

# Fluorine impurities in Triple-GEM detectors with CF<sub>4</sub>-based gas mixtures

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EP-DT

Detector Technologies

# Outline

- Impurities and gas recirculation
  - ◆ Fluorine-based impurities
- Experimental setup
  - ◆ Gamma Irradiation Facility (GIF++)
  - ◆ Fluoride ion measurement
- Results of Process Characterization
  - ◆ Effect of CF<sub>4</sub> concentration variations
  - ◆ Effects of charge density
  - ◆ Effects of input gas flow rate
- Results of Closed Loop operation
- Run 2 measurements on LHCb GEM
- Conclusions

# Gas mixture impurities

## Gas mixture : primary element influencing gas detectors performance

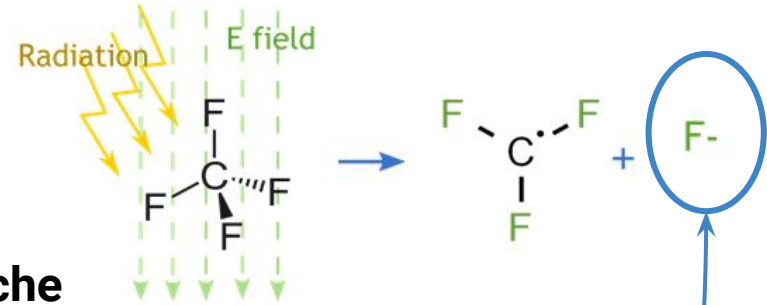
- Impurities are a key factor compromising gas mixture quality
- Common gas system impurities:  $N_2$ ,  $O_2$ ,  $H_2O$   
from air-intake of gas system elements or detectors
- *Freon-component can create fluorine-based impurities*  
*> phenomenon well known and studied for RPC detectors*
- Risk: compromise detector performance, accelerate aging phenomena

## Gas recirculation

- Reduction of gas consumption and emission
- Impurities accumulation in the gas system

# Fluorine-based Impurities in Triple-GEMs

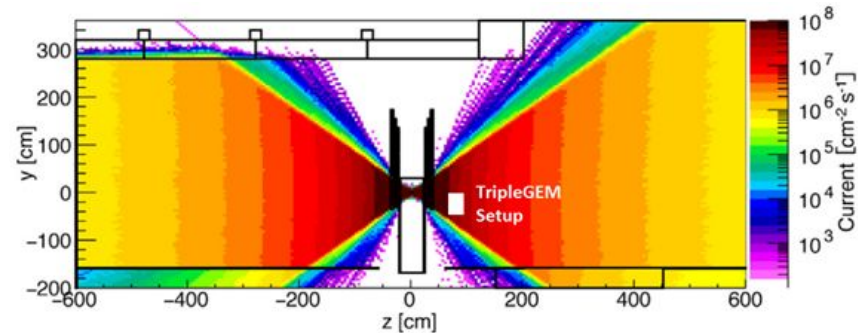
- **CF<sub>4</sub> can be present in Triple-GEMs mixture** to enhance time resolution (Ar/CO<sub>2</sub>/CF<sub>4</sub> 45/15/40)
- Radiation + E field = high charge density
- **CF<sub>4</sub> easily breaks up in the electron avalanche**
- Highly reactive products: F<sup>-</sup>, CF<sub>3</sub><sup>+</sup>, CF<sub>2</sub><sup>+</sup>, ...
  - Polymerized deposits (HF acid, if H<sub>2</sub>O present)
  - Material etching (GEM foils, readout electrode)
- Factors affecting impurities production + entity of aging effects
  - Charge density (incoming radiation, electric field)
  - Gas mixture composition (CF<sub>4</sub> concentration)
  - Gas flow rate in chamber volume
  - Progressive accumulation in gas recirculating systems
- *Fluoride ions = quantitative indication on created impurities*



# Experimental Setup: Gamma Irradiation Facility (GIF++)

Dedicated test zone for large-area muon chambers,  
for performance characterization and aging tests

- **Irradiation provided by  $^{137}\text{Cs}$  source**,  
662 keV photons, activity 14 TBq
- Variable source intensity thanks to  
integrated absorption filter system
- *Dose rate suitable to mimic high-rate  
radiation of HL-LHC Phase (1G/h at 1m)*
- **Triple-GEM Gas R&D Setup**
  - Two 10x10 cm<sup>2</sup> detectors  
(gaps 3-1-2-1 mm)
  - Downstream at 1 m from the source
  - Nominal photon current  
50 x 10<sup>6</sup> Hz/cm<sup>2</sup> (ABS 1)



# Experimental Setup: Gas system and data acquisition

## Small replica of LHC gas system (open mode/closed loop)

- Three-component mixer module
- Ar/CO<sub>2</sub> or Ar/CO<sub>2</sub>/CF<sub>4</sub>
- LHC Purifier module for O<sub>2</sub>, H<sub>2</sub>O removal

