



# ARCADIA

Advanced Readout CMOS Architectures with Depleted Integrated sensor Arrays

## TCAD simulation studies of Fully Depleted Monolithic Active Microstrip Sensors (FD-MAMS) for the ARCADIA project

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16<sup>th</sup> Trento Workshop on Advanced Silicon Radiation Detectors

# Fully Depleted Monolithic Active Microstrip Sensors (FD-MAMS)

- Feasibility in a commercial fabrication process
- New and cost-effective solution for tracking and timing
- Particle, nuclear, space, medical applications
- Synopsys Sentaurus TCAD 3D simulations
  - Sensor electrical characteristics
  - Signal formation
- Inter-strip region wide enough to host monolithic integrated CMOS electronics

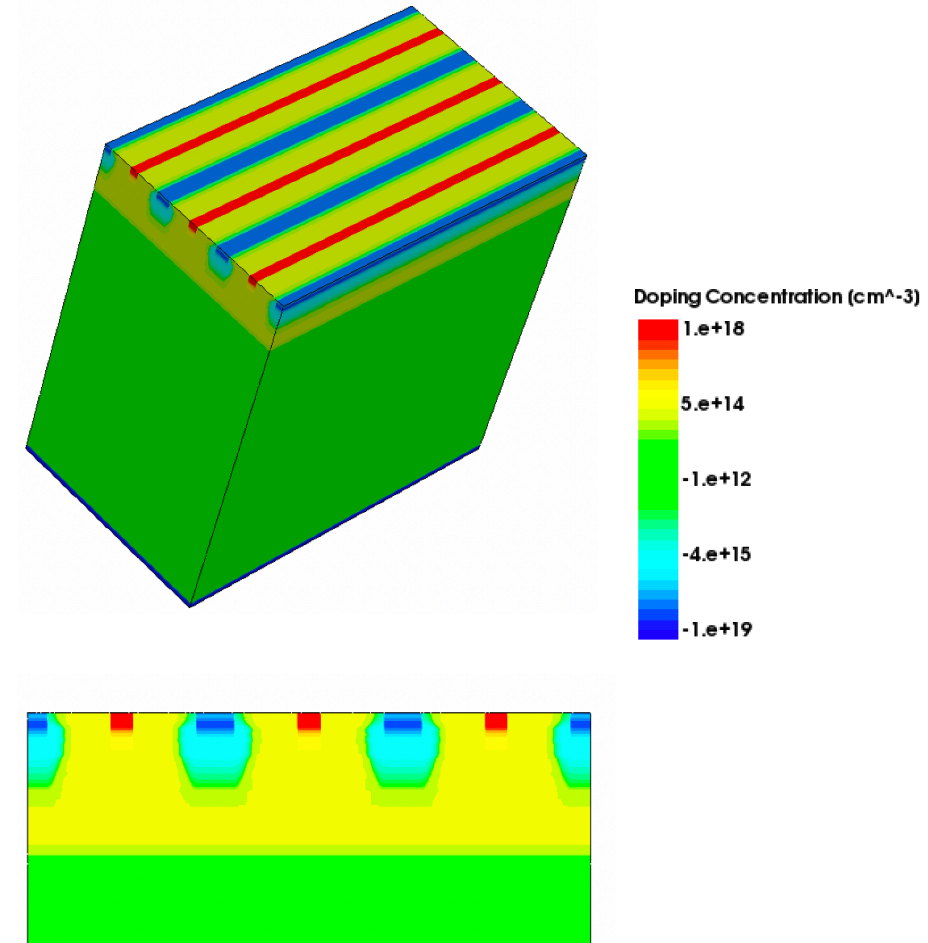
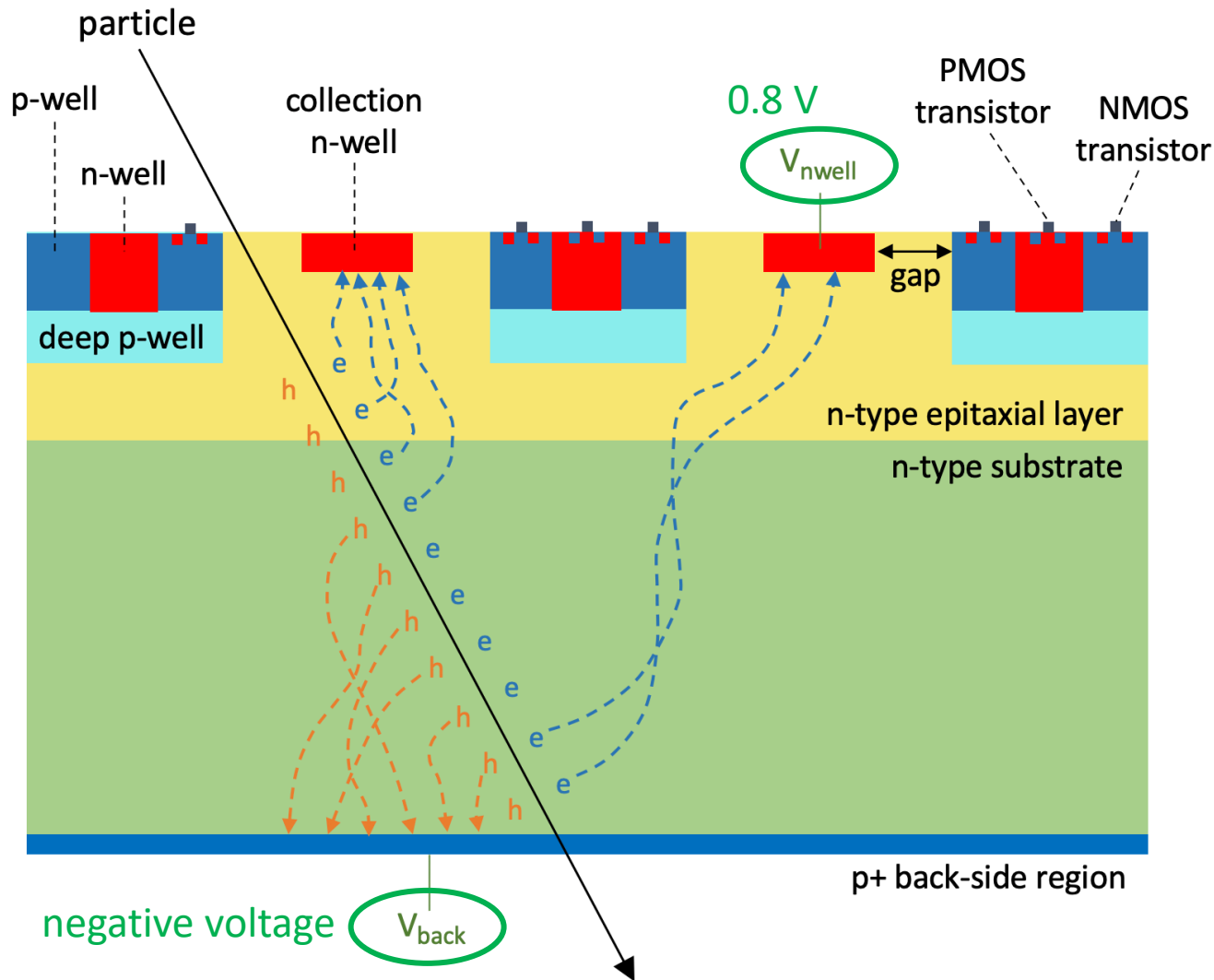


# The idea: CMOS monolithic strips sensors

- Microstrips: up to now hybrid
- High spatial resolution, simpler readout, lower power density
  
- Recent proposals: pixel matrix with strip readout
- Our proposal: strip-shaped CMOS monolithic sensor
  - Upcoming engineering run: **1.2 cm strip length** with **25 $\mu$ m and 10 $\mu$ m pitch**
- Reduce complexity of detector assembly (no 1-by-1 strip bonding)

