



# Bridging methodology from component to system-level for the assessment of radiation effects in digital systems

**17-19 May, 2021**

**RADSAGA Final Conference and Industrial event**

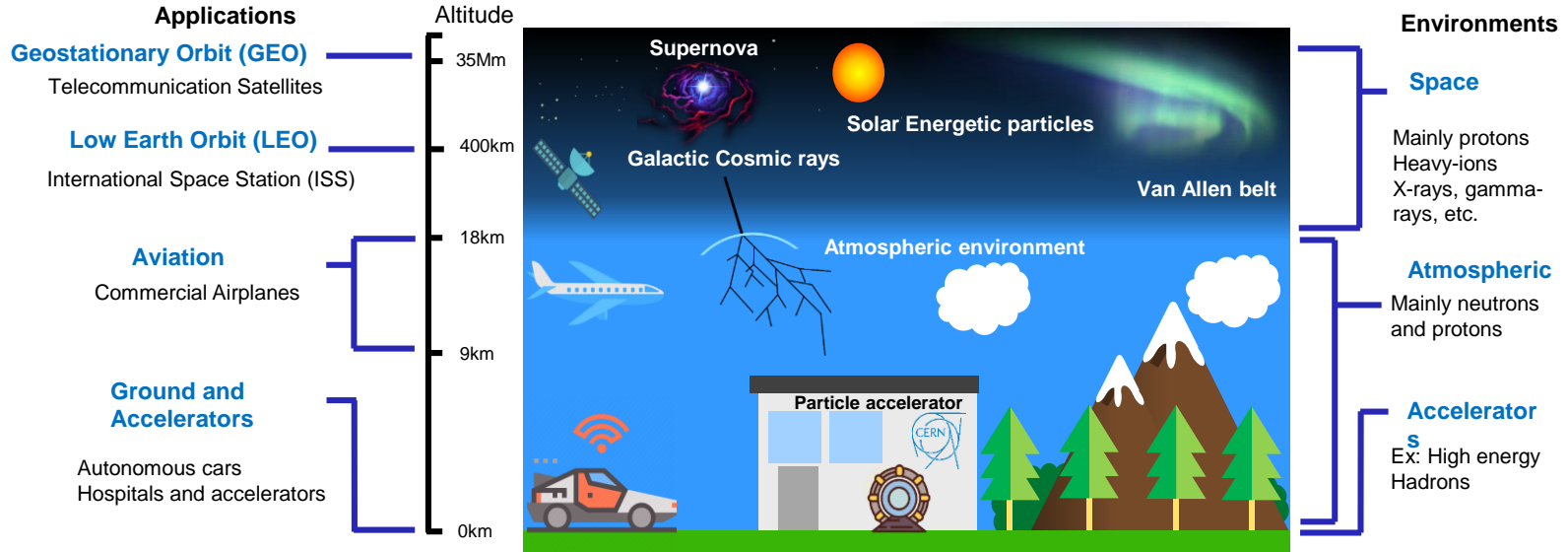
**Israel DA COSTA LOPES, RADSAGA ESR 13, Work Package #3**

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*RADSAGA began in Mars 2017 and will run for 5 years.*

# Presentation outline

- ❑ Introduction and motivation
- ❑ Case study and instrumentation development
- ❑ Radiation experiments
- ❑ Bridging methodology development



- Which kind of digital systems can be exposed in those applications?

- Systems can be classified in different ways:

- Application dependent
- RADSAGA context system definition
- Different system classes are proposed

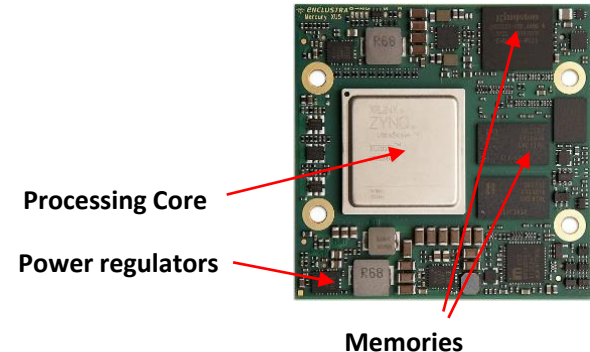
- In this work:

- Component** defined as an Integrated Circuit (IC)
- System** defined as an assembly of components
- New trend on embedded digital systems
  - System-on-modules
  - Typical Embedded System components

## RADSAGA system definition classes

Class	Systems considered
Extra Small	SoC, System-in-package and Package-on-Package
Small	Typical small-form-factor SoM
Medium	Typical two-sided SBC
Large	Cubesat-like small system
Extra Large	50cm x50cm box (Maximum size)









### System-on-Module(SoM)

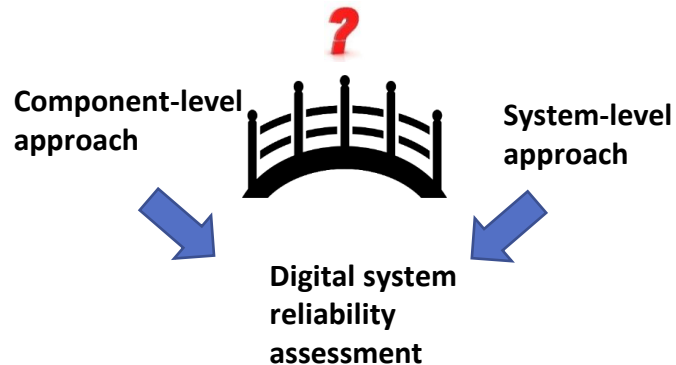


- How to assure the radiation hardness of those systems?

