



FUTURE
CIRCULAR
COLLIDER

DESIGN STUDIES AND HIRADMAT TEST FOR THE FCC-EE BEAM DUMP SYSTEM

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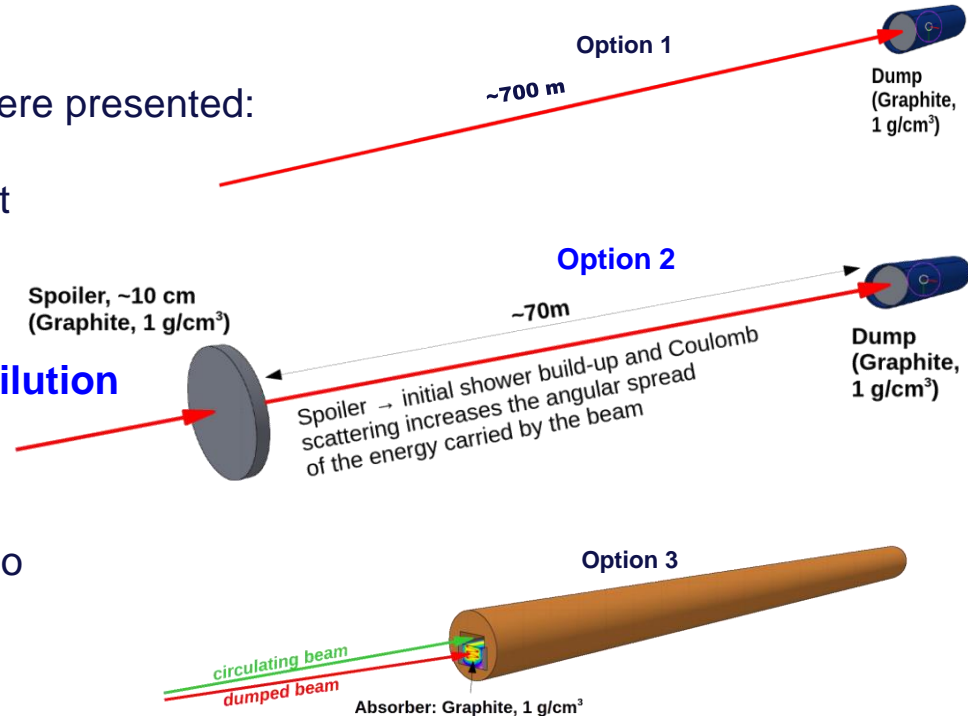
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FCC-Week 2019

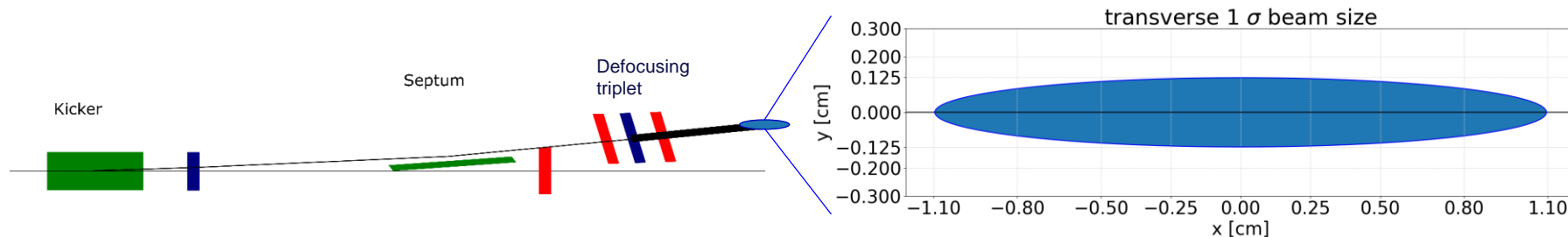
At FCC-Week 2019, 3 alternatives to the CDR were presented:

- Option 1: Blow up beam with defocusing triplet and ~ 700 m of drift space.
(β -function ~ 5000 km at Dump)
- **Option 2: Use a Spoiler for passive beam dilution and ~ 70 m of drift space.
(β -function ~ 400 km at Spoiler)**
- Option 3: Use an internal beam dump similar to the SPS with active dilution system.



Challenges concerning the FCC-ee beam

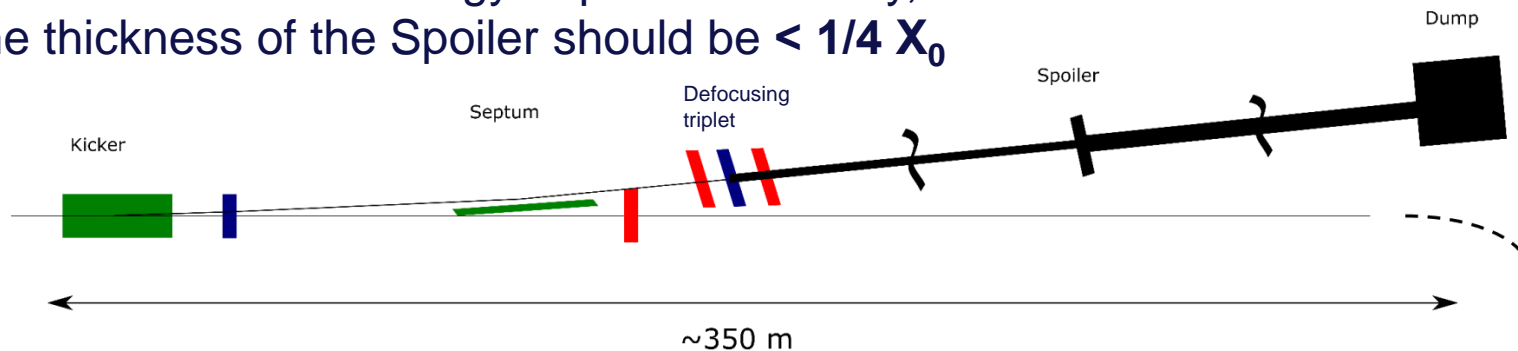
	Z	WW	ZH	t \bar{t}	
Beam Energy [GeV/pp]	45.6	80	120	175	182.5
Bunch population [10 ¹¹]	1.7	Beam spot @ IP: $\sigma_x \approx 6 \mu\text{m}$ $\sigma_y \approx 28 \text{ nm}$		2.2	2.3
Bunches / beam	16640			2.7	2.9
Stored energy / beam [MJ]	20.6	Energy Density @ IP: $40 \text{ MJ} / \mu\text{m}^2$		Compared to LHC: $\sigma_{x,y} \approx 20 \mu\text{m}$ $\sim 0.3 \text{ MJ} / \mu\text{m}^2$	
Average bunch spacing [ns]	19.6			2.1	2.3
Horizontal emittance ϵ_x [nm]	0.27				
Vertical emittance ϵ_y [pm]	1.0				
Horizontal β_x^* [m]	0.15	0.2	0.3	1.0	1.0
Vertical β_y^* [mm]	0.8	1.0	1.0	1.6	1.6