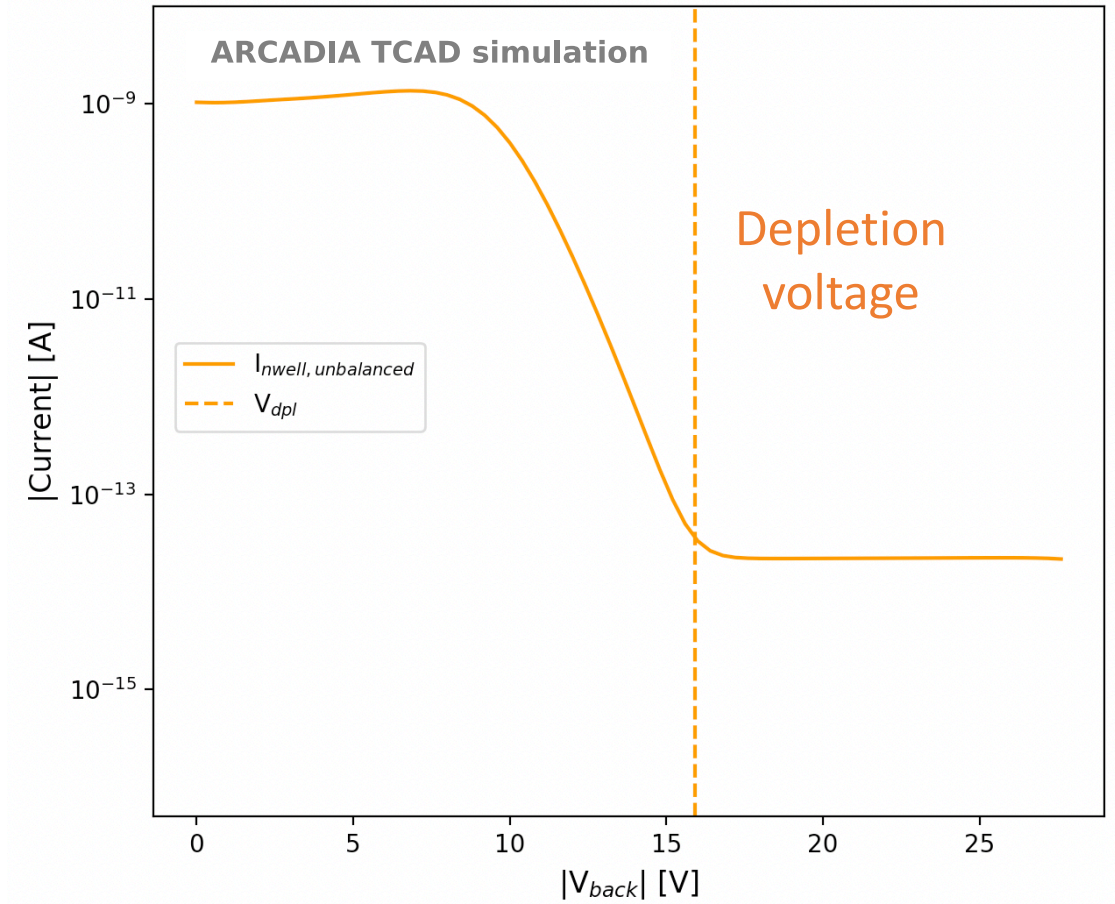
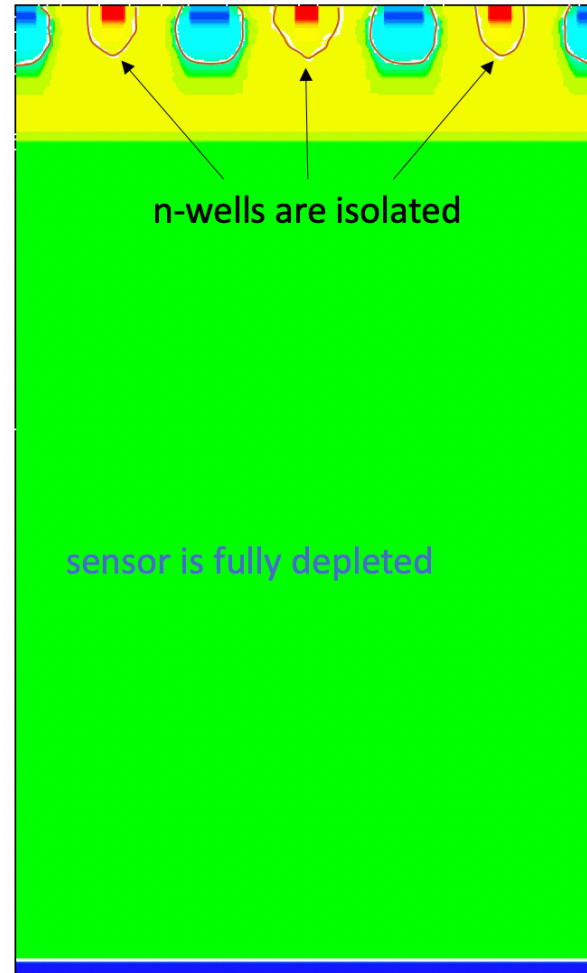
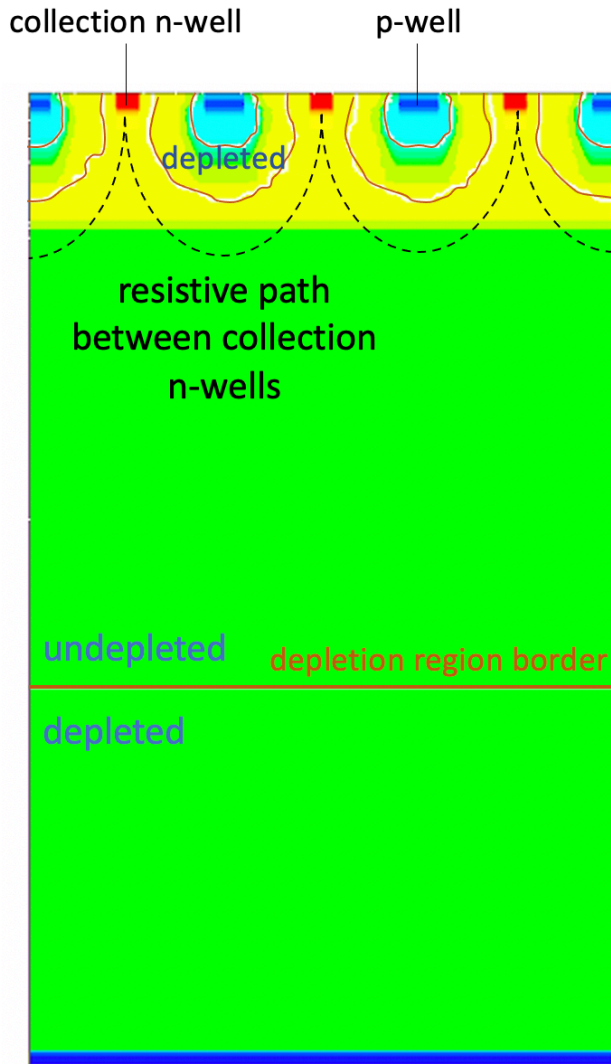
# ARCADIA sensor

- LFoundry commercial 110nm CMOS process

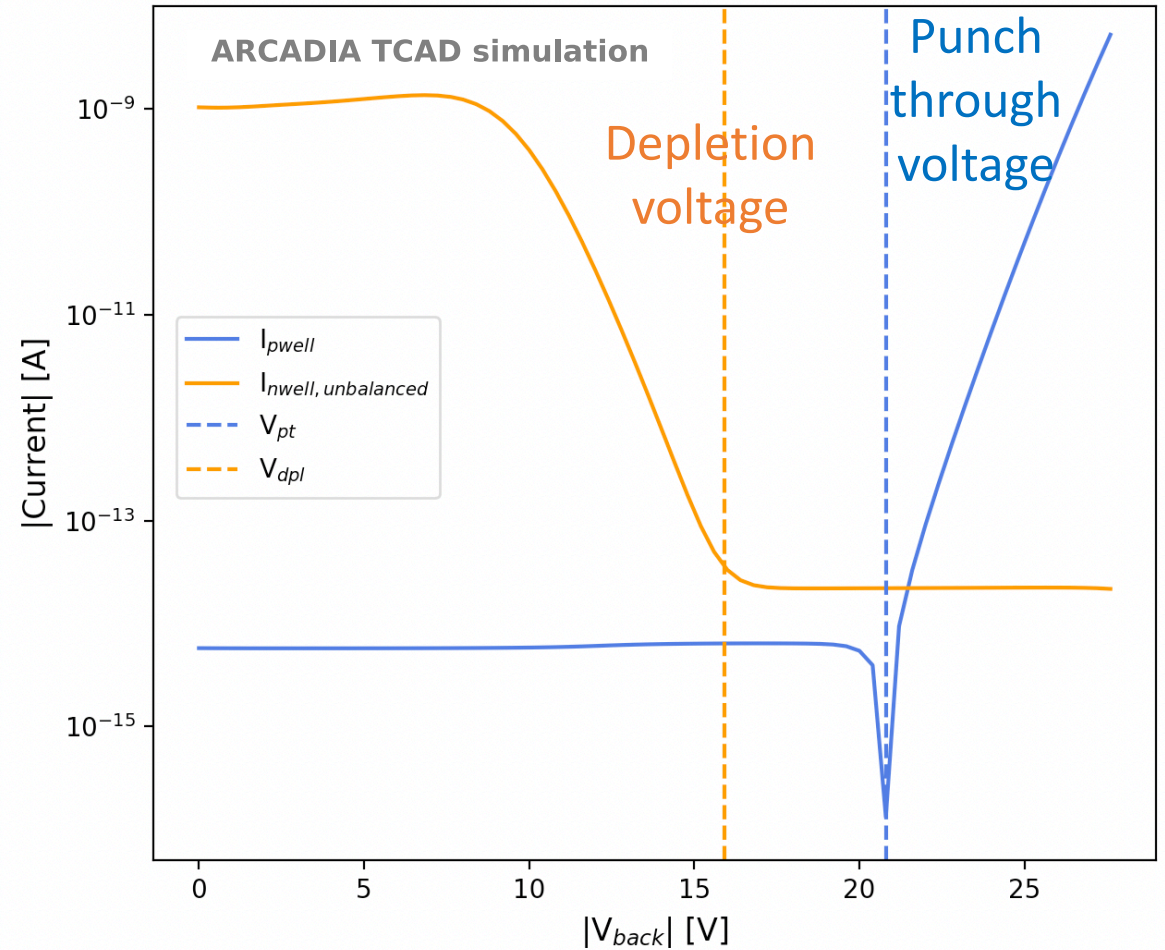
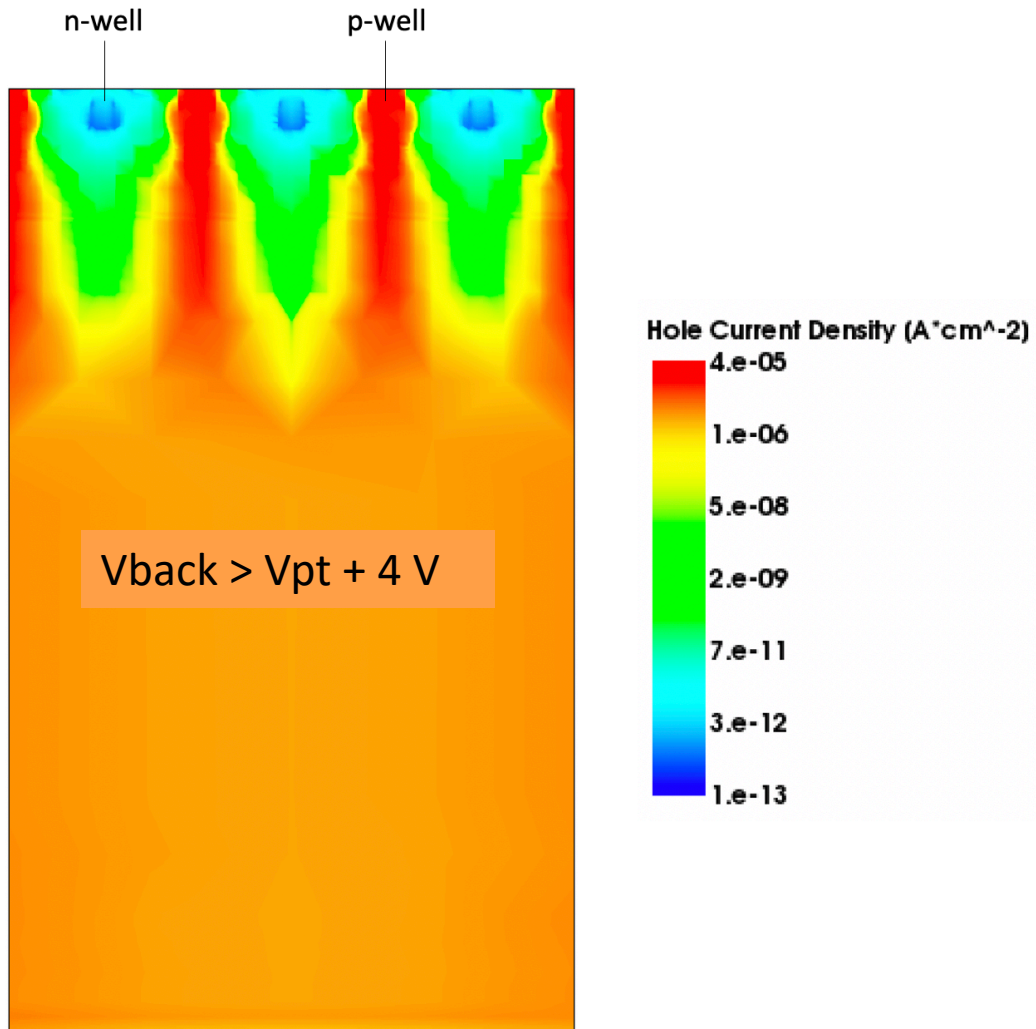