# Motivation: Transition between component to system-level approach



	Component-level approach	System-level approach
Direct obtention of system reliability		
Total cost		
Component observability		
Reusability of results		



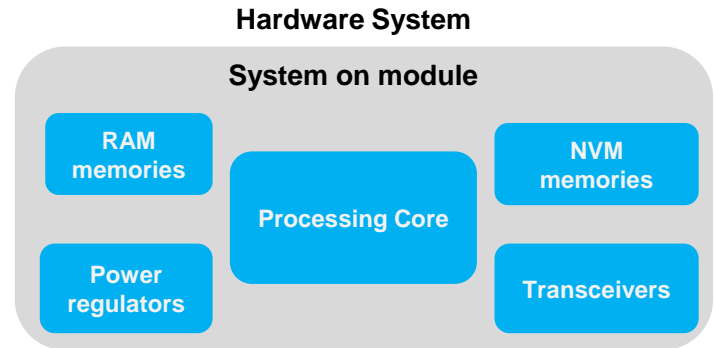
- Re-use component-level RHA knowledge and methods
- Re-use component-level data
- Make the system-level approach more reliable
- Facilitate the cultural transition

# Case study objectives

- To develop a RHA methodology case study for providing component and system-level data:
  - Select a representative **Hardware system**
  - Develop a **case study** on the **target hardware**
  - Design an **experimental setup**

- **Selected hardware system:**

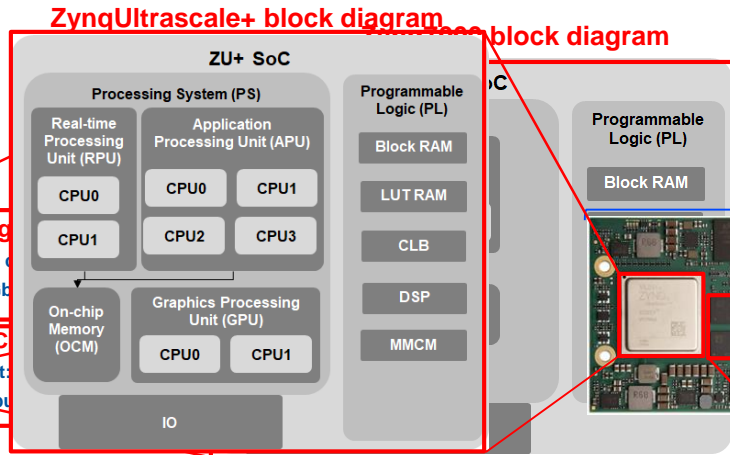
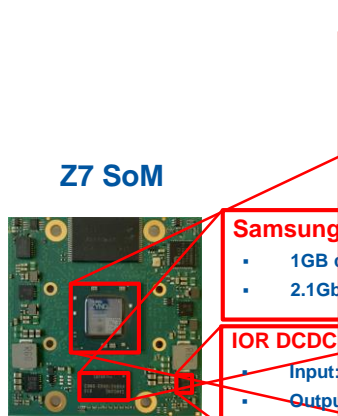
- Commercial Industrial **System on modules** (SoM)
- Requires a **Carrier board** for external interfaces
- Based on Programmable System-on-Chips
- Also include external memories, transceivers and power regulators



