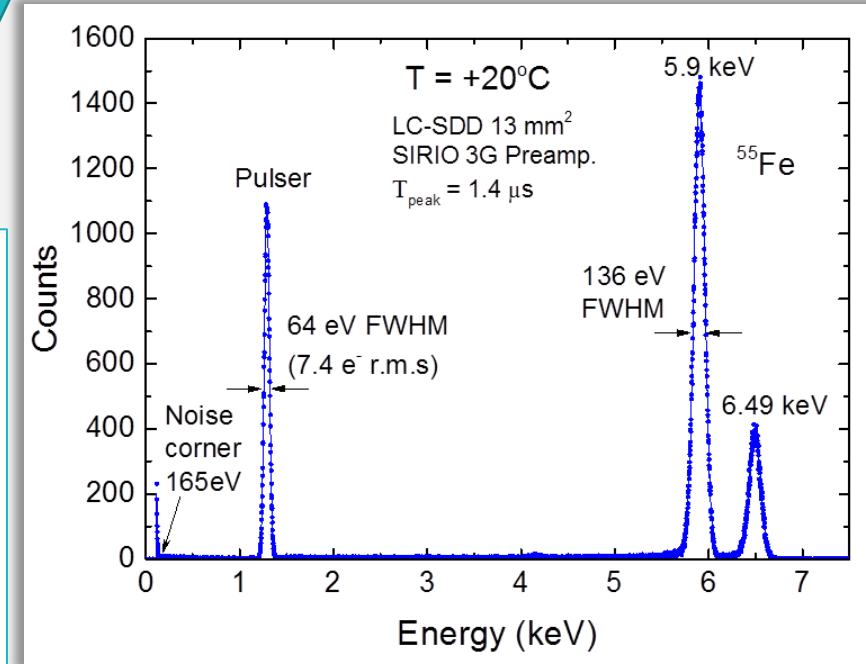
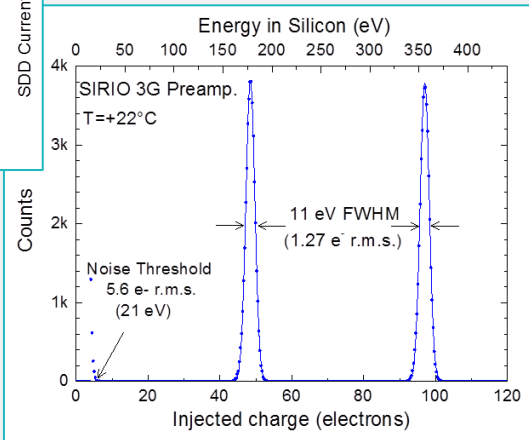
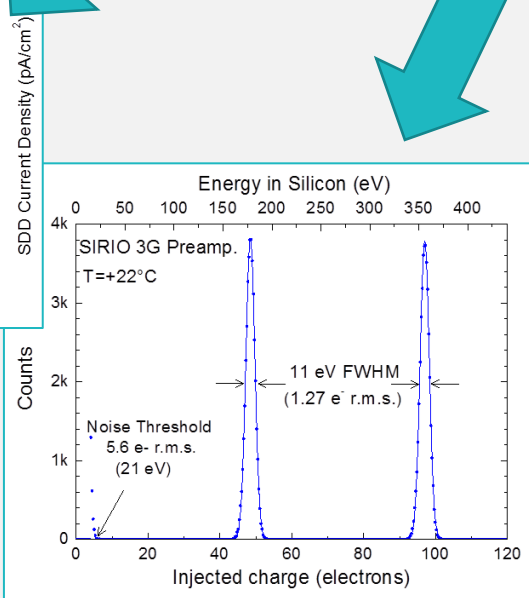
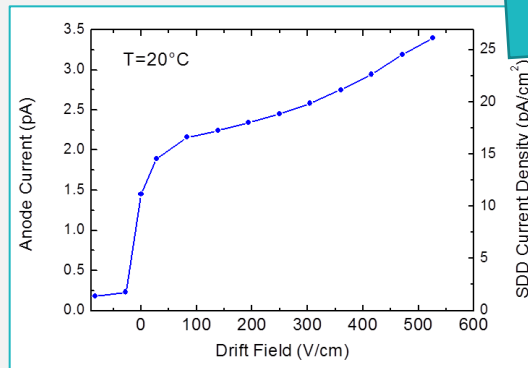
Very-low leakage current production process was developed at FBK

- Typical: $< 150 \text{ pA/cm}^2$
- Minimum: 25 pA/cm^2

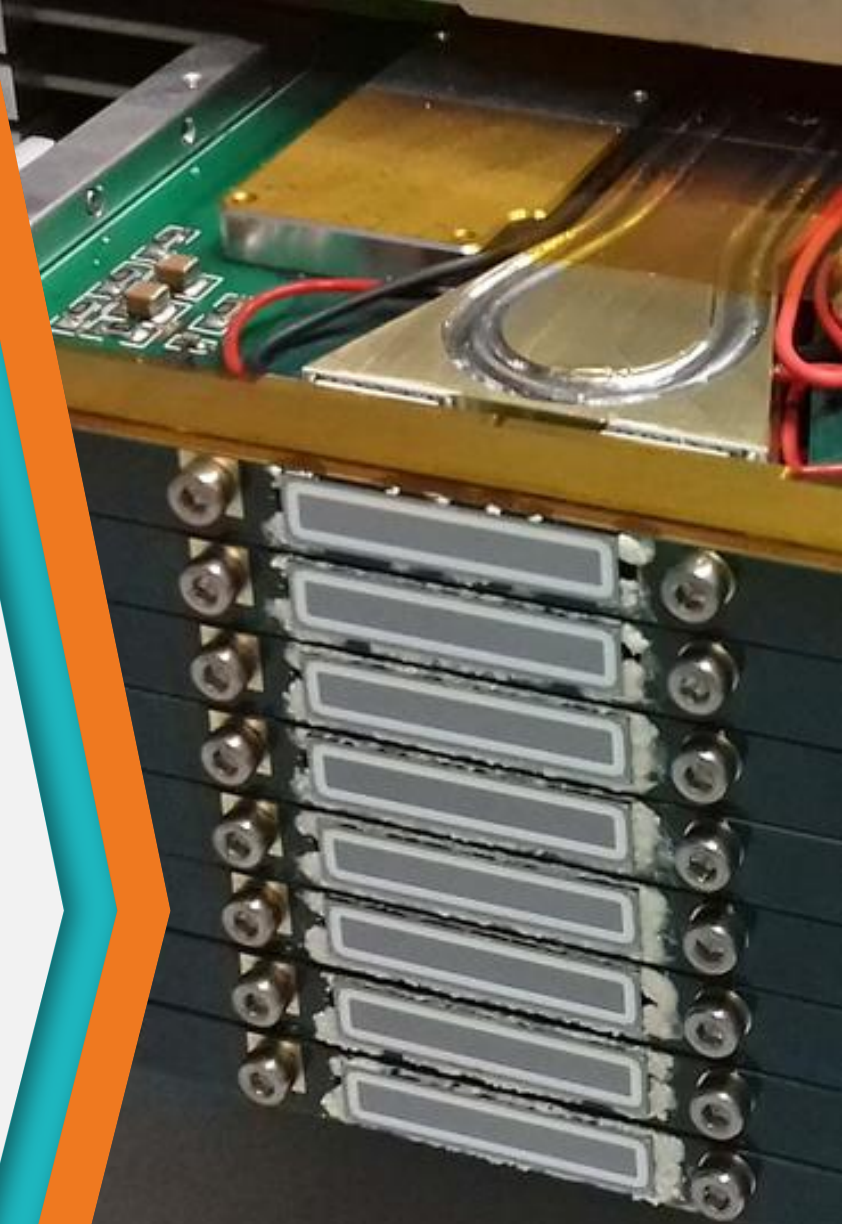


Low-power and very-low noise optimized preampl. in sub-micron technology

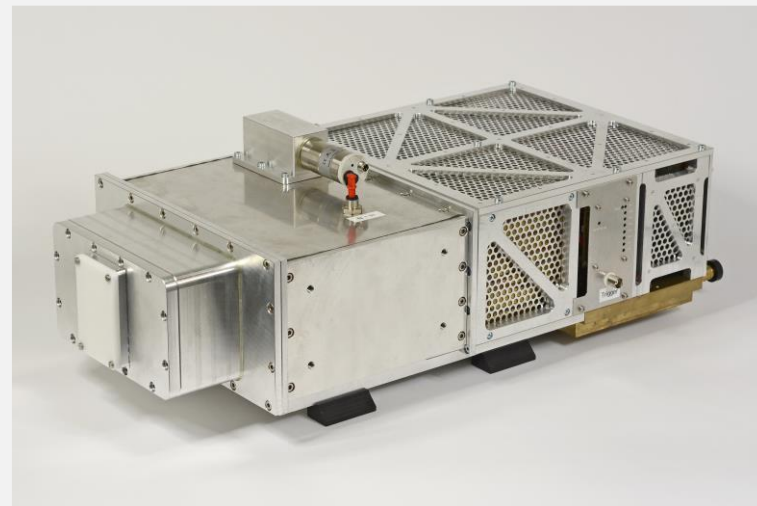
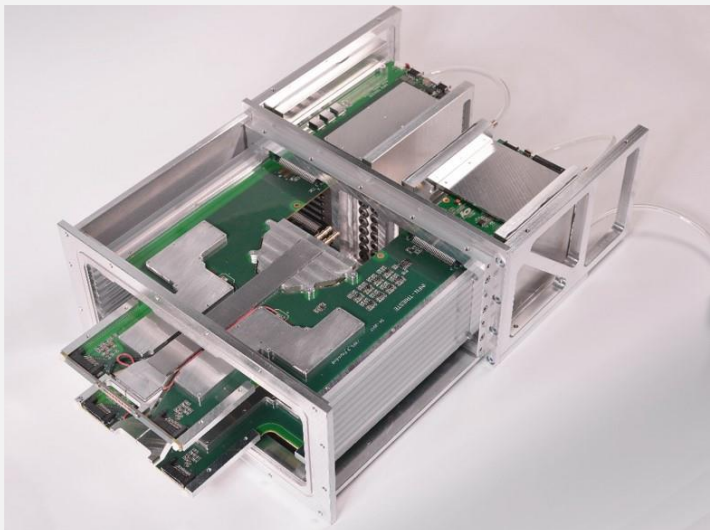
- Power: 10 mW including the output buffer
- ENC of $1.27 \text{ e}^- \text{ r.m.s.}$ at 20°C



64-channel XAFS-SESAME
Detection System for XRF-XAFS
Beamline of SESAME



XAFS-SESAME Detection System

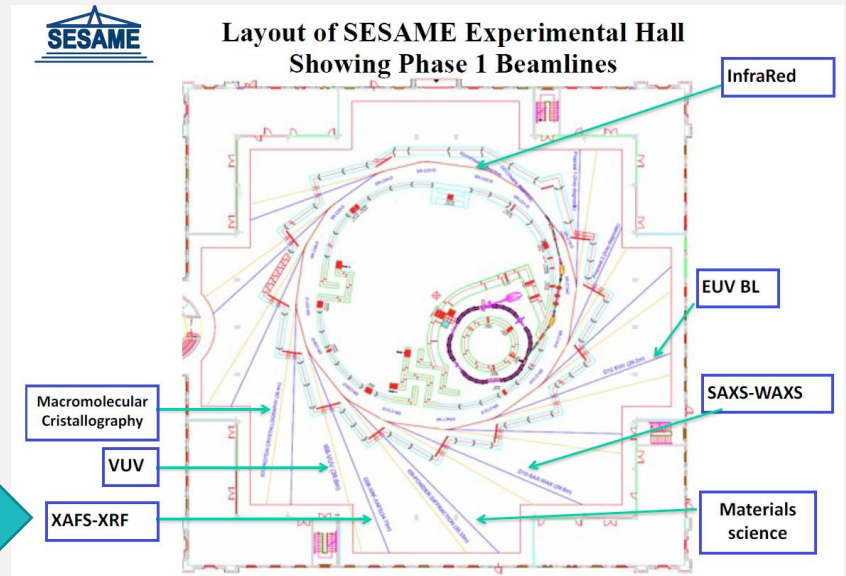


Synchrotron-Light for
Experimental Science
and Applications in
the Middle East
(Jordan)

http://www.sesame.org.jo/sesame_2018/



SESAME: Synchrotron-Light for Experimental Science and Applications in the Middle East (Jordan)