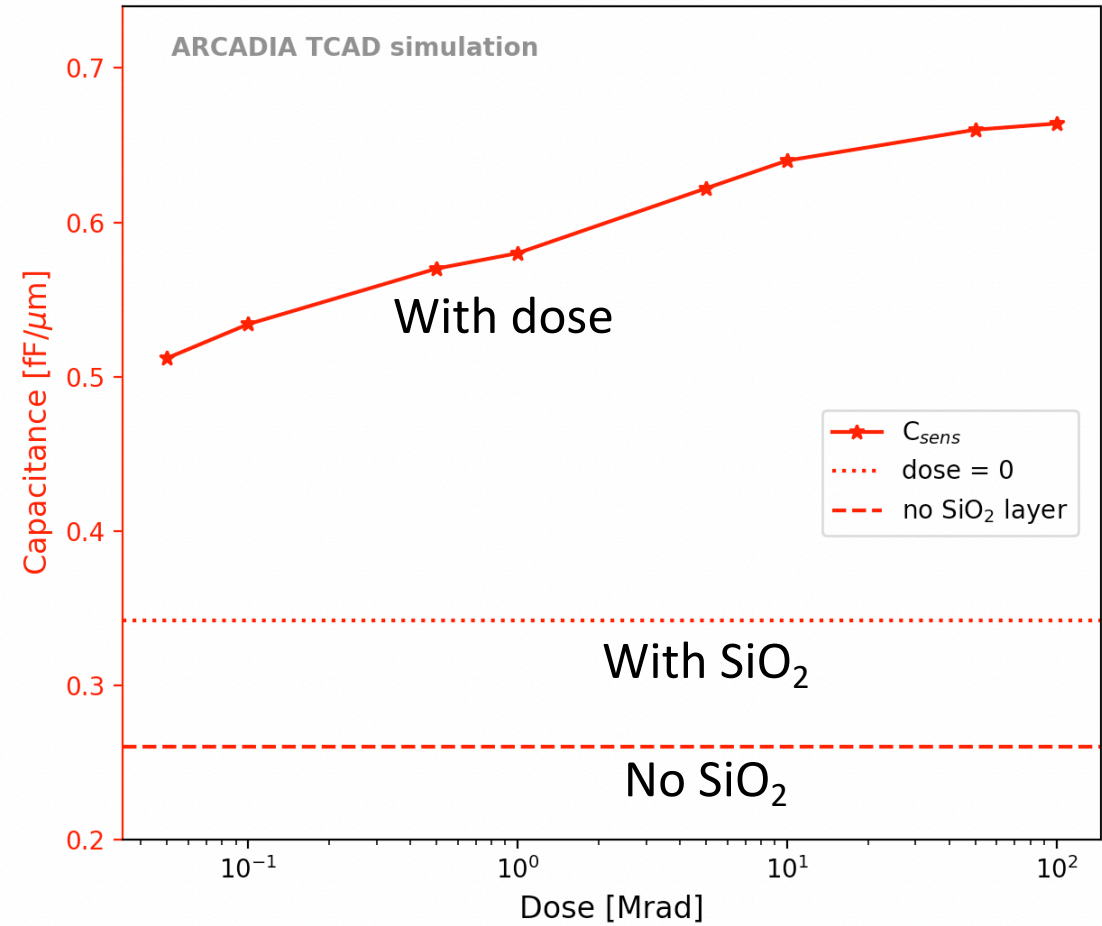
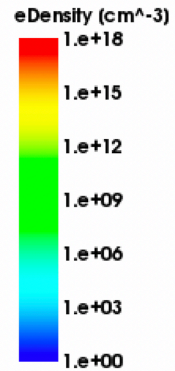
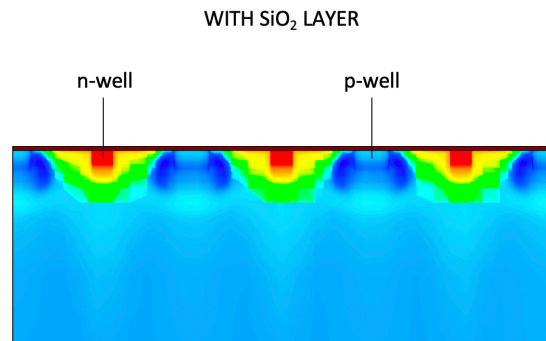
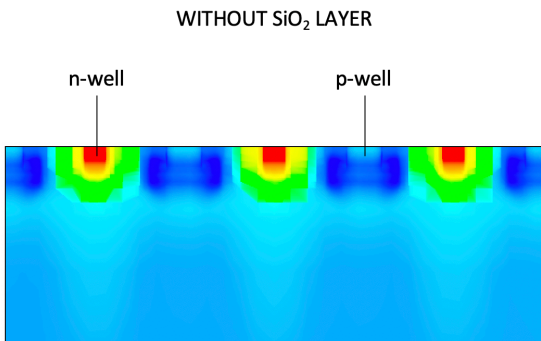
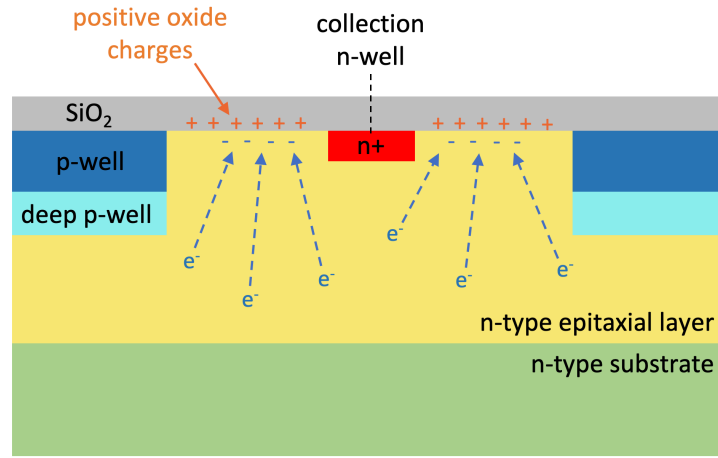
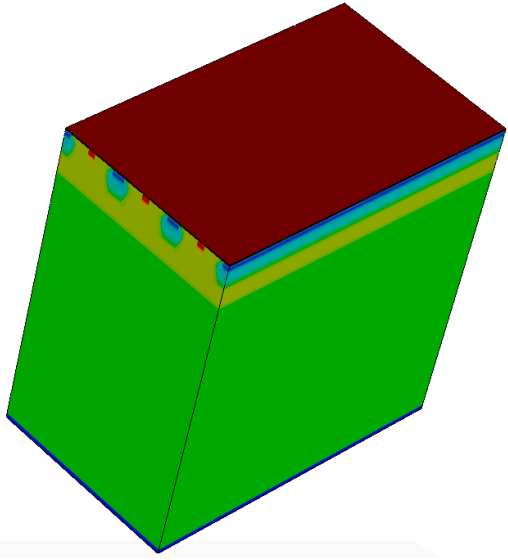
# Depletion



# Punch through

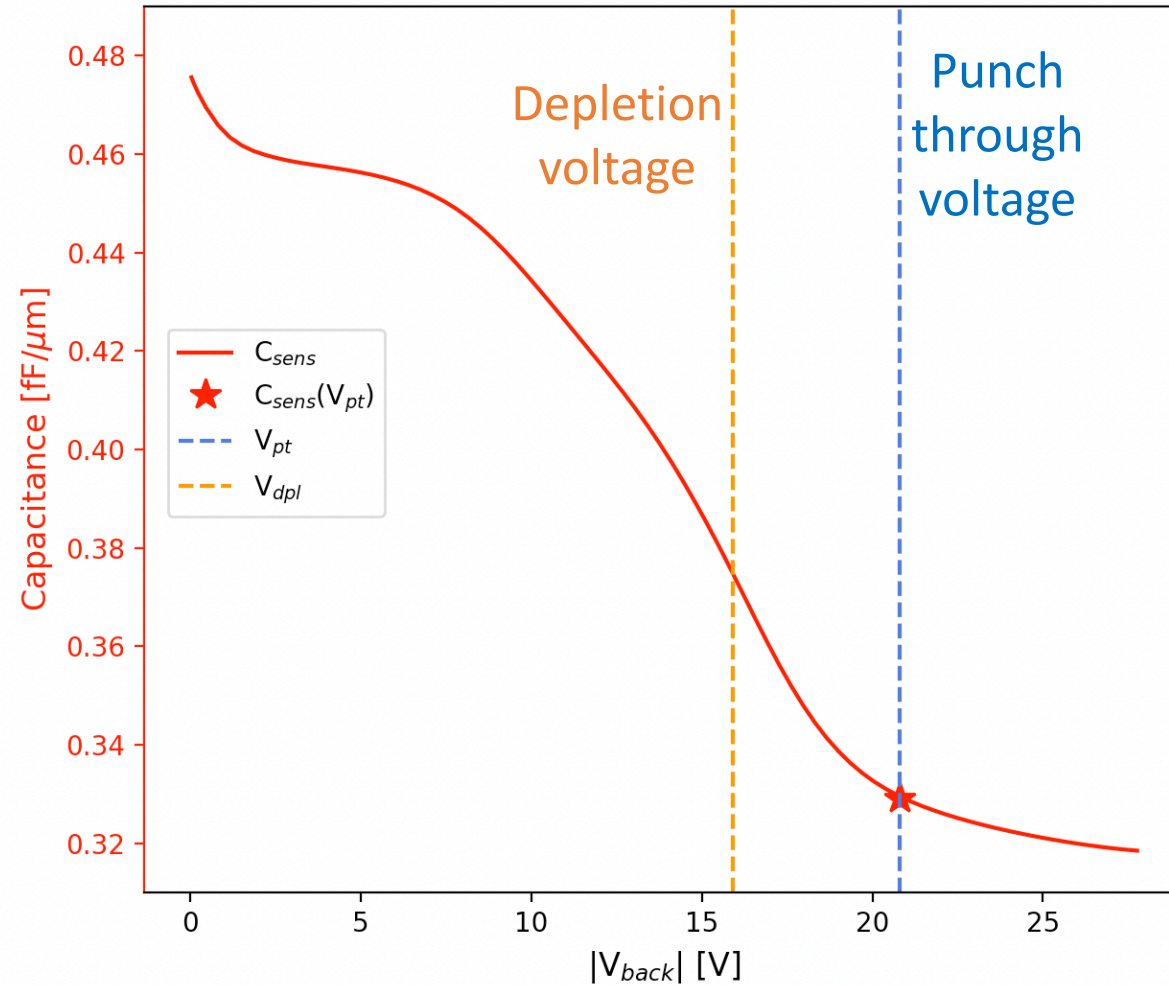
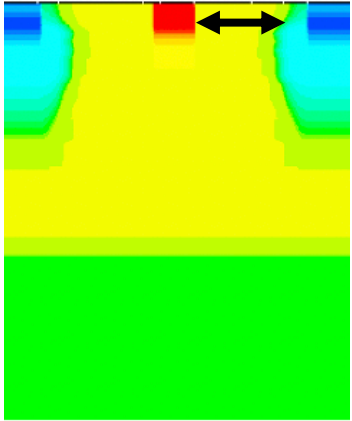