Optimization together with Wolfgang Bartmann and Salim Ogur from CERN / ABT-BTP

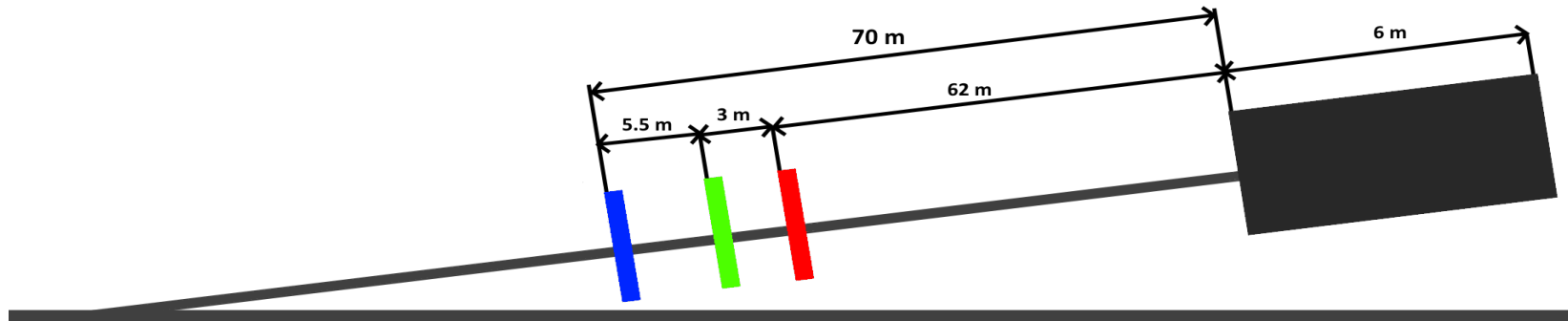
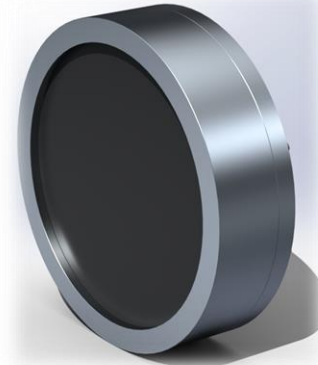
Passive Beam Diluter Concept

- Dilution of the beam due to elastic scattering (multiple coulomb scattering) and shower build-up (bremsstrahlung, ionization losses)
- All of these mechanisms are related to the radiation length X_0
- Bremsstrahlung and ionization losses contribute to energy deposition in the Spoiler.
- To avoid too much energy deposition density, the thickness of the Spoiler should be $< 1/4 X_0$



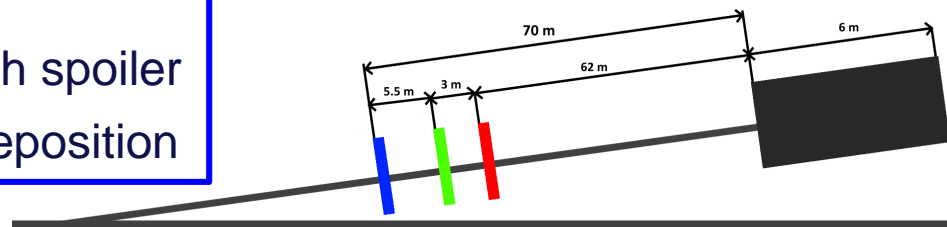
Design study with 3 consecutive spoilers

- High density (1.7-1.8 g/cm³) graphite
- 3 cm thick
- 15 cm diameter
 - Corresponding to $> 7\sigma$ horizontally
- Aluminium support

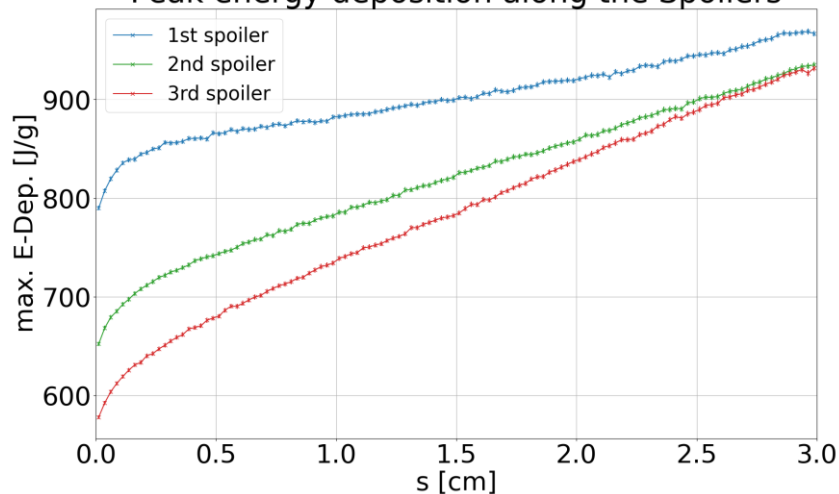


Design study with 3 consecutive spoilers

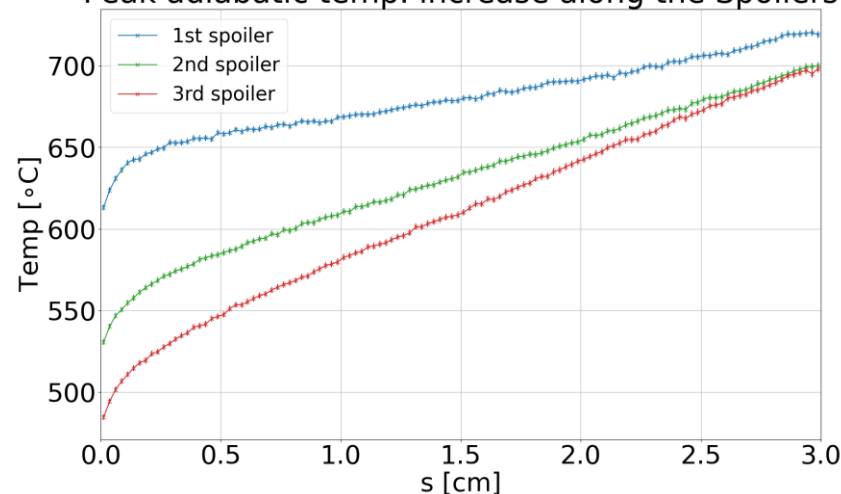
- 3 consecutive 3 cm thick spoilers
- Reduced energy deposition in each spoiler
- Spacing for similar peak energy deposition