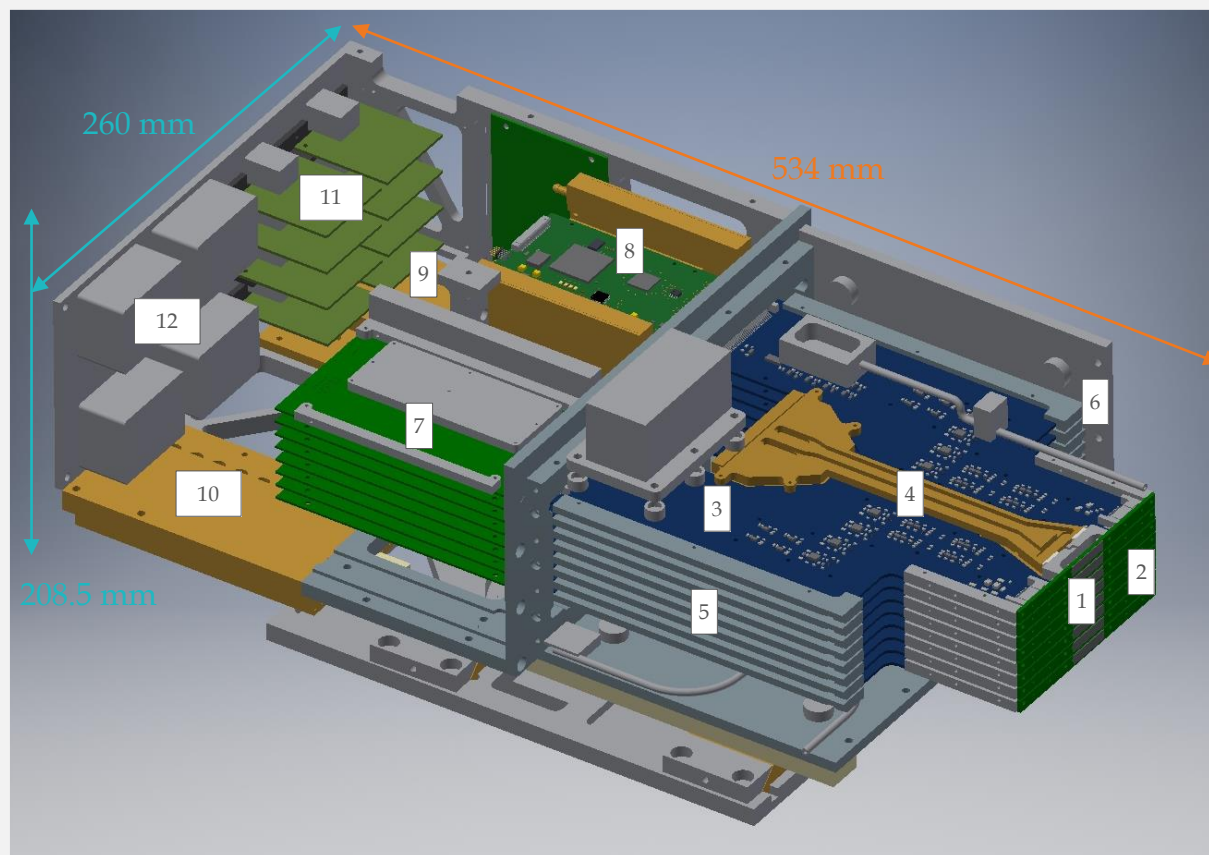
XAFS-XRF Beamline

XAFS-SESAME Detection System

Description

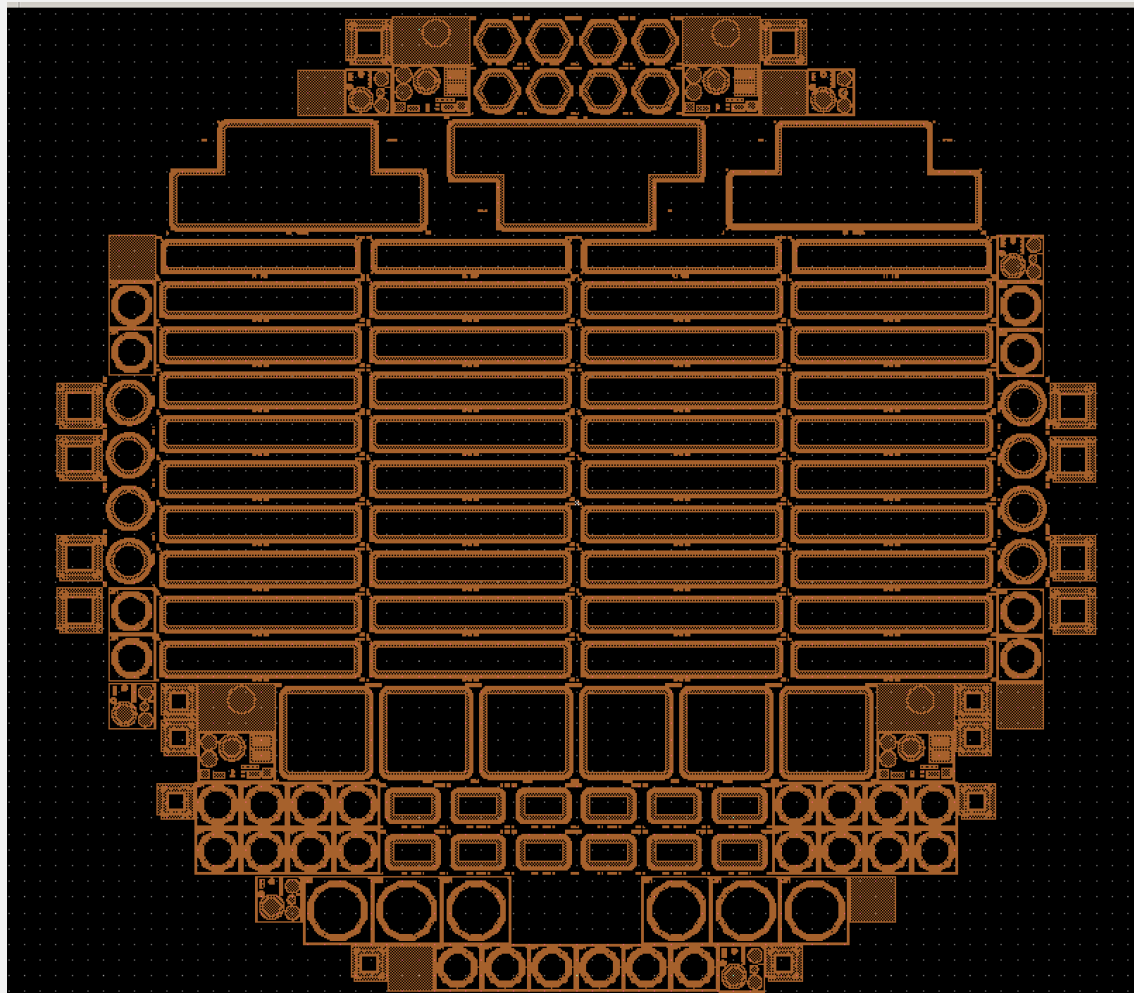


XAFS-SESAME 64-channels SDD Detection System



1. Sensors
2. Detector PCBs
3. Front-End PCBs
4. Brass profile with cooling liquid flowing inside
5. Insertion guides at flanks of detecting heads
6. Rails for eight detection heads
7. Power supply and filters PCBs
8. Back-End PCBs
9. Cooling distribution inlet
10. Cooling distribution outlet
11. Ethernet PCBs
12. Power supply connectors

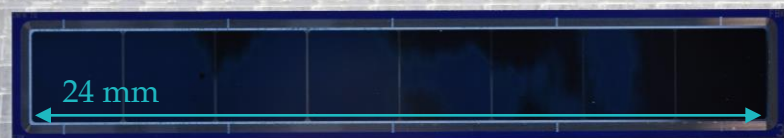
SESAME SDDs - 8 cells 3x3 mm²



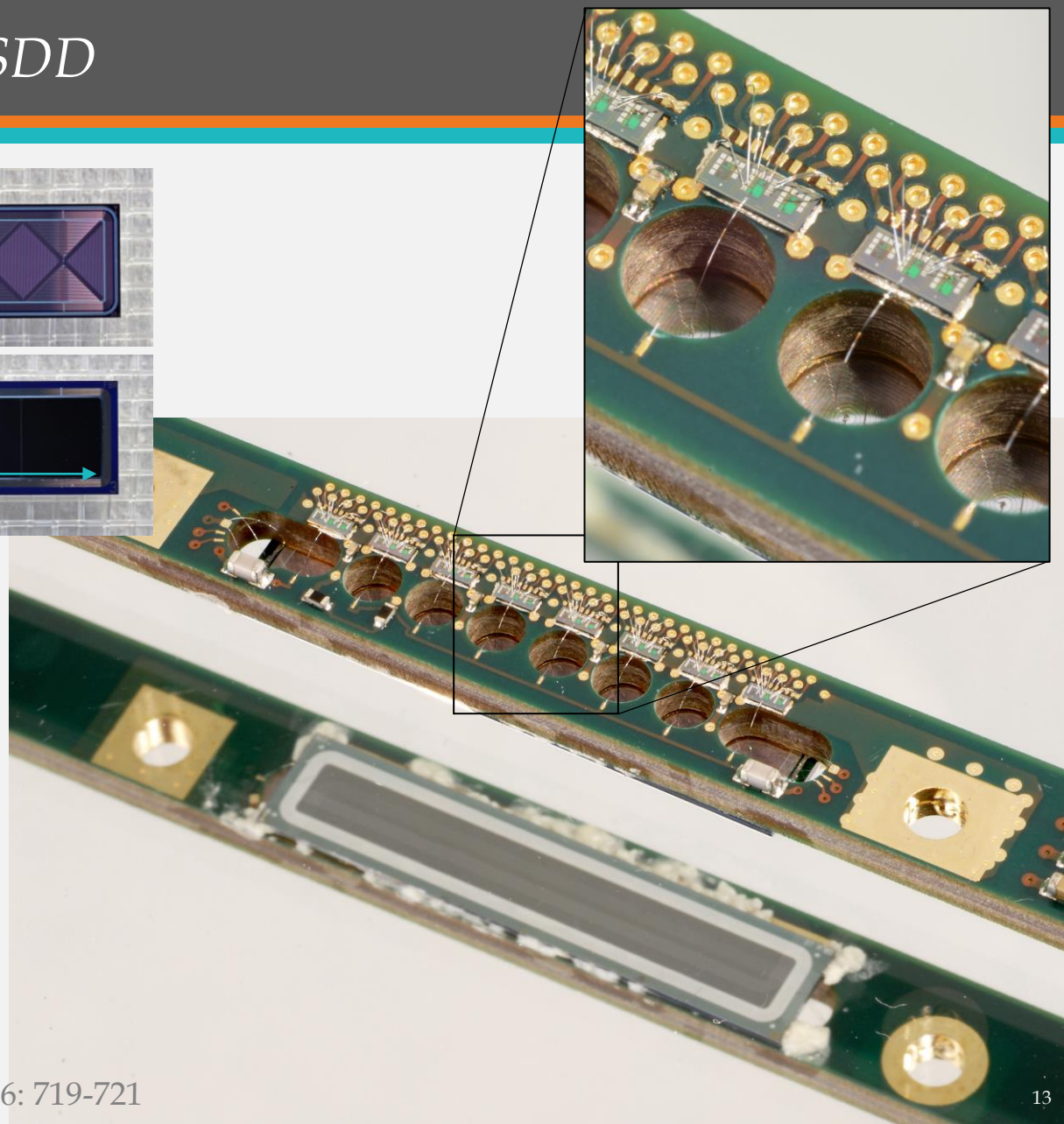
SDDs testing and selection

- Electrical characterization of sensors. Definition of the Bias voltage for the whole system.
- Selection of sensors with uniformity Bias characteristics.
- Sensor test with 18 needles Probe Card. Selection of the sensors with anode current less than 10 pA at 20 °C (111pA/cm²).

Strip: 8 channels SDD

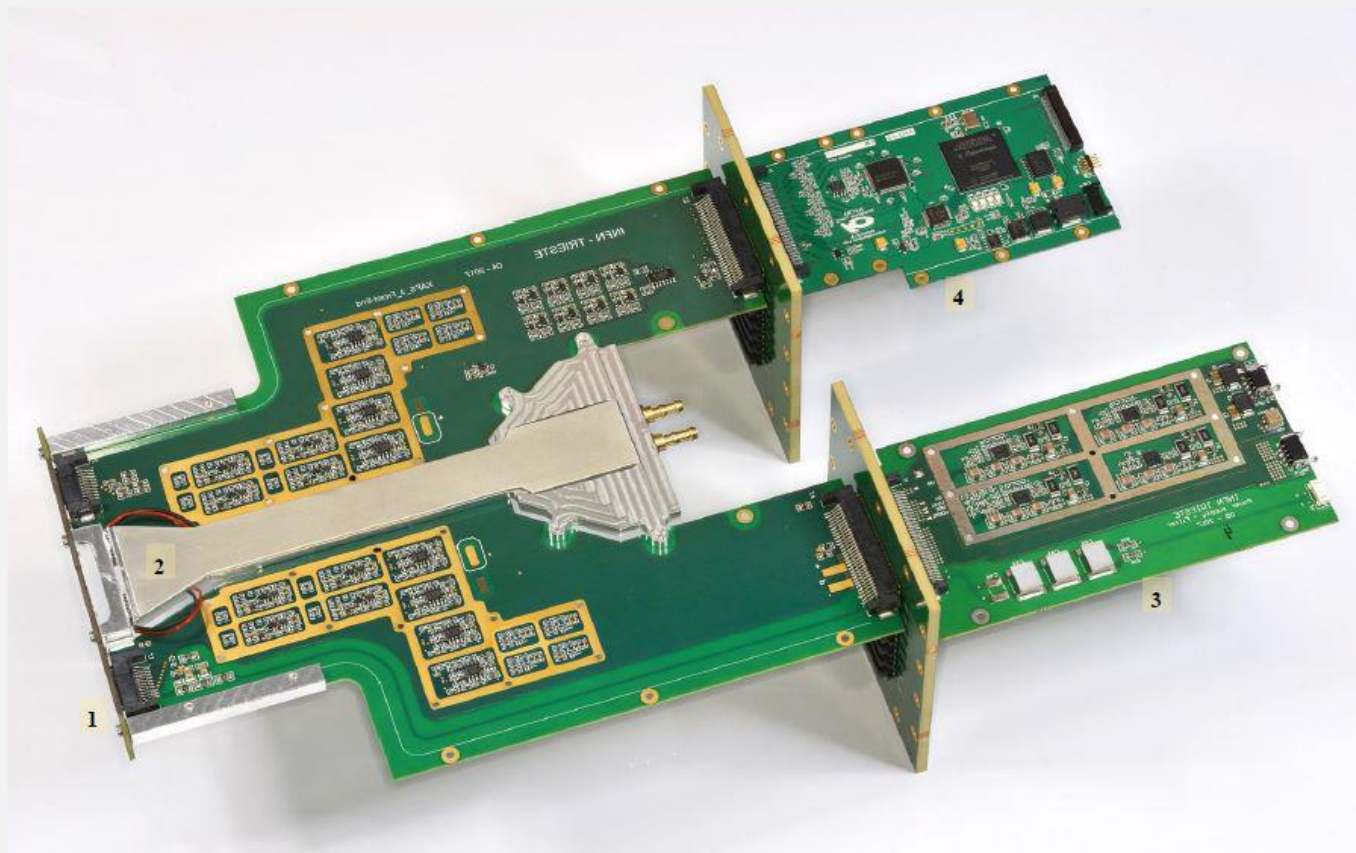


- Sensors: SDD (linear array comprising 8 square cells with a $3 \times 3 \text{ mm}^2$ active area)
- Preamplifier: SIRIO (SFS3)
- Detector PCB