# SiO<sub>2</sub> and surface damage

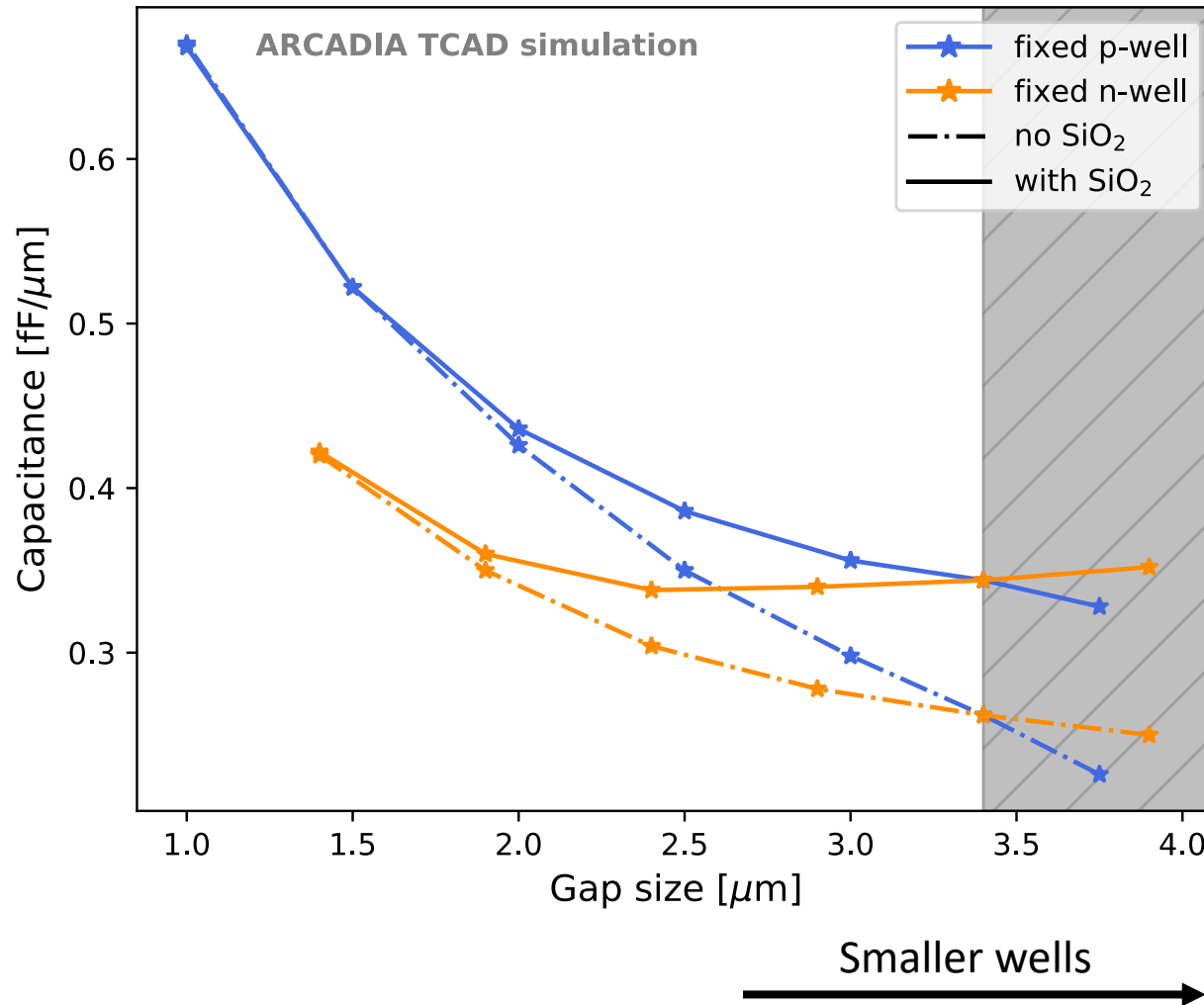
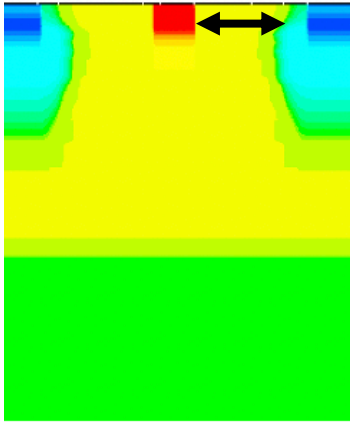




# Sensor capacitance

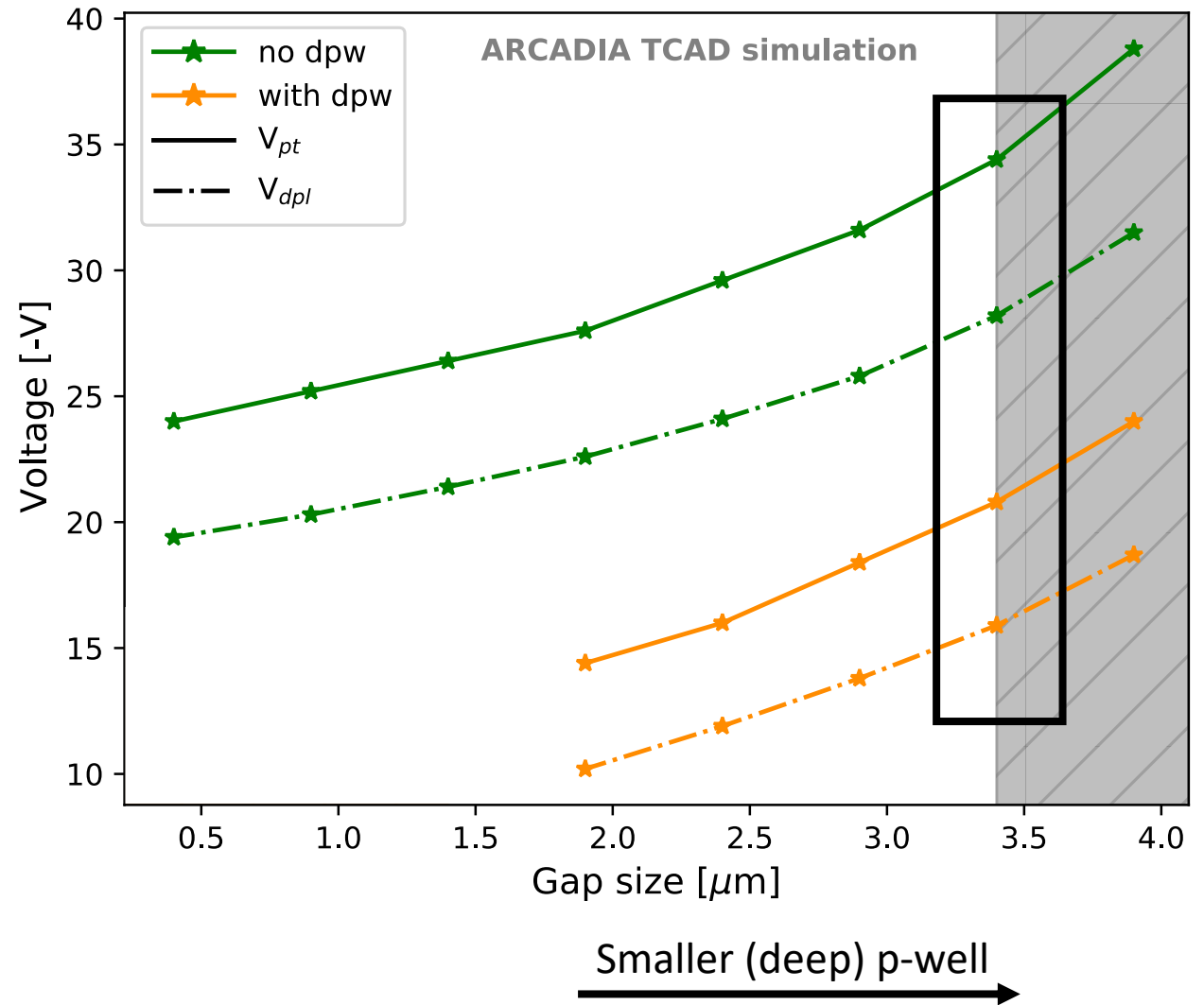
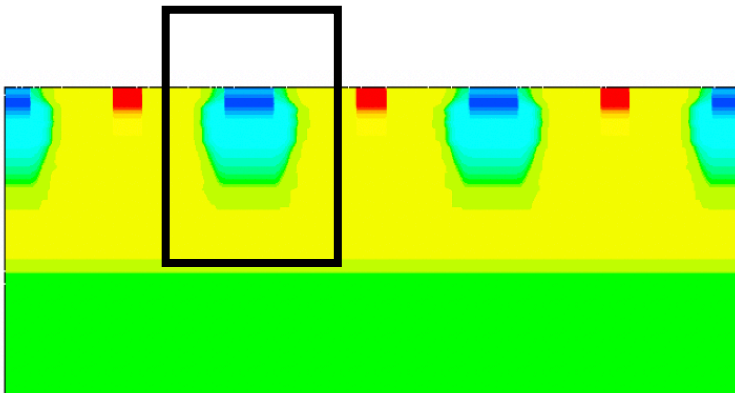


# Sensor capacitance



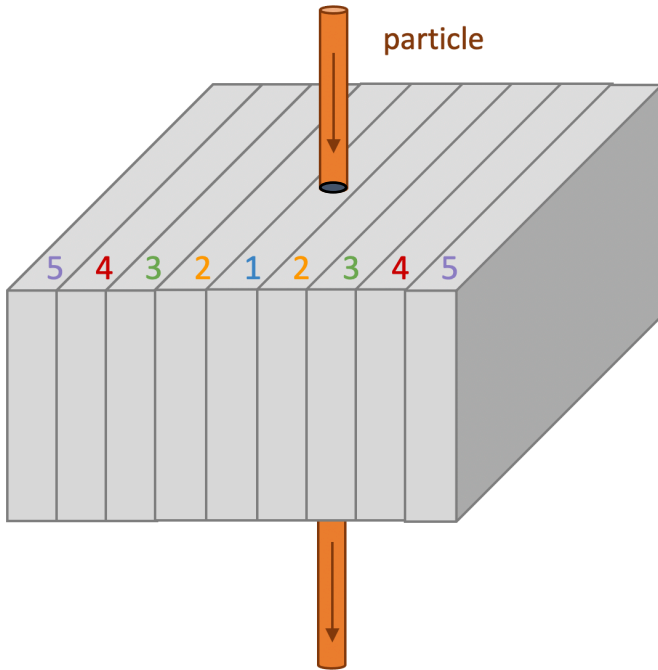
- Expectation: small wells for minimum capacitance
- Confirmed for n-wells
- Smallest p-well is not necessarily best option, especially at larger pitches