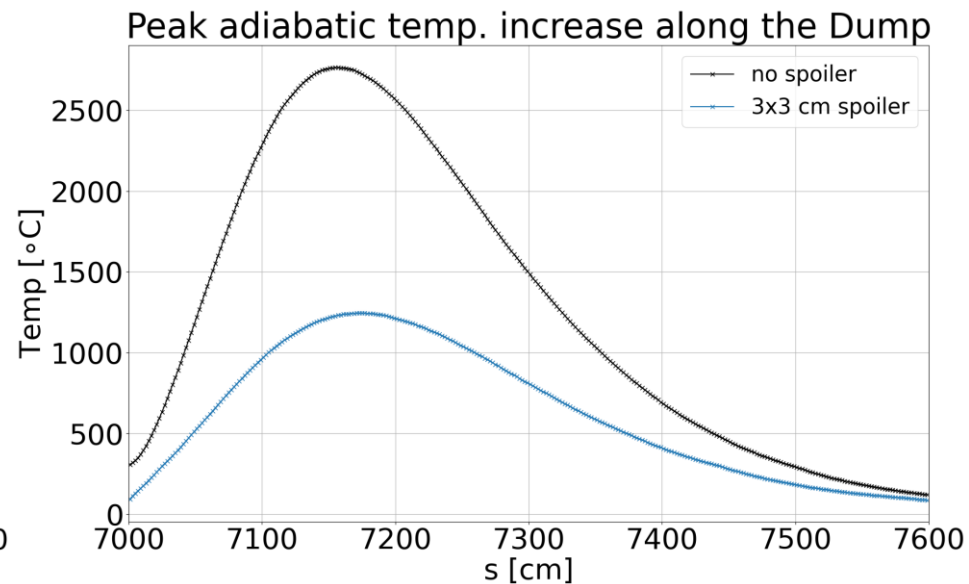
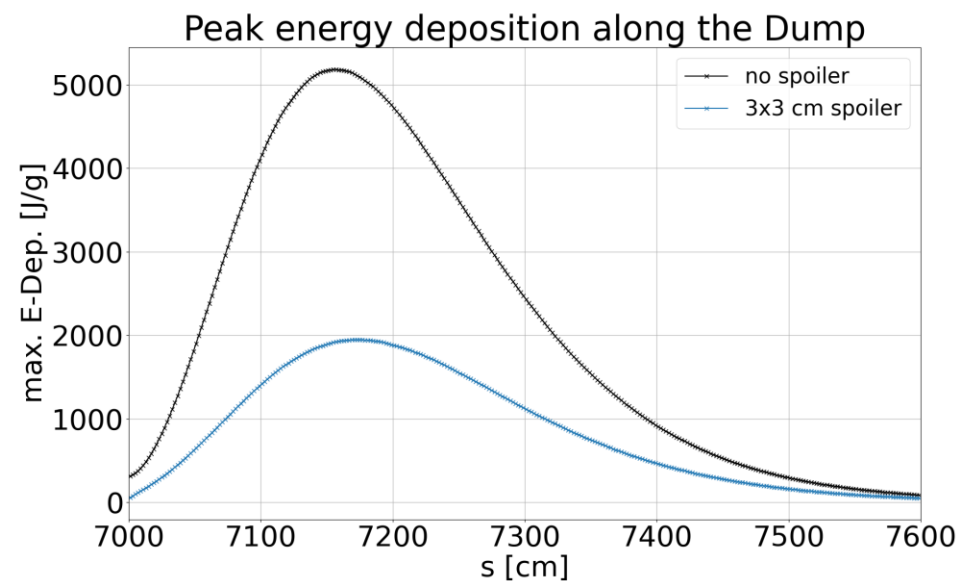
Peak energy deposition along the Spoilers



Peak adiabatic temp. increase along the Spoilers



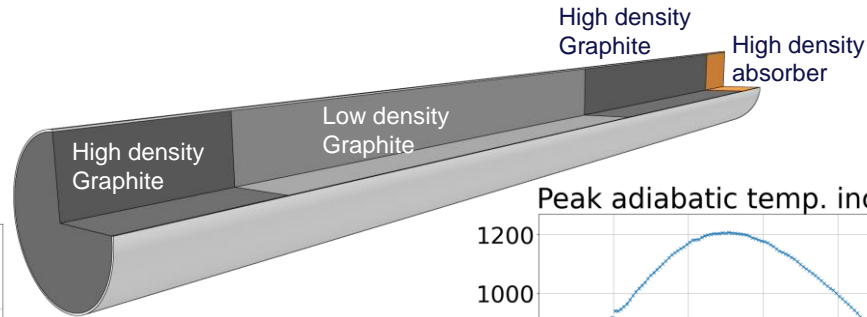
Design study with 3 consecutive spoilers



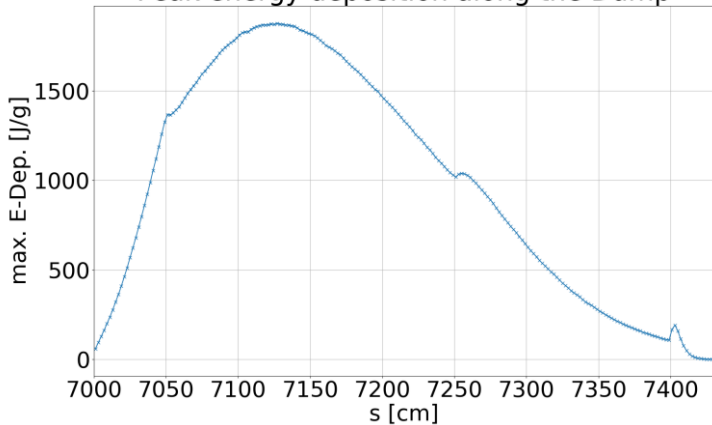
assuming a 6 m long low density graphite block

The FCC-ee Beam Dump Core

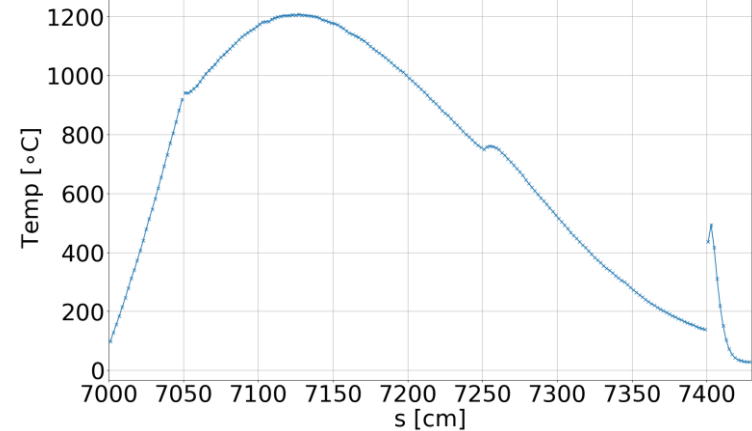
- Similar approach as the LHC Dump
- Multiple sections with different densities for the Dump core
- Exact choice of materials will also rely on findings for the Hi-Lumi Dump upgrade



