

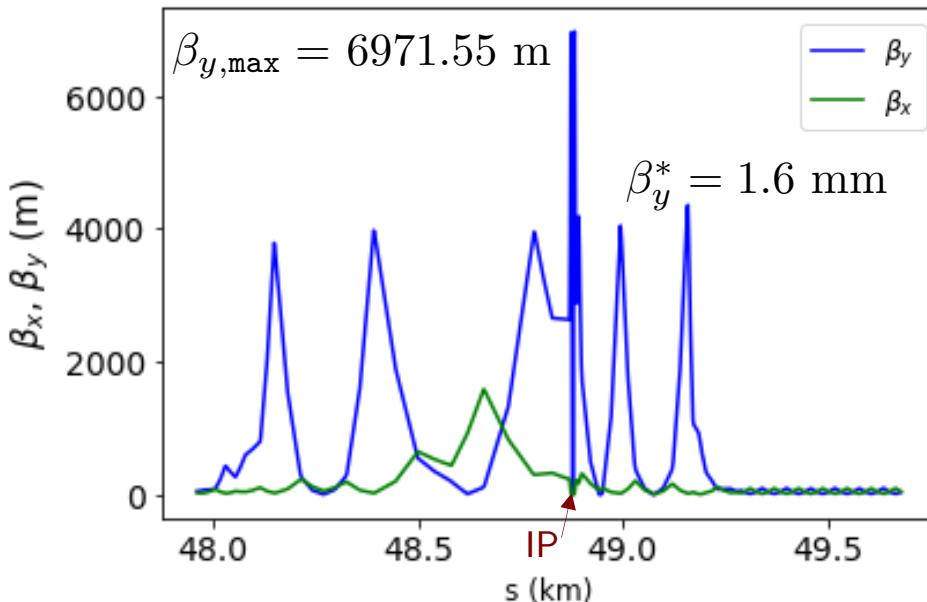
# STATUS AND PLANS FOR OPTICS CORRECTIONS AND EMITTANCE PERFORMANCE

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and the FCC-ee optics team

1. University of Liverpool,
2. Cockcroft Institute
3. CERN



# FCC-ee Emittance Tuning: Challenges & Constraints

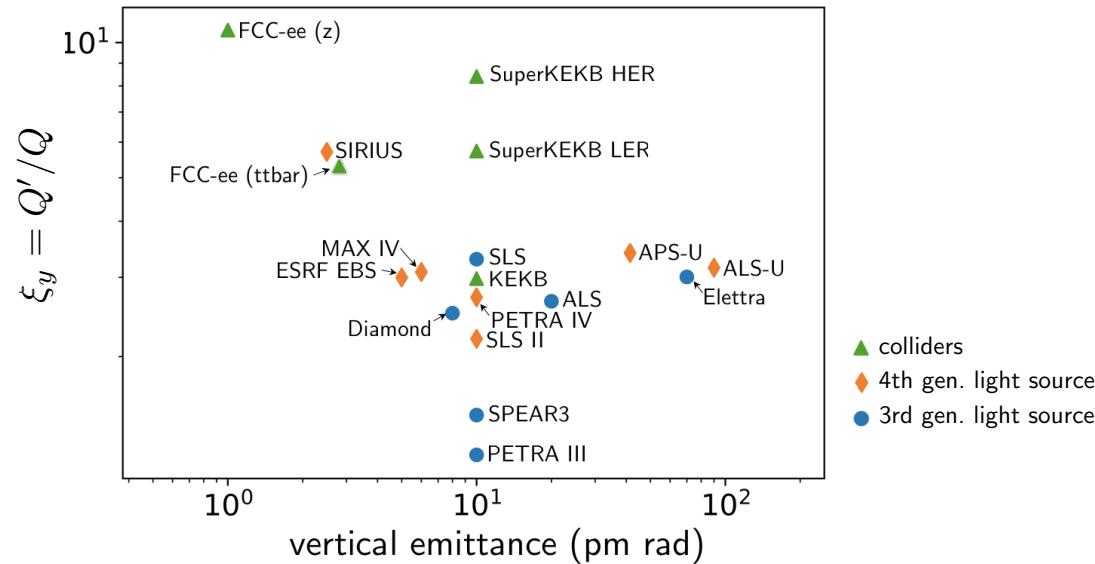


## Challenges:

1. Large beta function values makes us sensitive to field and misalignment errors
2. Small beta\* means strong FF magnets, which in turn requires strong sextupoles for local chromaticity correction.
3. Small emittance ratio makes us sensitive to any coupling between the horizontal and vertical motion.

Small emittance ratio,  $\frac{\epsilon_y}{\epsilon_x} < 0.2 \%$

# Natural chromaticities for a range of low emittance storage rings



Many thanks to:

Rohan Dowd (AS), Masamitsu Aiba (PSI), Katsunobu Oide (KEK), Thorsten Hellert (ALS), Ilya Agapov (DESY), Pedro Fernandes Tavares (MAX IV), Kent Wootton (APS), Bastian Häger (KIT), Liu Lin (LNLS), Simone Di Mitri (Elettra), Jeff Corbett (SLAC), Bernhard Holzer (CERN), Ian Martin (Diamond), David Amorim (SOLEIL)

# Correction tools

## Orbit correction:

- MICADO & SVD from MAD-X
  - Hor. corrector at each QF, Vert. corrector at each QD  
1598 vertical correctors / 1590 horizontal correctors
  - BPM at each quadrupole  
1598 BPMs vertical / 1590 BPMs horizontal

## Vertical dispersion and orbit:

- Orbit Dispersion Free Steering (DFS)

$$\begin{pmatrix} (1-\alpha)\vec{y} \\ \alpha\vec{D}_y \end{pmatrix} = \begin{pmatrix} (1-\alpha)\mathbf{A} \\ \alpha\mathbf{B} \end{pmatrix} \vec{\theta}$$

## Linear coupling:

- Coupling resonant driving terms (RDT)
  - 1 skew at each sextupole

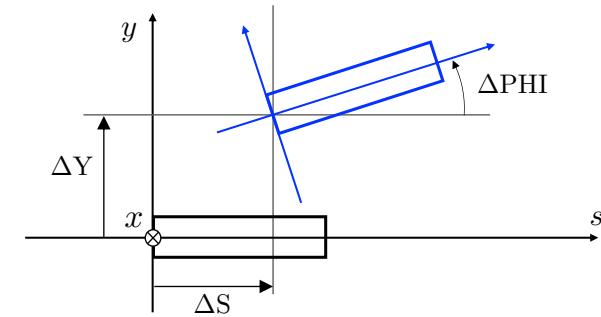
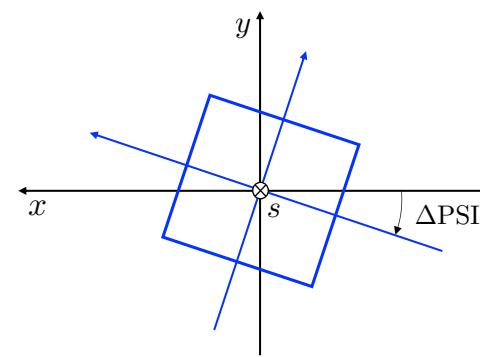
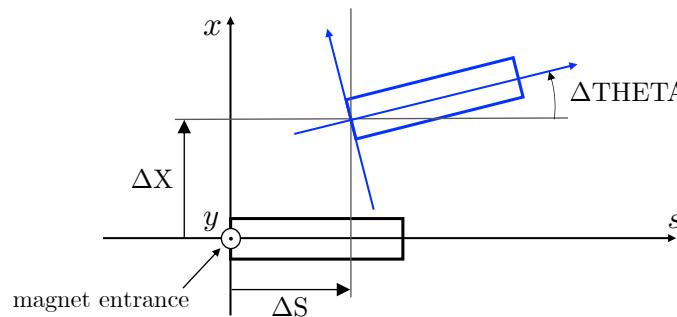
$$\begin{pmatrix} \vec{f}_{1001} \\ \vec{f}_{1010} \\ D_y \end{pmatrix} = -\mathbf{M} \vec{\mathbf{J}}$$

## Beta beating correction & Horizontal dispersion via Response Matrix:

- Rematching of the phase advance at the BPMs
  - 1 trim quadrupole at each sextupole

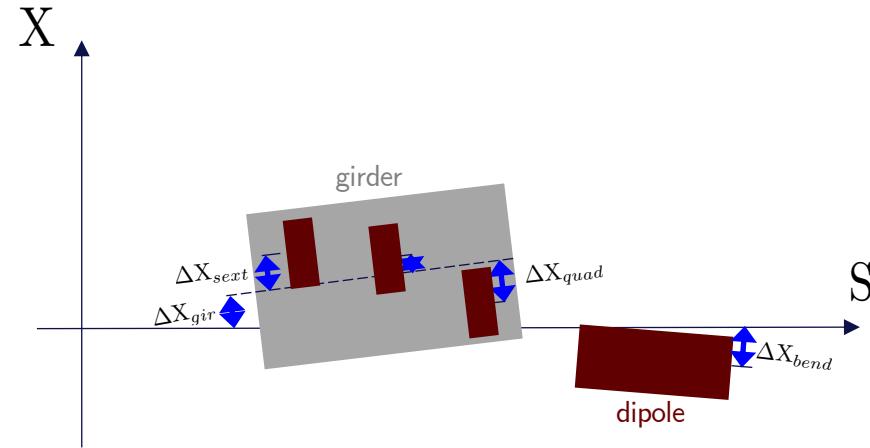
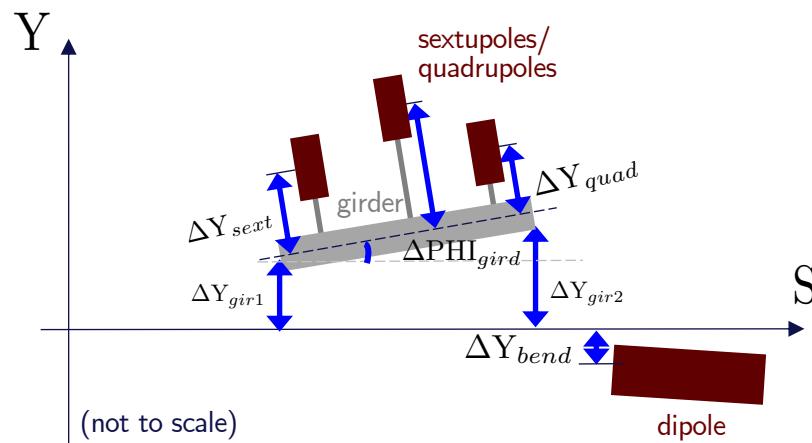
$$\begin{pmatrix} f_1 \left( \frac{\beta_1 - \beta_{y0}}{\beta_{y0}} \right) \\ f_2 \left( \frac{\beta_2 - \beta_{y0}}{\beta_{y0}} \right) \\ \dots \\ f_m \left( \frac{\beta_m - \beta_{y0}}{\beta_{y0}} \right) \end{pmatrix}_{meas} = \begin{pmatrix} f_1 (R_{11}, R_{12}, R_{13}, \dots, R_{1n}) \\ f_2 (R_{21}, R_{22}, R_{23}, \dots, R_{1n}) \\ \dots \\ f_m (R_{m1}, R_{m2}, R_{m3}, \dots, R_{mn}) \end{pmatrix} * \begin{pmatrix} k_1 \\ k_2 \\ \dots \\ k_n \end{pmatrix}$$

# Assigning misalignments



- Misalignments are randomly distributed via a Gaussian distribution, truncated at 2.5 sigma.