## SoM generations from Enclustra

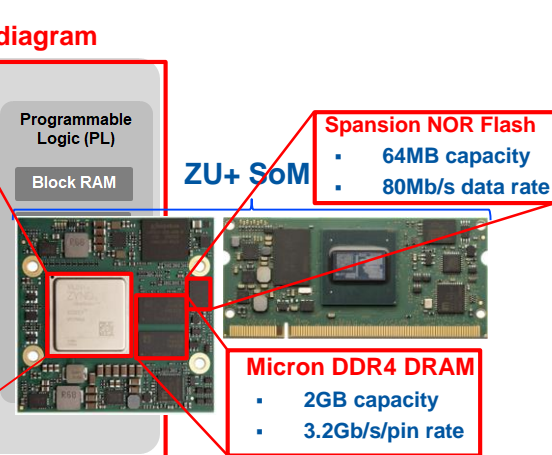
- **Z7 SoM**

- Based on 28nm Planar Zynq7000 SoC

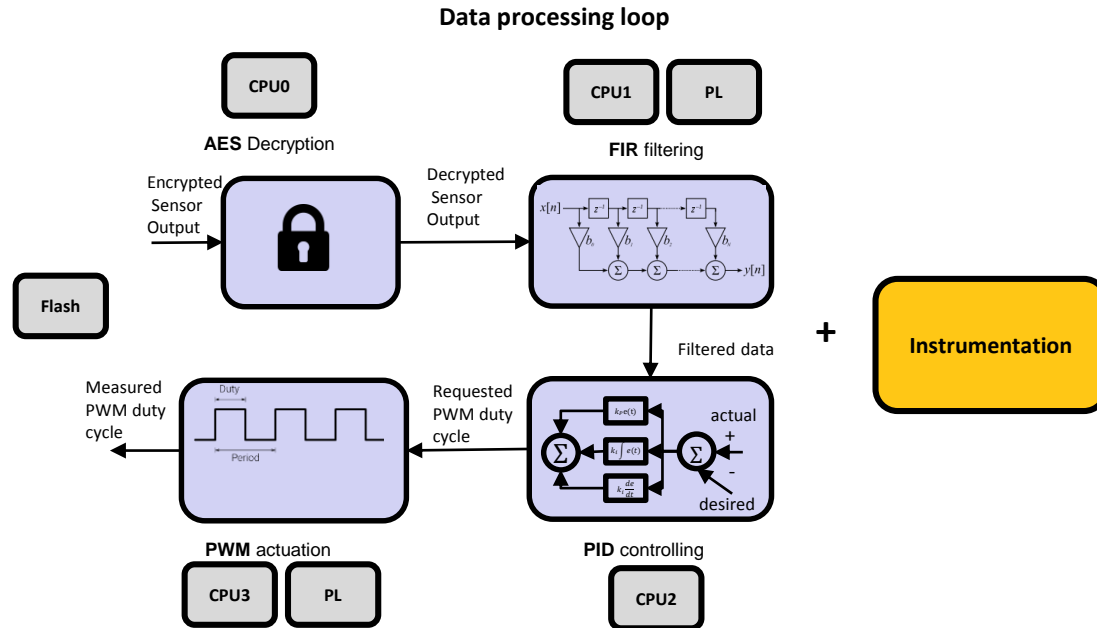


- **ZU+ SoM**

- Based on 16nm FinFET ZynqUltrascale+ SoC



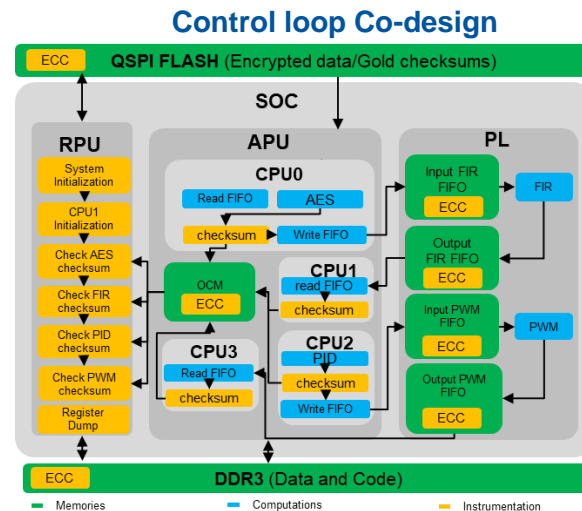
- Representative application of an aerospace embedded digital system



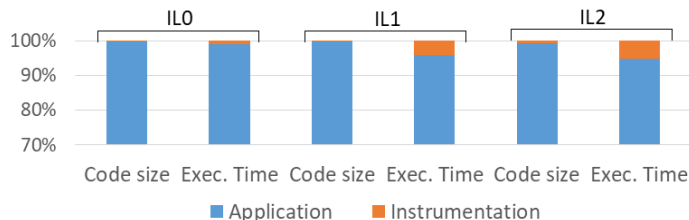


## Instrumentation Level (IL) functions:

- **IL0**
  - Application output (PWM) checksum
  - Watchdogs for control flow verification
- **IL1**
  - External memories (DDR and Flash) built-in ECCs
  - Intermediate steps (AES, FIR...) checksum
- **IL2**
  - Internal memories observability (OCM, and PL FIFO) built-in ECC
  - Exception abort status reporting (cache)

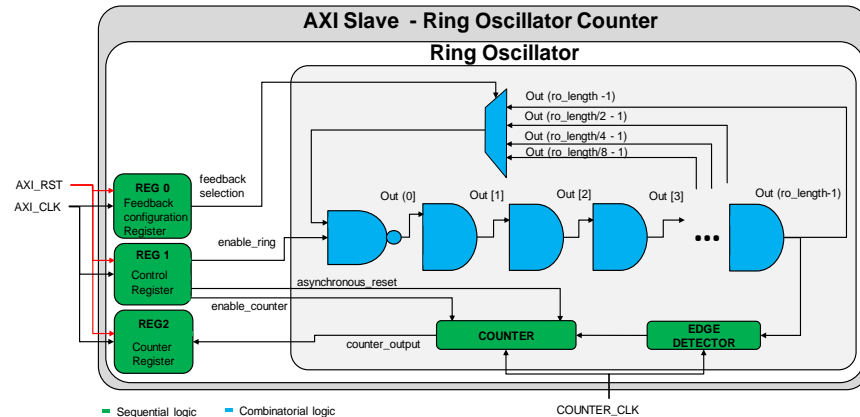


### Instrumentation overheads



- **TID instrumentation for monitoring parametric degradation:**
  - **PL:**
    - RO IP-core for sensing gate delay variations
    - Configurable RO lengths and feedback
  - **PS:**
    - Software for measuring the RO frequencies

## Ring Oscillator IPCore schematic



## Implementation results

	Z7	ZU+
Number of ROs	27	21
RO length	1024, 3000	1500
RO frequency at 78°C(kHz)	1900, 580	2000