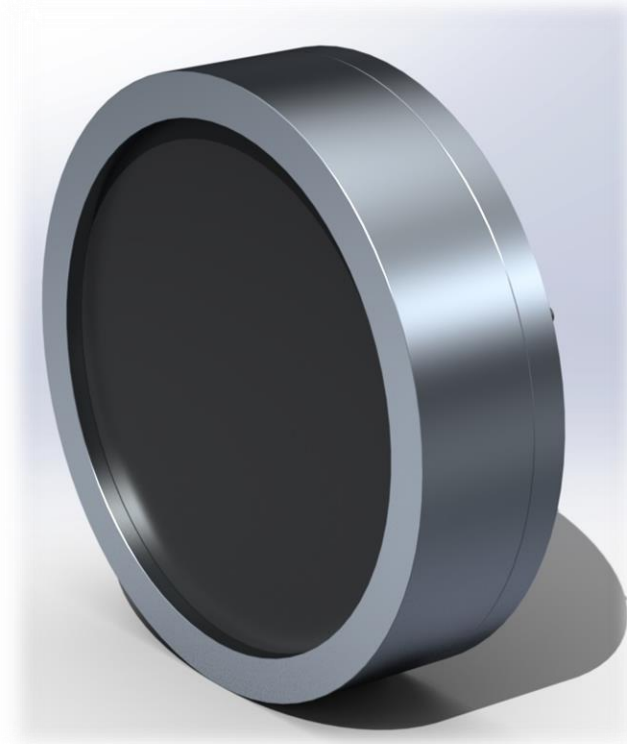
Peak energy deposition along the Dump



Peak adiabatic temp. increase along the Dump



The Spoiler Design

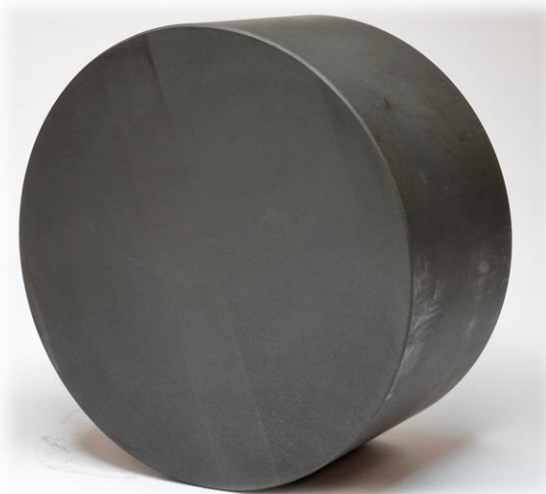


Choice of material

Requirements

- Low Z material
- High melting point
- High specific heat
 - Over a wide temperature range
- Mechanical strength

Isotropic Graphite

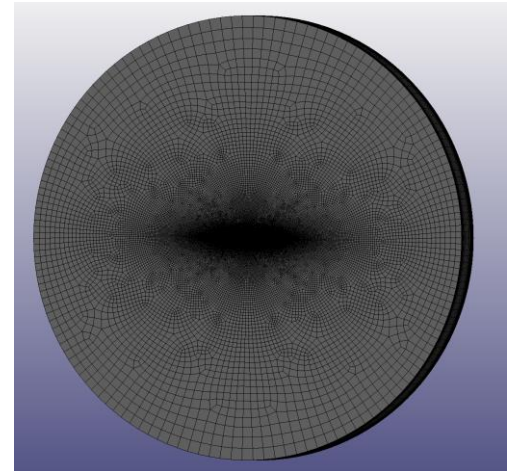
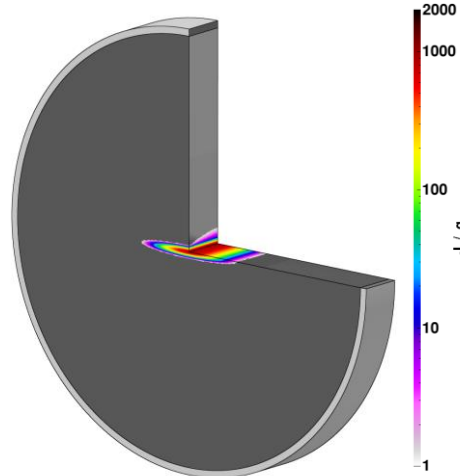
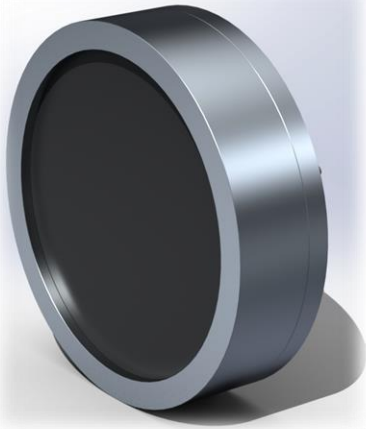


Carbon/Carbon Composites



Thermomechanical simulations

- Energy deposition from FLUKA
- Finite Element Analysis
- ANSYS and LS-Dyna are used for thermomechanical simulation
- Detailed material model with all relevant properties



Thermomechanical simulations

The Christensen Failure Criterion

- For brittle materials, the von-mises stress is not a good indicator for material failure.
- Here the Christensen criterion is a much better representation for likelihood of material failure.
(The Theory of Materials Failure, Richard M. Christensen)