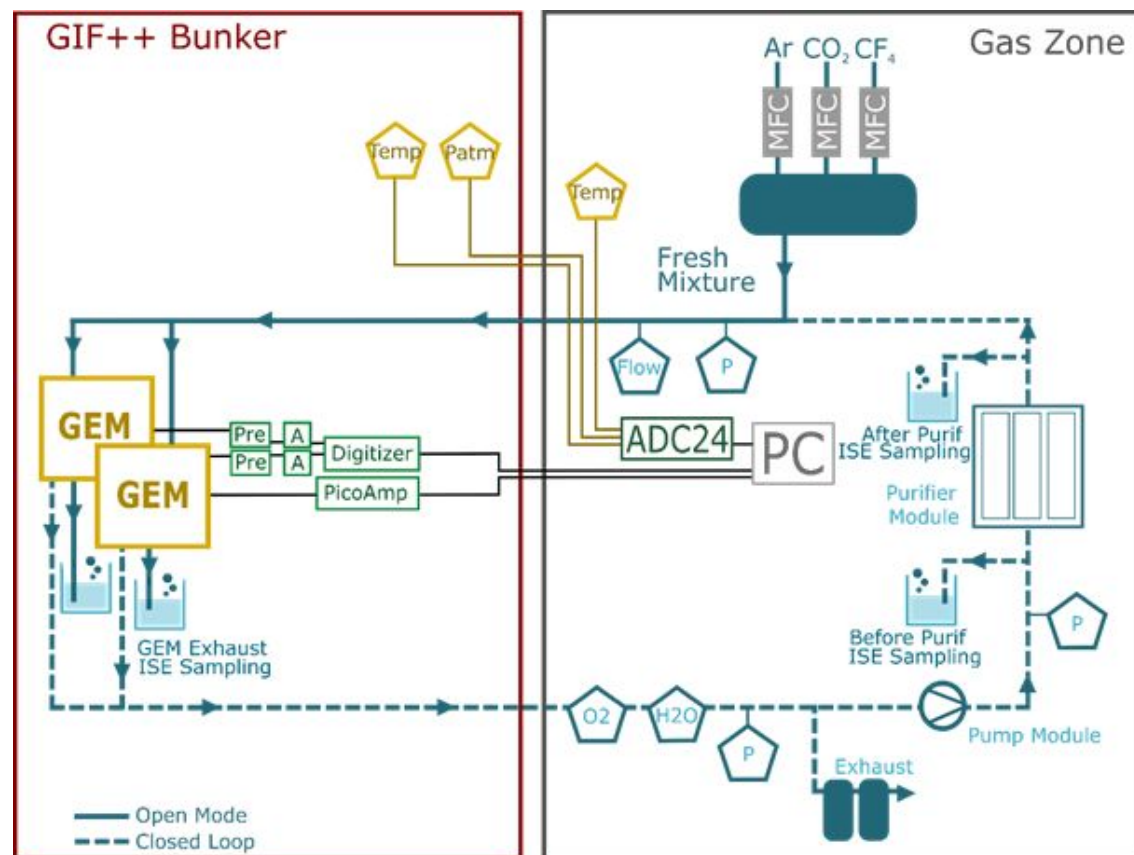
## Sensors + ADC data logger

- Env. parameters (Patm, T)
- Gas parameters (flow, P)

*Triple-GEMs performance monitored collecting detector current*

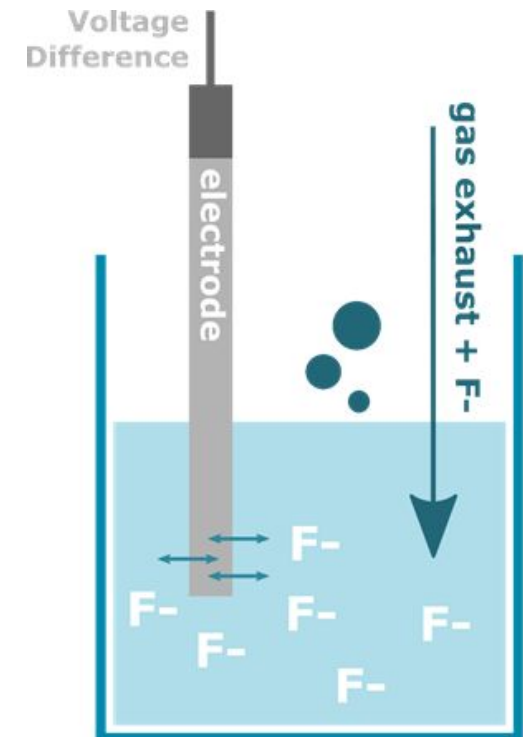
## Fluoride impurities measured from gas sampling points along the gas system