# Operating ranges

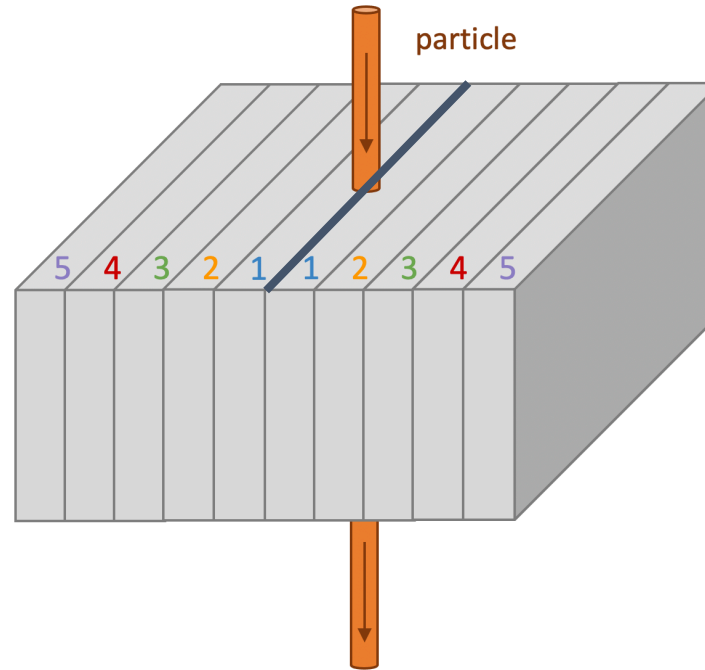


# Transient simulations

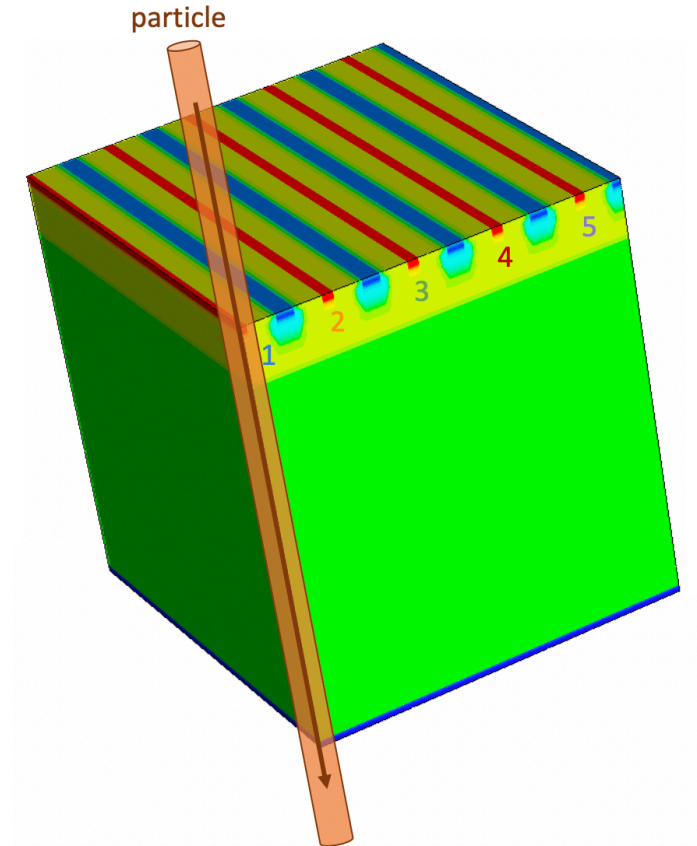
Central incidence



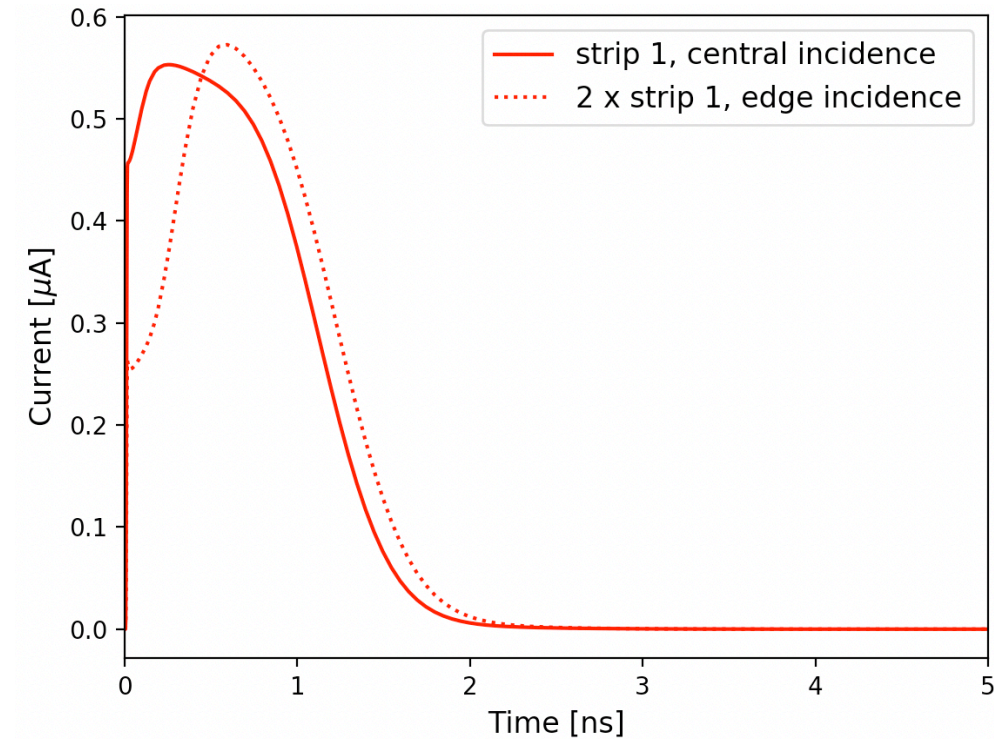
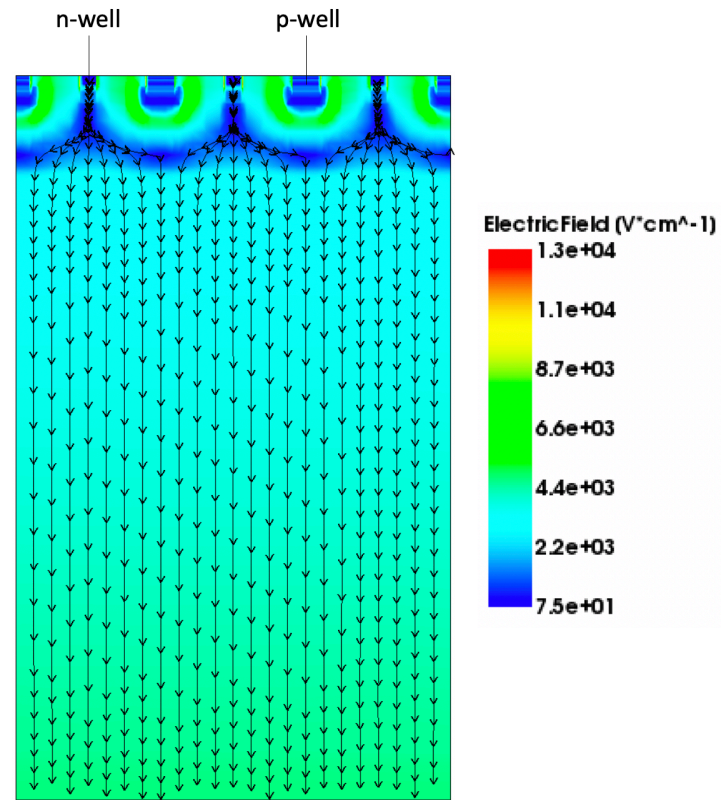
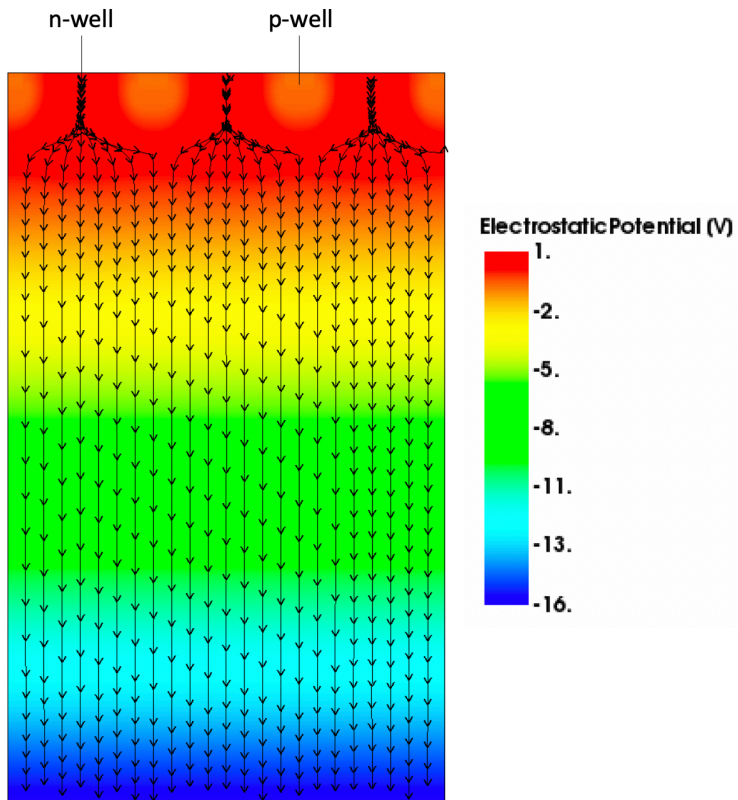
Edge incidence