# Experiment objectives and timeline

## ▪ Objectives:

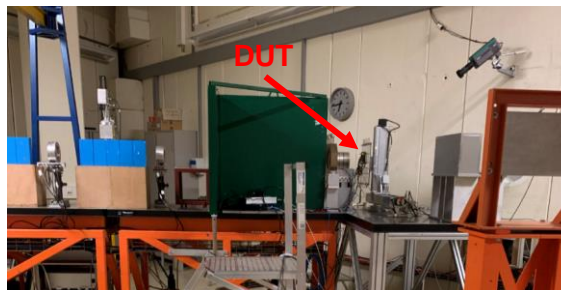
- To obtain component-level and system-level data:
  - To irradiate the entire system containing different package thicknesses
- To validate the instrumentation layer:
  - Error capturing capability
  - Observability increase

## ▪ Experiment motivations:

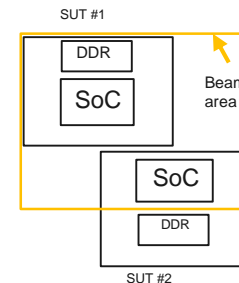
- Atmospheric neutrons
  - High penetration and atmospheric representation
- 184MeV protons
  - High penetration and space representation
- X-ray experiment
  - Localized and fast experiments
- Laser experiments
  - Get insight on the SoC components

- **Facility parameters:**
  - **Facility:** KVI-CART in Netherlands
  - **Spectrum:** 184MeV
  - **Flux:** 1-3E+06 p/cm2/s
- **Test methodology**
  - **Beam layout:**
    - Z7: Two Z7 SoMs in parallel (one partially)
    - ZU+: Single SoM
- **Result summary**
  - Lack of observability on analog parts and power regulators
  - AES SEFI has the lowest cross-section in both technologies
  - No external memory MBU observed (Flash and DDR)
  - Exception aborts observed
  - Most of events observed thanks to the IL0 and IL1

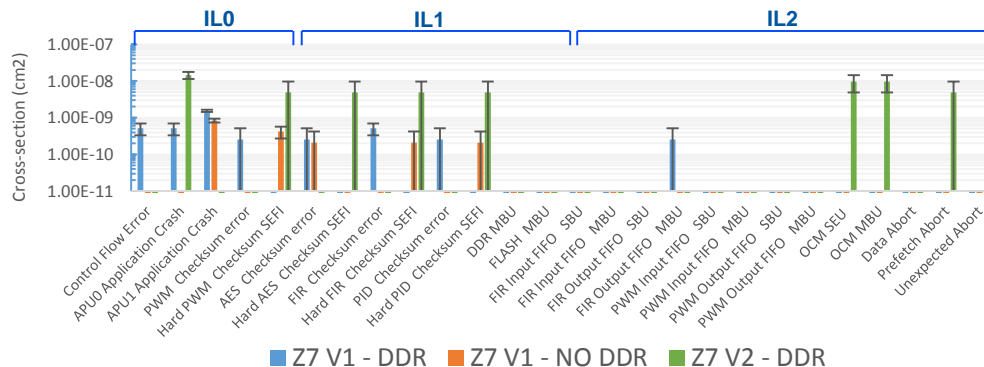
**KVI-CART beam line**



**Z7 beam layout**

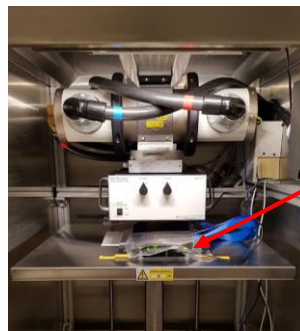


**Z7 Proton results**



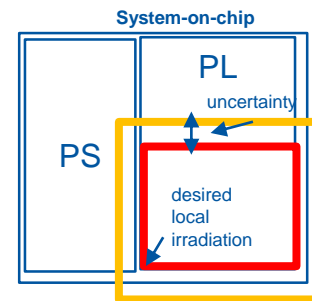
- **Facility parameters:**
  - **Facility:** PRESERVE facility at IES
  - **Spectrum:** <300KeV photons
  - **Dose rate:** 8.33 rad/s
- **Test methodology**
  - **Beam layout:**
    - Only one group of ROs was irradiated

Test setup picture



DUT

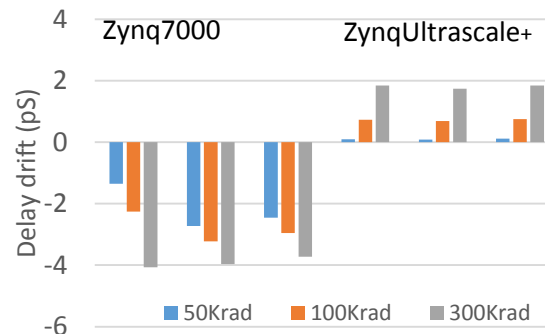
Beam layout schematic



▪ **Z7 vs ZU+ comparison summary**

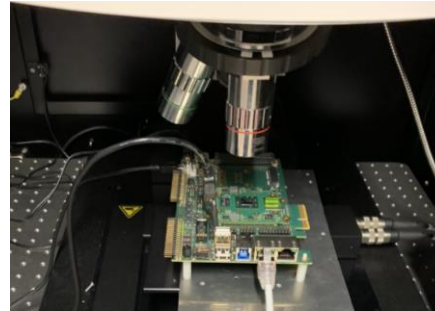
	Z7	ZU+
Delay Drift	Negative	Positive
Spatial variability	High	Low
Maximum Recovery	<40%	>90%
Maximum Delay drift	~4pS	~2pS
Dose resistance	>430krad	340krad