- Detector exhaust, before and after purifier



# Fluoride Ion measurement

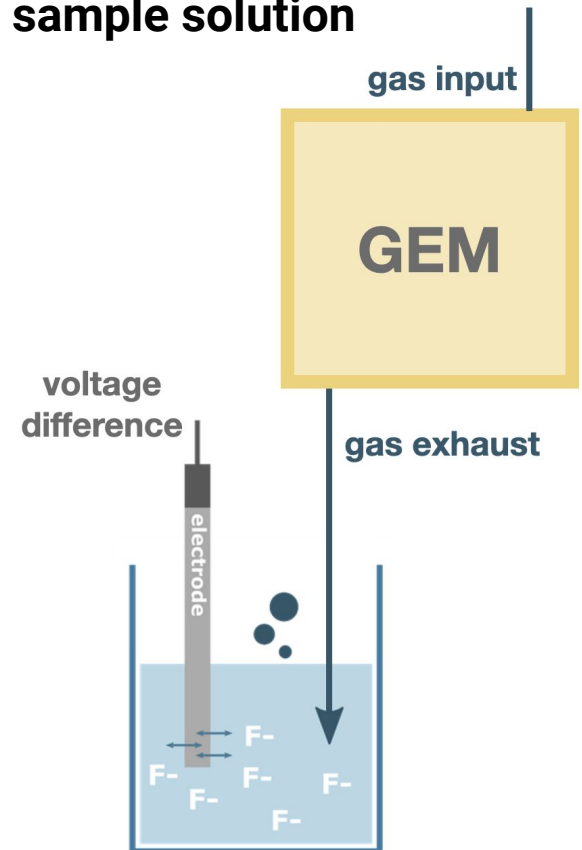
- Ion Selective Electrode station (ISE), electrodes specific for Fluoride ion measurement in solution
- Fluoride ions released into sample solution by bubbled gas
  - Solution composition:  $\frac{1}{2}$  distilled H<sub>2</sub>O,  $\frac{1}{2}$  TISABII alkaline
  - TISABII guarantees stable pH and ionic strength
- **Exchange of ions** between solution and solid state organic material of electrode = **voltage difference**
- **Voltage is proportional to F<sup>-</sup> concentration** in the sample solution, not in the chamber volume
- Electrode detection limit 0.02 ppm
- Estimated Fluoride ion concentration:  
1 ppm in solution = 0.04 ppm in chamber volume



# Measurement Method

## GIF++ Setup

- Triple-GEMs exhaust gas directly bubbled into ISE sample solution
- Fluoride ions produced in the chamber volume are deposited into the sampling solution
- 12-hours long measurement while irradiating
  - *Continuous bubbling for F<sup>-</sup> accumulation*
  - *Monitoring of Triple-GEM performance with detector current*
- Variables parameters
  - CF<sub>4</sub> concentration in standard gas mixture
  - Input gas flow rate
  - High Voltage = Electric field in multiplication region
  - Radiation intensity (change of ABS filter of source)



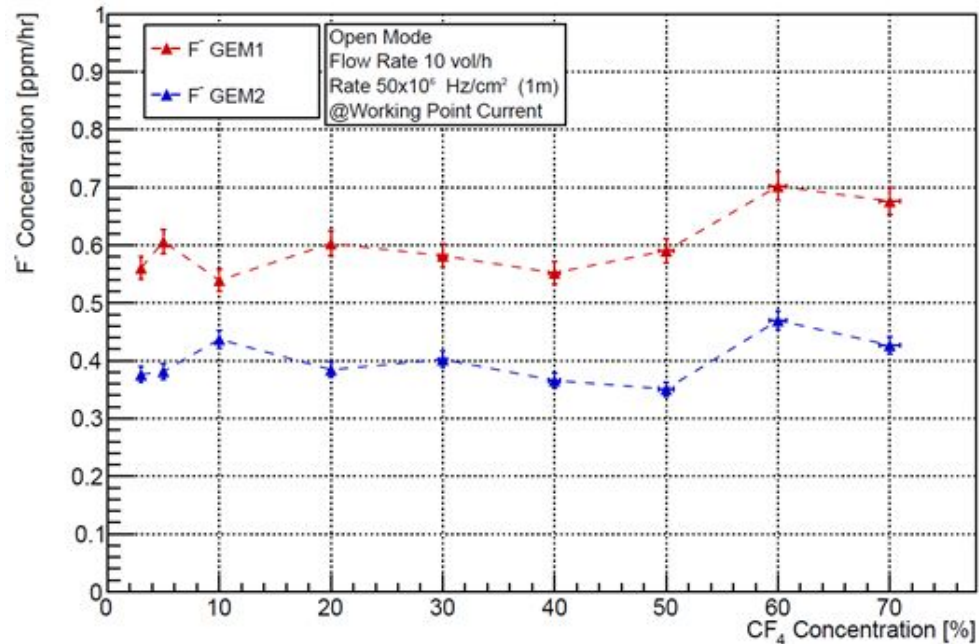


# CF<sub>4</sub> concentration GIF++ Setup

- CF<sub>4</sub> concentration in the range 3%-70%, Ar/CO<sub>2</sub> ratio constant (45/15)
- Triple-GEMs irradiated with full <sup>137</sup>Cs source (50 x 10<sup>6</sup> Hz/cm<sup>2</sup> γ rate at 1 m)
- HV adjusted to keep detector current constant  
same current >> same charge density