# Assigning girder misalignments



- 2 independent DX and DY misalignments for each end of the girder, and which can be used to calculate DTTHETA and DPHI.

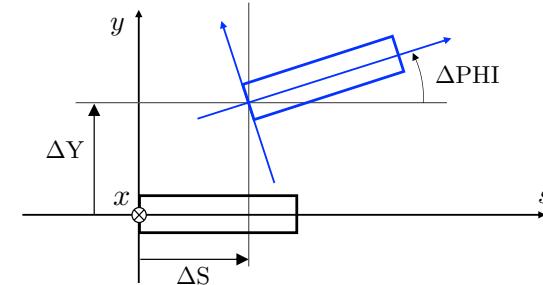
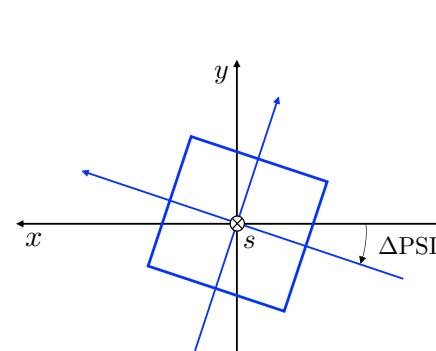
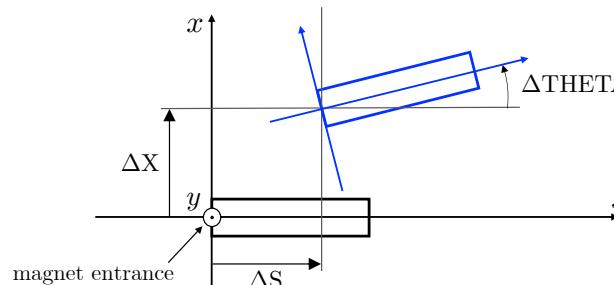
## Misalignments and field errors

| Type            | $\Delta X$<br>( $\mu\text{m}$ ) | $\Delta Y$<br>( $\mu\text{m}$ ) | $\Delta \text{PSI}$<br>( $\mu\text{rad}$ ) | $\Delta S$<br>( $\mu\text{m}$ ) | $\Delta \text{THETA}$<br>( $\mu\text{rad}$ ) | $\Delta \text{PHI}$<br>( $\mu\text{rad}$ ) | Field Errors                    |
|-----------------|---------------------------------|---------------------------------|--|---------------------------------|--|--|---------------------------------|
| Arc quadrupole* | 50                              | 50                              | 200  | 150                             | 100  | 100  | $\Delta k/k = 2 \times 10^{-4}$ |
| Arc sextupoles* | 50                              | 50                              | 200  | 150                             | 100  | 100  | $\Delta k/k = 2 \times 10^{-4}$ |
| Dipoles         | 1000                            | 1000                            | 300  | 1000                            | -  | -  | $\Delta B/B = 1 \times 10^{-4}$ |
| Girders         | 150                             | 150                             | -  | 1000                            | -  | -  |                                 |
| IR quadrupole   | 100                             | 100                             | 250  | 200                             | 100  | 100  | $\Delta k/k = 2 \times 10^{-4}$ |
| IR sextupoles   | 100                             | 100                             | 250  | 200                             | 100  | 100  | $\Delta k/k = 2 \times 10^{-4}$ |
| BPM**           | 40                              | 40                              | 100  | -                               | -  | -  | -                               |

\* misalignments relative to girder placement

\*\* misalignments relative to quadrupole placement

Misalignments are randomly distributed via a Gaussian distribution, truncated at 2.5 sigma.



# Misalignments and field errors

FCC week 2020 = FCCIS kickoff meeting, November 2020

FCC week 2021, June 2021

|                 | $\Delta X$<br>( $\mu\text{m}$ ) |             | $\Delta Y$<br>( $\mu\text{m}$ ) |             | $\Delta \text{PSI}$<br>( $\mu\text{rad}$ ) |             | $\Delta S$<br>( $\mu\text{m}$ ) |             | $\Delta \text{THETA}$<br>( $\mu\text{rad}$ ) |             | $\Delta \text{PHI}$<br>( $\mu\text{rad}$ ) |             |
|-----------------|---------------------------------|-------------|---------------------------------|-------------|--|-------------|---------------------------------|-------------|--|-------------|--|-------------|
| <b>FCC week</b> | <b>2020</b>                     | <b>2021</b> | <b>2020</b>                     | <b>2021</b> | <b>2020</b>                                | <b>2021</b> | <b>2020</b>                     | <b>2021</b> | <b>2020</b>                                  | <b>2021</b> | <b>2020</b>                                | <b>2021</b> |
| Arc quadrupole* | 50                              | 50          | 50                              | 50          | 200  | 200         | 50                              | 150         | 0  | 100         | 0  | 100         |
| Arc sextupoles* | 50                              | 50          | 50                              | 50          | 200  | 200         | 50                              | 150         | 0  | 100         | 0  | 100         |
| Dipoles         | 1000                            | 1000        | 1000                            | 1000        | 200  | 300         | 500                             | 1000        | -  | -           | -  | -           |
| Girders         | 150                             | 150         | 150                             | 150         | -  | -           | 500                             | 1000        | -  | -           | -  | -           |
| IR quadrupole   | 75                              | 100         | 75                              | 100         | 100  | 250         | 150                             | 200         | 0  | 100         | 0  | 100         |
| IR sextupoles   | 75                              | 100         | 75                              | 100         | 100  | 250         | 150                             | 200         | 0  | 100         | 0  | 100         |
| BPM**           | 40                              | 40          | 40                              | 40          | 100  | 100         | -                               | -           | -  | -           | -  | -           |

\* misalignments relative to girder placement

\*\* misalignments relative to quadrupole placement

# Correction Strategy (1/2)

- **Sextupoles strengths set to zero.**
  - Gradient errors applied
    - Weighted beta-beat correction was performed and tune re-matched.
    - Sextupole and dipole field errors introduced.
    - Weighted beta-beat correction was performed and tune re-matched.
  - Misalignments applied to all magnets and girders.
    - Tune re-matched to the nominal tune, and orbit correction performed.
    - Beta-beat correction applied, and if needed orbit corrected and tune rematched.
    - Coupling correction, followed by beta-beat correction and coupling correction.
- **Sextupoles set to 10% of their design strength**  
(details on next slide)
- **Final correction** (at 100% sextupole strength)  
(details on next slide)

## Correction Strategy (2/2)

- **Sextupoles strengths set to zero.**

(details on previous slide)



- **Sextupoles set to 10% of their design strength**

- Orbit correction
- Combined coupling and dispersion correction
- Beta-beating correction applied.
- Sextupole strengths increased by 10%



*These two steps  
repeated ~12  
times.*

Constant checking  
of the tunes and  
orbit avoids  
running into  
resonances, or  
failure to find the  
closed orbit.

- **Final correction** (at 100% sextupole strength)

- Additional coupling, dispersion and beta-beating correction was applied.
- Step through corrections until beta beating threshold is reached (trade-off between beta beating and vertical emittance can be varied).
- Vary SV cut off values

# FCC-ee emittance tuning results

## RMS misalignment and field errors tolerances:

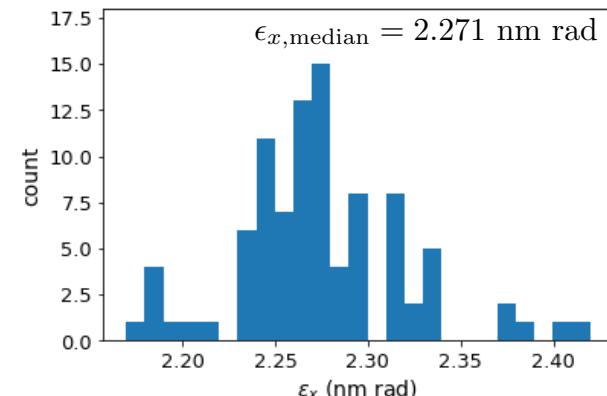
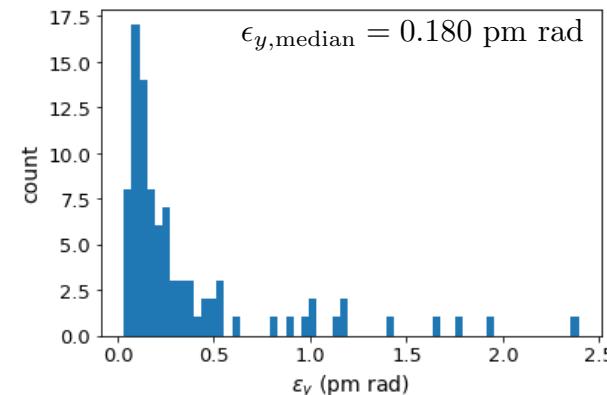
| Type            | $\Delta X$<br>( $\mu\text{m}$ ) | $\Delta Y$<br>( $\mu\text{m}$ ) | $\Delta \text{PSI}$<br>( $\mu\text{rad}$ ) | $\Delta S$<br>( $\mu\text{m}$ ) | $\Delta \text{THETA}$<br>( $\mu\text{rad}$ ) | $\Delta \text{PHI}$<br>( $\mu\text{rad}$ ) |
|-----------------|---------------------------------|---------------------------------|--|---------------------------------|--|--|
| Arc quadrupole* | 50                              | 50                              | 200  | 150                             | 100  | 100  |
| Arc sextupoles* | 50                              | 50                              | 200  | 150                             | 100  | 100  |
| Dipoles         | 1000                            | 1000                            | 300  | 1000                            | -  | -  |
| Girders         | 150                             | 150                             | -  | 1000                            | -  | -  |
| IR quadrupole   | 100                             | 100                             | 250  | 200                             | 100  | 100  |
| IR sextupoles   | 100                             | 100                             | 250  | 200                             | 100  | 100  |
| BPM**           | 40                              | 40                              | 100  | -                               | -  | -  |