Z7 vs ZU+ worst case delay

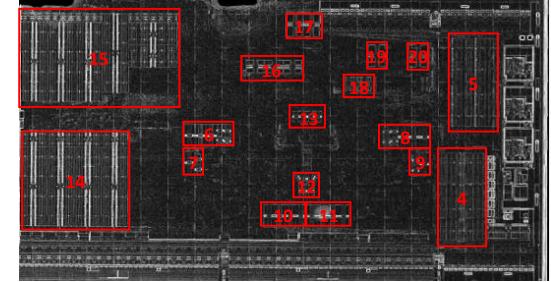


- **Facility parameters:**
  - **Facility:** IES SPA laser facility
  - **Spectrum:** 189-310 pJ
  - **Equivalent LET:** 19-32 MeV/mg/cm<sup>2</sup>
  - **Flux:** 10-20 pulses per second
- **Test methodology**
  - **Samples:** Baredie Z7 and ZU+ SoCs
  - **Regions of Interest (ROI):**
    - SoC PL and PS resources

Test setup

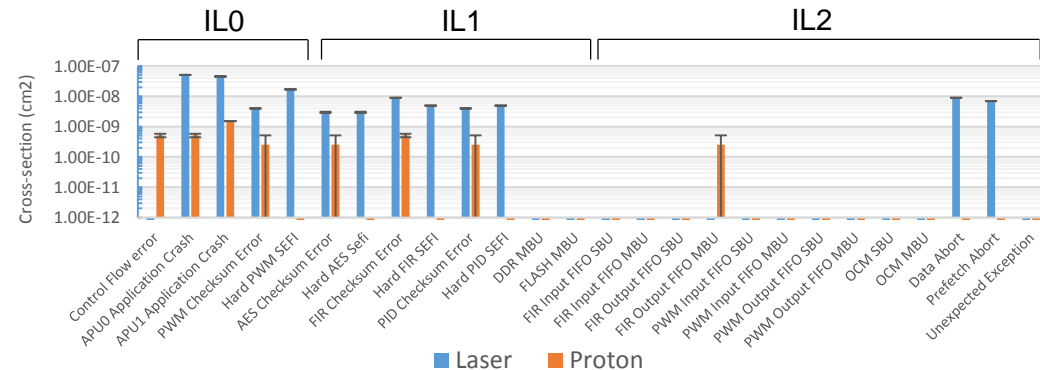


Z7 PS scanned regions



- **Result summary**
  - **Z7**
    - High error counts and cross-sections
    - Exceptions mainly generated by caches
    - Checksum Errors and SEFIs observed
    - BRAM errors not detected by FIFO ECC
  - **ZU+**
    - Only timeouts observed in the PL and PS

Z7 Laser vs Proton results



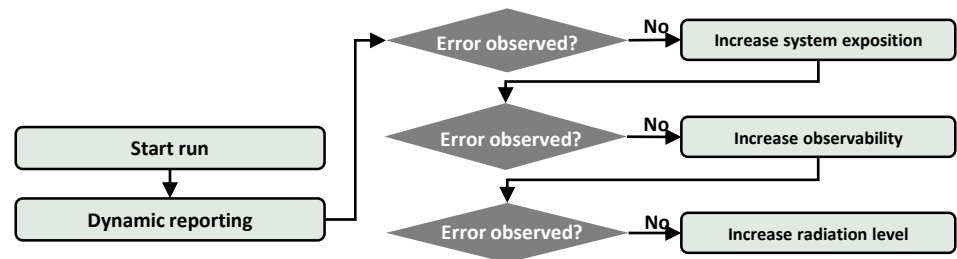
## Experiment preparation

- The test plan should predict possible issues during the experiment
- Reliability on the experimental setup depends on adequate protocols
- Flexible benchmark for increasing system exposition (workload, memory usage...)
- To validate the instrumentation is essential