## Fluoride ion production rate stable up to 50% CF<sub>4</sub> concentration

- F- production does not strongly depend on the CF<sub>4</sub> content
- Lower CF<sub>4</sub> concentration limit given by Mixer module  
> could be interesting to test the effect of lower fractions

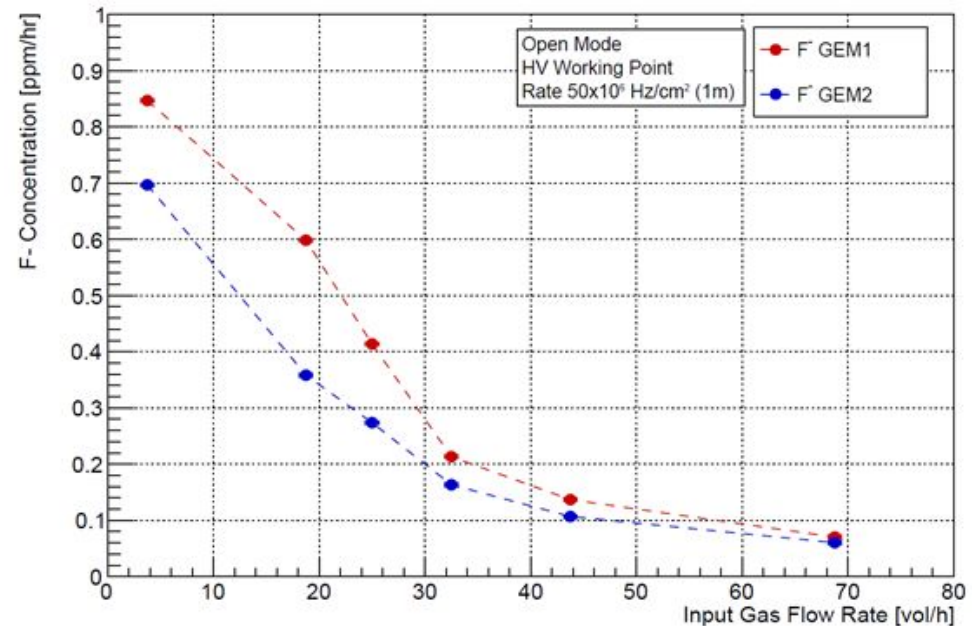


# Gas flow rate GIF++ Setup

- Input gas flow rate varied in the range 5-70 volumes/hour  
> standard Triple-GEM input rate is 10 volumes/hour
- Full exhaust flow bubbled into sampling solution for fixed time
- Fluoride rate normalized by the flow value  
> decouple production from collection

## Fluoride accumulation decreases for increasing flow rates

- Higher flows allow faster transit of  $\text{CF}_4$  molecules, less time available to break  $\text{CF}_4$



# Effect of charge density

## GIF++ Setup

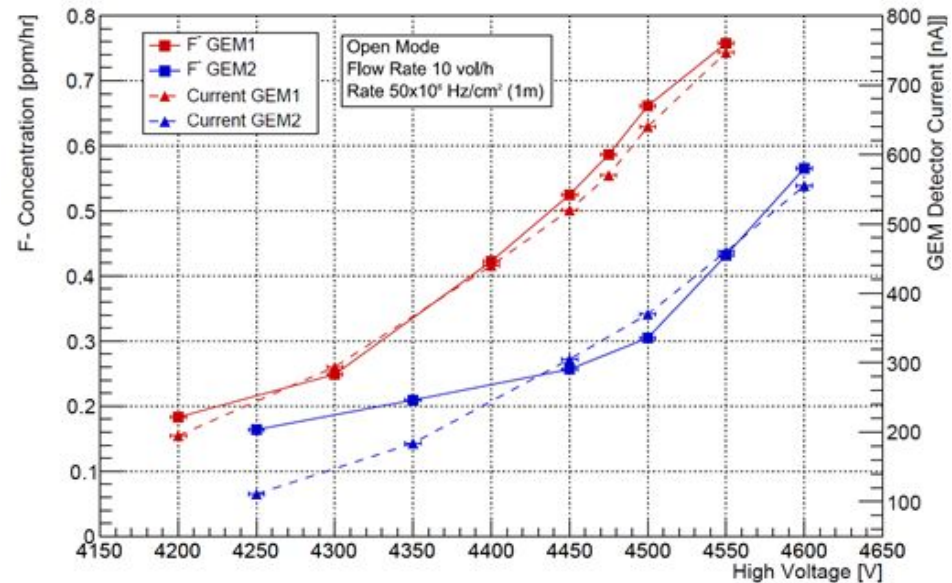
Charge density in detector volume proportional to detector current