\* misalignments relative to girder placement

\*\* misalignments relative to quadrupole placement

| Type            | Field Errors                    |
|-----------------|---------------------------------|
| Arc quadrupole* | $\Delta k/k = 2 \times 10^{-4}$ |
| Arc sextupoles* | $\Delta k/k = 2 \times 10^{-4}$ |
| Dipoles         | $\Delta B/B = 1 \times 10^{-4}$ |
| Girders         |                                 |
| IR quadrupole   | $\Delta k/k = 2 \times 10^{-4}$ |
| IR sextupoles   | $\Delta k/k = 2 \times 10^{-4}$ |

ttbar (182.5 GeV) 4IP lattice,  
after correction strategy:



# FCC-ee emittance tuning results

## RMS misalignment and field errors tolerances:

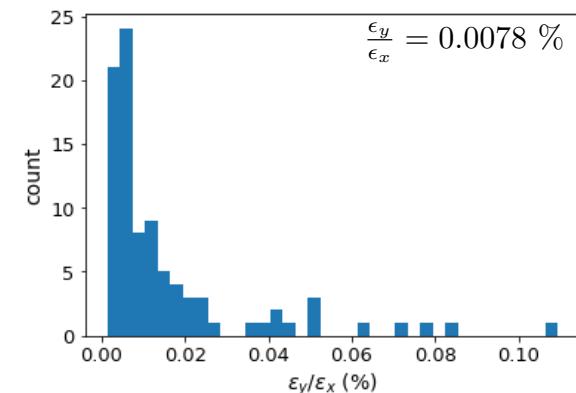
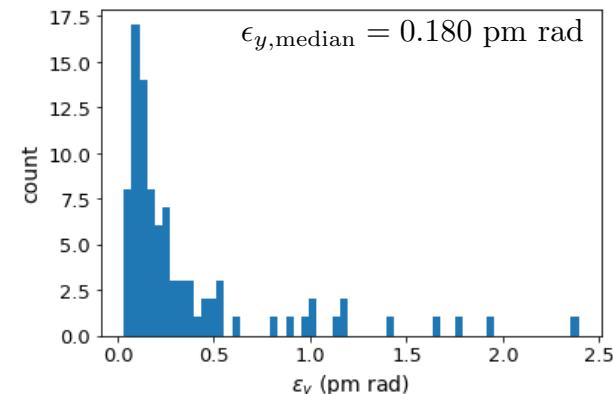
| Type            | $\Delta X$<br>( $\mu\text{m}$ ) | $\Delta Y$<br>( $\mu\text{m}$ ) | $\Delta \text{PSI}$<br>( $\mu\text{rad}$ ) | $\Delta S$<br>( $\mu\text{m}$ ) | $\Delta \text{THETA}$<br>( $\mu\text{rad}$ ) | $\Delta \text{PHI}$<br>( $\mu\text{rad}$ ) |
|-----------------|---------------------------------|---------------------------------|--|---------------------------------|--|--|
| Arc quadrupole* | 50                              | 50                              | 200  | 150                             | 100  | 100  |
| Arc sextupoles* | 50                              | 50                              | 200  | 150                             | 100  | 100  |
| Dipoles         | 1000                            | 1000                            | 300  | 1000                            | -  | -  |
| Girders         | 150                             | 150                             | -  | 1000                            | -  | -  |
| IR quadrupole   | 100                             | 100                             | 250  | 200                             | 100  | 100  |
| IR sextupoles   | 100                             | 100                             | 250  | 200                             | 100  | 100  |
| BPM**           | 40                              | 40                              | 100  | -                               | -  | -  |

\* misalignments relative to girder placement

\*\* misalignments relative to quadrupole placement

| Type            | Field Errors                    |
|-----------------|---------------------------------|
| Arc quadrupole* | $\Delta k/k = 2 \times 10^{-4}$ |
| Arc sextupoles* | $\Delta k/k = 2 \times 10^{-4}$ |
| Dipoles         | $\Delta B/B = 1 \times 10^{-4}$ |
| Girders         |                                 |
| IR quadrupole   | $\Delta k/k = 2 \times 10^{-4}$ |
| IR sextupoles   | $\Delta k/k = 2 \times 10^{-4}$ |

ttbar (182.5 GeV) 4IP lattice,  
after correction strategy:



# FCC-ee emittance tuning results

## RMS misalignment and field errors tolerances:

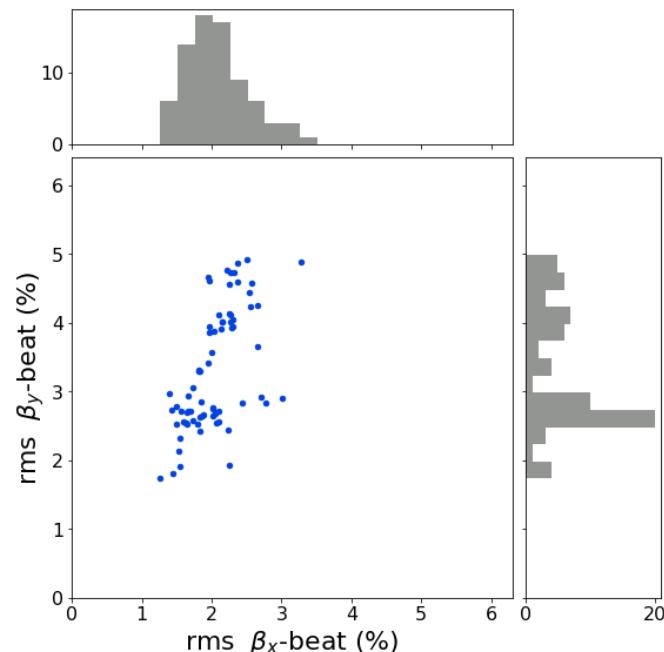
| Type            | $\Delta X$<br>( $\mu\text{m}$ ) | $\Delta Y$<br>( $\mu\text{m}$ ) | $\Delta \text{PSI}$<br>( $\mu\text{rad}$ ) | $\Delta S$<br>( $\mu\text{m}$ ) | $\Delta \text{THETA}$<br>( $\mu\text{rad}$ ) | $\Delta \text{PHI}$<br>( $\mu\text{rad}$ ) |
|-----------------|---------------------------------|---------------------------------|--|---------------------------------|--|--|
| Arc quadrupole* | 50                              | 50                              | 200  | 150                             | 100  | 100  |
| Arc sextupoles* | 50                              | 50                              | 200  | 150                             | 100  | 100  |
| Dipoles         | 1000                            | 1000                            | 300  | 1000                            | -  | -  |
| Girders         | 150                             | 150                             | -  | 1000                            | -  | -  |
| IR quadrupole   | 100                             | 100                             | 250  | 200                             | 100  | 100  |
| IR sextupoles   | 100                             | 100                             | 250  | 200                             | 100  | 100  |
| BPM**           | 40                              | 40                              | 100  | -                               | -  | -  |

\* misalignments relative to girder placement

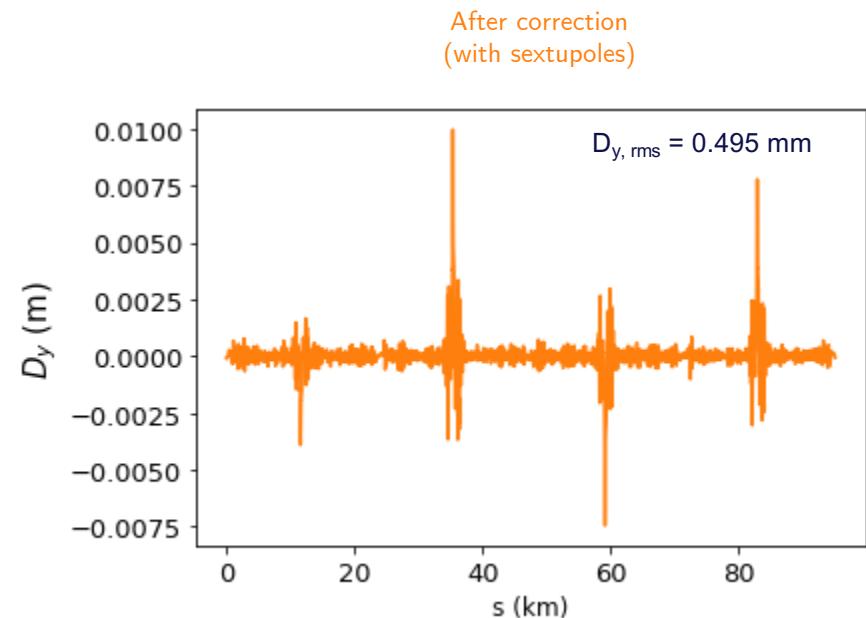
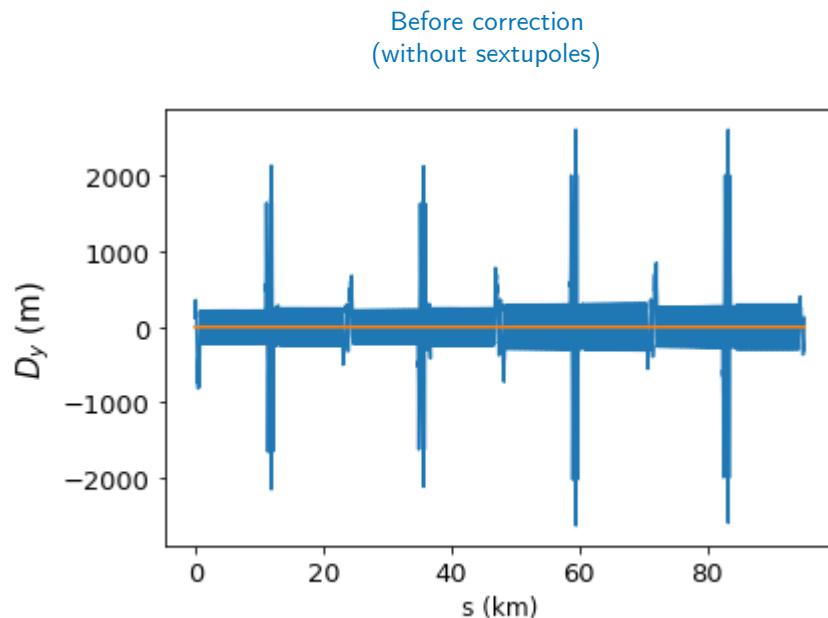
\*\* misalignments relative to quadrupole placement