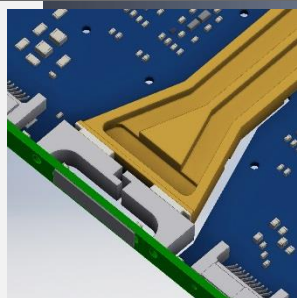
Plane

1. Strip
(SDD+SIRIO+PCB
detector)
2. Front-End PCB
3. Back-End PCB
4. Power supply and
filters PCB
5. Interface
connectors

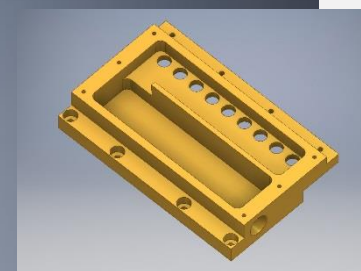


Temperature stabilization system

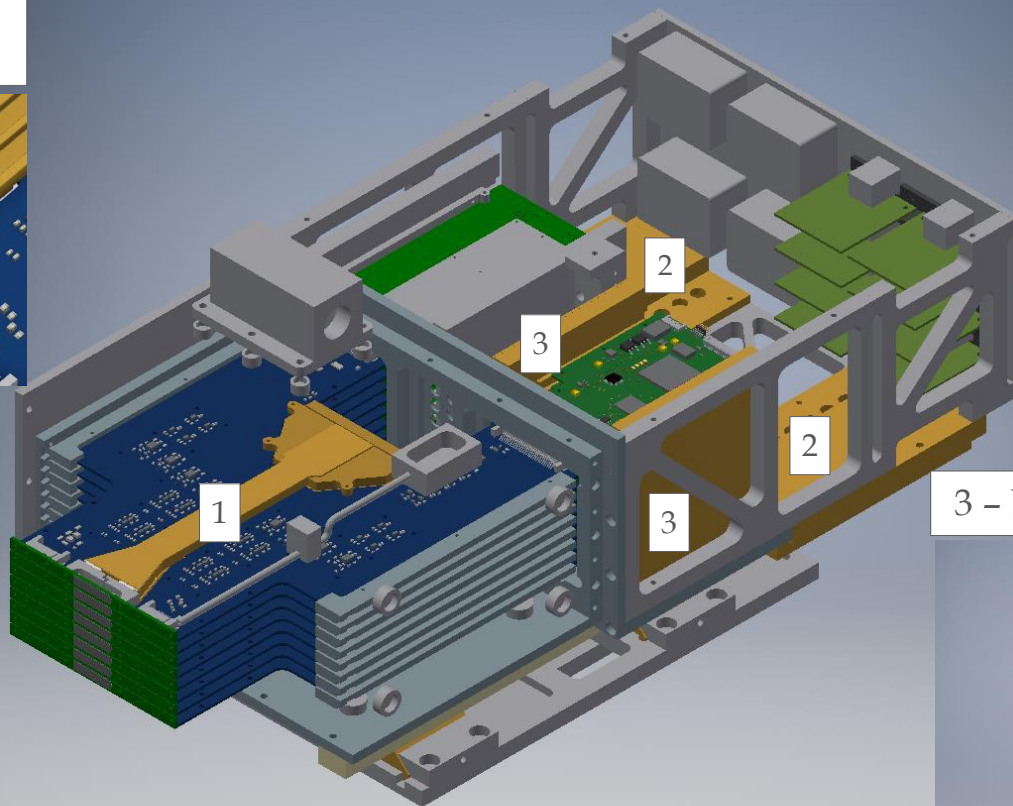
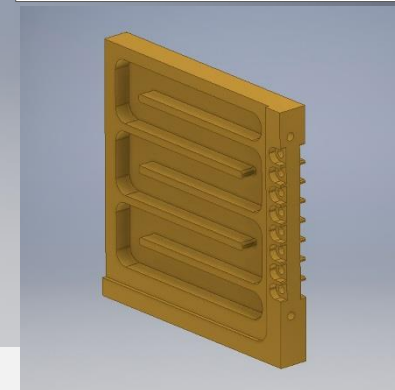
1 - Brass profile and peltier cells



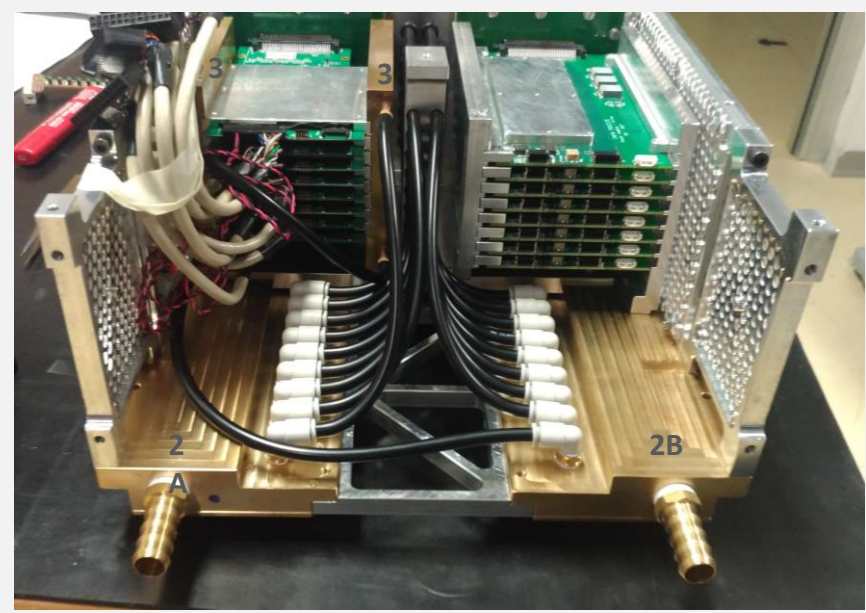
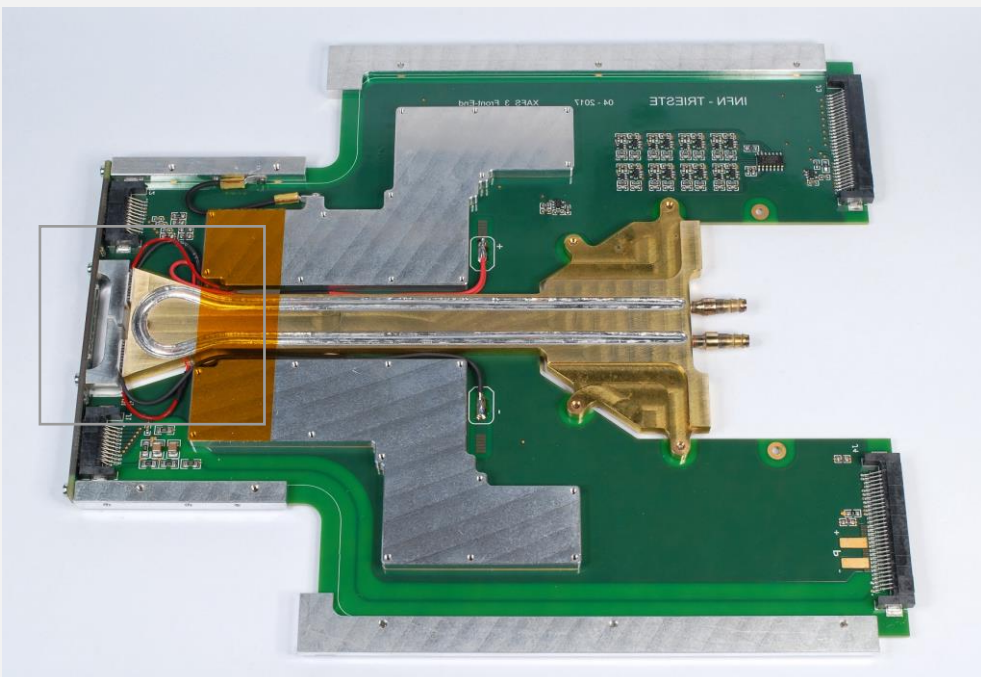
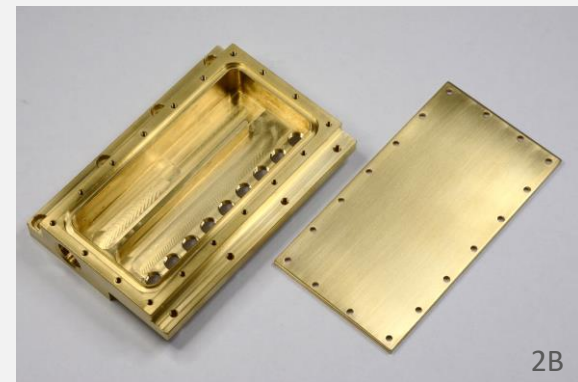
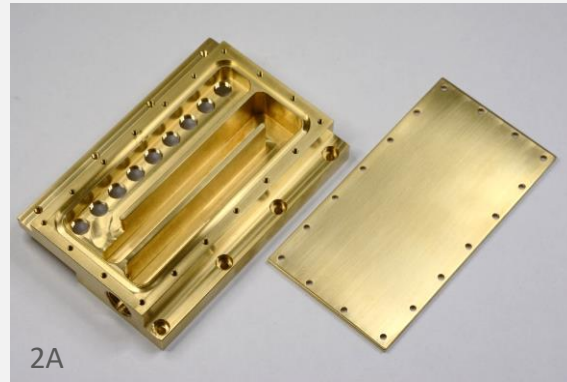
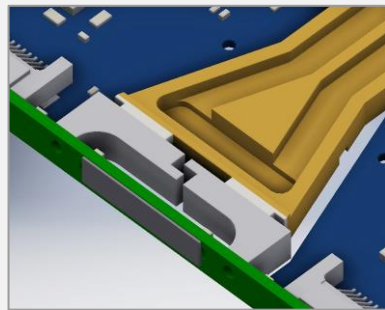
2 - Inlet and outlet of cooling distribution



3 - Back-end exchangers



Temperature stabilization system



Dedicated Acquisition System: Fluorescence Instrumentation Control Universal Software (FICUS)

FICUS - Main Panel - DETECTOR EXPERT

Fluorescence Instrumentation Control Universal Software

FICUS Version 1.4.2
Developed by Elettra Sincrotrone Trieste
Copyright © 2019

Connect Disconnect

To USER VERSION

System Monitor

Sensor Status: Normal
Dewpoint T (°C): -15.40
Timestamp: 09:07:09

Detector

Status: Message
NOT CONNECTED

TCP Remote Server

Status: Message
Not connected

Detector GUI

FICUS - Detector GUI - DETECTOR EXPERT

Fluorescence Instrumentation Control Universal Software

~ DETECTOR EXPERT ~

System Monitor Diagnostic Info

Histogram Counts Charts

Count Rate (cps): 1.06M

TCP Remote Server: NOT CONNECTED

Current Setup: Temb_FINAL_tu45

Measurement statistics:

Events	Realtime	Elapsed time
Last: 264.3K	250ms	312.1ms
TOTAL: 63.484M	60.000s	74.93s

FICUS - Detectors GUI - BEAMLINE STAFF

Fluorescence Instrumentation Control Universal Software

~ BEAMLINE STAFF ~

System Monitor Diagnostic Info

Histogram Counts Charts

Count Rate (cps): 64,53k

TCP Remote Server: NOT CONNECTED

Current Setup: Temb_FINAL_tu45

Measurement statistics:

Events	Realtime	Elapsed time
Last: 16.13K	250ms	505.3ms
TOTAL: 500.3K	7.750s	12.68s

SYSTEM MONITORING

Display selection: All detectors, Single detector

History length: 00:05

Autoscale X, Autoscale Y

Detector Temperature

Detector 1, Detector 2, Detector 3, Detector 4, Detector 5, Detector 6, Detector 7, Detector 8

DIAGNOSTIC INFORMATION

CELL STATUS | COUNTS | DEADTIMES | PLEBPS

DEADTIMES per cell

Cell Deadtimes (%)	Reset Frequencies
6.01, 6.03, 6.01, 6.02, 6.00, 6.00, 5.99, 5.99	14.8842
6.05, 6.02, 6.01, 6.01, 6.00, 6.00, 6.00, 5.98	14.8842
6.03, 6.03, 6.02, 6.02, 6.00, 6.00, 6.00, 5.99	14.8842
6.03, 6.04, 6.01, 6.00, 6.00, 6.00, 6.00, 5.99	14.8842
6.01, 6.01, 6.01, 6.02, 6.01, 5.99, 5.99, 5.99	14.8842
6.03, 6.03, 6.02, 6.00, 6.00, 5.99, 5.98, 5.99	14.8842
6.03, 6.01, 6.01, 6.00, 6.01, 6.00, 5.99, 5.99	14.8842
6.02, 6.01, 6.01, 6.00, 6.00, 5.99, 6.00, 5.98	14.8842

FICUS - Detectors GUI - USER

Fluorescence Instrumentation Control Universal Software

~ USER ~

System Monitor Diagnostic Info

Histogram Counts Charts

Count Rate (cps): 64,46k

TCP Remote Server: NOT CONNECTED

Current Setup: Temb_FINAL_tu45

Measurement statistics:

Events	Realtime	Elapsed time
Last: 16.12K	250ms	397.8ms
TOTAL: 3.6784M	60.000s	95.93s

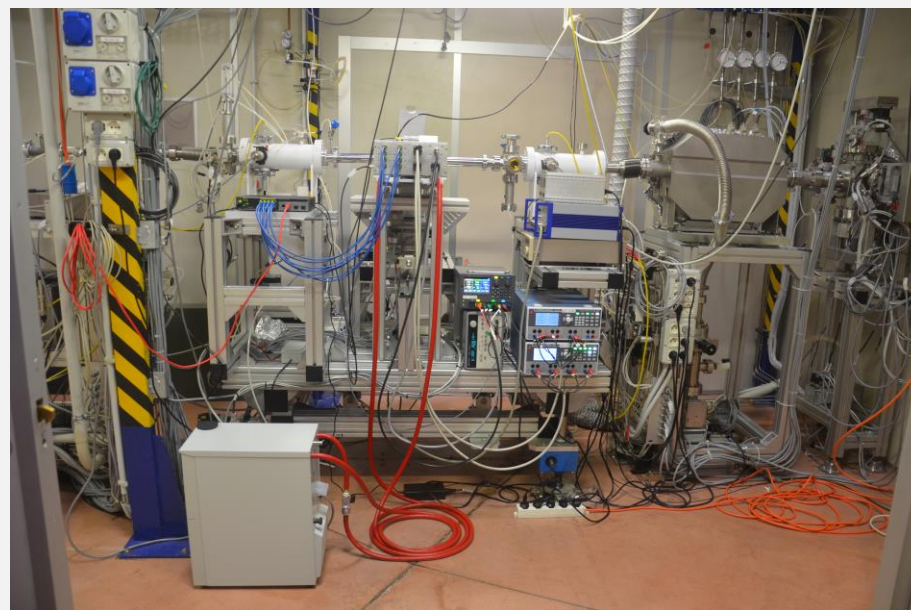
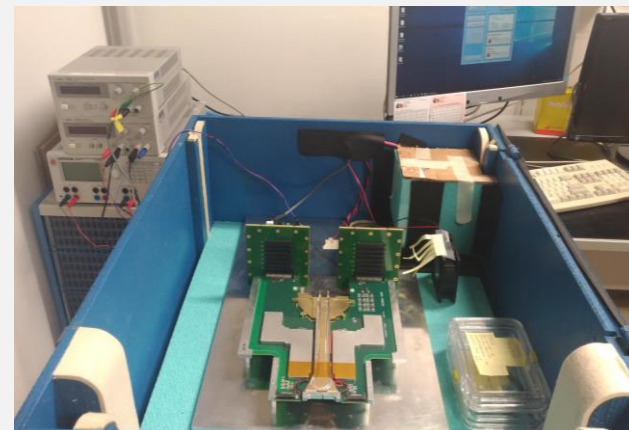
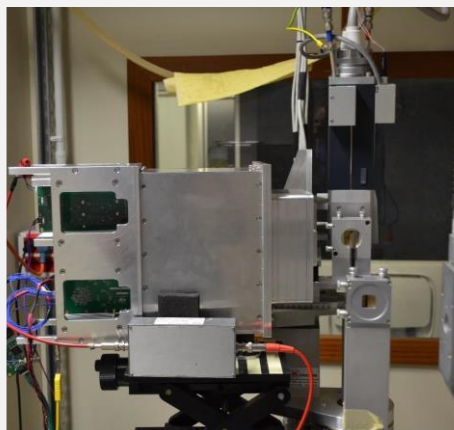
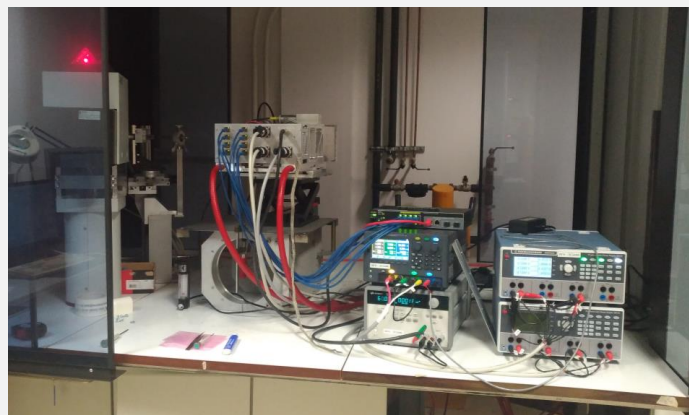
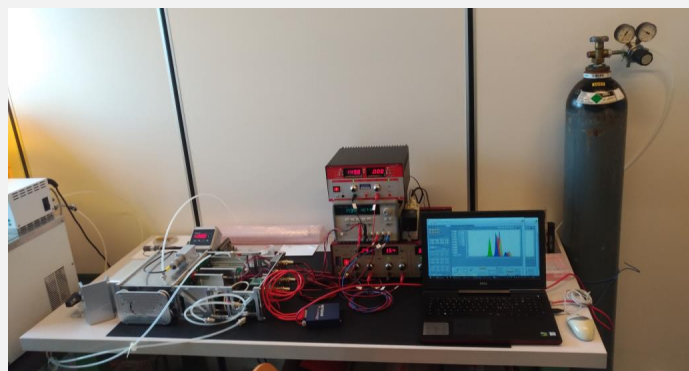
XAFS-SESAME Detection System

Characterization and results

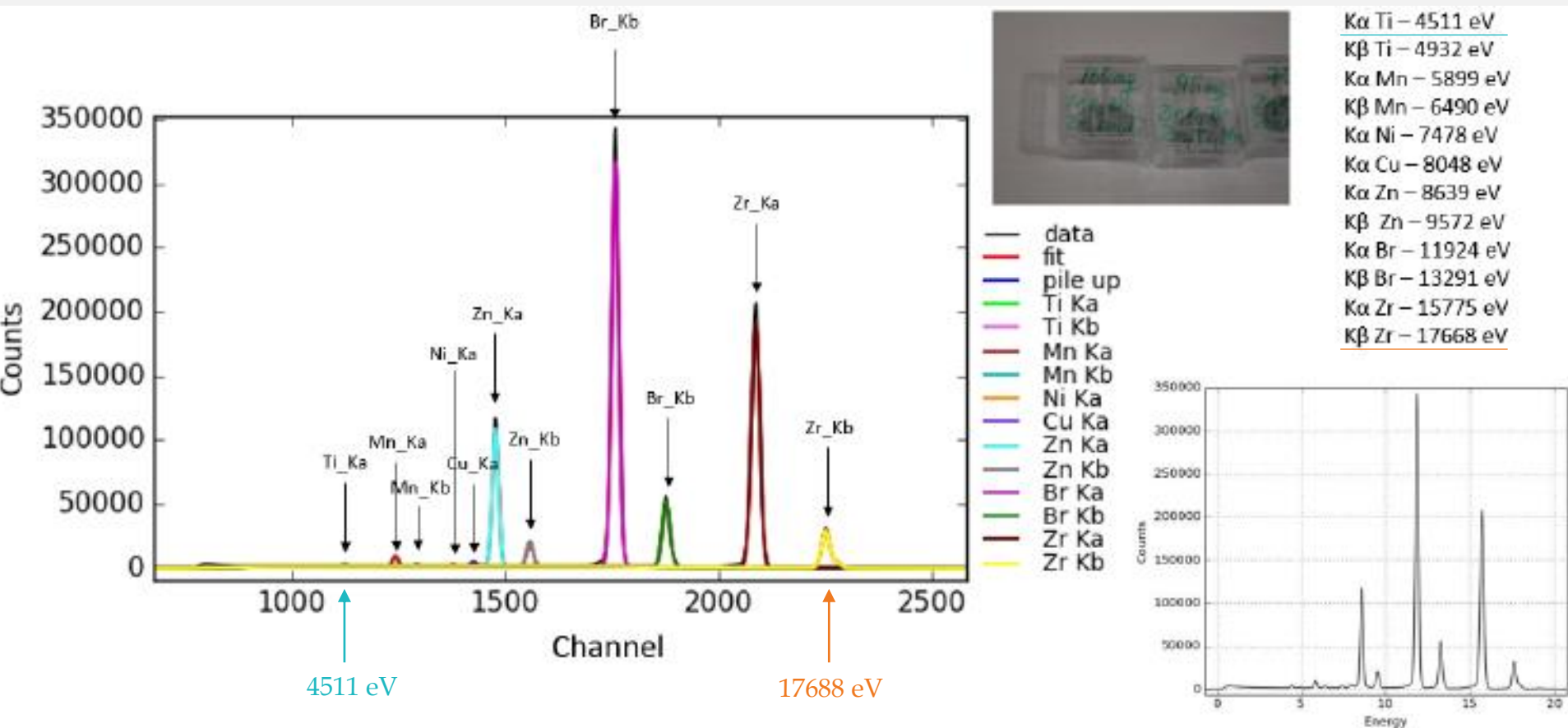


Tests with X-ray sources

- ^{55}Fe
- Ag anode X-ray tube
- Cu rotating anode X-ray tube
- Synchrotron light

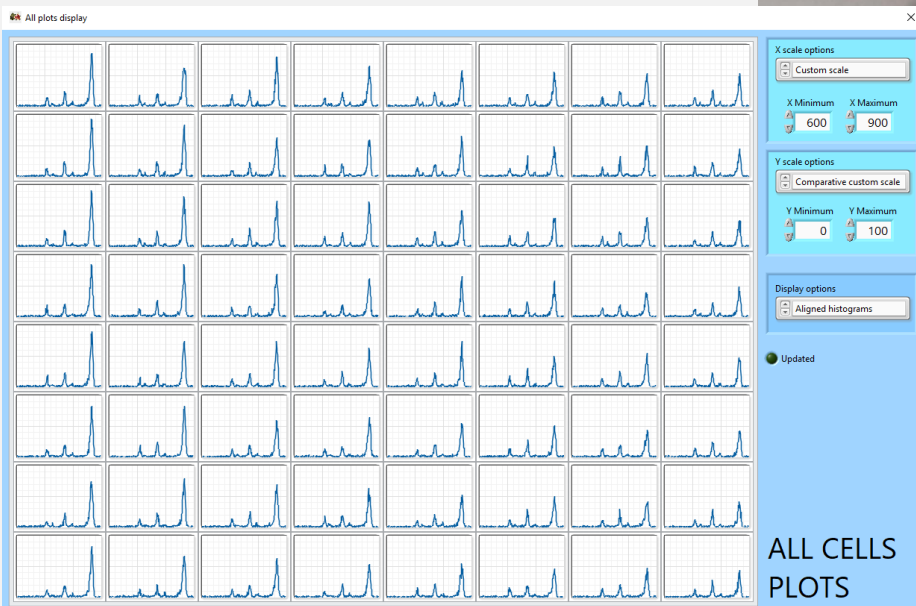
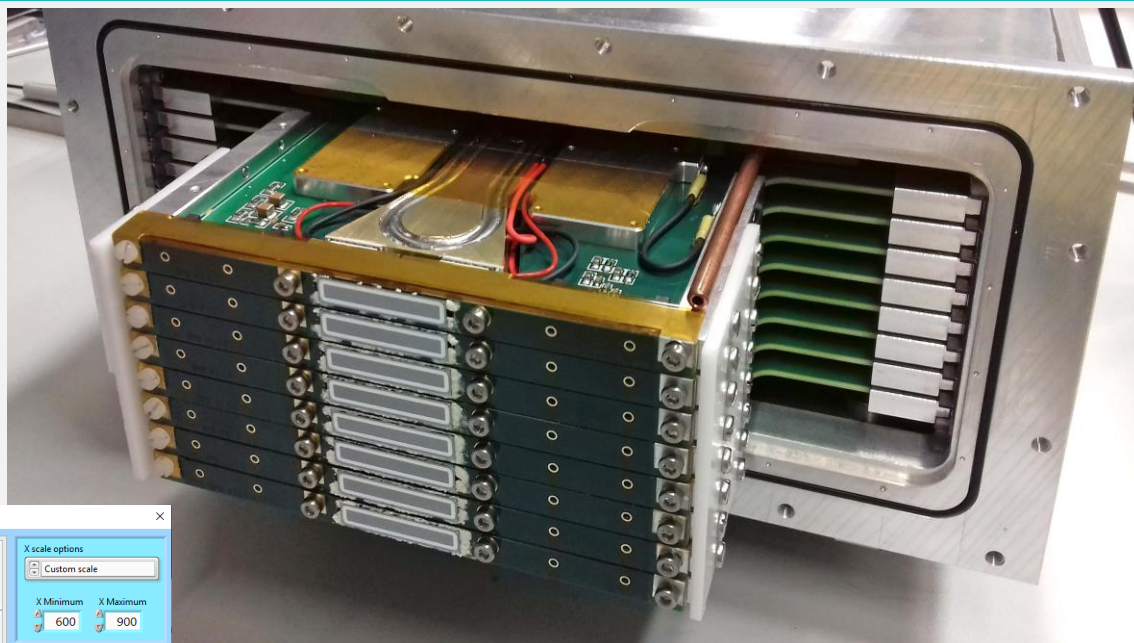