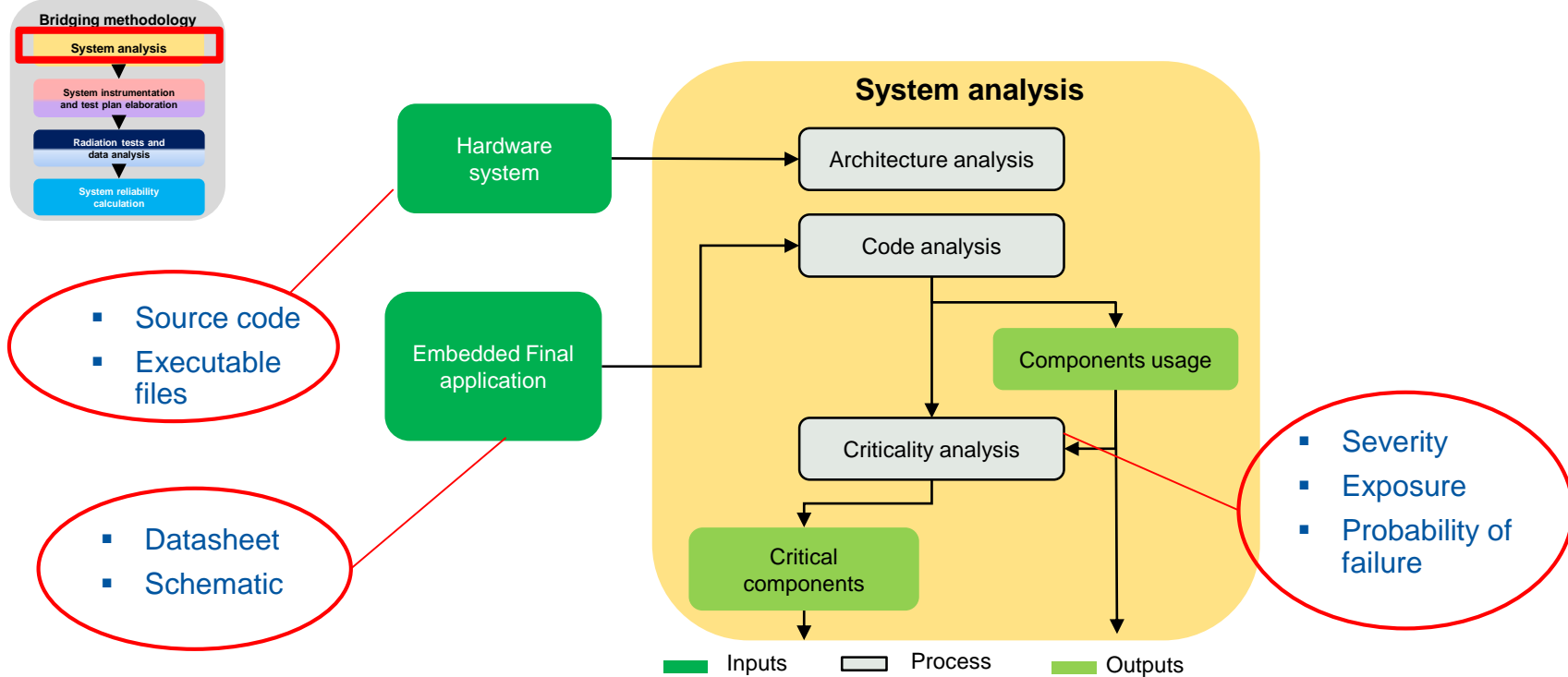
## Experiment execution

- Dynamic reporting
- Increase system exposition
- Increase observability level
- Increase radiation level