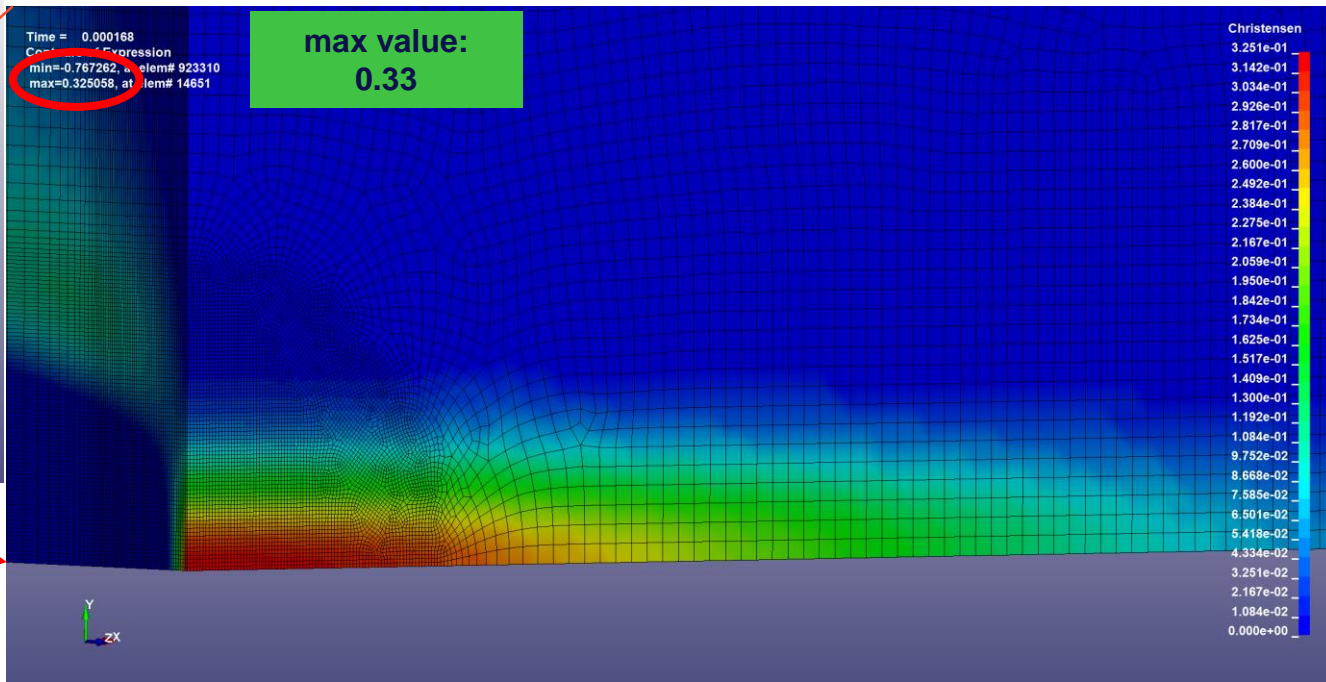
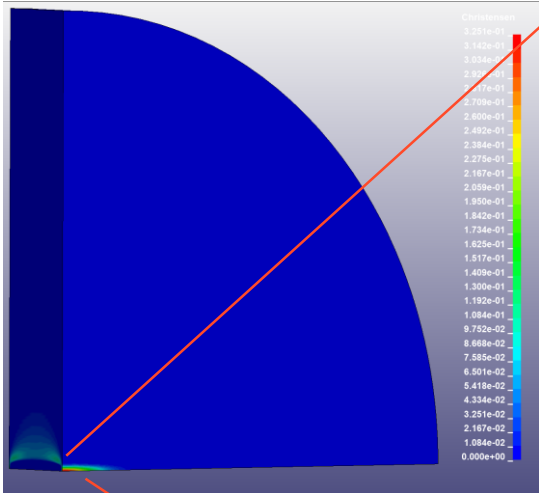
$$\left(\frac{1}{T} - \frac{1}{C}\right) (\sigma_1 + \sigma_2 + \sigma_3) + \frac{1}{2TC} [(\sigma_1 - \sigma_2)^2 + (\sigma_2 - \sigma_3)^2 + (\sigma_3 - \sigma_1)^2] \leq 1$$
$$\sigma_i < T$$

Where **C** is the maximum compressive strength
and **T** is the maximum tensile strength
Values > 1 show material failure

For isotropic graphite
(conservative estimate)
C = 120 MPa
T = 40 MPa

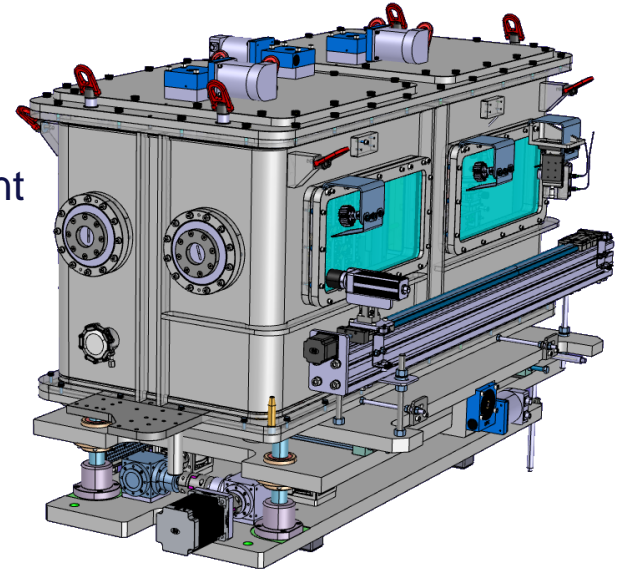
Thermomechanical simulations

Christensen Failure Criterion in LS-Dyna



HiRadMat HRMT56-HED

- November 2021
- High Radiation to Material – High Energy Dump experiment
- Multiple targets for testing:
 - Design of the existing LHC Dump
 - Materials for the HL-LHC Dump
 - Materials for the TCDQ and TCDS for the HL-LHC upgrade
 - **Test for the FCC-ee Spoiler**
- In total 35 different targets
- Key experiment for insights into high energy impacts on graphite materials.



HRMT56 FCC-ee setup

- HRMT56 experiment to verify the validity of the simulations.
 - Especially important since testing with an FCC-ee style beam is not possible.
- HiRadMat beam parameters are chosen to reproduce the mechanical stresses expected from an impact with the FCC-ee beam.
 - A 450 GeV proton beam of $\sigma = 2.2 \text{ mm} \times 0.25 \text{ mm}$ is used for the experiment.
- To increase the deposited energy in the target, a pre-target material is used to create shower build-up.
- This material needs higher density than the target as well as a high melting point to survive the beam impact.

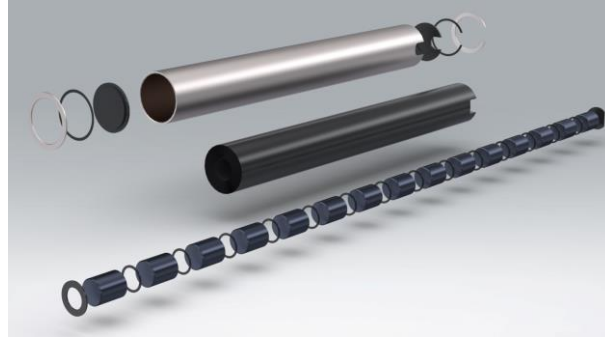
HRMT56 FCC targets

Pre-Target

Titanium-Carbide (TiC)

Density of $\sim 4.84 \text{ g/cm}^3$

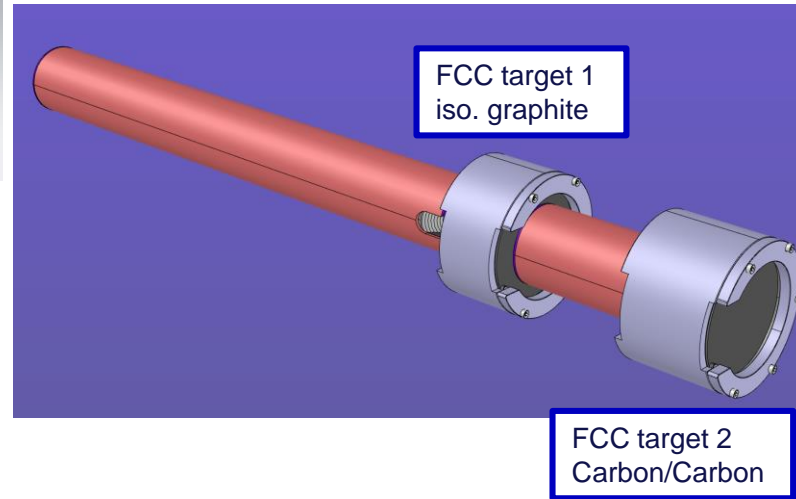
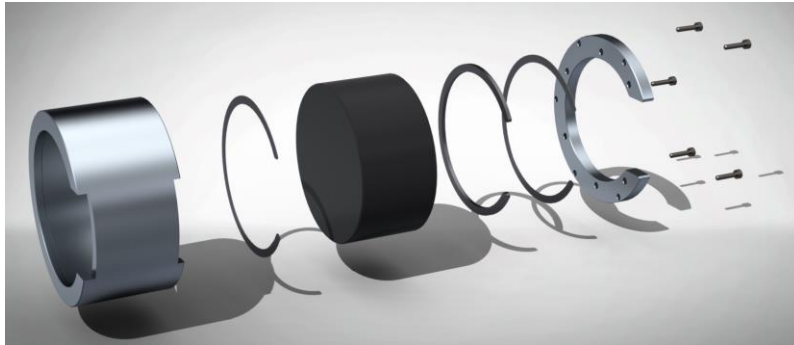
Melting point of $\sim 3100 \text{ }^\circ\text{C}$