Calibration sample (Zr, K, Br, Zn, Mn, Ti)



Complete XAFS-SESAME Detection System

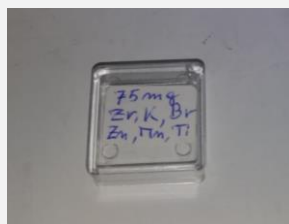
- 8 strips
- 64 channels
- 576 mm² active area



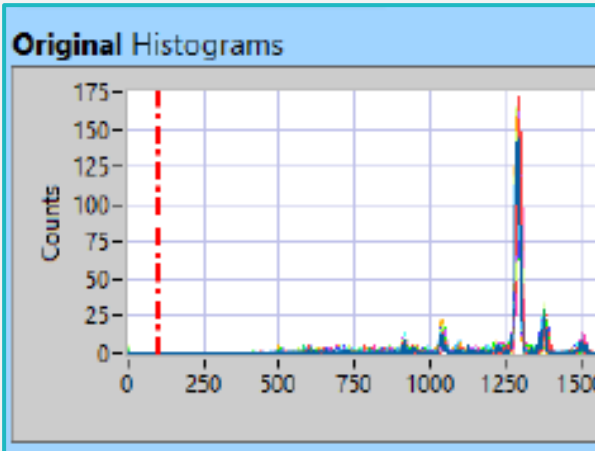
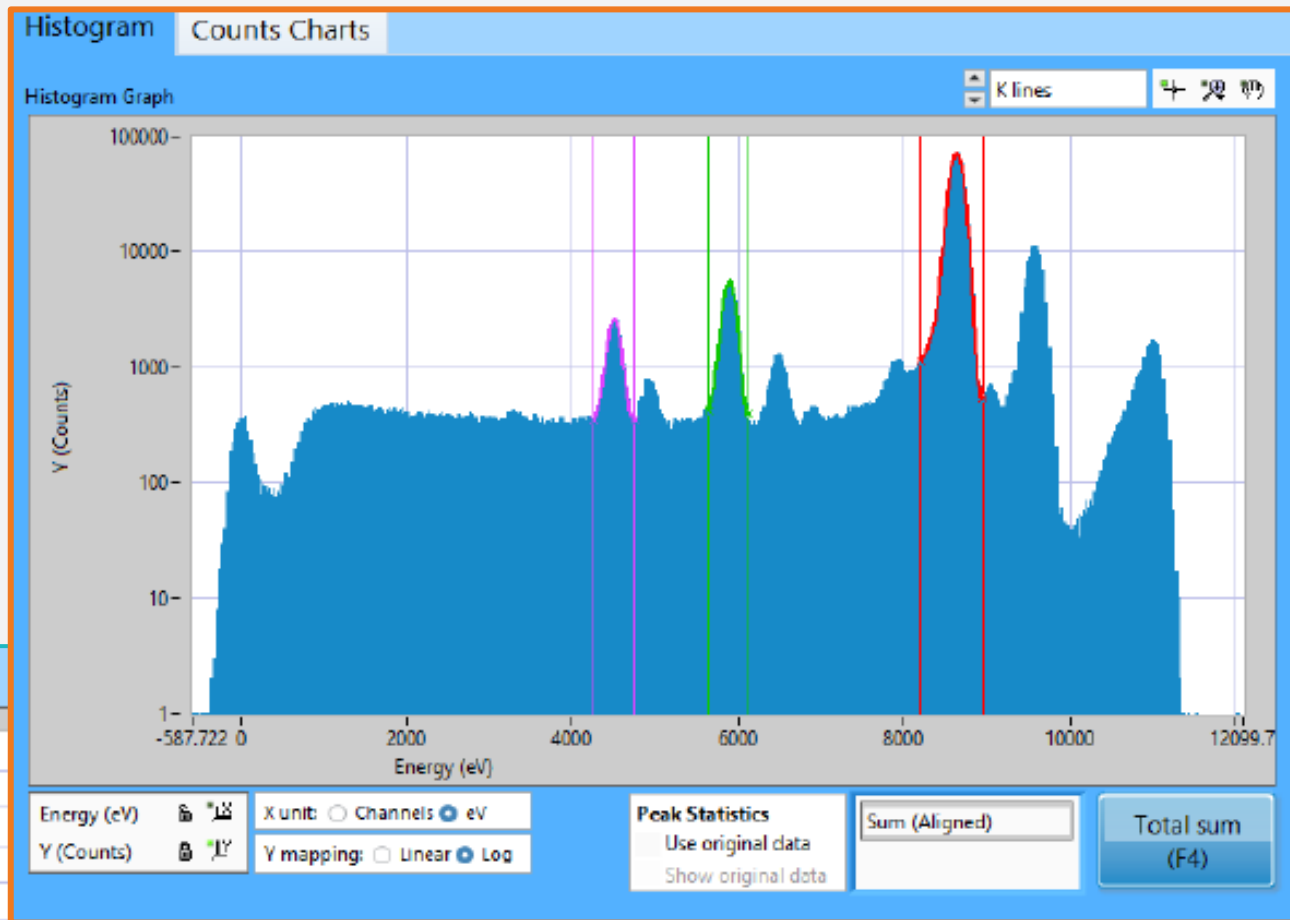
ALL CELLS
PLOTS

IP Address	Port	Status	Unique Part Identifier
192.168.1.1	10001	✓ ENABLED	SDD_STRIP_012
192.168.2.2	10002	✓ ENABLED	SDD_STRIP_020
192.168.3.3	10003	✓ ENABLED	SDD_STRIP_016
192.168.4.4	10004	✓ ENABLED	SDD_STRIP_014
192.168.5.5	10005	✓ ENABLED	SDD_STRIP_015
192.168.6.6	10006	✓ ENABLED	SDD_STRIP_021
192.168.7.7	10007	✓ ENABLED	SDD_STRIP_022
192.168.8.8	10008	✓ ENABLED	SDD_STRIP_018

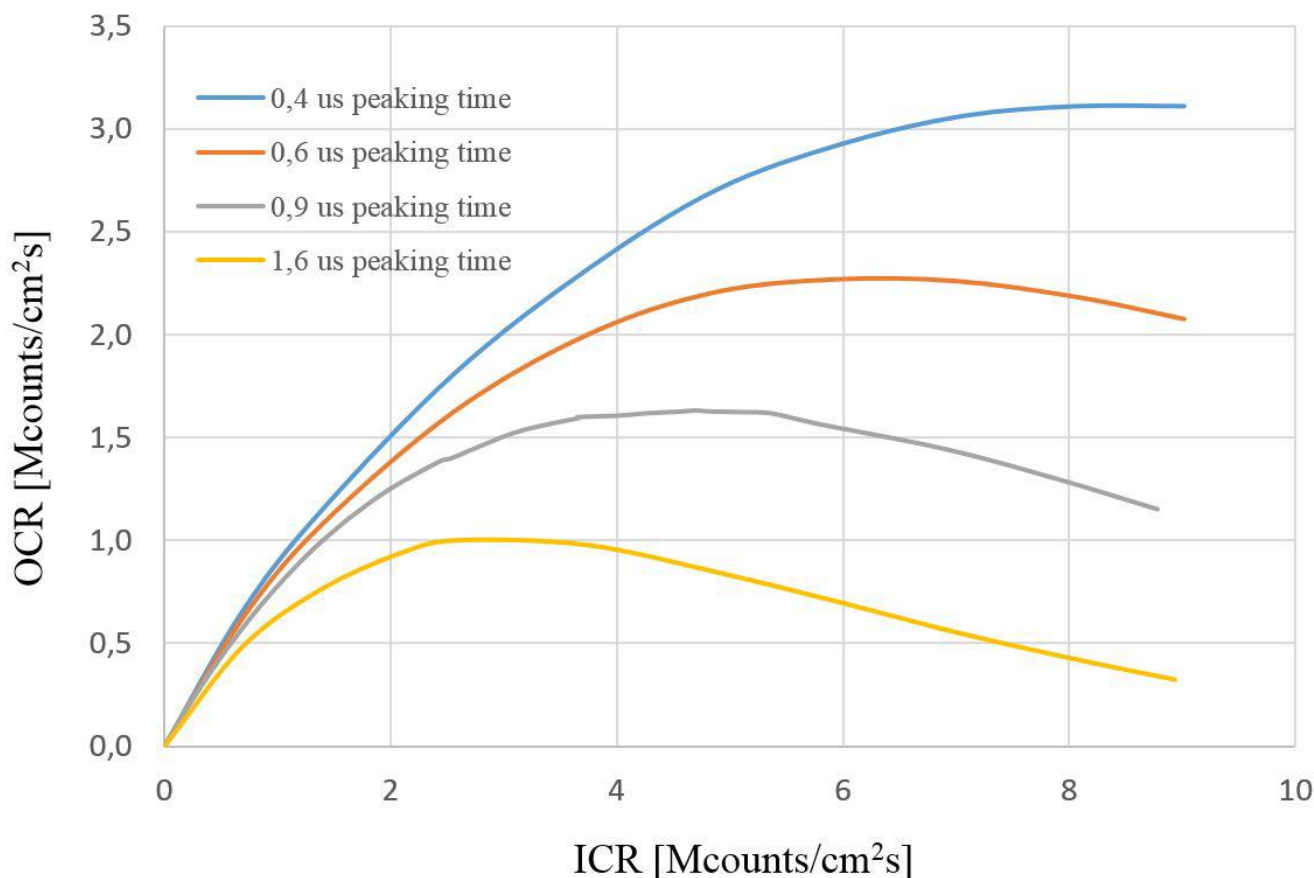
Sum of 64 channels - Calibration sample



Calibration sample
(Zr, K, Br, Zn, Mn, Ti)



Output count-rate (OCR)



Output count-rate (OCR) versus input count-rate (ICR), obtained with different peaking times ranging from 0.4 to 1.6 μ s. Test with 13 active cells to confirm the ability of the new system to work at high input count-rates (ICR) while maintaining low dead time and good energy resolution. This translates into an output count-rate (OCR) of 15.5 Mcount/s for the entire 64 elements detector.