Reduced simulation domain

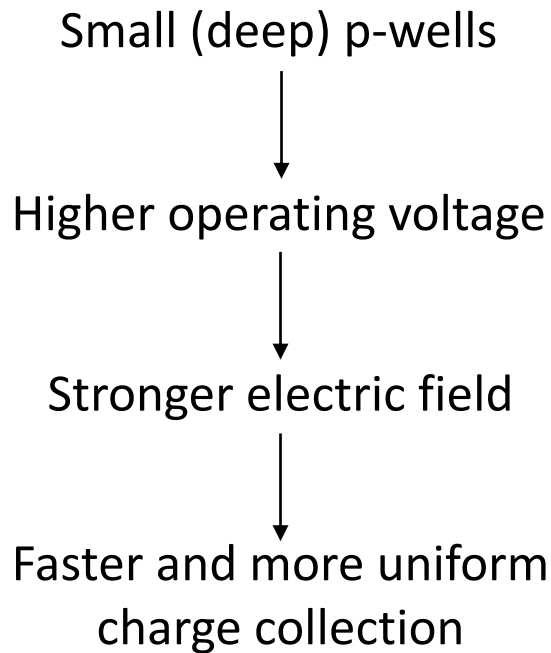


# Electric field and potential, signals

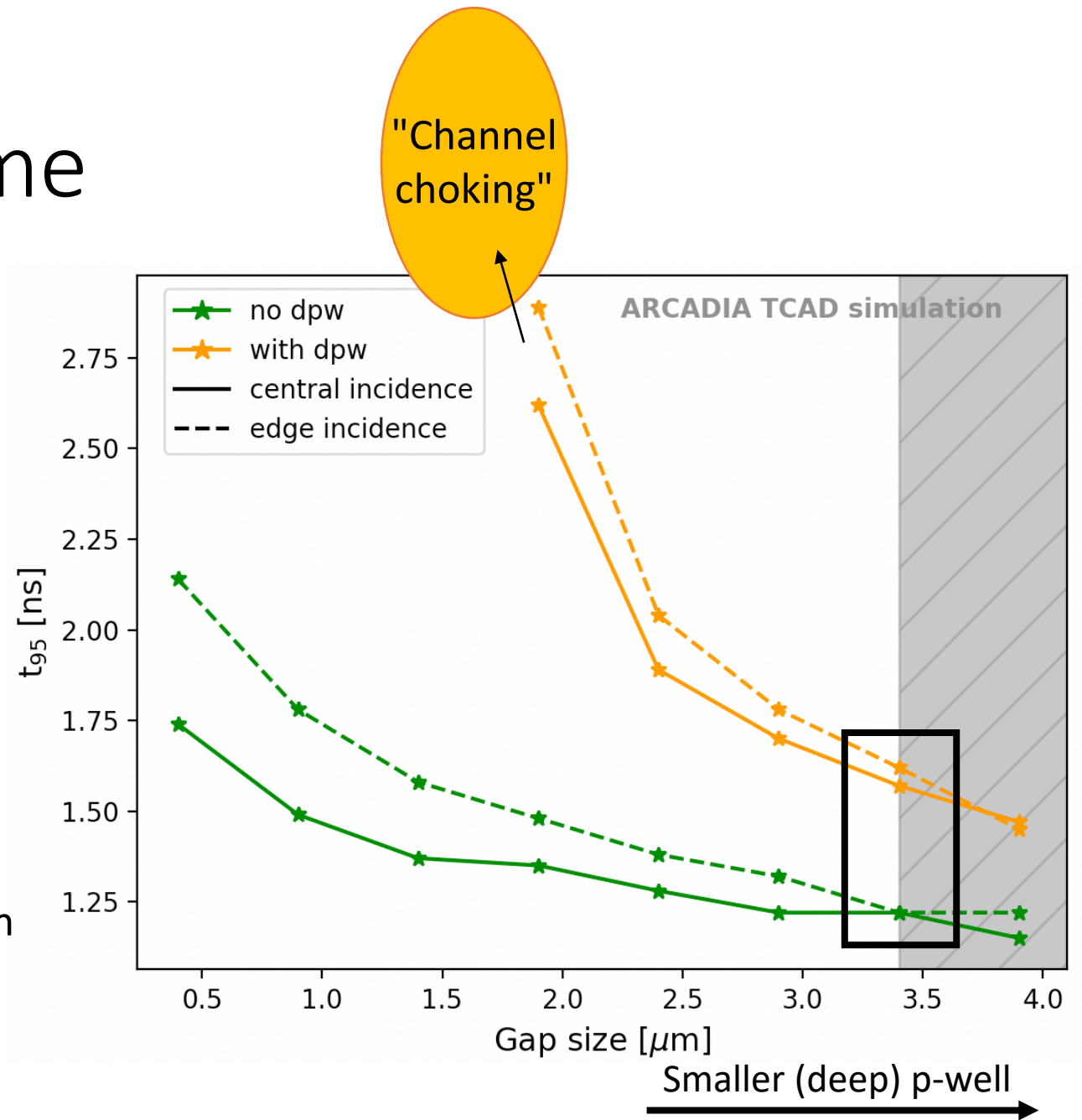




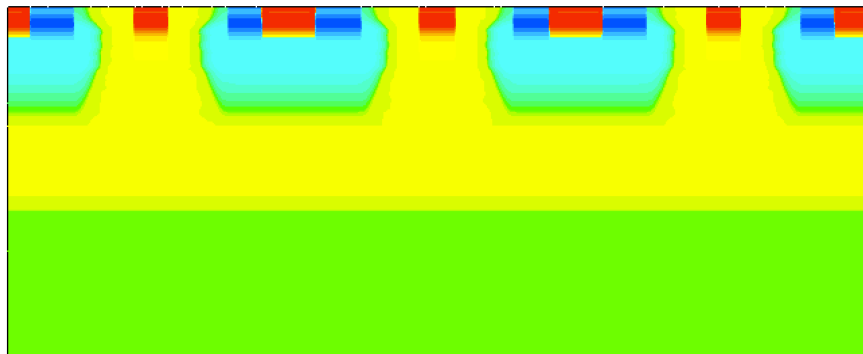
# Charge collection time



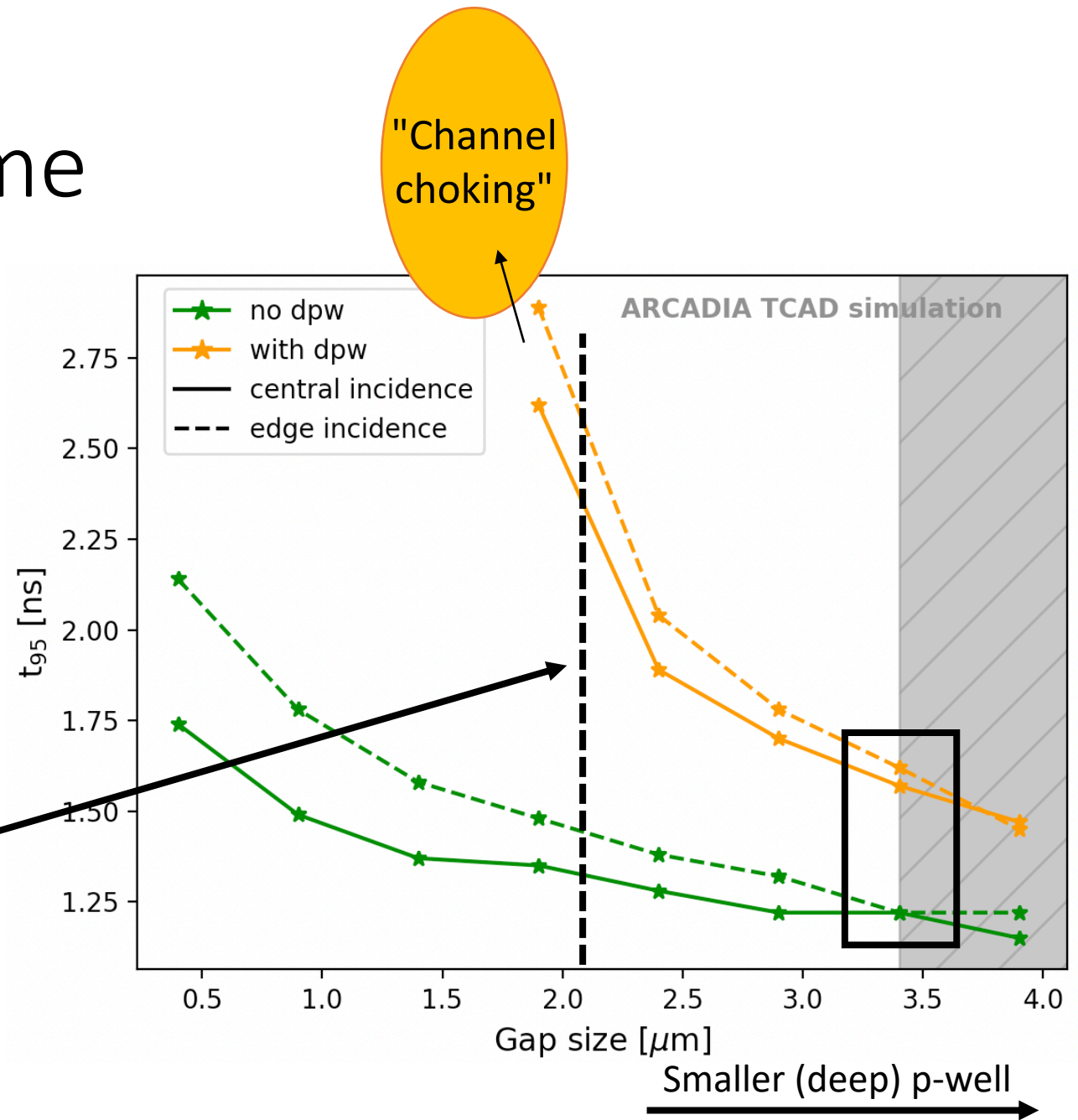
- Optimised geometry → 95% charge collection in
  - ~ 1.6 ns (with deep p-well)
  - ~ 1.2 ns (without deep p-well)



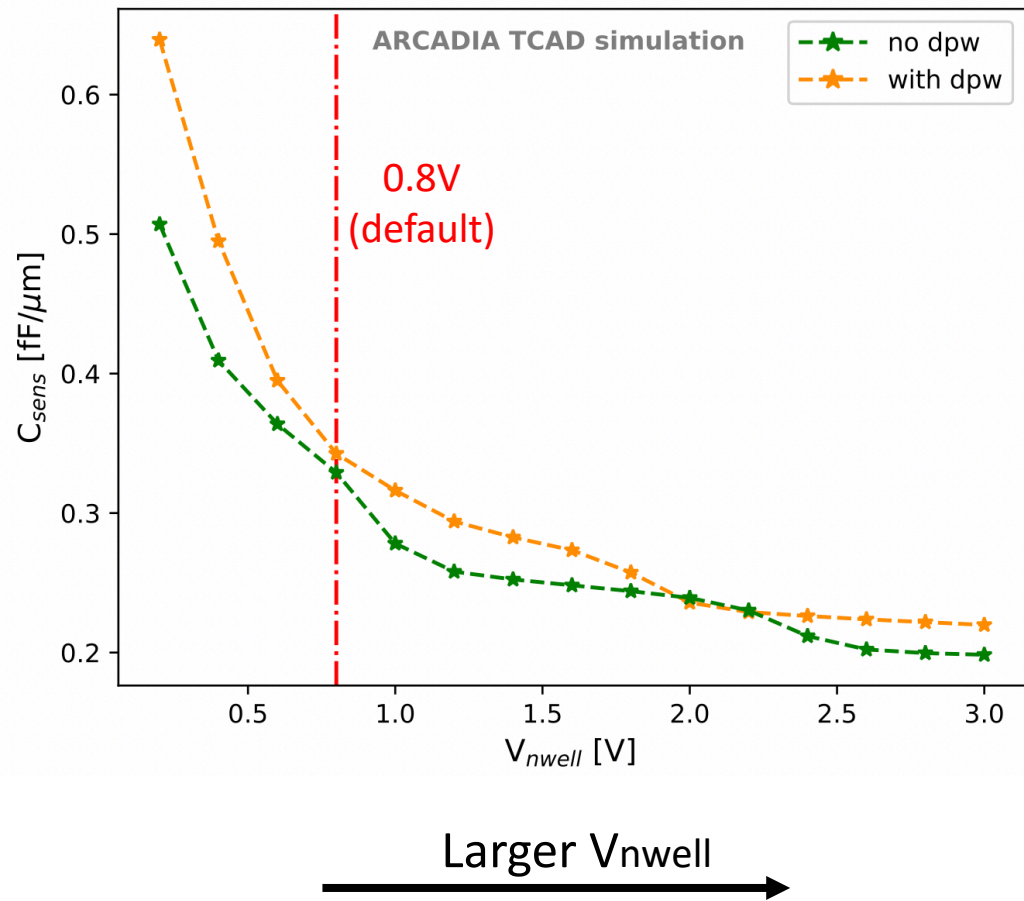
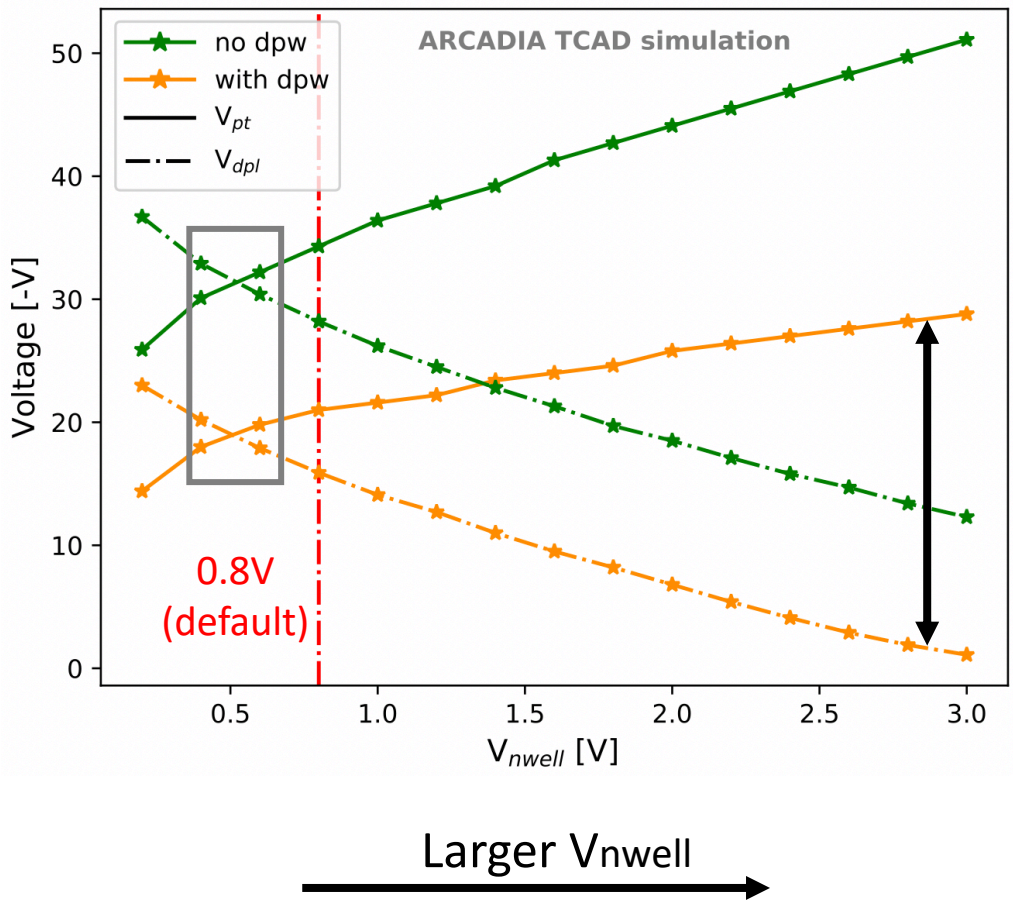
# Charge collection time