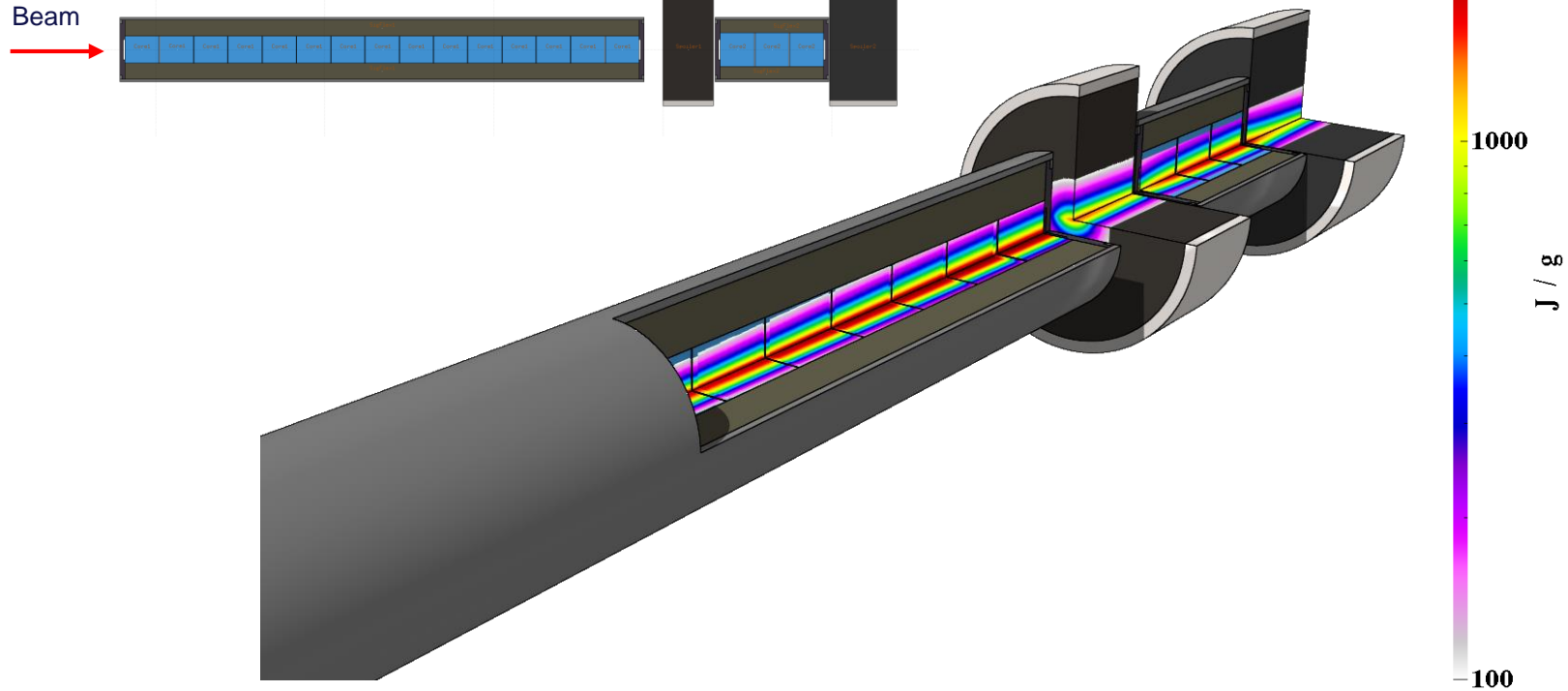
Targets

Scaled Model of the FCC-ee Spoiler design

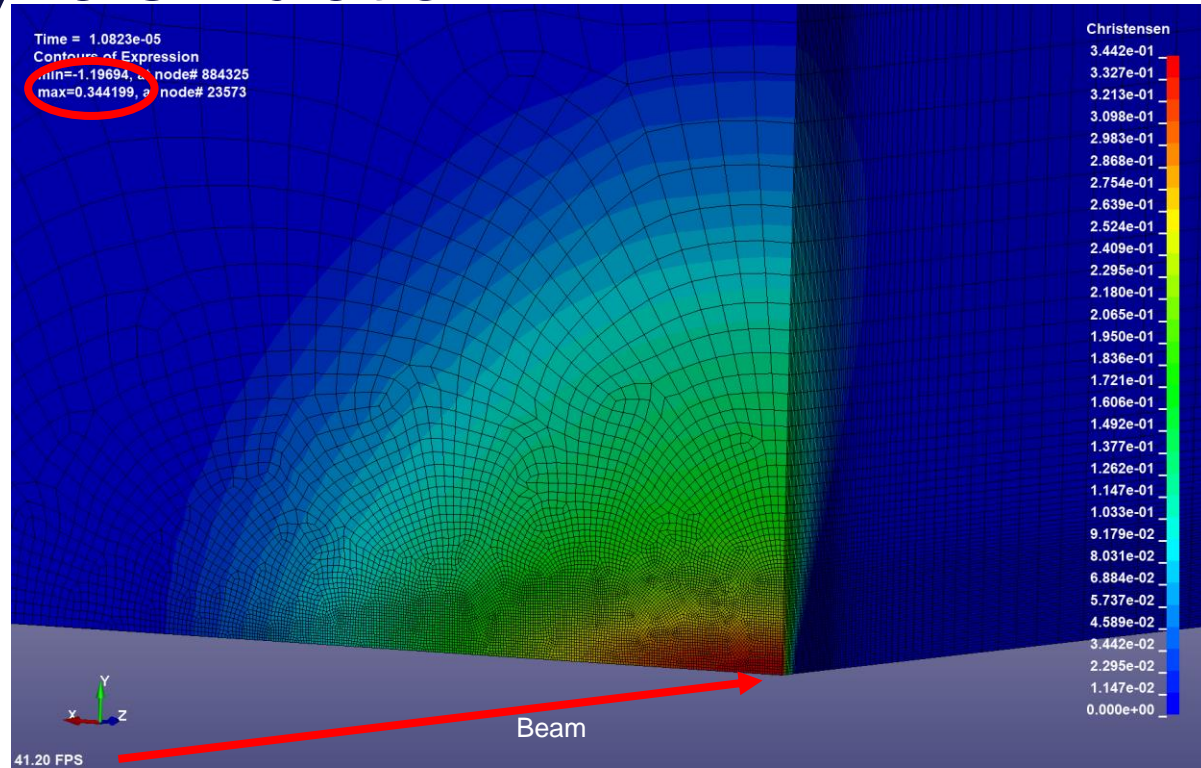
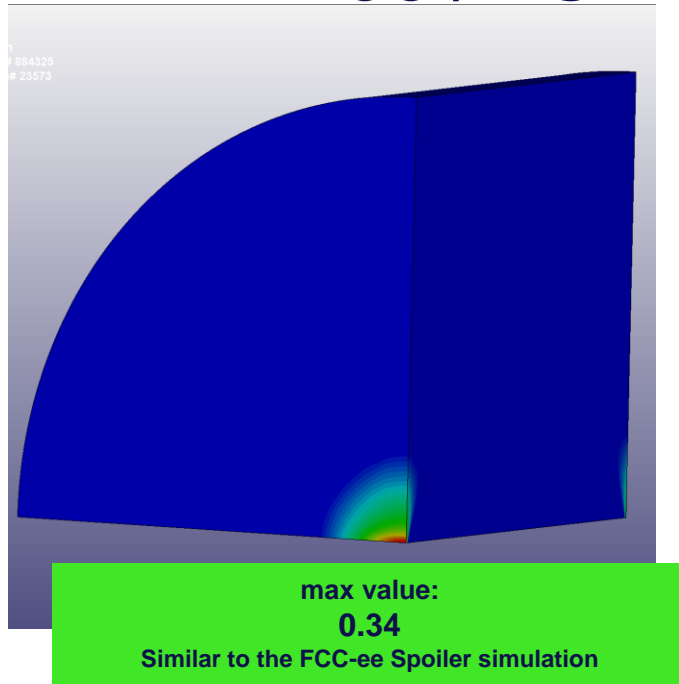
Isotropic Graphite and Carbon/Carbon are tested