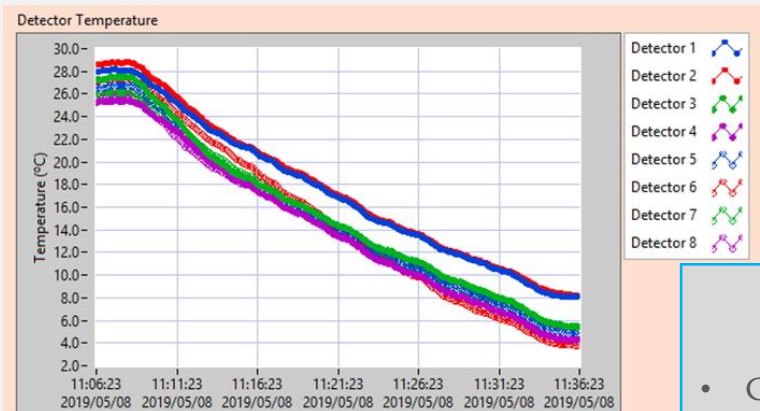
System at different temperatures

Mode select	Detector	LDO	FPGA	ADC	
Last value	Detector 1	27.81 °C	43.56 °C	35.81 °C	32.06 °C
	Detector 2	28.50 °C	43.12 °C	35.87 °C	33.06 °C
	Detector 3	27.12 °C	40.50 °C	35.94 °C	32.75 °C
	Detector 4	24.75 °C	44.81 °C	36.25 °C	32.87 °C
	Detector 5	26.75 °C	42.81 °C	34.75 °C	32.50 °C
	Detector 6	27.50 °C	43.25 °C	35.19 °C	31.69 °C
	Detector 7	25.87 °C	42.25 °C	35.94 °C	32.06 °C
	Detector 8	26.75 °C	42.94 °C	35.25 °C	33.25 °C

Tamb

- Chiller (18 °C)
- Nitrogen fluxing

With relative settings: filters, baselines, and thresholds for every channel

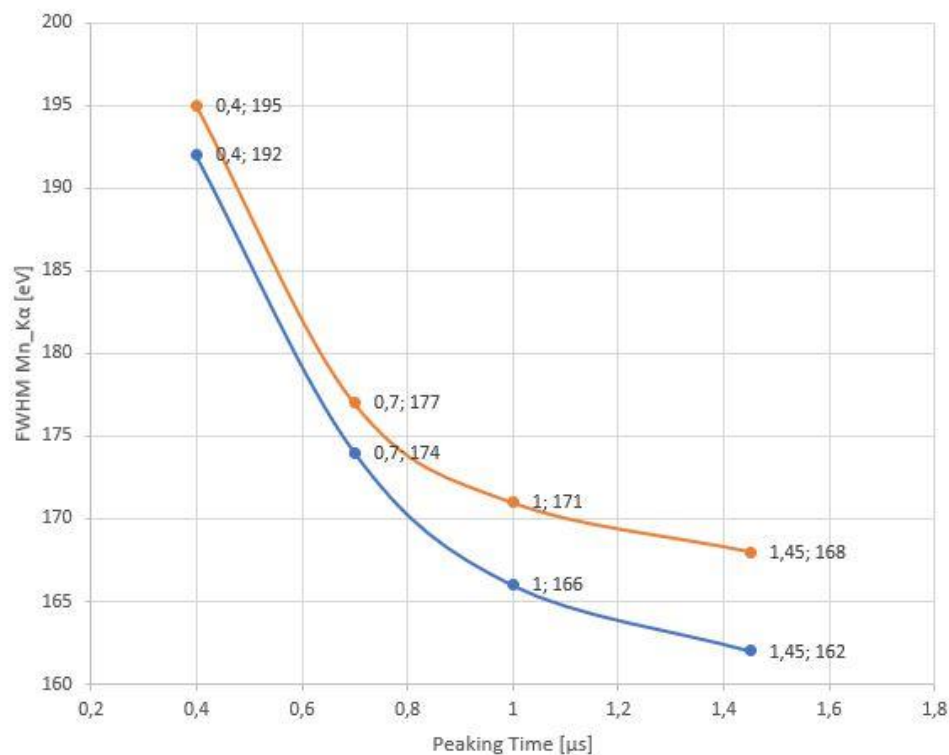


Tcool

- Chiller (18 °C)
- Nitrogen fluxing
- Peltier cells

Mode select	Detector	LDO	FPGA	ADC	
Last value	Detector 1	7.75 °C	48.00 °C	38.25 °C	33.56 °C
	Detector 2	8.37 °C	47.44 °C	38.31 °C	34.69 °C
	Detector 3	5.31 °C	44.12 °C	38.12 °C	34.37 °C
	Detector 4	3.37 °C	49.00 °C	38.50 °C	34.44 °C
	Detector 5	4.94 °C	46.69 °C	36.87 °C	33.81 °C
	Detector 6	4.50 °C	47.06 °C	37.75 °C	33.44 °C
	Detector 7	5.69 °C	46.25 °C	38.50 °C	33.56 °C
	Detector 8	6.56 °C	47.12 °C	37.87 °C	34.75 °C

Acquisitions with the complete detection system at different peaking time and temperature



Temperature	FWHM Mn Kα [eV]	Peaking time [μs]	(P/B) RATIO
Tamb	195	0,4	26,5
Tamb	177	0,7	28,5
Tamb	171	1,0	28,0
Tamb	168	1,45	26,6
Tcool	192	0,4	28,7
Tcool	174	0,7	30,1
Tcool	166	1,0	30,9
Tcool	162	1,45	29,2

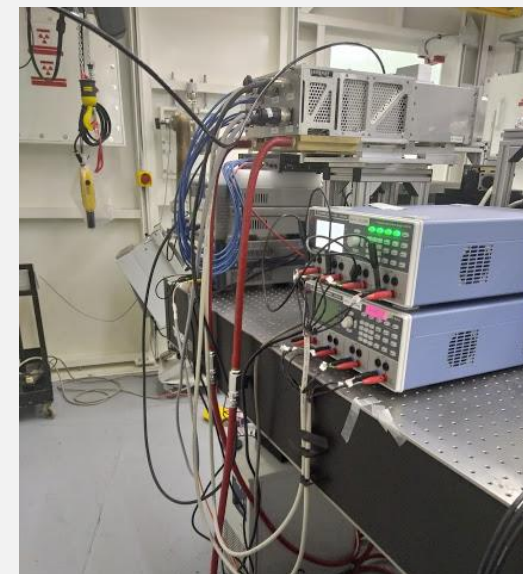
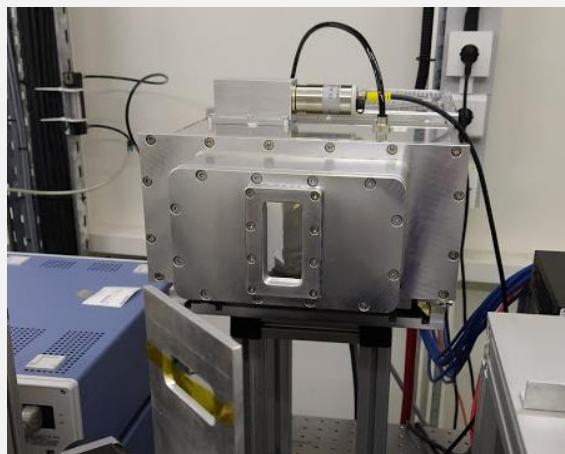
Mode select
Last value

	Detector	LDO	FPGA	ADC
Detector 1	27.81 °C	43.56 °C	35.81 °C	32.06 °C
Detector 2	28.50 °C	43.12 °C	35.87 °C	33.06 °C
Detector 3	27.12 °C	40.50 °C	35.94 °C	32.75 °C
Detector 4	24.75 °C	44.81 °C	36.25 °C	32.87 °C
Detector 5	26.75 °C	42.81 °C	34.75 °C	32.50 °C
Detector 6	27.50 °C	43.25 °C	35.19 °C	31.69 °C
Detector 7	25.87 °C	42.25 °C	35.94 °C	32.06 °C
Detector 8	26.75 °C	42.94 °C	35.25 °C	33.25 °C

Mode select
Last value

	Detector	LDO	FPGA	ADC
Detector 1	7.75 °C	48.00 °C	38.25 °C	33.56 °C
Detector 2	8.37 °C	47.44 °C	38.31 °C	34.69 °C
Detector 3	5.31 °C	44.12 °C	38.12 °C	34.37 °C
Detector 4	3.37 °C	49.00 °C	38.50 °C	34.44 °C
Detector 5	4.94 °C	46.69 °C	36.87 °C	33.81 °C
Detector 6	4.50 °C	47.06 °C	37.75 °C	33.44 °C
Detector 7	5.69 °C	46.25 °C	38.50 °C	33.56 °C
Detector 8	6.56 °C	47.12 °C	37.87 °C	34.75 °C

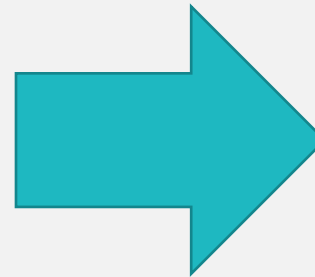
XAFS - SESAME Detection System installed at SESAME



SESAME waiting commissioning because of COVID-19

Conclusions

- SDDs have demonstrated very **good performances** and represent a very important **scientific and technological instrument**
- **Versatile dedicated design** of detection system
 - Very good energy resolution
 - Room temperature operability
 - Large area, in multipixel array
 - Low dead time
 - High count rate
- Numerous **important applications** of the detection system:
 - Agricultural and food chain (pollutants and contaminants)
 - Biophysics
 - Materials science and industry
 - Cultural heritage



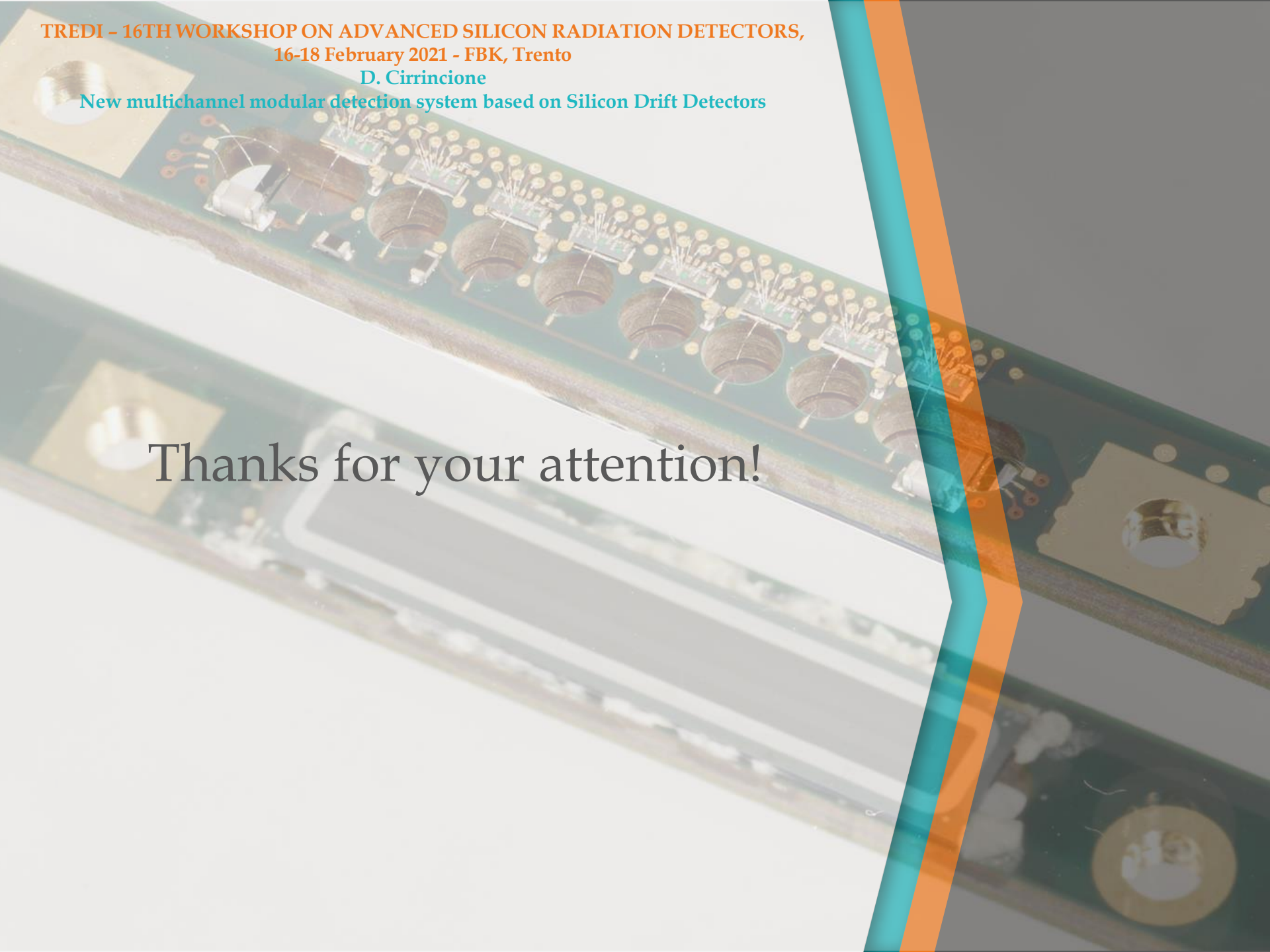
**Unique
Detection System**

TREDI - 16TH WORKSHOP ON ADVANCED SILICON RADIATION DETECTORS,

16-18 February 2021 - FBK, Trento

D. Cirrincione

New multichannel modular detection system based on Silicon Drift Detectors

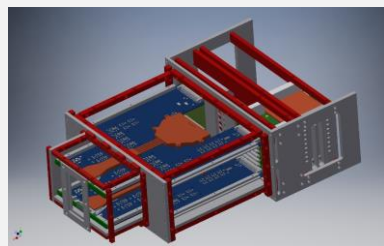


Thanks for your attention!