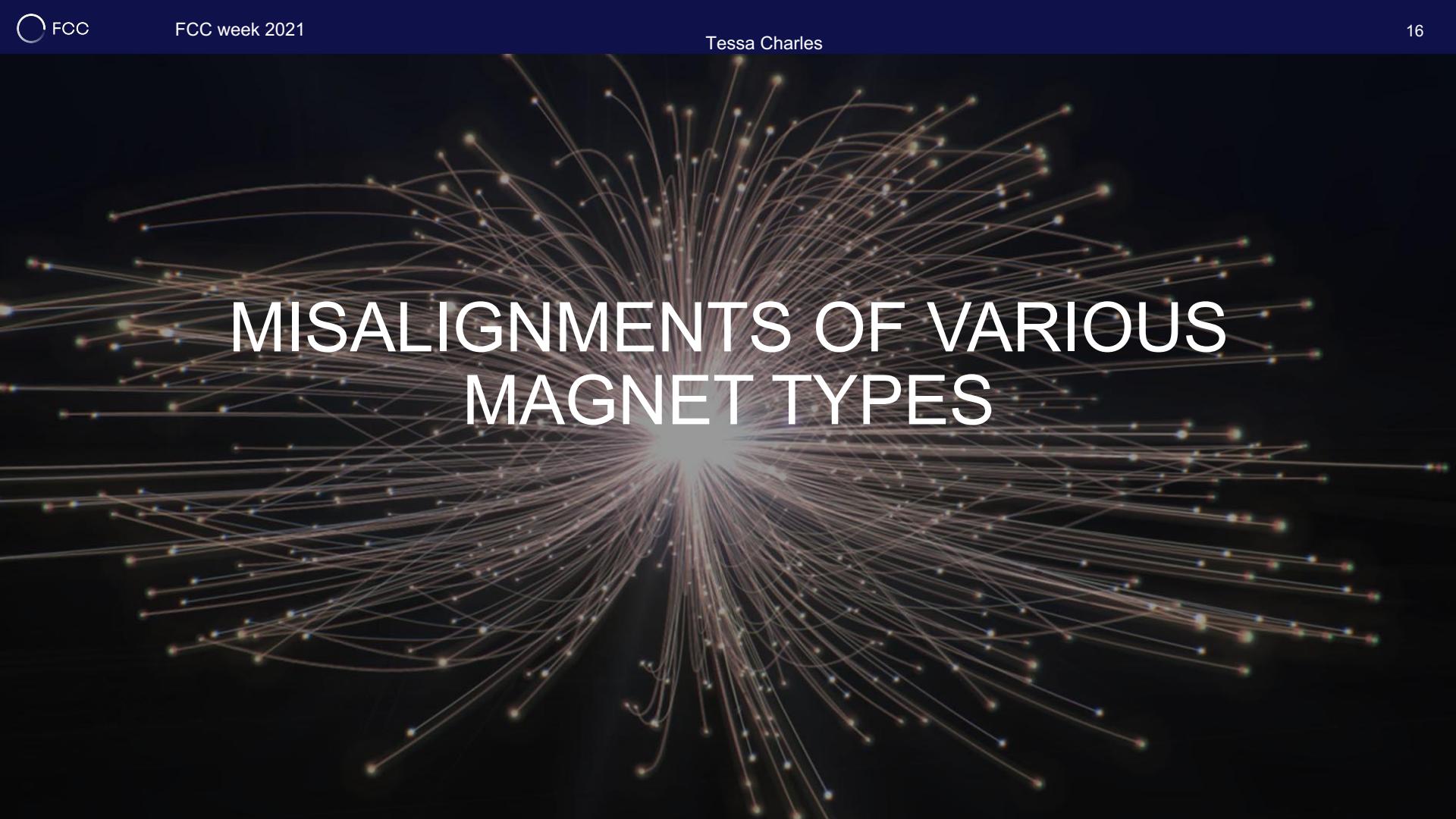
| Type            | Field Errors                    |
|-----------------|---------------------------------|
| Arc quadrupole* | $\Delta k/k = 2 \times 10^{-4}$ |
| Arc sextupoles* | $\Delta k/k = 2 \times 10^{-4}$ |
| Dipoles         | $\Delta B/B = 1 \times 10^{-4}$ |
| Girders         |                                 |
| IR quadrupole   | $\Delta k/k = 2 \times 10^{-4}$ |
| IR sextupoles   | $\Delta k/k = 2 \times 10^{-4}$ |

ttbar (182.5 GeV) 4IP lattice,  
after correction strategy:



# Vertical dispersion

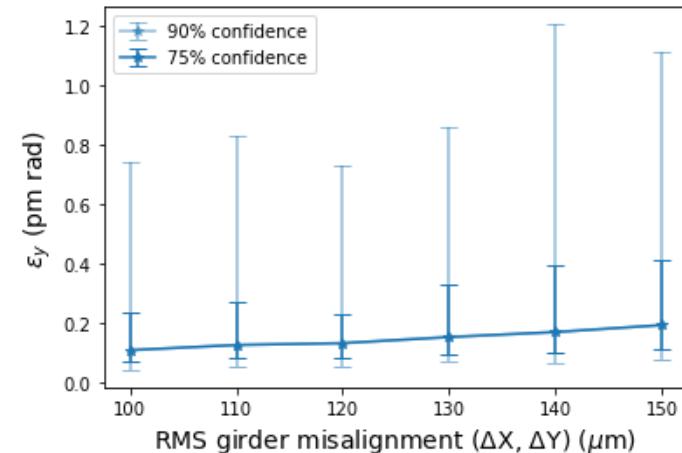
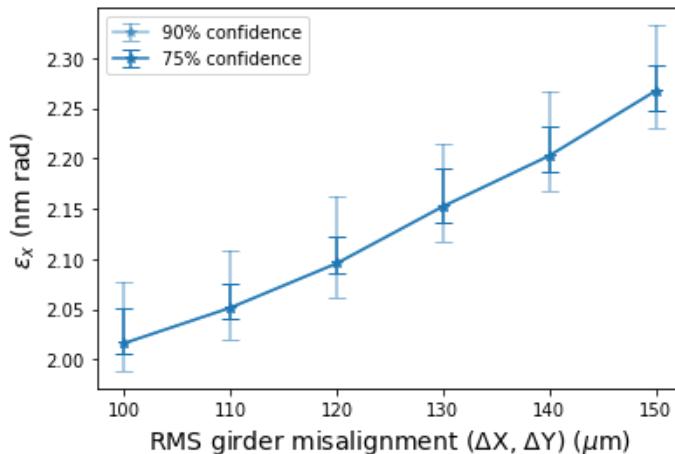


The background of the slide features a complex, abstract pattern of numerous thin, glowing lines radiating from a central point. These lines are primarily light blue and green, with some red and orange highlights, creating a starburst or fireworks-like effect against a dark, solid background.

# MISALIGNMENTS OF VARIOUS MAGNET TYPES

# Girder misalignment

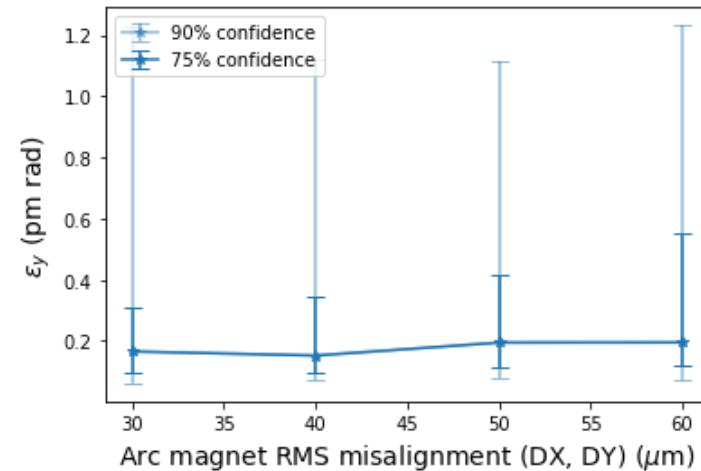
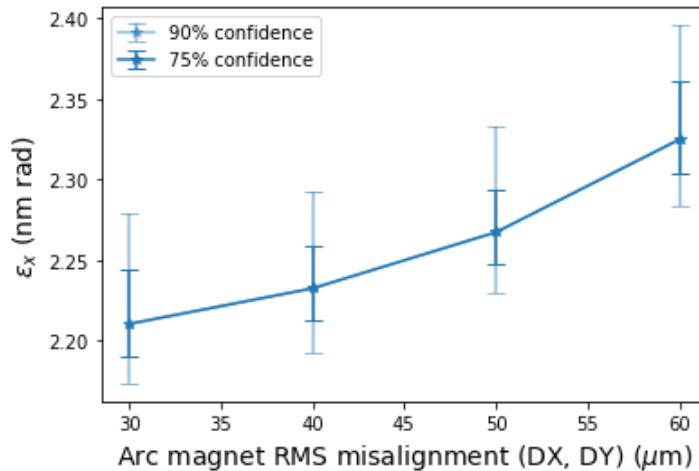
The girder misalignment has the strongest influence on horizontal emittance of all the parameters listed in the previous table.



All other misalignments are as defined previously (slide 7).

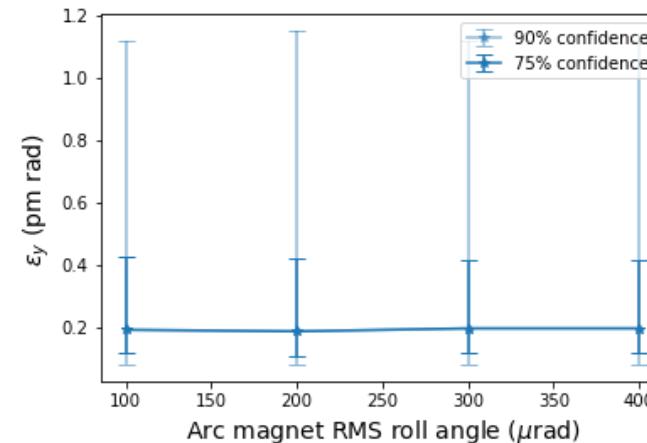
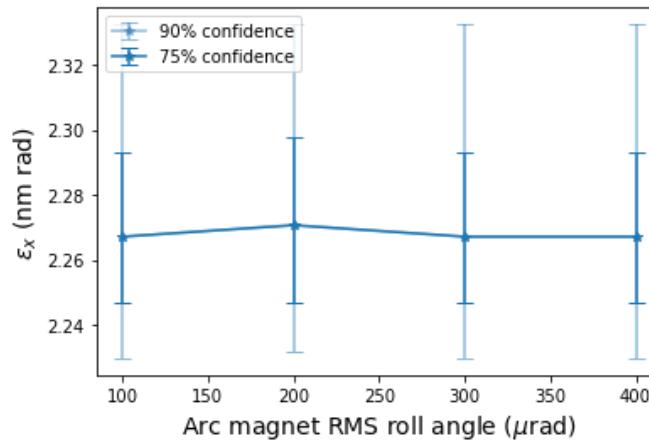
# Arc magnet misalignments

All other misalignments are as defined previously (i.e. girder DX and DY = 150  $\mu\text{m}$ ).