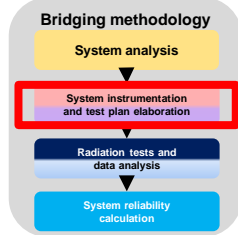
Experiment decision making Flowchart



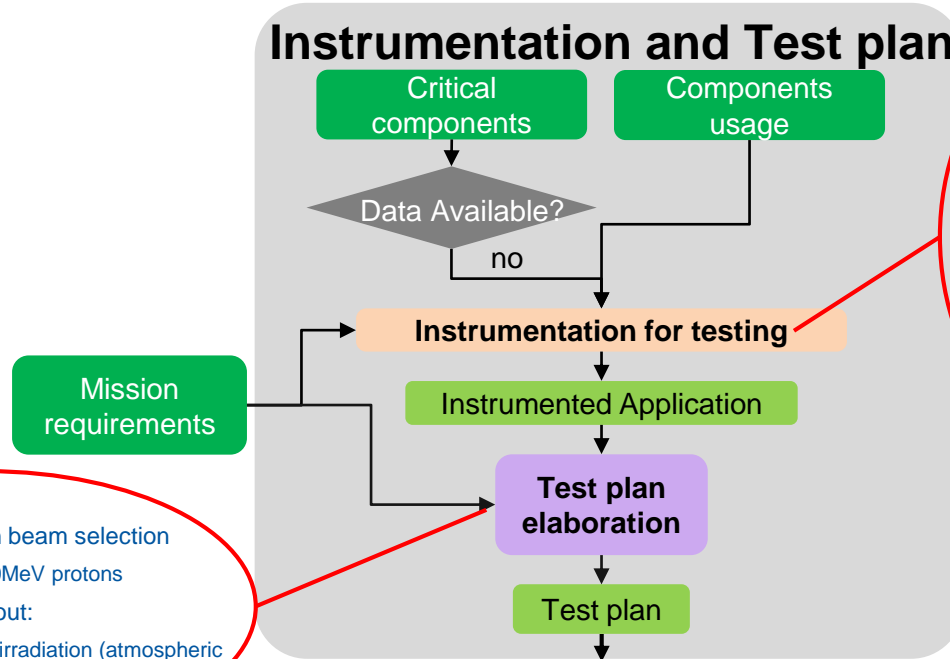
# Bridging methodology: System analysis







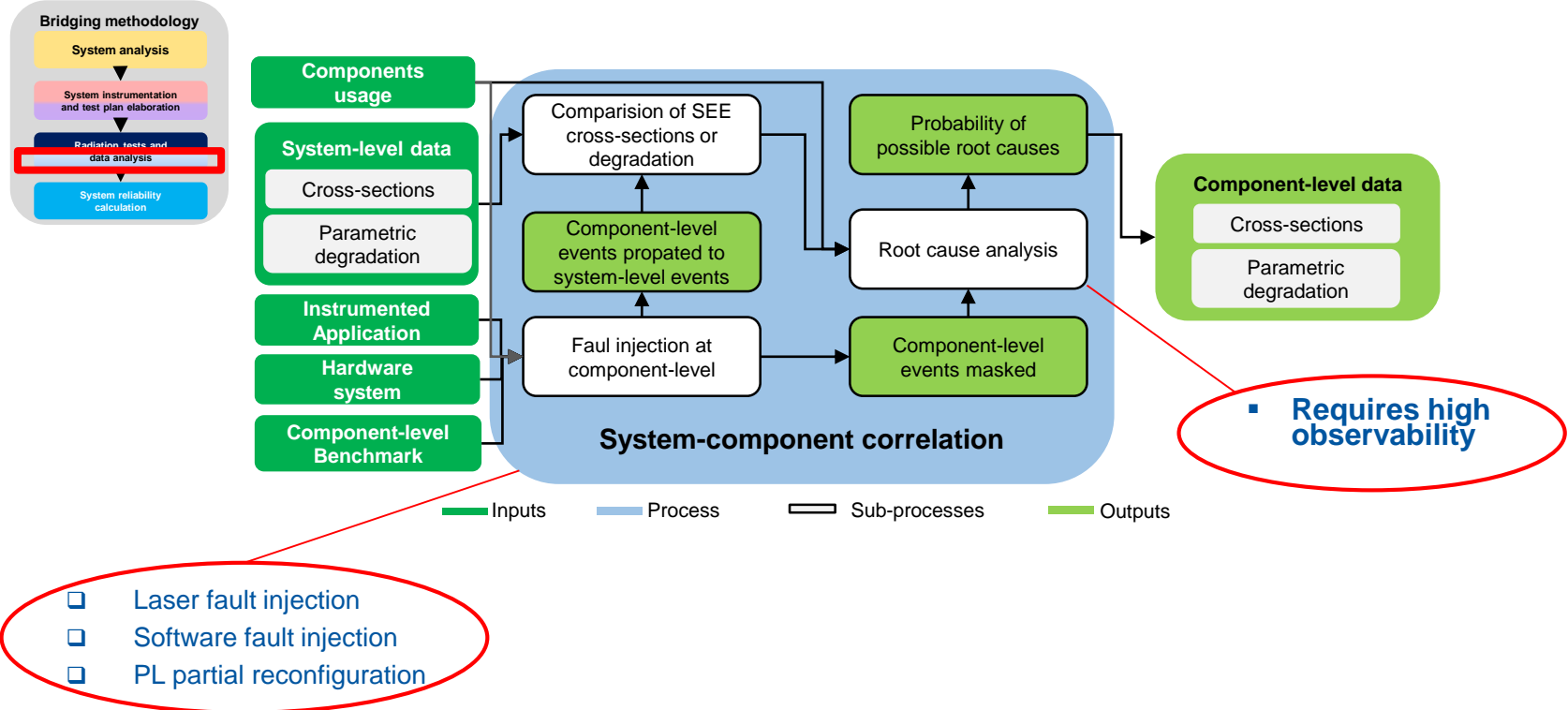
## Instrumentation and Test plan

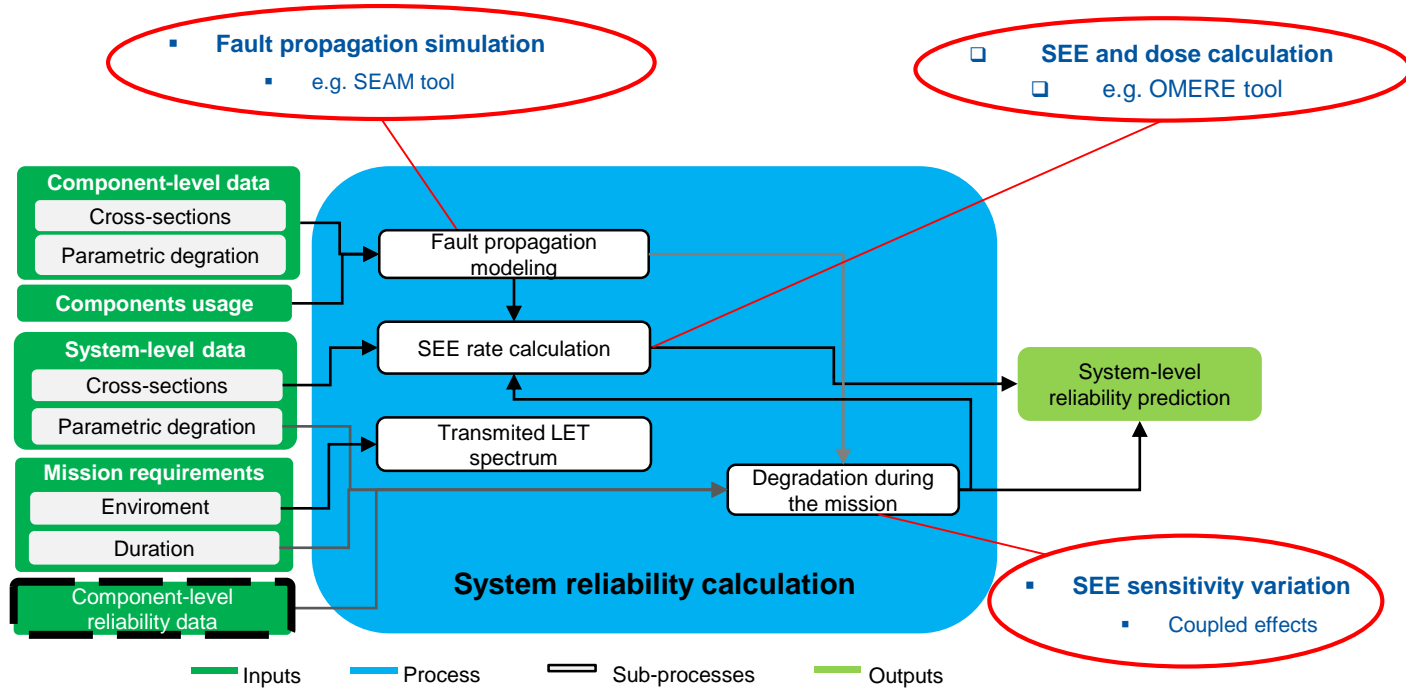
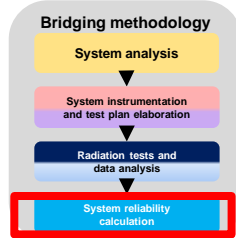