Backup slides

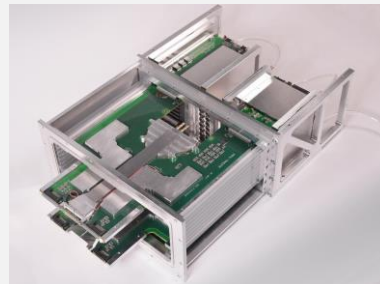


Evolution of the Detector System



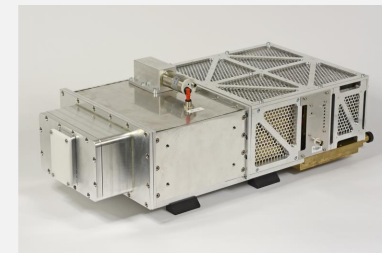
2016

3D rudimentary rendering



2018

64 channels Detector System



Autumn 2019

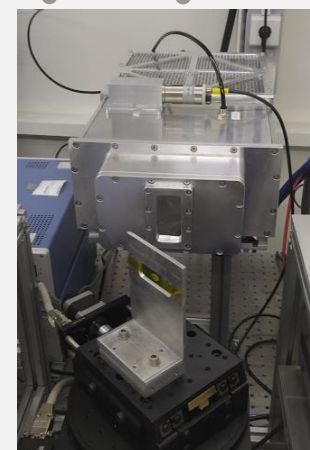
Project and rendering

2017



Structure with 16 channels

Spring 2019



Complete XAFS-SESAME Detector System: Manuals and Datasheet

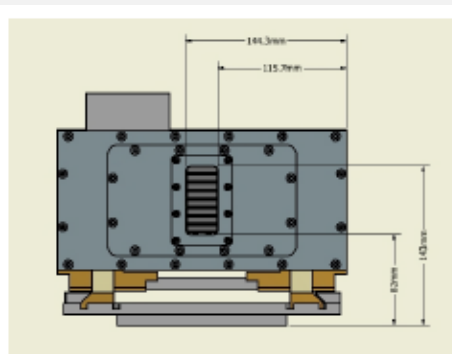


Figure 9: Front side of the detector system

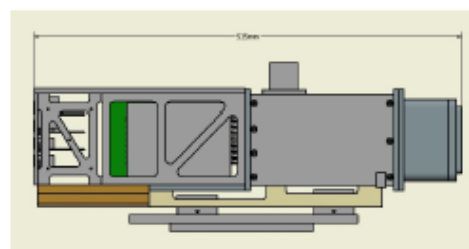


Figure 11: Right side of the detector system

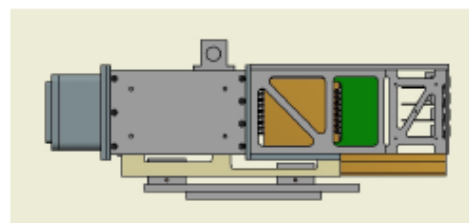


Figure 12: Left side of the detector system

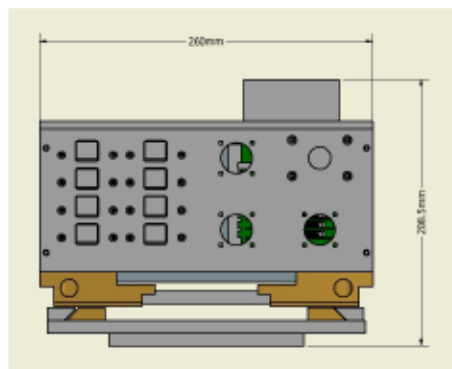


Figure 10: Back side of the detector system

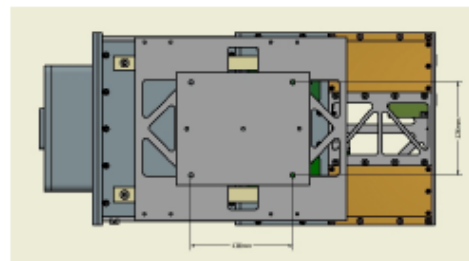


Figure 13: Down side of the detector system



FICUS software manual for the SESAME-XAFS Detector System

Contents

- 1 Overview
- 2 Description
- 3 Applications
- 4 Guide for Detector Expert
- 5 Guide for Beamline Staff
- 6 Guide for User
- 7 Safety warnings for using the SE
 - 7.1 Instructions for switching on
 - 7.2 Instructions for switching off
 - 7.3 Instructions for cooling mode
- 8 Troubleshooting
- 9 Information & Contact - ReDSoX



SESAME Detector System Datasheet

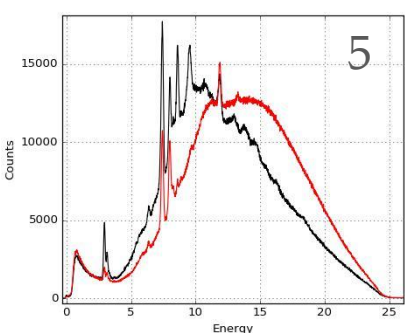
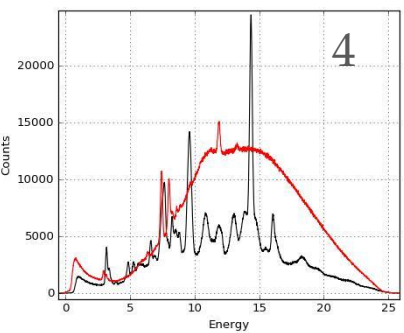
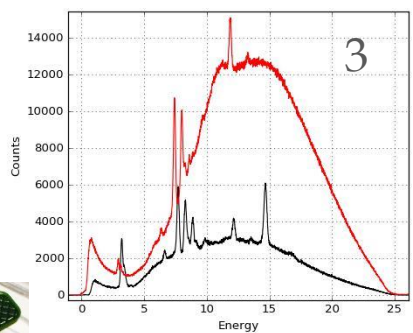
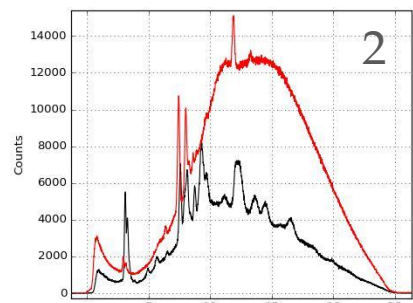
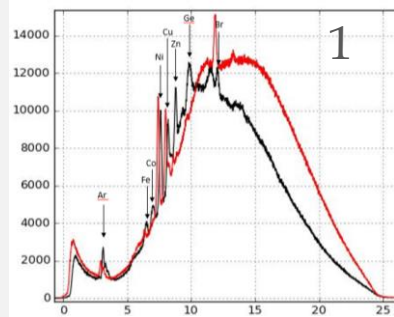
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Test strip8 - Characterization of detector materials

Characterization of detector materials:

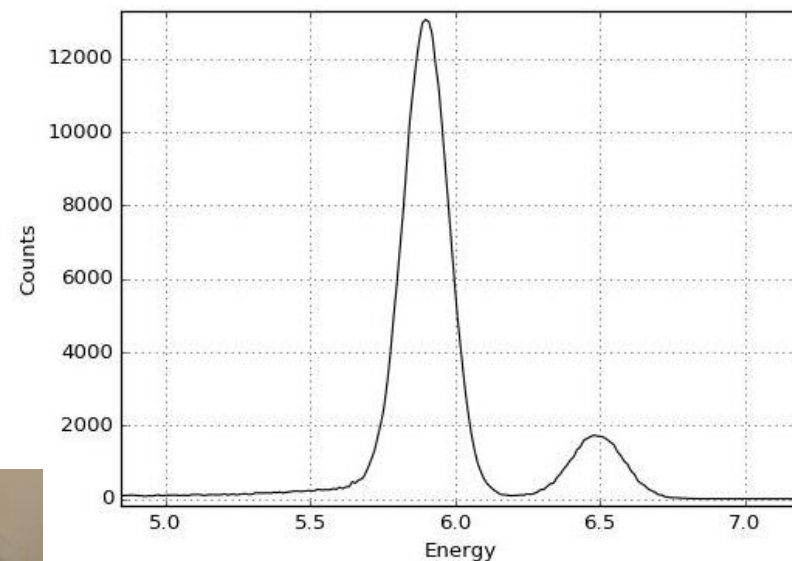
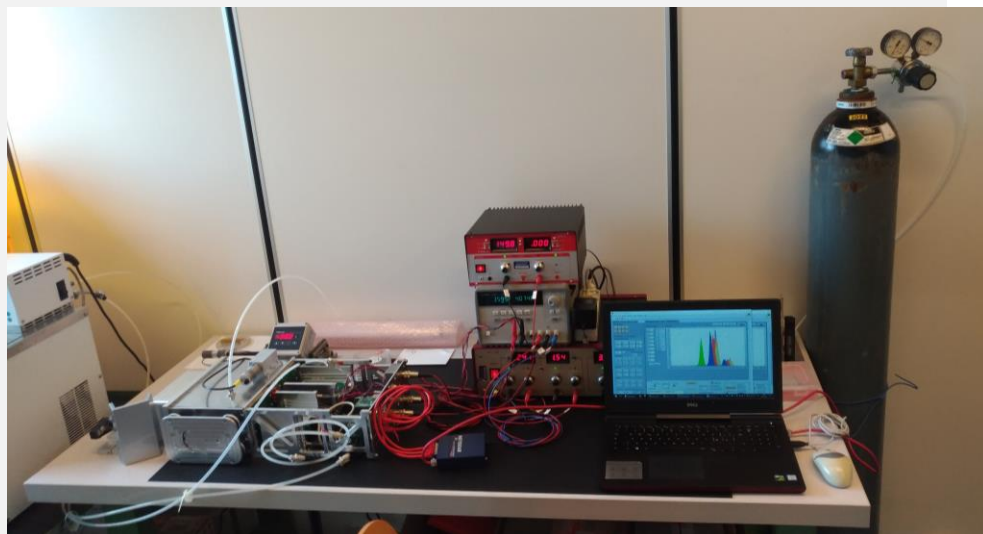
1. Glue of detector
2. Glue of ASIC
3. PCB e ASIC
4. Peltier cell
5. Glue of Peltier



- **Scattering:** Argon, Potassium, Iron, Nickel, Copper, Bromine
- **Glue detector:** Chlorine, Argon, Potassium, Iron, Cobalt, Zinc, Gallium, Germanium, Bromo
- **Glue ASIC:** Argon, Potassium, Iron, Cobalt, Nickel, Copper, Zinc, Gallium, Bromine
- **PCB+Detector:** Argon, Calcium, Iron, Nickel, Zinc, Bromine
- **Glue Peltier:** Argon, Calcium, Titanium, Chrome, Iron, Nickel, Copper, Gallium, Arsenic, Bromine, Strontium
- **Glue Peltier:** Argon, Calcium, Iron, Nickel, Zinc, Arsenic, Bromine

Tests in INFN-Ts laboratory

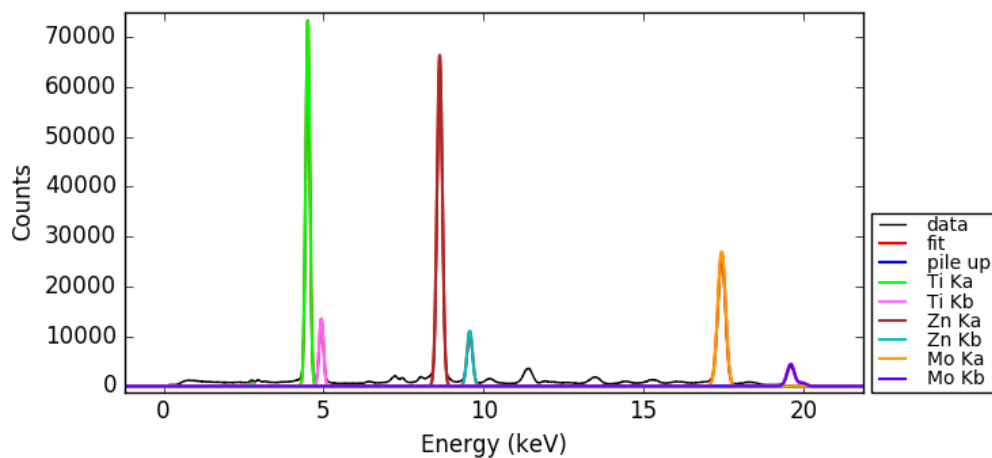
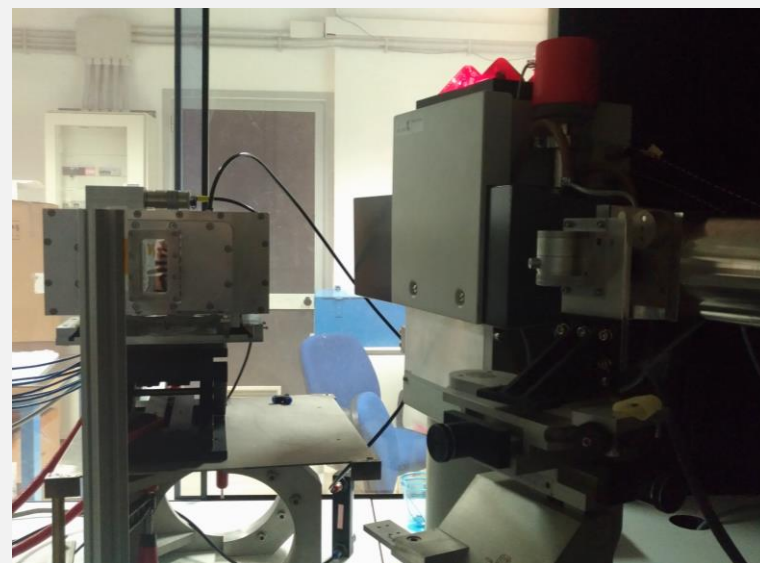
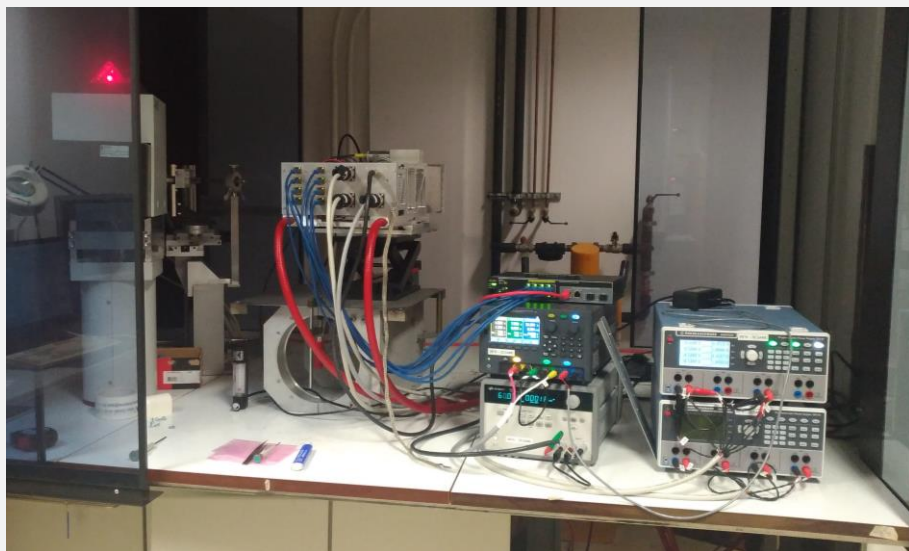
- Test and selection of the detectors
- Step by step detector assembly
- Test of every strip
- Strip selection



Acquisition with all the 8 channels of strip21 and ^{55}Fe source at room temperature.