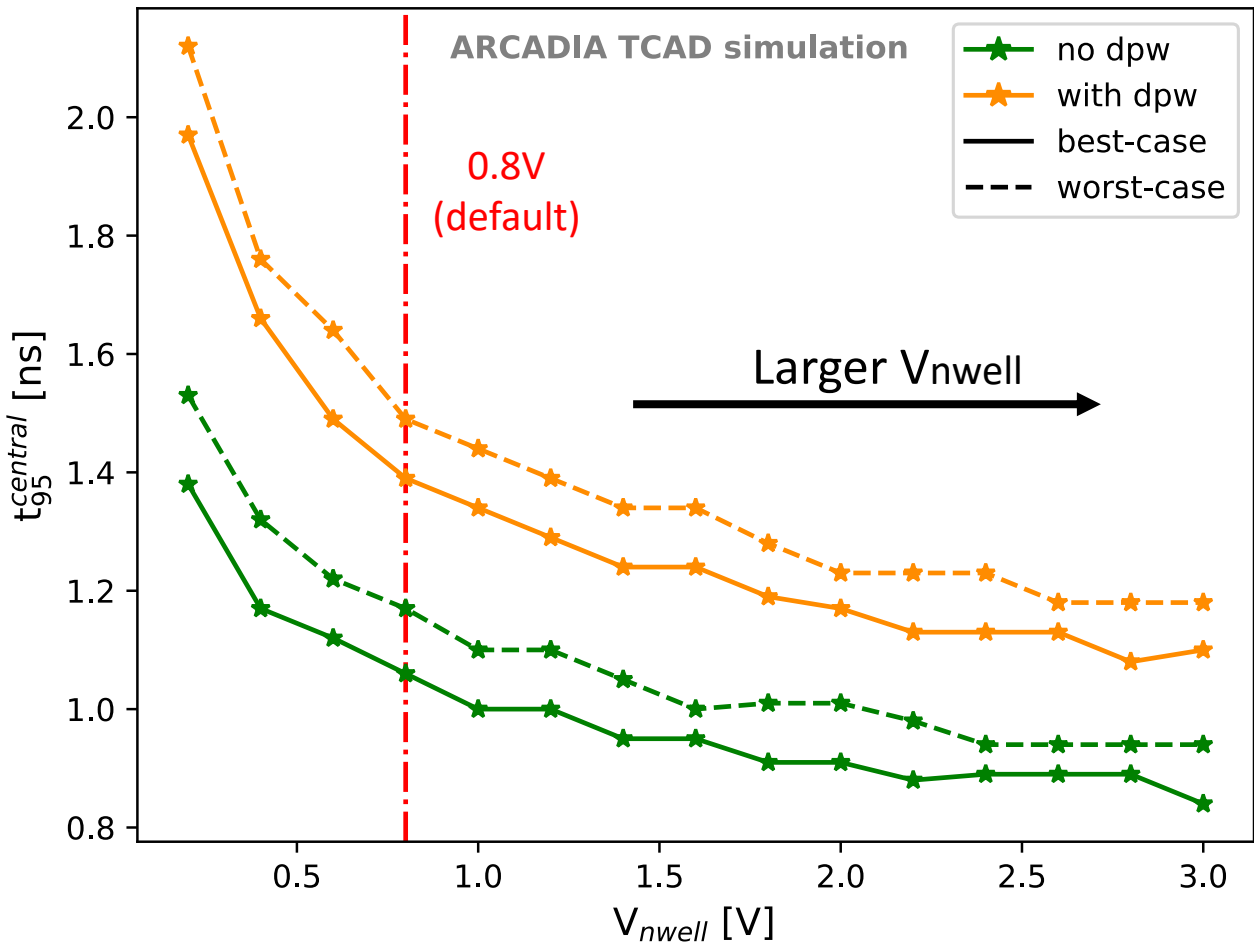
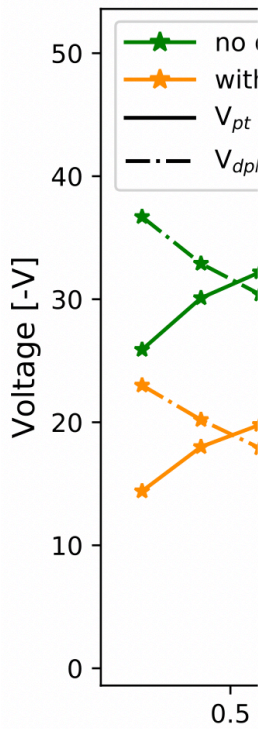
- Vertical line: max gap size for CMOS electronics integration between adjacent strips



# Enhancements for fast timing



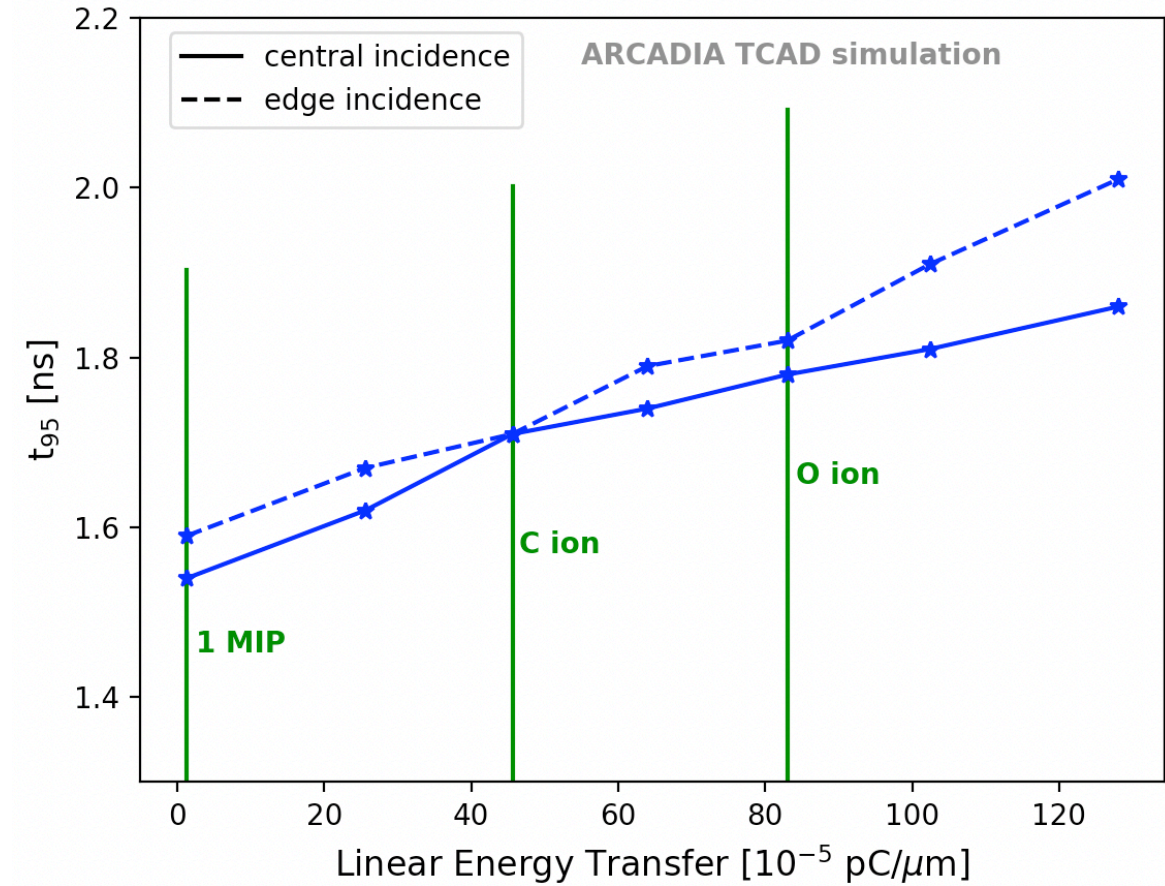
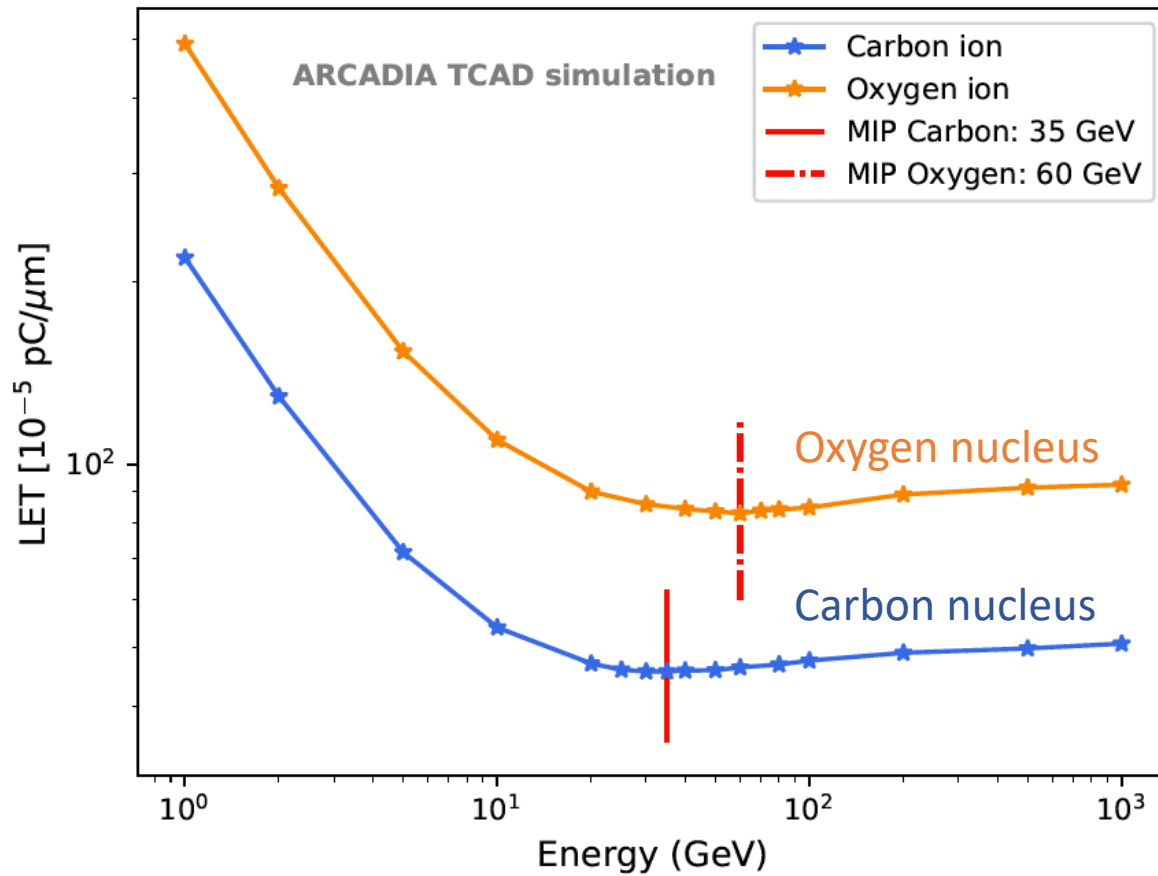
# Enhancements for fast timing