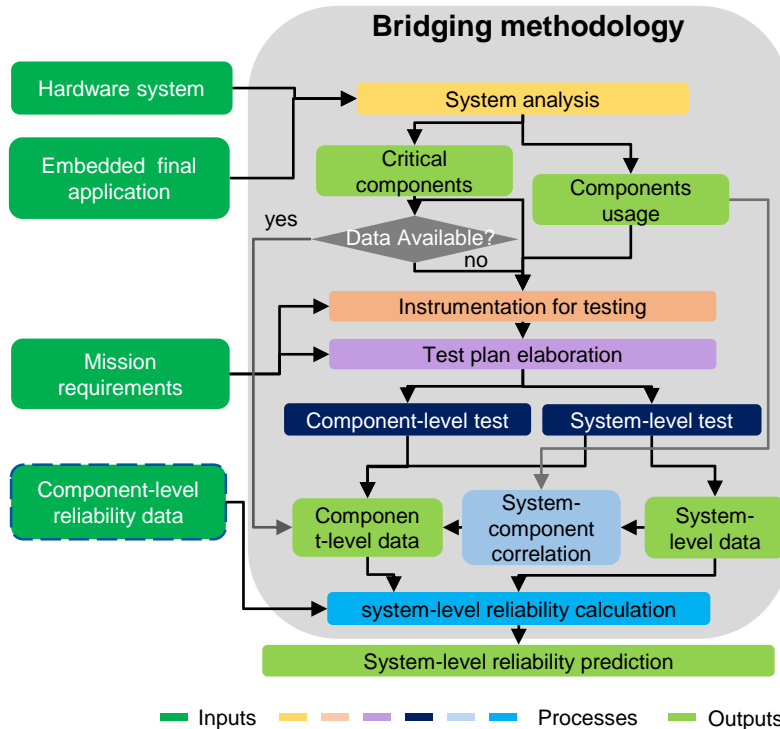
- High penetration beam selection
  - E.g. 200MeV protons
- Smart beam layout:
  - Parallel irradiation (atmospheric neutrons)
  - Masking possibilities

- ❑ **Software instrumentation**
  - ❑ Embedded checking mechanisms
  - ❑ Custom verification code
- ❑ **IP-core instrumentation**
  - ❑ Program Tracer decoder
  - ❑ Test structures
- ❑ **Minor Hardware modifications**
  - ❑ Shunt resistor

■ Inputs   
 ■ Processes   
 ■ Outputs







## Decisive steps:

- Adding instrumentation for increasing observability
- Combining both component and system-level data for calculating system-level reliability

## Methodology limitations

- Requirement of final application
- Hardware documentation requirement
- Critical vs non-critical error classification

## Case study limitations

- Lack of observability on analog parts
- Limited number of events

## Case study improvements

- Automated instrumentation addition
- Cross-platform instrumentation library

- **Data used for the calculations:**
  - Component-level cross-section from literature multiplied by bits used
  - System-level cross-sections extracted from 184MeV protons experiments
- **Rate calculation at OMERE for LEO ISS mission**
  - Combination of component and system-level data
- **Optimistic estimation** could validate a short mission (0.25 years)
- **Conservative estimation** would not validate short mission
  - Based on safety margins

SEE rate prediction			
Predictions	SoM	Event	SEE rate (events/day)
Optimistic	Z7	Soft failures	2.47E-04
		Hard failures	7.12E-06
		Resettable failures	6.63E-03
	ZU+	Soft failures	2.91E-04
		Hard failures	5.51E-03
		Resettable failures	1.14E-03
Conservative	Z7	Soft failures	4.94E-04
		Hard failures	2.85E-05
		Resettable failures	1.99E-02
	ZU+	Soft failures	5.82E-04
		Hard failures	1.65E-02
		Resettable failures	3.41E-03

Similar  
Big  
Difference  
Z7 SoM

- The possibility of a **Bridging RHA methodology** from component to system-level was investigated
- A digital System-on-module **case study** including additional instrumentation were developed
- **Neutron, 184MeV protons, X-ray and laser radiation experiments** were conducted for accumulating data
- The **lessons learned** and experience acquired during the **system-level experiments** was shared
- Available component-level tools, data and methods were used for **developing a bridging methodology**
- The challenging comprehension of **fault propagation in SoCs** could be explored thanks to the instrumentation and laser testing
- **Several paths were identified for improving the proposed methodology:**
  - Standardization, portability and automation of the instrumentation
- **The question of predicting system-level SEE rate is still a challenging task:**
  - A first-step was taken towards the objective
  - Extension of the proposed methodology
    - Different systems, technologies and instrumentations approaches
    - The inclusion of coupled-effects on the SEE rate prediction