The resolution is 170 eV at Mn ka line at room temperature with a peaking time of 0.9 μs .

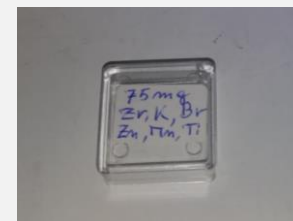
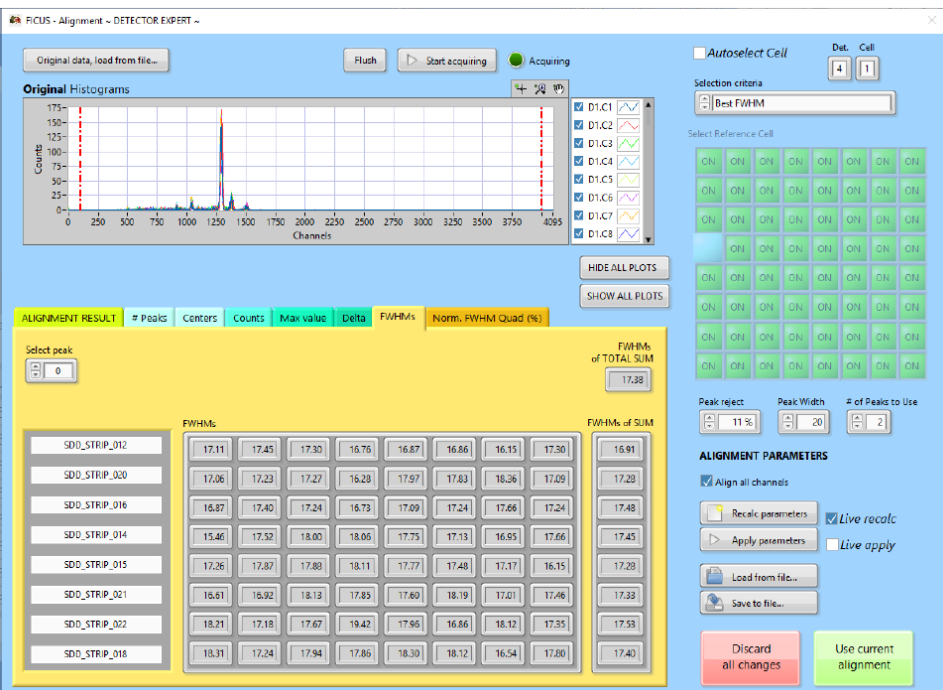
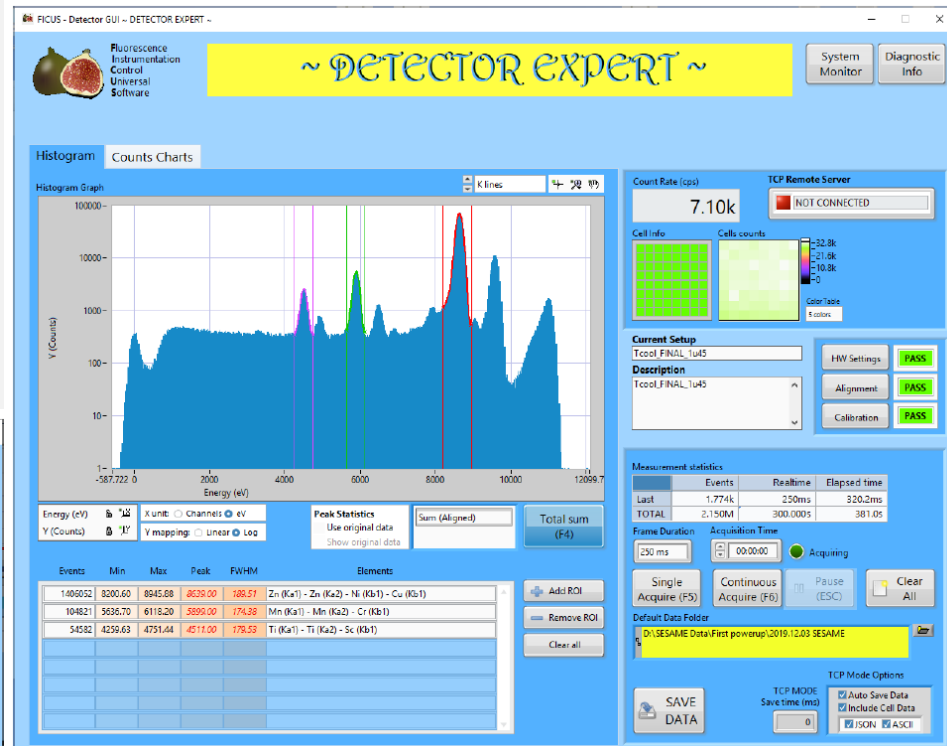
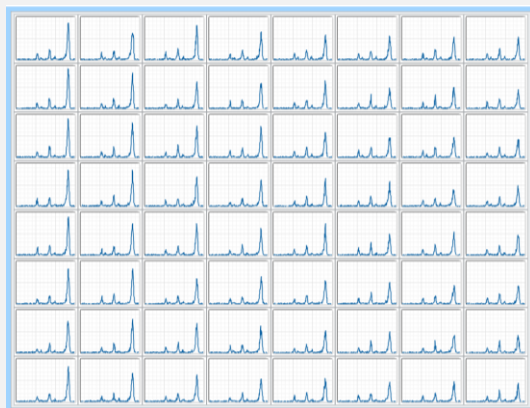
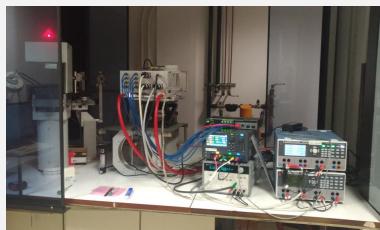
Tests in X-ray optical laboratory (Elettra)



Analysis of the calibration sample (Ti, Zn, Mo), acquisition with strip8 at room temperature with a peaking time of 0.9 μ s.

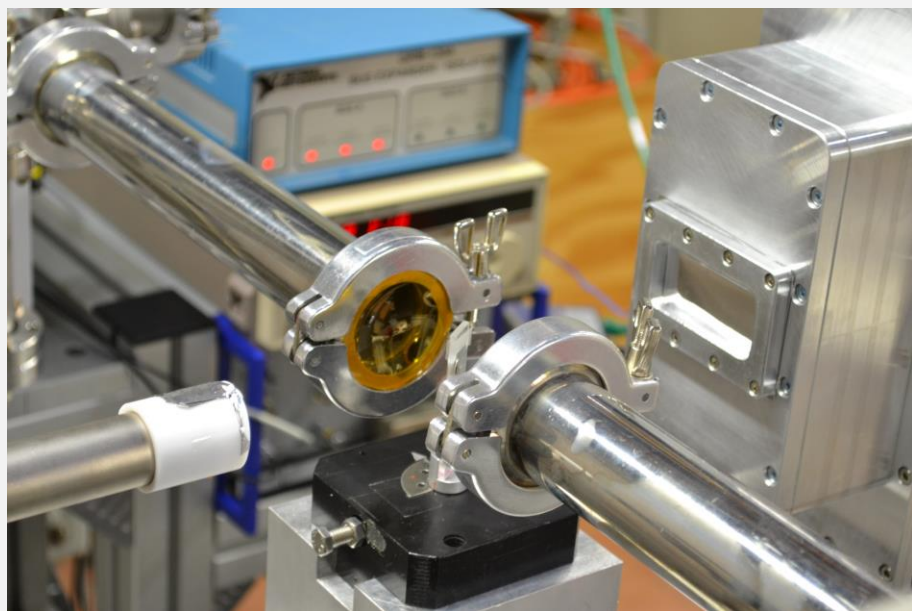
Line	Energy [eV]	FWHM [eV]
Ti $K\alpha$	4509	155
Ti $K\beta$	4932	159
Zn $K\alpha$	8639	193
Zn $K\beta$	9572	201
Mo $K\alpha$	17479	257
Mo $K\beta$	19607	270

Sum of 64 channels - Calibration sample



Calibration sample (Zr, K, Br, Zn, Mn, Ti)

Position of detectors on beamline XAFS-ELETTRA

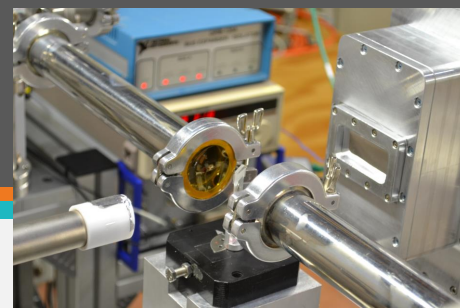


Detector in normal position

Detector in parasitic position



The current detector of the beamline

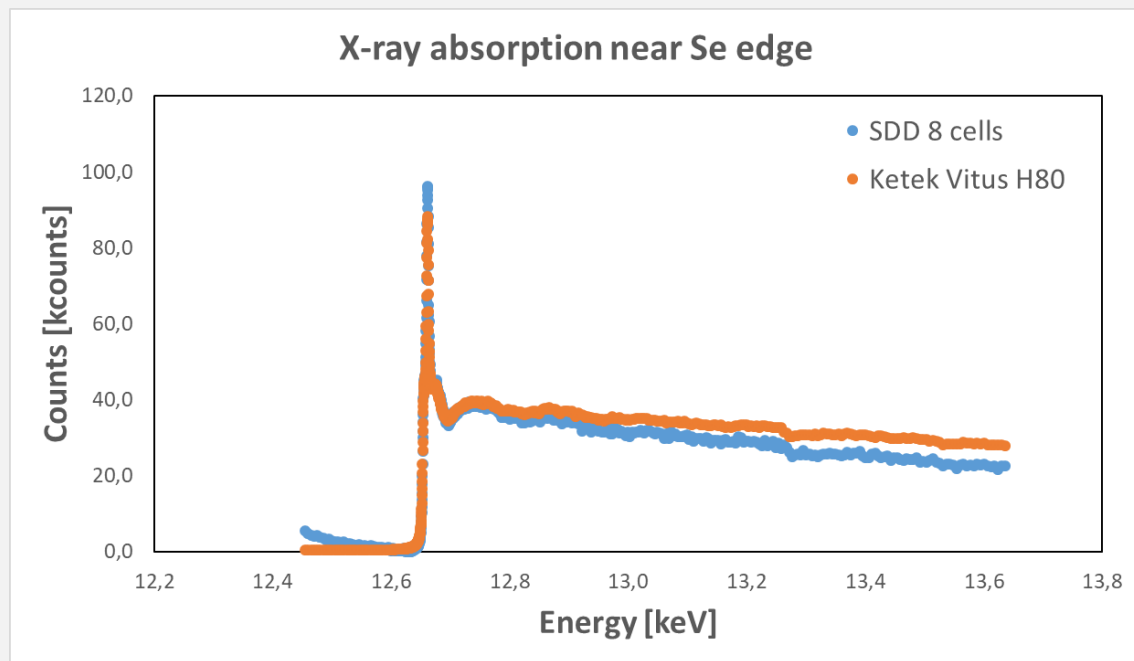


KETEK GmbH AXAS-M Silicon Drift Detector

It has a **single 100 mm² SDD cell** (80mm² of effective area with collimation) with an FWHM energy resolution of ~ 170 eV for the Mn *K α* line at 5.89 keV for a peaking time of 1.32 μ s at **-70°**. It reaches up to 50% of dead time with 1.3×10^5 counts s⁻¹ of output.



XAFS spectrum normalized for the two detectors



This measurement was achieved thanks to the synchronization capabilities of our system. In this way we were able to measure at the same time with both our system and the Ketek one transparently and accordingly to the beamline control software