> can vary depending on Electric field or radiation intensity

### Variations of Electric field

- Fixed input flow rate (10 vol/h) and radiation rate ( $50 \times 10^6$  Hz/cm<sup>2</sup> at 1 m)
- HV increase (within efficiency range, HV work  $\sim 4450$ V)
- Detector current increase
- Fluoride concentration increase

Bigger electron avalanches  
 due to higher electric field  
 > more CF<sub>4</sub> molecules are broken



# Effect of charge density

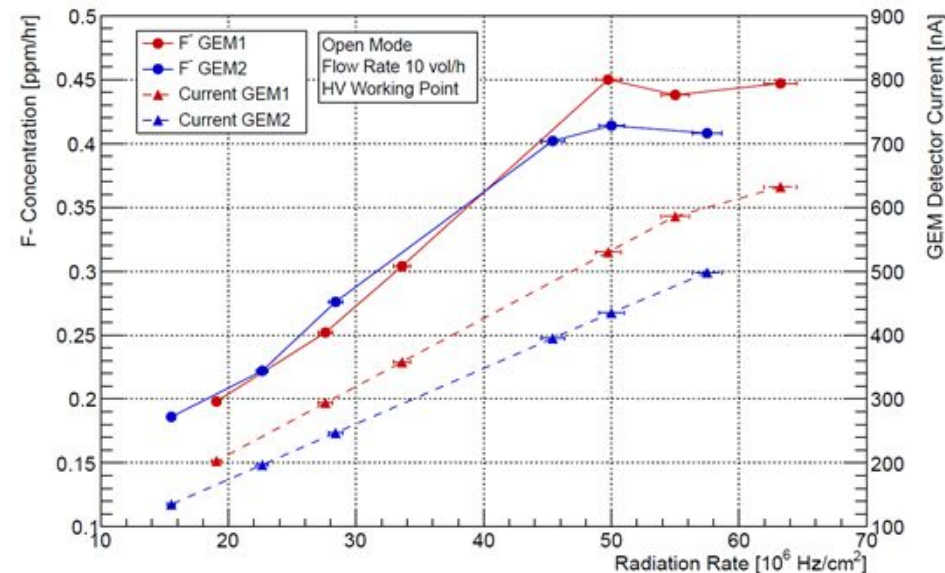
## GIF++ Setup

### Variations of radiation rate

- Fixed input flow rate (10 vol/h) and HV at working point
- Radiation rate increase ( $15\text{-}60 \times 10^6 \text{ Hz/cm}^2$ ) by changing ABS filter
- Detector current increase
- Fluoride concentration **saturation** after  $\sim 45 \times 10^6 \text{ Hz/cm}^2$

**Saturation of F- measurement to be further investigated,**  
 could be explained with:

- increase in avalanche size  
 VS increase in avalanche number
- Creation of  $\text{F}^-$ ,  $\text{CF}_3^+$   
 VS creation of  $\text{F}^-$ ,  $\text{F}^-$ ,  $\text{CF}_2^+$
- Production increase but  
 $\text{F}^-$  cannot be extracted  
 (saturation in measurement)
- .... any ideas?