# Arc magnet roll angles

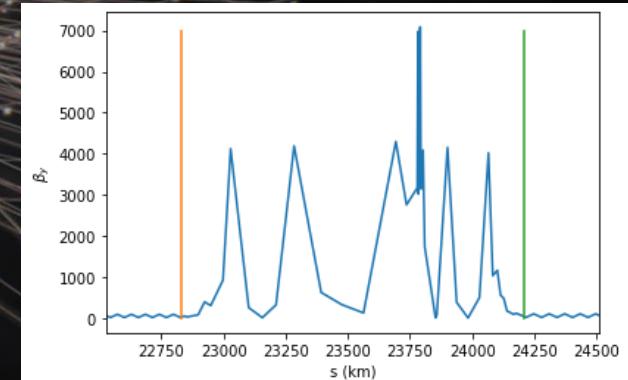
Arc magnet roll angles of up  $400 \mu\text{rad}$  can be handled by the correction strategy. This could be extended beyond  $400 \mu\text{rad}$  if necessary.



All other misalignments are as defined previously.

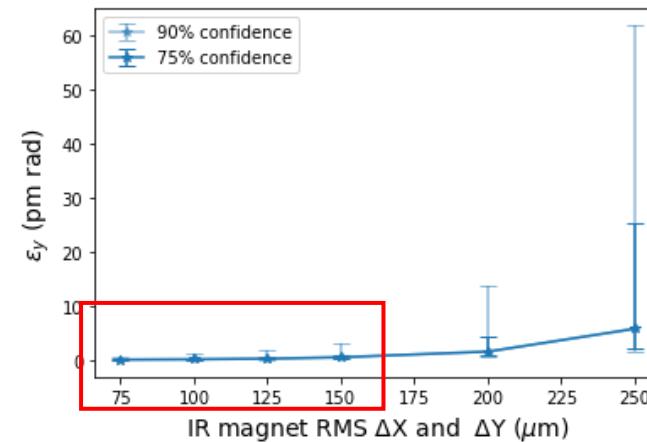
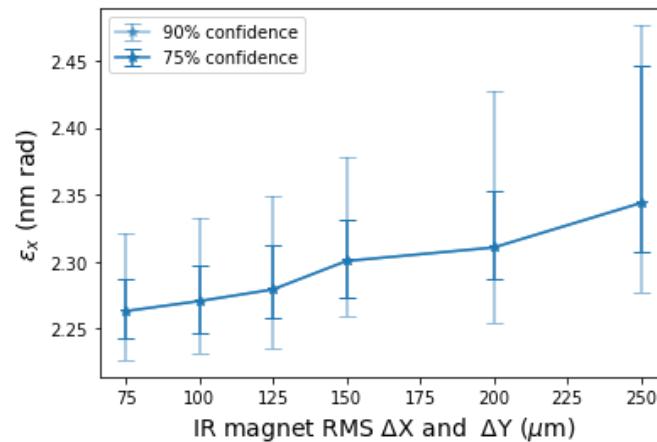
# INTERACTION REGION

1. IR quads and sextupoles magnet
2. SY\* sextupoles
3. QC1\*, QC2\* quadrupoles



# IR magnets alignment - transverse misalignments ( $\Delta X$ and $\Delta Y$ )

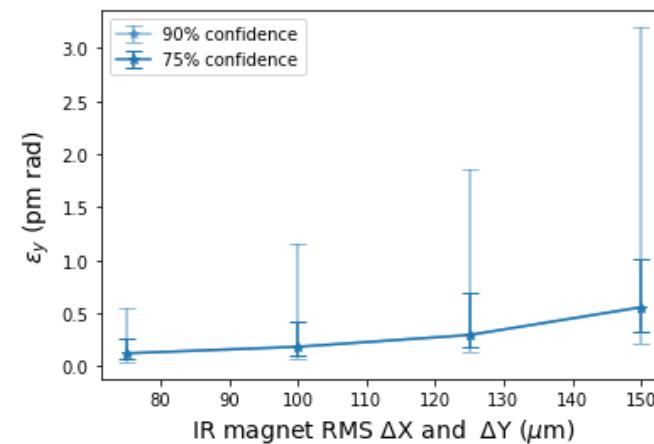
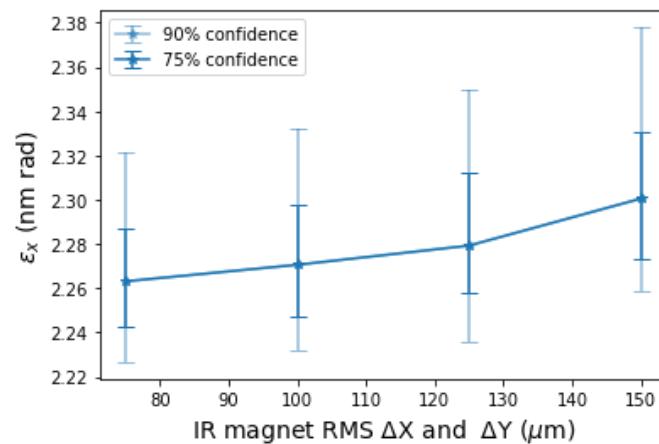
| Type              | $\Delta X$ ( $\mu\text{m}$ )  | $\Delta Y$ ( $\mu\text{m}$ ) | $\Delta \text{PSI}$ ( $\mu\text{rad}$ ) | $\Delta S$ ( $\mu\text{m}$ ) | $\Delta \text{THETA}$ ( $\mu\text{rad}$ ) | $\Delta \text{PHI}$ ( $\mu\text{rad}$ ) |
|-------------------|-------------------------------|------------------------------|---|------------------------------|---|---|
| IR quadrupole     | varied                        | varied                       | 250                                     | 200                          | 100                                       | 100                                     |
| IR sextupoles     | varied                        | varied                       | 250                                     | 200                          | 100                                       | 100                                     |
| All other magnets | as listed in Table on slide 7 |                              |   |                              |   |   |



IR magnet alignment strongly influences global correction.

# IR magnets alignment - transverse misalignments ( $\Delta X$ and $\Delta Y$ )

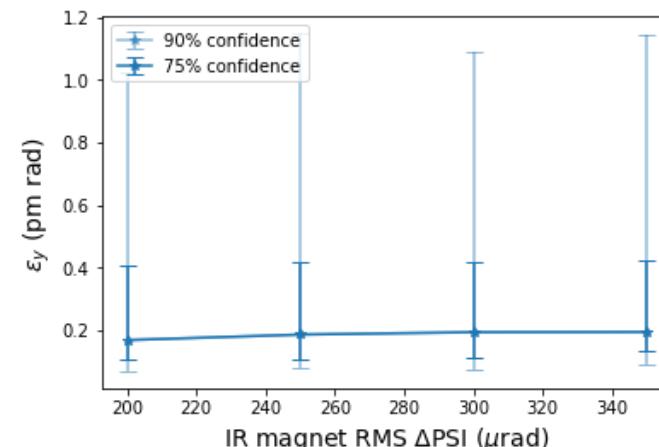
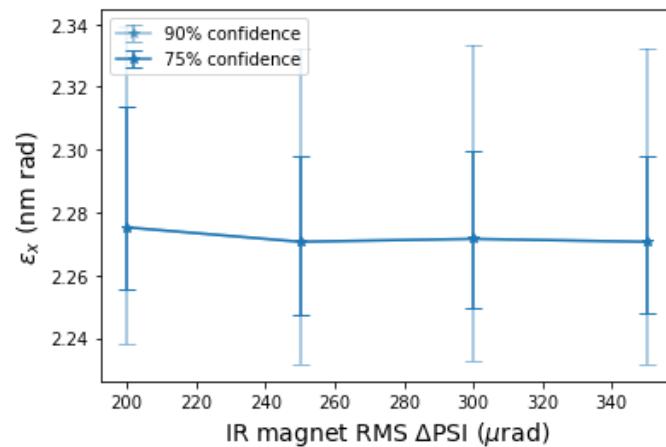
| Type              | $\Delta X$ ( $\mu\text{m}$ )  | $\Delta Y$ ( $\mu\text{m}$ ) | $\Delta \text{PSI}$ ( $\mu\text{rad}$ ) | $\Delta S$ ( $\mu\text{m}$ ) | $\Delta \text{THETA}$ ( $\mu\text{rad}$ ) | $\Delta \text{PHI}$ ( $\mu\text{rad}$ ) |
|-------------------|-------------------------------|------------------------------|---|------------------------------|---|---|
| IR quadrupole     | varied                        | varied                       | 250                                     | 200                          | 100                                       | 100                                     |
| IR sextupoles     | varied                        | varied                       | 250                                     | 200                          | 100                                       | 100                                     |
| All other magnets | as listed in Table on slide 7 |                              |   |                              |   |   |



IR magnet alignment strongly influences global correction.

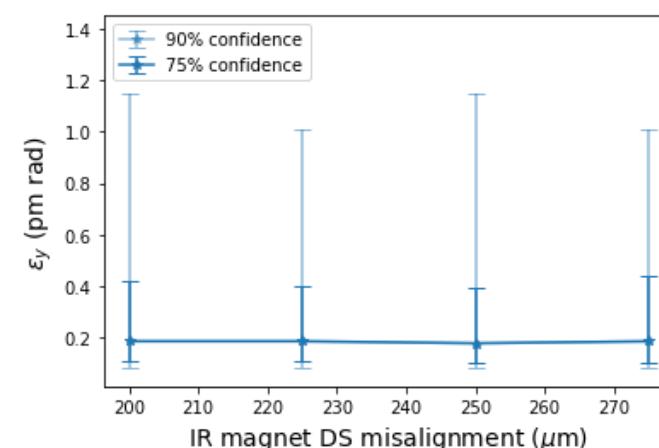
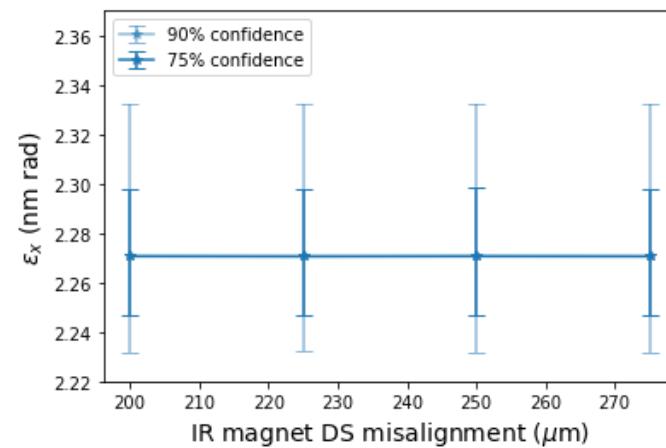
# IR magnets alignment - roll angle ( $\Delta\text{PSI}$ )

| Type              | $\Delta X$ ( $\mu\text{m}$ )  | $\Delta Y$ ( $\mu\text{m}$ ) | $\Delta\text{PSI}$ ( $\mu\text{rad}$ ) | $\Delta S$ ( $\mu\text{m}$ ) | $\Delta\text{THETA}$ ( $\mu\text{rad}$ ) | $\Delta\text{PHI}$ ( $\mu\text{rad}$ ) |
|-------------------|-------------------------------|------------------------------|--|------------------------------|--|--|
| IR quadrupole     | 100                           | 100                          | varied                                 | 200                          | 100                                      | 100                                    |
| IR sextupoles     | 100                           | 100                          | varied                                 | 200                          | 100                                      | 100                                    |
| All other magnets | as listed in Table on slide 7 |                              |  |                              |  |  |