HRMT56 / FLUKA simulation

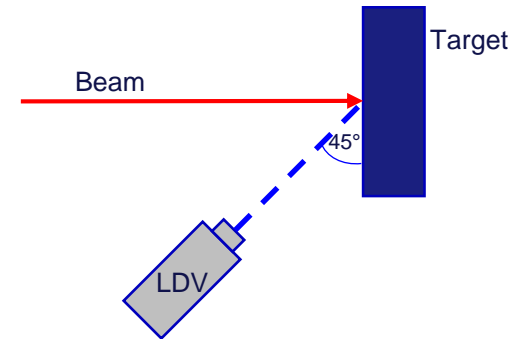


HRMT56 / LS-Dyna simulation



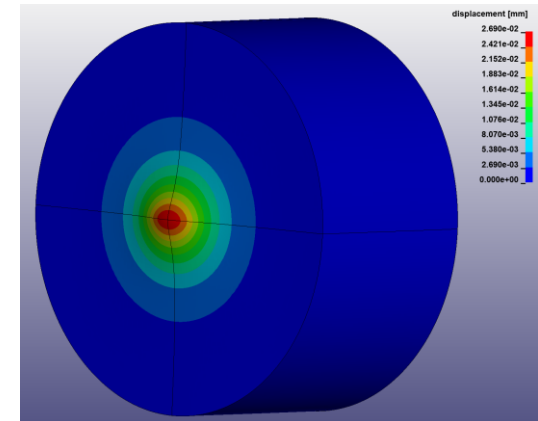
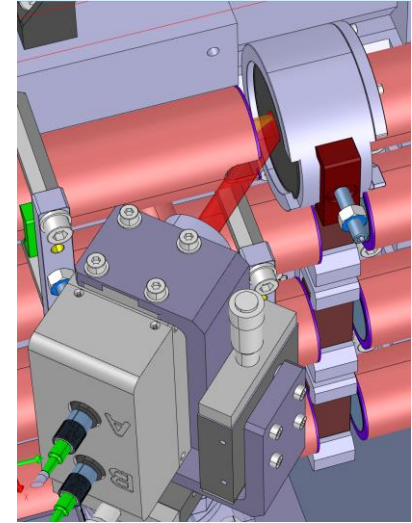
Instrumentation for HRMT56

- To verify that the simulations correctly reproduce the thermal expansion and resulting stresses on the surface of the target, special instrumentation is needed.
- Strain gauges do not have a good enough resolution and cannot be placed directly in the beam trajectory.
- To measure this during and after the beam impact directly at the impact spot is possible by using a **Laser Doppler Vibrometer (LDV)**.
- The LDV can measure with a time resolution of 0.4 μs (2.5 MHz) and a displacement resolution of less than 1 nm.



Instrumentation for the FCC target

- Displacement is correlated to strain
- Surface displacement and velocity are simulated and can be directly compared
- Gives good indication if material model and simulations are correct
- Pre and Post irradiation examinations will be done as well (i.e. micro tomography, raman spectroscopy, etc.)
 - To see if there are micro cracks or other material defects



Summary

- Because of the challenging beam parameters even a relatively low energy electron beam needs a sophisticated dumping system.
- Passive dilution is possible with spoilers made from graphite.
 - Spoilers experience high surface stresses.
- To mitigate stresses in the spoiler optimizations have been carried out.
 - The beam profile has been adapted in the extraction line.
 - Multiple thin spoilers show better stress behavior than one big spoiler.
- No long extraction tunnel needed.
- No active high frequency dilution needed.

Summary

- Experimental study of a passive beam diluter for FCC-ee is ongoing
- HRMT56-HED should provide enough data to verify the simulations and give an estimate on the safety factor for the Spoiler
- This should also provide insights into the possibility of testing FCC-ee components in the HiRadMat facility.



