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# **ATLAS Inner Tracker Pixel Outer Barrel Demonstrator** System Tests with Serial Powering: Results



# Outer Barrel Demonstrator: Introduction



#### In parallel to ITk Pixel sensors, crucial to study integration and system aspects · Modules based on the FE-I4 chip (used in the A

This talk focuses on outer barrel (OB): *demonstrator program* to validate key features of detector design





As RD53A chips weren't available yet, used sensors with *FE-I4 fronted chip* (= ATLAS IBL)

*FE-I4 demonstrator:* originally targeting 2017-2020 timeline with an ambitious program comprising *many* important tests

## Outer Barrel Demonstrator: Box & Longeron



Study integration and system aspects: FE-I4 services, PSU, DCS, cables...

#### **Infrastructure / services**

• Environment-controlled and monitored box

motor stage for source scans mobile arm holding sources



GUIs for detector control (DCS) and readout systems, CO<sub>2</sub> cooling, motor stage, etc...

# Outer Barrel Demonstrator: Interlock & DCS

### Study integration and system aspects: FE-I4 services, PSU, C

#### **Infrastructure / services**

 DCS and Interlock systems, connected to demonstrator via two ARTY FPGA controllers



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### 43 sensors = 114 FE-I4 frontends, 6 serial powering (SP) chains over 1.6m support



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## System Tests



### Extensive program for FE-I4 demonstrator:

- → Mechanical, thermal, powering and readout tests performed
- → Exercised full production flow (with few components), including integration

#### System tests, *objectives*:

- → Scrutinize many aspects of ITk "pixel system": powering, cabling...
- → Validate / amend / optimize the original design & production flows

### Some highlights shown today:

- → For 1<sup>st</sup> time operated 6 serial-powering (SP) chains on same local support
- → Read out simultaneously and studied all modules via source scans
- → Studied grounding and shielding under different failure scenarios



### Module quality tested at each step of production flow (assembly → integration)

Dressed (►) → bare module assembled with "pigtail" flex cables
Potted (◄) → wire bonds encapsulation on <u>dressed (i.e. with flexes)</u> modules
On Cell (▼) → loaded on support structure needed for installation on longeron
Bent (▲) → flex cables of functional modules are bent, and modules re-tested

#### Thresholds at different prod. steps tuned to slightly different values; still, noise ≈compatible





## Integrated Modules: Quality Evolution



After Stage 1 → module loaded on support structure for installation on longeron module QC Stage 2 → module fully integrated in longeron, and tested in system tests

All good → "production-quality": holds HV, less than 1-2% disconnected bumps, ...

 $OK \rightarrow$  can be used for tests, but not of production-quality (e.g. no HV)

	A-side D	uals (13)	A-side Qu	uads (7)	C-side Q	uads (7)	C-side D	uals (16)
	Stage 1	Stage 2	Stage 1	Stage 2	Stage 1	Stage 2	Stage 1	Stage 2
All good	8	7	7	6	7	5	13	11
Ok	4	3	-	-	-	-	3	-
Not all FEs	1	2	-	1	-	2	-	3
No communication	-	1	-	-	-	-	-	2
	new issues with 1 module after integration		new issues with 1 module after integration		new issues with 2 modules after integration		new issues with 2 modules after integration	
Scrutinized & understood:		¥		¥				
mostly communication issues, mostly related to cabling		Single FEs		Single FEs				

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# Average Threshold & Noise After Module Tuning



For first time, simultaneous operation with 6 SP lines. Good performance overall

Only very few problematic / noisy front ends after tuning algorithm

Noise reduction at lower T(CO<sub>2</sub>), as expected



## Source Scans, Example: A-Side Duals



#### Two Sr sources installed, scanning entire longeron for several hours



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## Source Scans, Example: C-Side Quads



#### Two Sr sources installed, scanning entire longeron for several hours





#### Test goal: check different failure scenarios, measure current ground line may need to carry

*G&S principle for OB demonstrator:* local supports and piping connected; services and modules disconnected from local supports, but connected to each other and using common LV and HV ground reference





#### Measured current gives hint on needed dimensions of connection to reference potential



## Work on next generation demonstrator -with RD53A chips- already ongoing

Feb 2021	Apr 2021	Aug 2021	Fall 2021	
old demonstrator	decommissioning	commissioning	upgrade to full	
to new location	old demonstrator	new demonstrator	service chain	



#### RD53A: 150 $\mu$ m FE, 150 $\mu$ m sensor

### All subsystems will be updated:

Getting much closer to actual detector design in all aspects: frontend chip, on-detector services, power supplies, cables, etc...

## OB loading concept:

easily inserted/removed modules; also preparing for ItkPixVx modules

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- ✓ ATLAS ITk Pixel OB demonstrator: coordinated effort of many institutes
- ✓ Steady progress in spite of challenging working conditions due to COVID-19
- ✓ Extensive tests of full production / integration / commissioning chains
- ✓ Successfully operated six SP chains on single local support
- ✓ Tests with current demonstrator will continue till ≈April
- ✓ Work on next demonstrator with RD53A chip already ramped up: new round of system tests foreseen in the Fall







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*G&S principle for FEi4 OB demonstrator:* local supports and piping connected; services and modules disconnected from local supports, but connected to each other and using common LV and HV ground reference



FIGURE 16. STRATEGY FOLLOWED TO REFERENCE THE END OF STAVE BACK TO THE FARADAY CAGE THROUGH THE CABLE SHIELDS

# Outer Barrel Demonstrator: Cooling System



Study integration and system aspects: FEi4 services, PSU

#### **Infrastructure / services**

• Two-phase CO<sub>2</sub> cooling system



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#### External patch panel





# Outer Barrel Demonstrator: Interlock & DCS



## Study integration and system aspects: FEi4 services, PSU, DCS, cables...

#### Infrastructure / services

 Interlock and DCS systems, connected to demonstrator via two ARTY FPGA controllers



Same interlock matrix (IMC) as ATLAS IBL: it monitors sensors and protects from possible system failures



The IMC is a modular crate which has different slots filled like in the graphic below.



## Lesson Learned



#### Observed cross-talk (e.g. 4<sup>th</sup>-7<sup>th</sup> quads) led to review of design of data flex cables

In demonstrator's setup, long PCB needed to rout out signal, but limited room For ITk: reduced length (x10) and increased spacing will prevent similar issues



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Two Sr sources installed, scanning entire longeron for several hours