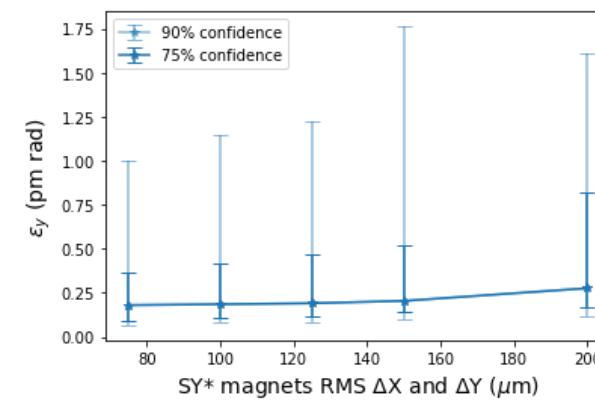
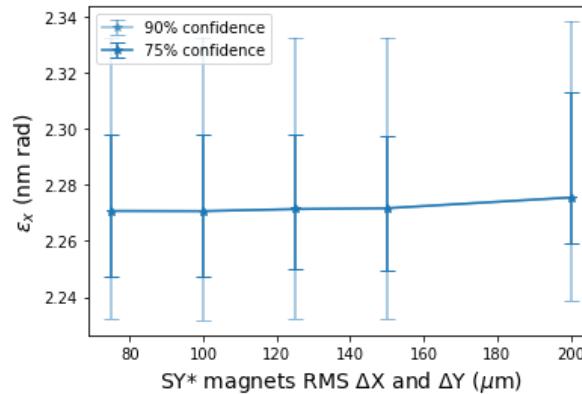
# IR magnets: longitudinal alignment ( $\Delta S$ )

| Type              | $\Delta X$ ( $\mu\text{m}$ )  | $\Delta Y$ ( $\mu\text{m}$ ) | $\Delta \text{PSI}$ ( $\mu\text{rad}$ ) | $\Delta S$ ( $\mu\text{m}$ ) | $\Delta \text{THETA}$ ( $\mu\text{rad}$ ) | $\Delta \text{PHI}$ ( $\mu\text{rad}$ ) |
|-------------------|-------------------------------|------------------------------|---|------------------------------|---|---|
| IR quadrupole     | 100                           | 100                          | 250                                     | varied                       | 100                                       | 100                                     |
| IR sextupoles     | 100                           | 100                          | 250                                     | varied                       | 100                                       | 100                                     |
| All other magnets | as listed in Table on slide 7 |                              |   |                              |   |   |



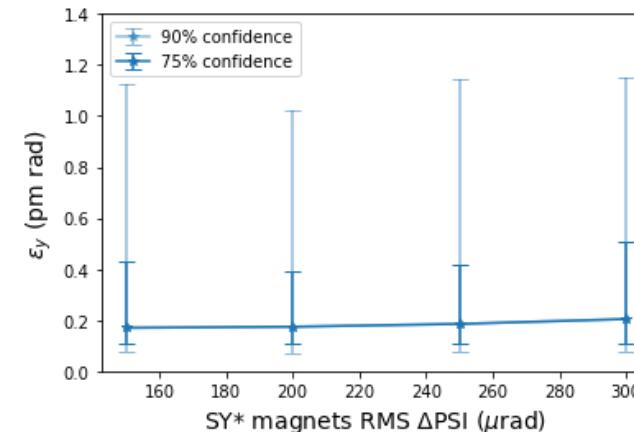
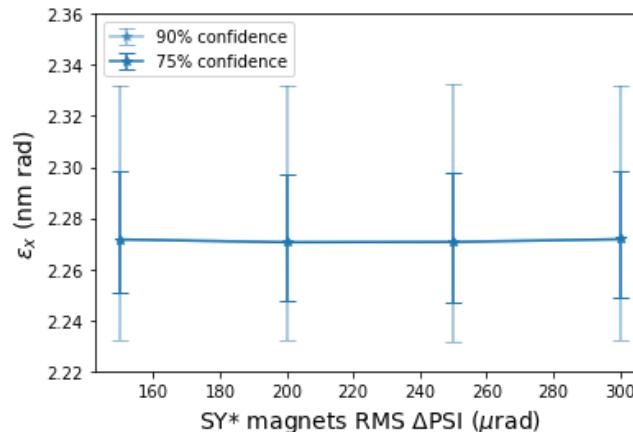
# SY\* sextupole alignment: $\Delta X$ and $\Delta Y$

| Type                | $\Delta X$ ( $\mu\text{m}$ )  | $\Delta Y$ ( $\mu\text{m}$ ) | $\Delta \text{PSI}$ ( $\mu\text{rad}$ ) | $\Delta S$ ( $\mu\text{m}$ ) | $\Delta \text{THETA}$ ( $\mu\text{rad}$ ) | $\Delta \text{PHI}$ ( $\mu\text{rad}$ ) |
|---------------------|-------------------------------|------------------------------|---|------------------------------|---|---|
| QC1*, QC2*          | 100                           | 250                          | 250                                     | 200                          | 100                                       | 100                                     |
| SY sextupoles       | varied                        | varied                       | 250                                     | 200                          | 100                                       | 100                                     |
| Other IR quads      | 100                           | 100                          | 250                                     | 200                          | 100                                       | 100                                     |
| Other IR sextupoles | 100                           | 100                          | 250                                     | 200                          | 100                                       | 100                                     |
| All other magnets   | as listed in Table on slide 7 |                              |   |                              |   |   |



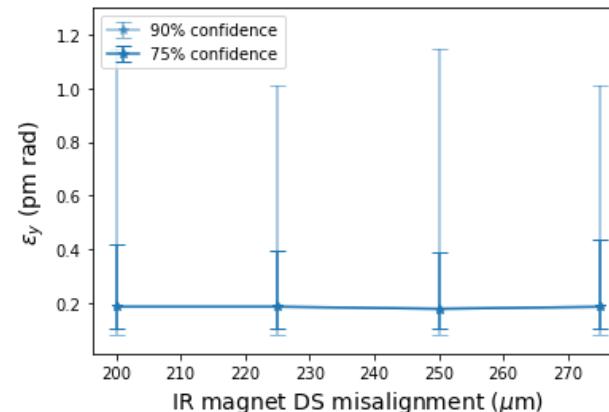
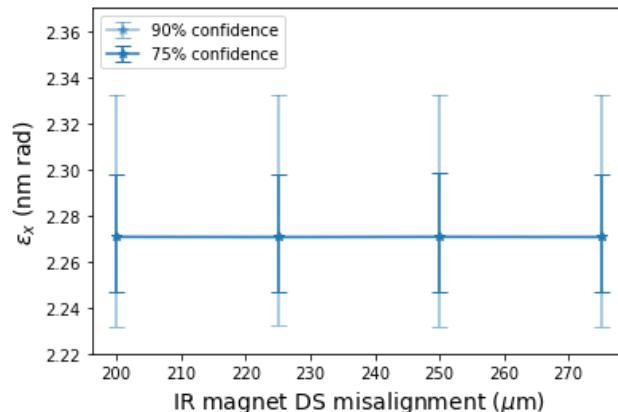
# SY\* sextupole roll angle: $\Delta\text{PSI}$

| Type                | $\Delta X$ ( $\mu\text{m}$ )  | $\Delta Y$ ( $\mu\text{m}$ ) | $\Delta\text{PSI}$ ( $\mu\text{rad}$ ) | $\Delta S$ ( $\mu\text{m}$ ) | $\Delta\text{THETA}$ ( $\mu\text{rad}$ ) | $\Delta\text{PHI}$ ( $\mu\text{rad}$ ) |
|---------------------|-------------------------------|------------------------------|--|------------------------------|--|--|
| QC1*, QC2*          | 100                           | 250                          | 250                                    | 200                          | 100                                      | 100                                    |
| SY sextupoles       | 100                           | 100                          | varied                                 | 200                          | 100                                      | 100                                    |
| Other IR quads      | 100                           | 100                          | 250                                    | 200                          | 100                                      | 100                                    |
| Other IR sextupoles | 100                           | 100                          | 250                                    | 200                          | 100                                      | 100                                    |
| All other magnets   | as listed in Table on slide 7 |                              |  |                              |  |  |



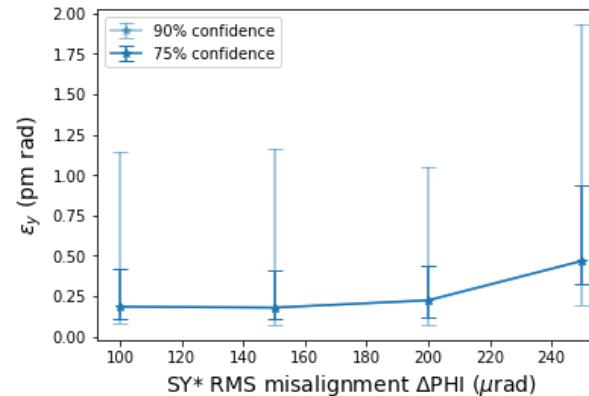
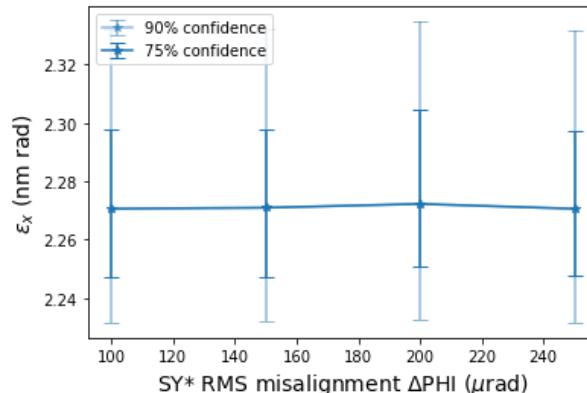
# SY\* sextupole longitudinal alignment: $\Delta S$

| Type                | $\Delta X$ ( $\mu\text{m}$ )  | $\Delta Y$ ( $\mu\text{m}$ ) | $\Delta \text{PSI}$ ( $\mu\text{rad}$ ) | $\Delta S$ ( $\mu\text{m}$ ) | $\Delta \text{THETA}$ ( $\mu\text{rad}$ ) | $\Delta \text{PHI}$ ( $\mu\text{rad}$ ) |
|---------------------|-------------------------------|------------------------------|---|------------------------------|---|---|
| QC1*, QC2*          | 100                           | 250                          | 250                                     | 200                          | 100                                       | 100                                     |
| SY sextupoles       | 100                           | 100                          | 250                                     | varied                       | 100                                       | 100                                     |
| Other IR quads      | 100                           | 100                          | 250                                     | 200                          | 100                                       | 100                                     |
| Other IR sextupoles | 100                           | 100                          | 250                                     | 200                          | 100                                       | 100                                     |
| All other magnets   | as listed in Table on slide 7 |                              |   |                              |   |   |