# Closed Loop operation GIF++ Setup

*Triple-GEMs exhaust gas is re-injected into the gas system*

- Limit fresh gas consumption
- Accumulation of impurities in the mixture

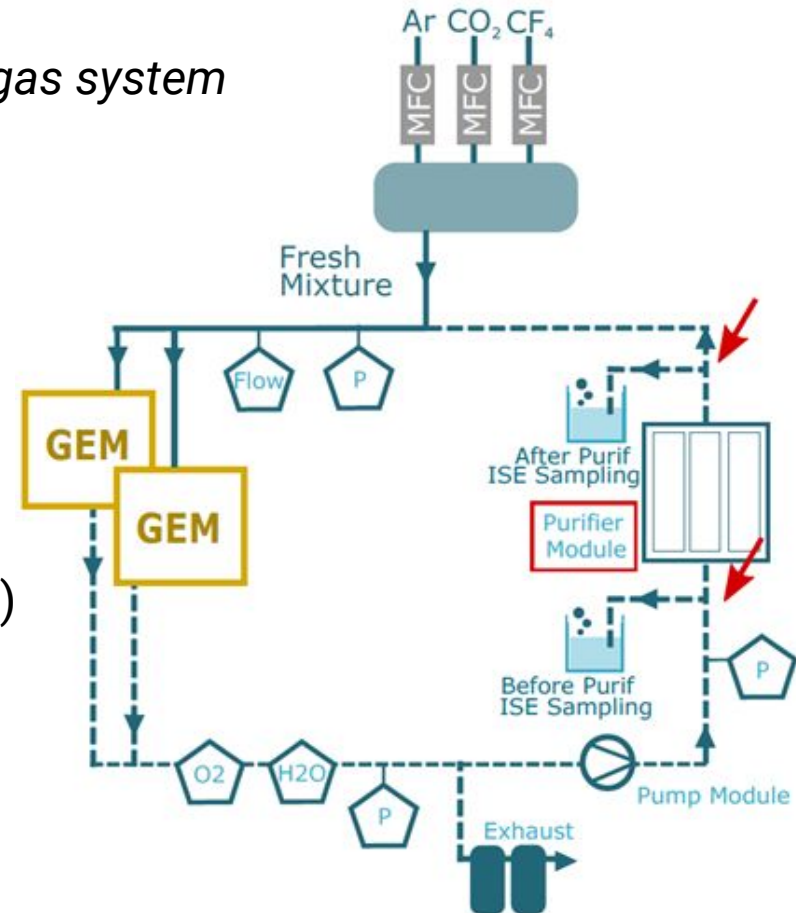
Pump module re-injects the gas, passing through the Purifier Module

- Standard Purifier allows  $\text{H}_2\text{O}$  and  $\text{O}_2$  removal

*Fluoride accumulation (full irradiation, HV work)*

- before purifier: about 1 ppm/hour
- **after purifier module: 0 ppm/hour**

**Purifier module traps F- impurities, gas mixture can be safely re-injected**



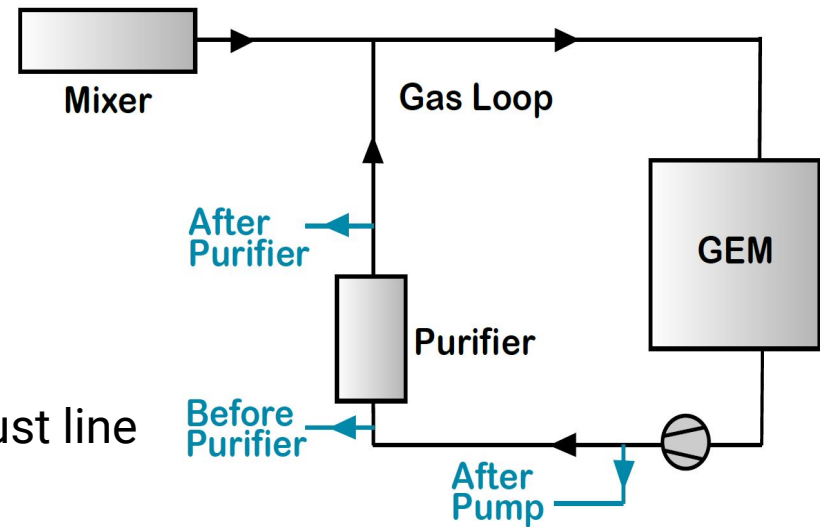
# Run 2 LHCb GEM Measurement

Fluoride impurities measured in LHCb GEM chambers exhaust in Run 2

- Three sampling points, after pump (underground), before and after the purifier module

Continuous sampling Aug-Dec 2018

- Gas sample 0.5 l/h extracted from exhaust line
- Sampling solution continuously filled
- ISE Station sampling once every 2-3 days



After pump ~ before purifier (separated by 100 mt inox pipe)

After purifier sampling = **0 ppm/hour** along the full period

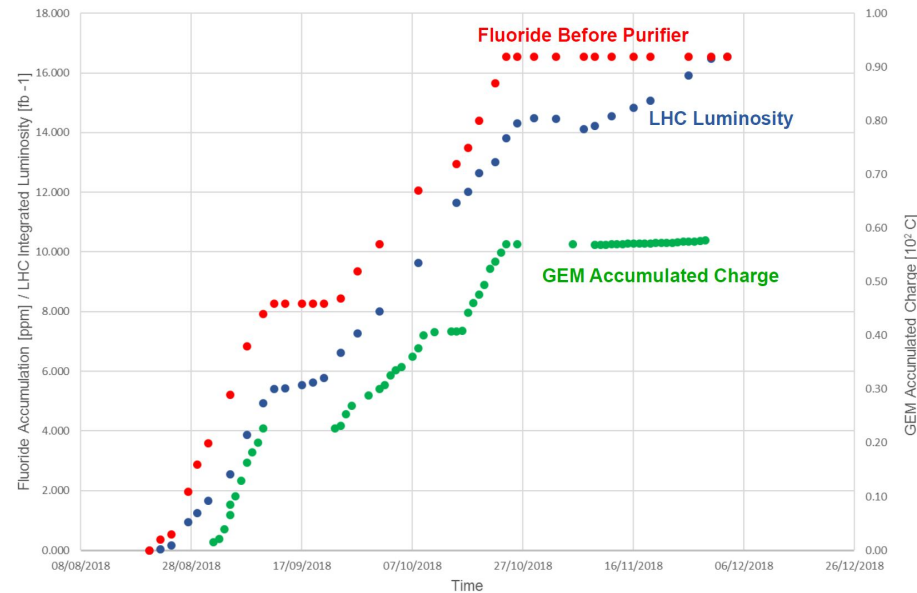
- Confirms the efficiency of purifier module in trapping Fluoride impurities