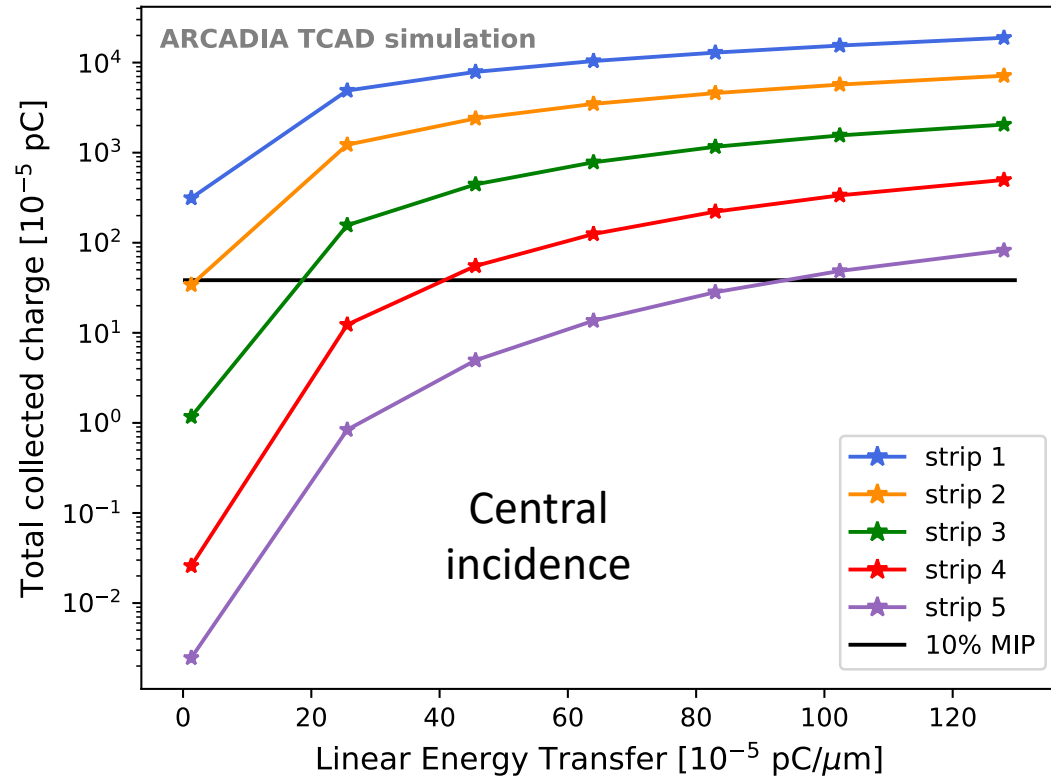
# Heavy ion nuclei

- 95% collection time raises by 300-400ps over a factor 100 increase in LET
- Never > 2 ns with 50 $\mu$ m thick sensors

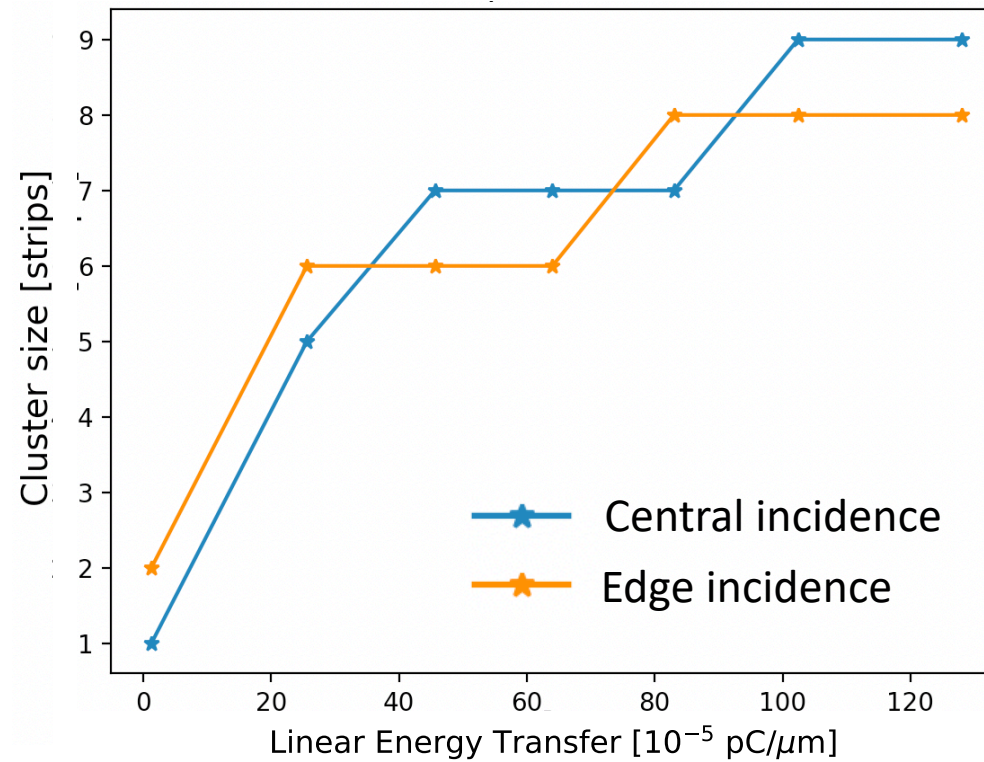
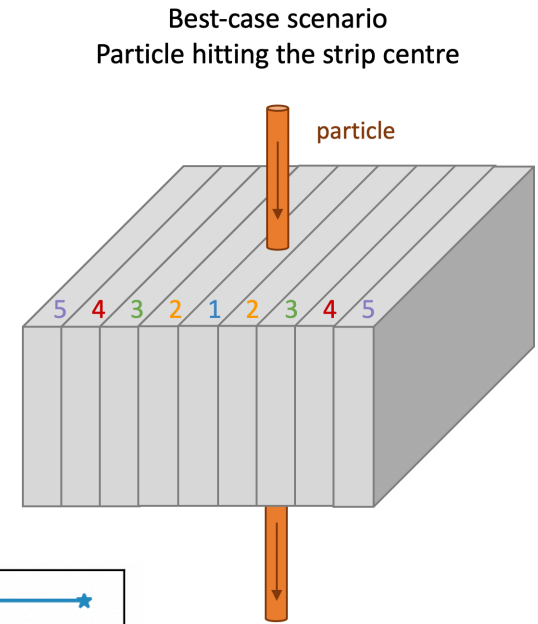


Geant4: <https://github.com/mcentis/muonOnSilicon>

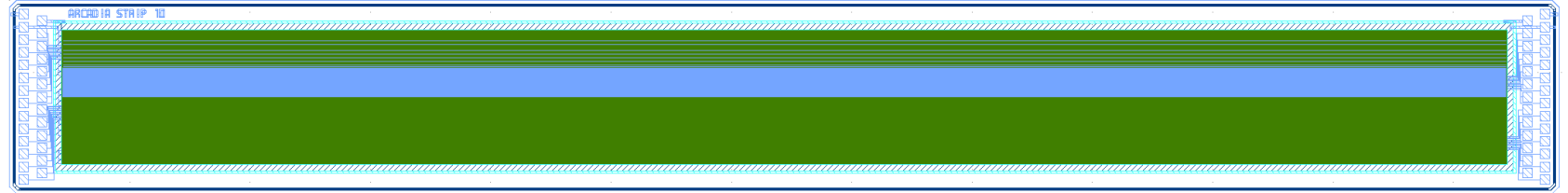
# Charge sharing



300 $\mu$ m thick sensors



# Conclusions



- Selected 10  $\mu\text{m}$  pitch fully depleted MAMS

Version 1	Optimised for fast timing	With deep p-wells
Version 2	Optimised for fast timing	Without deep p-wells
Version 3	Large deep p-well for potential inter-strip integrated CMOS electronics	

- Operation in full depletion
- Minimum capacitance
  - 0.33fF/ $\mu\text{m}$  (0.8V, DC coupling)
  - 0.2 fF/ $\mu\text{m}$  (3V, AC coupling)
- First samples available from May 2021

Details on ARCADIA simulations:

- arXiv:2101.09088
- arXiv:2011:09723