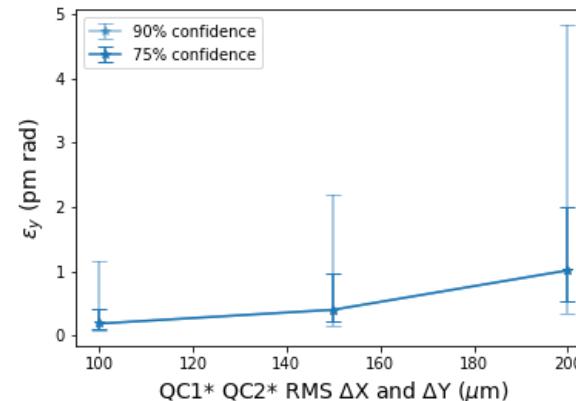
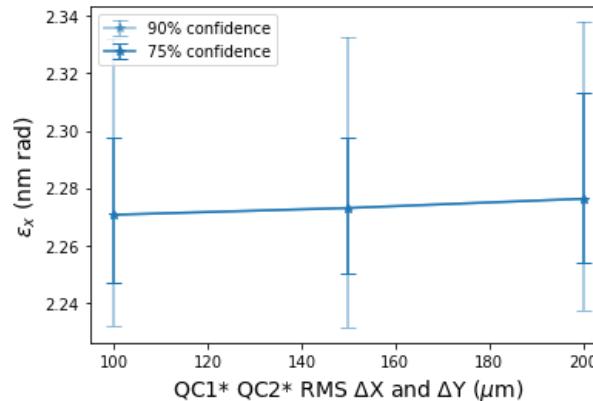
# SY\* sextupole alignment: $\Delta\text{PHI}$

| Type                | $\Delta X$ ( $\mu\text{m}$ )  | $\Delta Y$ ( $\mu\text{m}$ ) | $\Delta \text{PSI}$ ( $\mu\text{rad}$ ) | $\Delta S$ ( $\mu\text{m}$ ) | $\Delta \text{THETA}$ ( $\mu\text{rad}$ ) | $\Delta \text{PHI}$ ( $\mu\text{rad}$ ) |
|---------------------|-------------------------------|------------------------------|---|------------------------------|---|---|
| QC1*, QC2*          | 100                           | 250                          | 250                                     | 200                          | 100                                       | 100                                     |
| SY sextupoles       | 100                           | 100                          | 250                                     | 200                          | 100                                       | varied                                  |
| Other IR quads      | 100                           | 100                          | 250                                     | 200                          | 100                                       | 100                                     |
| Other IR sextupoles | 100                           | 100                          | 250                                     | 200                          | 100                                       | 100                                     |
| All other magnets   | as listed in Table on slide 7 |                              |   |                              |   |   |



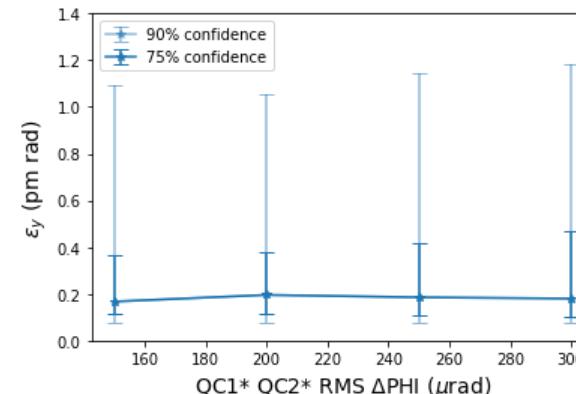
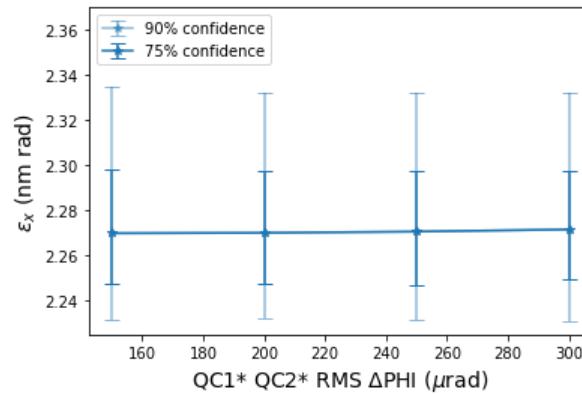
# QC1\* and QC2\* quads alignment: $\Delta X$ and $\Delta Y$

| Type                | $\Delta X$ ( $\mu\text{m}$ )  | $\Delta Y$ ( $\mu\text{m}$ ) | $\Delta \text{PSI}$ ( $\mu\text{rad}$ ) | $\Delta S$ ( $\mu\text{m}$ ) | $\Delta \text{THETA}$ ( $\mu\text{rad}$ ) | $\Delta \text{PHI}$ ( $\mu\text{rad}$ ) |
|---------------------|-------------------------------|------------------------------|---|------------------------------|---|---|
| QC1*, QC2*          | varied                        | varied                       | 250                                     | 200                          | 100                                       | 100                                     |
| SY sextupoles       | 100                           | 100                          | 250                                     | 200                          | 100                                       | 100                                     |
| Other IR quads      | 100                           | 100                          | 250                                     | 200                          | 100                                       | 100                                     |
| Other IR sextupoles | 100                           | 100                          | 250                                     | 200                          | 100                                       | 100                                     |
| All other magnets   | as listed in Table on slide 7 |                              |   |                              |   |   |



# QC1\* and QC2\* roll angle: $\Delta\text{PSI}$

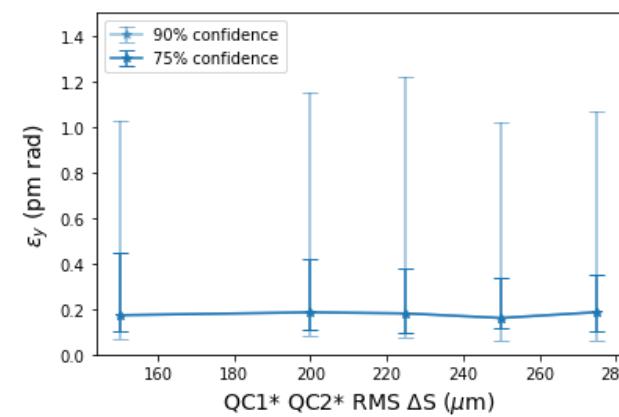
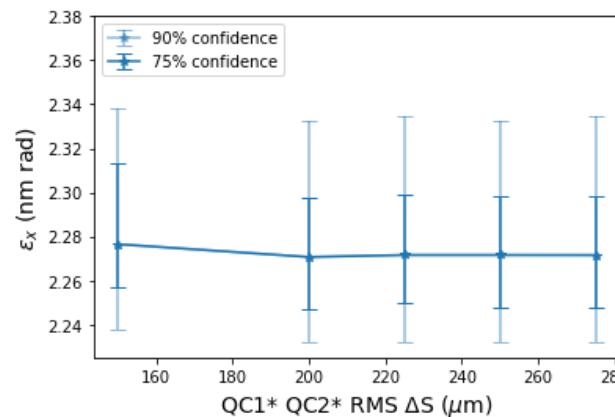
| Type                | $\Delta X$ ( $\mu\text{m}$ )  | $\Delta Y$ ( $\mu\text{m}$ ) | $\Delta\text{PSI}$ ( $\mu\text{rad}$ ) | $\Delta S$ ( $\mu\text{m}$ ) | $\Delta\text{THETA}$ ( $\mu\text{rad}$ ) | $\Delta\text{PHI}$ ( $\mu\text{rad}$ ) |
|---------------------|-------------------------------|------------------------------|--|------------------------------|--|--|
| QC1*, QC2*          | 100                           | 100                          | varied                                 | 200                          | 100                                      | 100                                    |
| SY sextupoles       | 100                           | 100                          | 250                                    | 200                          | 100                                      | 100                                    |
| Other IR quads      | 100                           | 100                          | 250                                    | 200                          | 100                                      | 100                                    |
| Other IR sextupoles | 100                           | 100                          | 250                                    | 200                          | 100                                      | 100                                    |
| All other magnets   | as listed in Table on slide 7 |                              |  |                              |  |  |



Whilst the equilibrium emittance after global correction is not strongly influenced by QC1 and QC2 misalignments, local corrections are needed which might require that these magnets are aligned to high precision.

# QC1\* and QC2\* longitudinal alignment: $\Delta S$

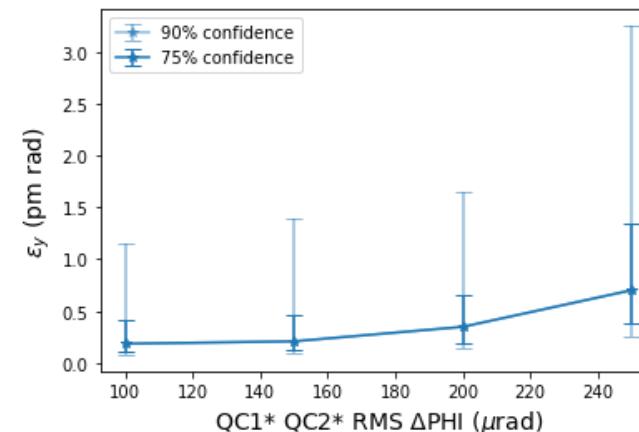
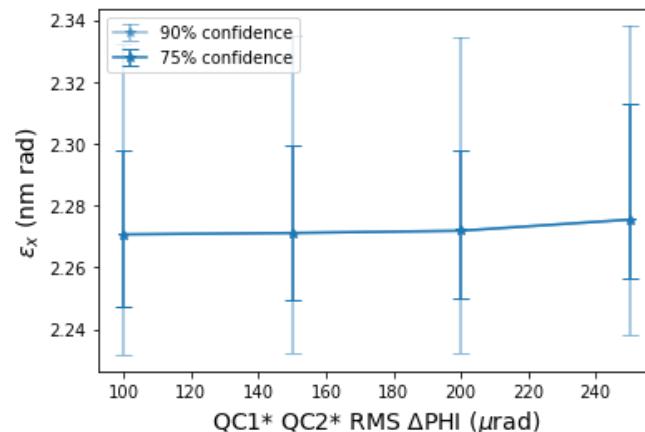
| Type                | $\Delta X$ ( $\mu\text{m}$ )  | $\Delta Y$ ( $\mu\text{m}$ ) | $\Delta \text{PSI}$ ( $\mu\text{rad}$ ) | $\Delta S$ ( $\mu\text{m}$ ) | $\Delta \text{THETA}$ ( $\mu\text{rad}$ ) | $\Delta \text{PHI}$ ( $\mu\text{rad}$ ) |
|---------------------|-------------------------------|------------------------------|---|------------------------------|---|---|
| QC1*, QC2*          | 100                           | 100                          | 250                                     | varied                       | 100                                       | 100                                     |
| SY sextupoles       | 100                           | 100                          | 250                                     | 200                          | 100                                       | 100                                     |
| Other IR quads      | 100                           | 100                          | 250                                     | 200                          | 100                                       | 100                                     |
| Other IR sextupoles | 100                           | 100                          | 250                                     | 200                          | 100                                       | 100                                     |
| All other magnets   | as listed in Table on slide 7 |                              |   |                              |   |   |



Whilst the equilibrium emittance after global correction is not strongly influenced by QC1 and QC2 misalignments, local corrections are needed which might require that these magnets are aligned to high precision.