# Run 2 LHCb GEM Measurement

Before purifier sample trend shows **proportionality of Fluoride accumulation with GEM Accumulated charge and LHC Integrated Luminosity**

- GEM accumulated charge  $\sim$  integrated detector current increases with the Experiment radiation activity (Luminosity)
- Detector current = charge density in the chamber volume
- Charge density increase yields to fluoride production increase
- Flat periods = tech. stops/ion runs > GEMs off, no accumulation

*Coherent results with the ones from GIF++ measurements*



# Conclusions

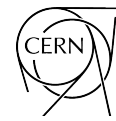
## Fluoride impurities production process in Triple-GEMs

- $\text{CF}_4$  concentration does not affect the production up to 50%
- High gas flow rates can contribute to decrease impurities concentration
- Electric field and radiation rate are contributing to production increase
  - Irradiation rate saturation effect should be further investigated
  - Proportionality confirmed in LHCb GEM chambers (Run 2)

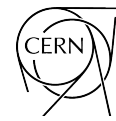
## LHC gas systems with standard purifier module are safe for operation in gas recirculation with $\text{CF}_4$ -mixture

- The  $\text{O}_2/\text{H}_2\text{O}$  purifier also traps fluoride impurities
- Results confirmed both in small-replica of gas system at GIF++ and in real-size purifier module of LHCb GEM gas system





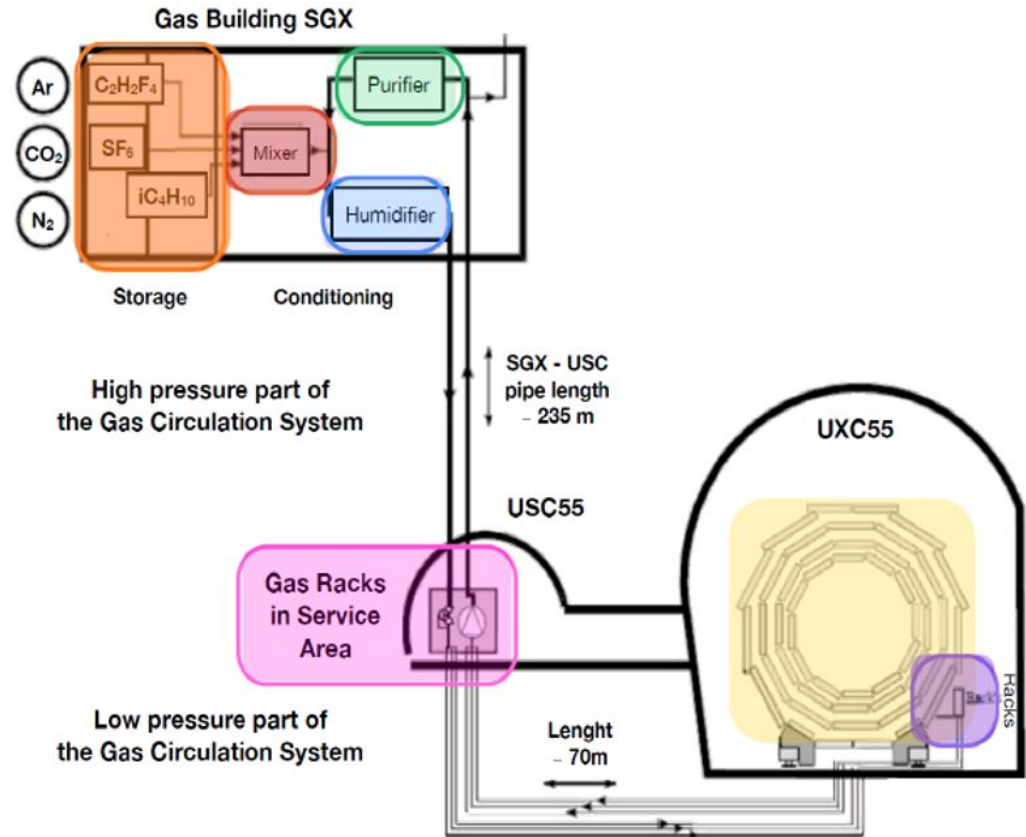
# Thank you for your attention



# Backup

# Gas Recirculation in LHC Gas System

- Supply
- Mixer
- Humidifier
- Purifier
- Pump
- Distribution
- Detector



# Experimental Setup: Triple-GEM 10x10cm<sup>2</sup> prototype

10x10 cm<sup>2</sup> Triple-GEMs from CERN PBC Workshop

- 3 gem foils, 50 $\mu$ m Kapton (two-side 5 $\mu$ m Copper-clad) + 1 drift foil
- 70 $\mu$ m diameter holes (140 $\mu$ m pitch)
- Gap spacing 3-1-2-1 mm