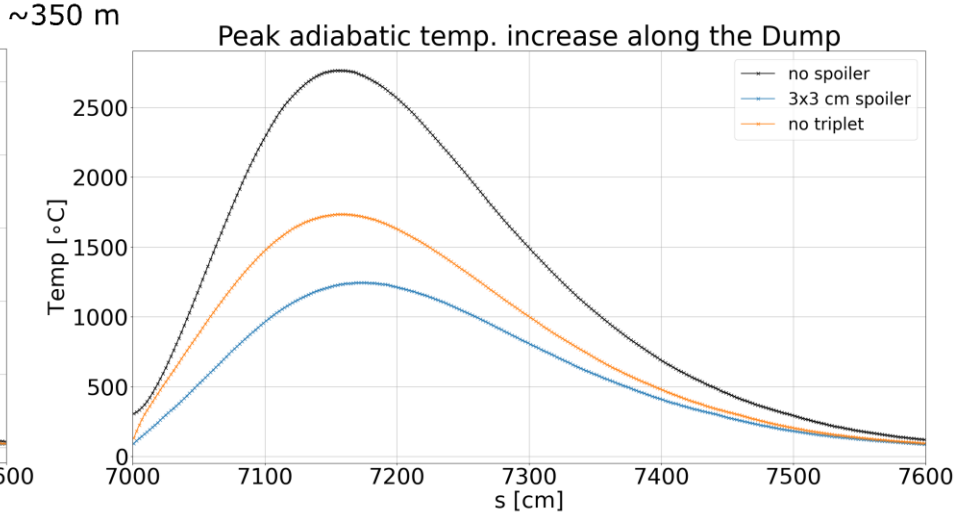
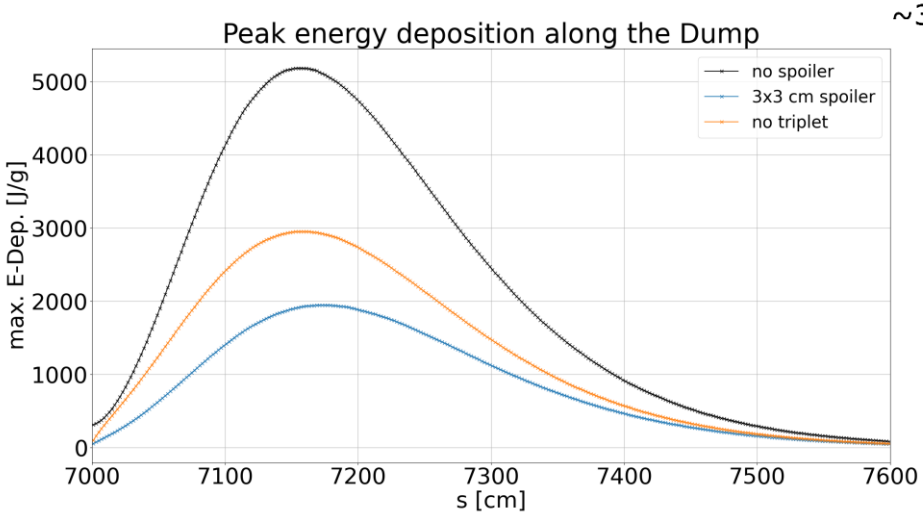
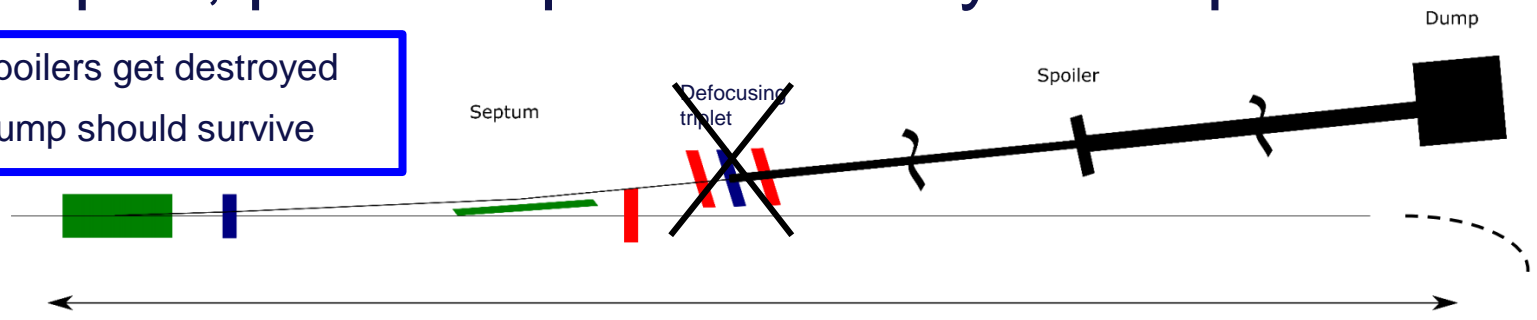
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for your attention.



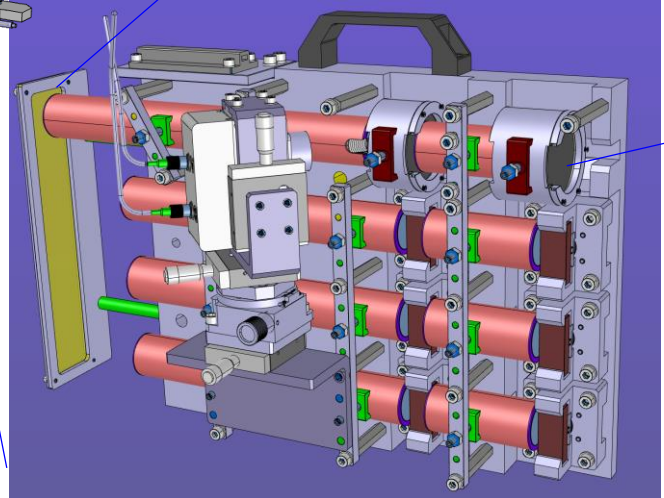
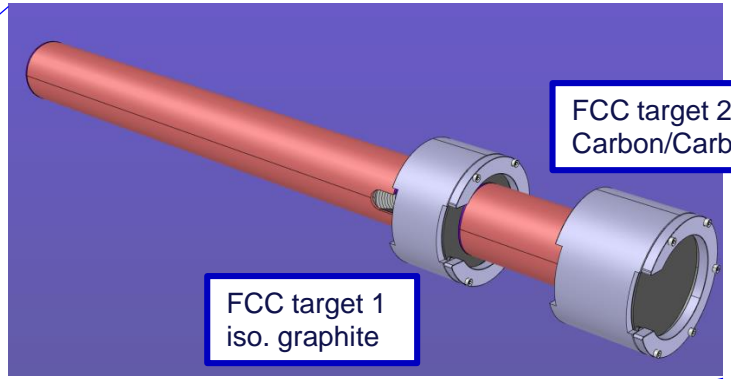
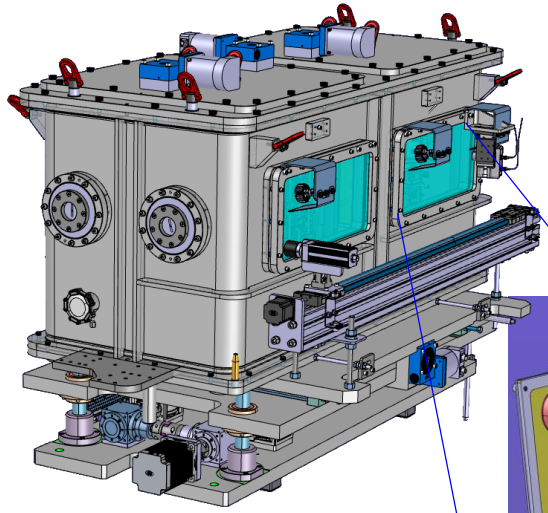
BACKUP

No triplet, passive protection by the Spoiler

- Spoilers get destroyed
- Dump should survive



HiRadMat HRMT-56



Outlook

- Determine the exact design and placement of the Dump and the integration in the straight section.
- Determine access requirements for the area surrounding the Dump and estimate shielding requirements.