# QC1\* and QC2\* alignment: $\Delta\text{PHI}$

| Type                | $\Delta X$ ( $\mu\text{m}$ )  | $\Delta Y$ ( $\mu\text{m}$ ) | $\Delta\text{PSI}$ ( $\mu\text{rad}$ ) | $\Delta S$ ( $\mu\text{m}$ ) | $\Delta\text{THETA}$ ( $\mu\text{rad}$ ) | $\Delta\text{PHI}$ ( $\mu\text{rad}$ ) |
|---------------------|-------------------------------|------------------------------|--|------------------------------|--|--|
| QC1*, QC2*          | 100                           | 100                          | 250                                    | 200                          | 100                                      | varied                                 |
| SY sextupoles       | 100                           | 100                          | 250                                    | 200                          | 100                                      | 100                                    |
| Other IR quads      | 100                           | 100                          | 250                                    | 200                          | 100                                      | 100                                    |
| Other IR sextupoles | 100                           | 100                          | 250                                    | 200                          | 100                                      | 100                                    |
| All other magnets   | as listed in Table on slide 7 |                              |  |                              |  |  |



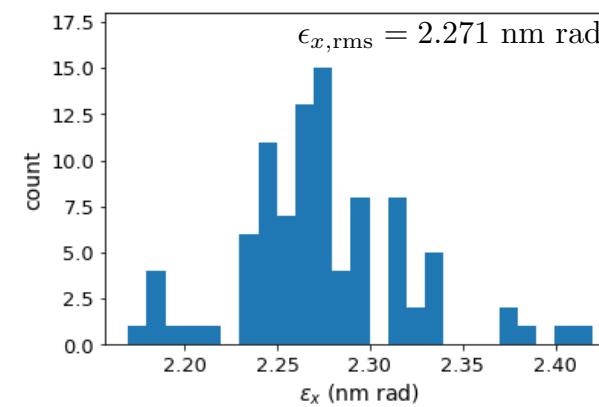
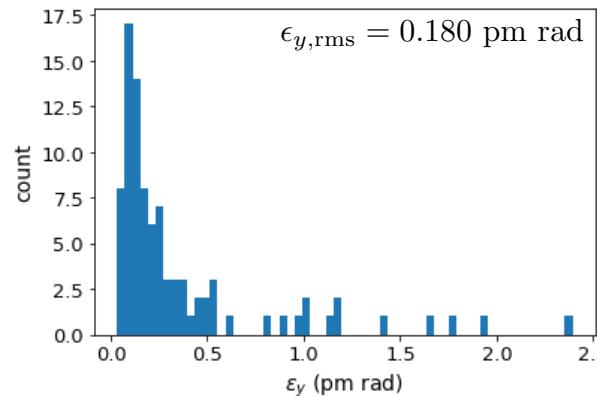
## Next steps

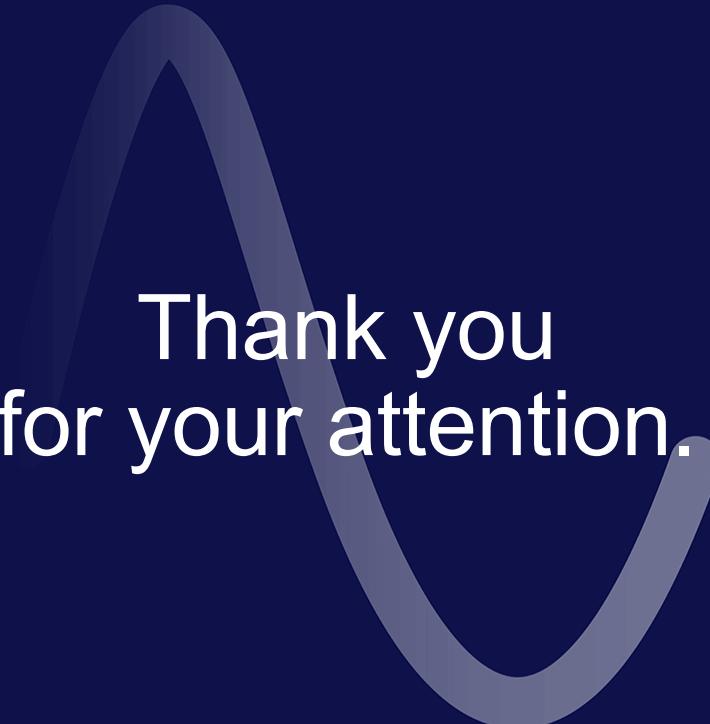
- Include solenoid misalignment into simulations
- Establish the most realistic modelling for BPM errors (e.g. non-linear responses, calibration measures for rotated BPMs, non-Gaussian BPM offset distributions)
- Investigate the few seeds that results in vertical emittances  $> 2 \text{ pm rad}$
- Apply correction technique to low energy, Z lattice
- Local corrections for vertical dispersion at the IP
- Determine how to apply corrections quickly
  - LOCO is too slow on such a large machine
  - AC dipole method may run into problems due to strong damping
- Simulation of commissioning process

# Summary

In a simulation campaign, we systematically studied a wide combination of magnet tolerances for field errors, alignment of individual magnets as well as girders and the settings of the BPMs.

The correction algorithms developed in this context represent a powerful correction tools and lead to successful convergence for a large majority of the applied errors seeds. And, most importantly, the lead to values of coupling and emittances that lie within the requirements of the machine design. For a standard set of misalignments, the final median vertical emittance achieved is 0.180 pm rad and horizontal emittance of 2.271 nm rad.



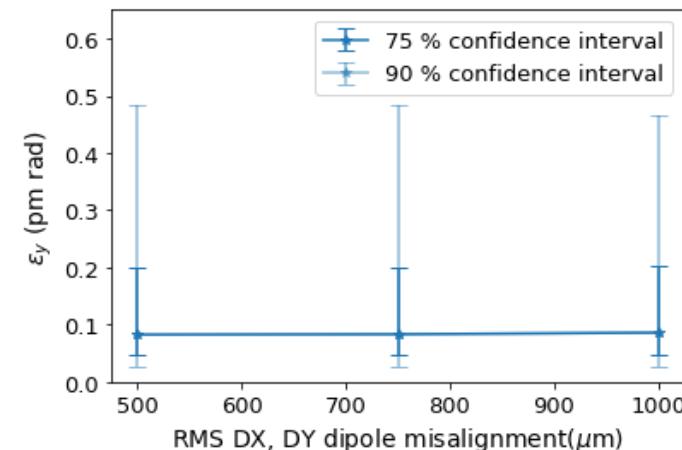
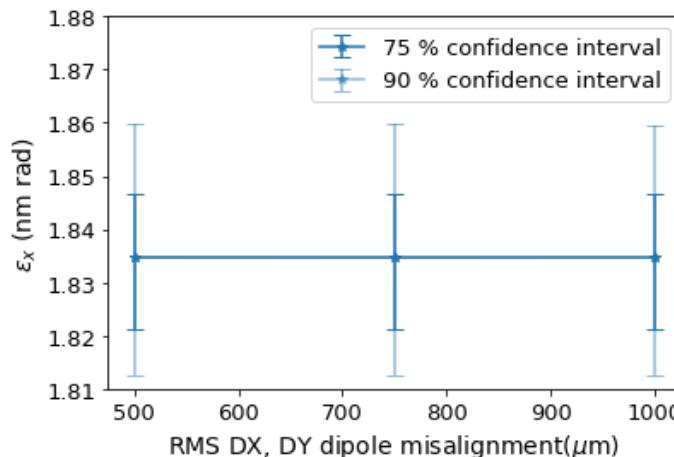


Thank you  
for your attention.

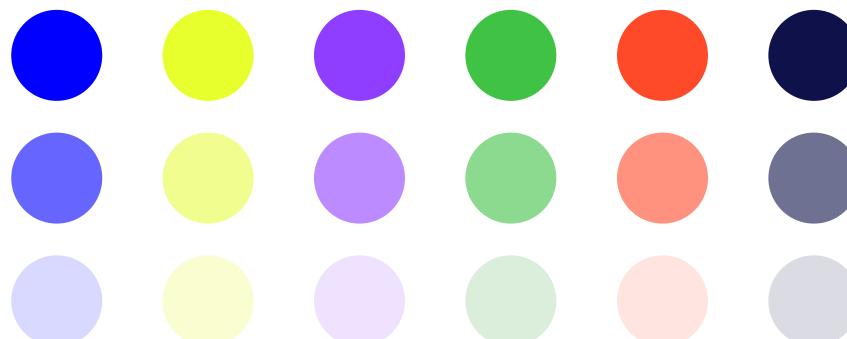
# Dipole misalignments

Transverse dipole misalignments have little influence on final emittances achievable.

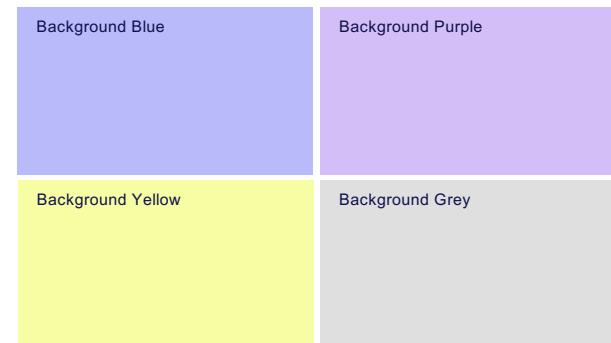
Data from FCC week 2020.



## COLORS



## BACKGROUNDS



Use for Layout

## GRAPHICAL ELEMENTS



Separation lines 1.5 pt



## INFOGRAPHICS



## BADGES



Use blue badges on light backgrounds



This information is a badge because it is important!



This information is a badge because it is important!



This information is a badge because it is important!

Use light badges on dark backgrounds