## Cleaning

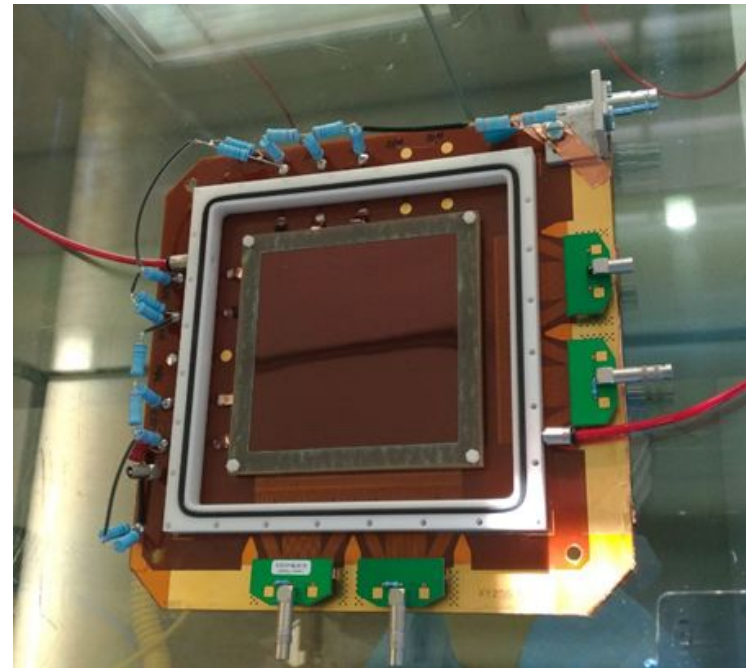
- Foils and readout board cleaned in several steps
- Baths with KMnO<sub>4</sub>, H<sub>2</sub>SO<sub>4</sub>, Chromic acid and final rinse with deionized water

## Assembly procedure

- Foils spaced with fiberglass spacers (EM-470 FR4 base material from EMC)
- Foils stack inside epoxy gas box frame

## High Voltage Supply

- single High Voltage line
- custom-made ceramic voltage divider (300 V-400 V per foil)



# Experimental Setup: Purifier Module

2 + 1 cartridges (1 liter)

- Molecular Sieve 5Å (MS5A), used for H<sub>2</sub>O removal (130 g(H<sub>2</sub>O)/kg)
- Catalyst NiAl<sub>2</sub>O<sub>3</sub>, efficient in removing both H<sub>2</sub>O and O<sub>2</sub> (15/50 g(H<sub>2</sub>O/O<sub>2</sub>)/kg)
- Mix of the two materials, allows to operate system when regeneration is needed for the other two

Standard LHC Purifier module,  
reproduced with smaller columns  
(LHC column 25 liters)



# Fluoride Ion measurement: Estimation of chamber F- concentration

$$C_{GEM}^{F^-} = \frac{mg_{GEM}^{F^-}}{V_{GEM}} = \frac{mg_{exh}^{F^-}}{V_{exh}} = \frac{mg_s^{F^-}}{V_{exh}} = \frac{C_s^{F^-} \times V_s}{V_{exh}}$$

- $C^{F^-}_{GEM}$  = concentration in ppm in the Triple-GEM chamber
- mg = quantity of Fluoride ion in milligrams
- V = volume in liters
- exh = gas extracted from the sampling point
- s = sample solution
- Gas at chamber exhaust has the same F- concentration as gas in chamber volume
- Equivalence between the F- volume rate in the exhaust flow and F- volume deposited in the sample solution

>> 1 ppm in sample solution = 0.04 ppm in chamber volume

# Fluoride Ion measurement: Electrode Calibration

- Electrode calibration realized with Standard solution references: 0.5 ppm, 1 ppm, 10 ppm, 20 ppm, 100 ppm
- Measured voltage difference is linearly proportional to the log of Fluoride concentration
- Calibration is repeated approximately every week to keep stability checked
- Two electrodes were used in parallel
  - Separate (electrode + reference), HANNA Instrument
  - Combined (reference embedded), ThermoScientific
- Equivalent performance in terms of sensitivity  
Combined electrode reaches equilibrium faster (< 1 minute VS about 5 minutes for 10 ppm)

